

**GB** **Forced draught gas burners**

Progressive two-stage or modulating operation

**CE**

**UK  
CA**

CODE	MODEL	TYPE
20169249	RS 68/M BLU	846 T
20169248	RS 68/M BLU	846 T
20169243	RS 120/M BLU	847 T
20168391	RS 120/M BLU	847 T



**Translation of the original instructions**

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## 1 Declarations

### Declaration of conformity in accordance with ISO / IEC 17050-1

Manufacturer: RIELLO S.p.A.  
 Address: Via Pilade Riello, 7  
 37045 Legnago (VR)  
 Product: Forced draught gas burners  
 Model: RS 68/M BLU  
 RS 120/M BLU

These products are in compliance with the following Technical Standards:

EN 676

EN 12100

and according to the European Directives:

GAR	2016/426/EU	Gas Devices Regulation
MD	2006/42/CE	Machine Directive
LVD	2014/35/EU	Low Voltage Directive
EMC	2014/30/EU	Electromagnetic Compatibility

Such products are marked as indicated below:



CE-0085BM0452

**The quality is guaranteed by a quality and management system certified in accordance with ISO 9001:2015.**

Legnago, 03.05.2021

Research & Development Director  
 RIELLO S.p.A. - Burner Department  
 Mr. F. Maltempi

**2 Information and general warnings**

**2.1 Information about the instruction manual**

**2.1.1 Introduction**

The instruction manual supplied with the burner:

- is an integral and essential part of the product and must not be separated from it; it must therefore be kept carefully for any necessary consultation and must accompany the burner even if it is transferred to another owner or user, or to another system. If the manual is lost or damaged, another copy must be requested from the Technical Assistance Centre of the area;
- is designed for use by qualified personnel;
- offers important indications and instructions relating to the installation safety, start-up, use and maintenance of the burner.

**Symbols used in the manual**

In some parts of the manual you will see triangular DANGER signs. Pay great attention to these, as they indicate a situation of potential danger.

**2.1.2 General dangers**

The dangers can be of 3 levels, as indicated below.



**Maximum danger level!**  
This symbol indicates operations which, if not carried out correctly, cause serious injury, death or long-term health risks.



This symbol indicates operations which, if not carried out correctly, may cause serious injury, death or long-term health risks.



This symbol indicates operations which, if not carried out correctly, may cause damage to the machine and/or injury to people.

**2.1.3 Other symbols**



**DANGER: LIVE COMPONENTS**  
This symbol indicates operations which, if not carried out correctly, lead to electric shocks with lethal consequences.



**DANGER: FLAMMABLE MATERIAL**  
This symbol indicates the presence of flammable materials.



**DANGER: BURNING**  
This symbol indicates the risks of burns due to high temperatures.



**DANGER: CRUSHING OF LIMBS**  
This symbol indicates the presence of moving parts: danger of crushing of limbs.



**WARNING: MOVING PARTS**  
This symbol indicates that you must keep limbs away from moving mechanical parts; danger of crushing.



**DANGER: EXPLOSION**

This symbol signals places where an explosive atmosphere may be present. An explosive atmosphere is defined as a mixture - under atmospheric conditions - of air and flammable substances in the form of gases, vapours, mist or dust in which, after ignition has occurred, combustion spreads to the entire unburned mixture.



**PERSONAL PROTECTION EQUIPMENT**

These symbols indicate the equipment that must be worn and kept by the operator for protection against threats against safety and/or health while at work.



**OBLIGATION TO ASSEMBLE THE COVER AND ALL THE SAFETY AND PROTECTION DEVICES**

This symbol signals the obligation to reassemble the cover and all the safety and protection devices of the burner after any maintenance, cleaning or checking operations.



**ENVIRONMENTAL PROTECTION**

This symbol gives indications for the use of the machine with respect for the environment.



**IMPORTANT INFORMATION**

This symbol indicates important information that you must bear in mind.



**IMPORTANT**

This symbol indicates important information that you must bear in mind.



This symbol indicates a list.

**Abbreviations used**

Ch.	Chapter
Fig.	Figure
Page	Page
Sec.	Section
Tab.	Table

**2.1.4 Delivery of the system and the instruction manual**

When the system is delivered, it is important that:

- the instruction manual is delivered to the user by the system manufacturer, with the recommendation to keep it in the room where the heat generator is to be installed.
- The instruction manual shows:
  - the serial number of the burner;

.....

- the address and telephone number of the nearest Assistance Centre;

.....  
 .....  
 .....

- The system supplier must carefully inform the user about:
  - the use of the system;
  - any further tests that may be required before activating the system;
  - maintenance, and the need to have the system checked at least once a year by a representative of the manufacturer or another specialised technician.
 To ensure a periodic check, the manufacturer recommends the drawing up of a Maintenance Contract.

**2.2 Guarantee and responsibility**

The manufacturer guarantees its new products from the date of installation, in accordance with the regulations in force and/or the sales contract. At the moment of the first start-up, check that the burner is integral and complete.



Failure to observe the information given in this manual, operating negligence, incorrect installation and carrying out of non authorised modifications will result in the annulment by the manufacturer of the guarantee that it supplies with the burner.

In particular, the rights to the guarantee and the responsibility will no longer be valid, in the event of damage to things or injury to people, if such damage/injury was due to any of the following causes:

- incorrect installation, start-up, use and maintenance of the burner;
- improper, incorrect or unreasonable use of the burner;
- intervention of unqualified personnel;
- carrying out of unauthorised modifications on the equipment;
- use of the burner with safety devices that are faulty, incorrectly applied and/or not working;
- installation of untested supplementary components on the burner;
- powering of the burner with unsuitable fuels;
- faults in the fuel supply system;
- continuation of use of the burner when a fault has occurred;
- repairs and/or overhauls incorrectly carried out;
- modification of the combustion chamber with inserts that prevent the regular development of the structurally established flame;
- insufficient and inappropriate surveillance and care of those burner components most likely to be subject to wear and tear;
- use of non-original components, including spare parts, kits, accessories and optional;
- force majeure.

**The manufacturer furthermore declines any and every responsibility for the failure to observe the contents of this manual.**

**3 Safety and prevention**

**3.1 Introduction**

The burners have been designed and built in compliance with current regulations and directives, applying the known technical safety rules and envisaging all the potential danger situations.

It is necessary, however, to bear in mind that the imprudent and clumsy use of the equipment may lead to situations of death risk for the user or third parties, as well as the damaging of the burner or other items. Inattention, thoughtlessness and excessive confidence often cause accidents; the same applies to tiredness and sleepiness.

It is a good idea to remember the following:

- The burner must only be used as expressly described. Any other use should be considered improper and therefore dangerous.

Specifically:

it can be applied to boilers operating with water, steam, diathermic oil, and to other uses expressly named by the manufacturer;

the type and pressure of the fuel, the voltage and frequency of the electrical power supply, the minimum and maximum deliveries for which the burner has been regulated, the pressurisation of the combustion chamber, the dimensions of the combustion chamber and the ambient temperature must all be within the values indicated in the instruction manual.

- Modification of the burner to alter its performance and destinations is not allowed.
- The burner must be used in exemplary technical safety conditions. Any disturbances that could compromise safety must be quickly eliminated.
- Opening or tampering with the burner components is not allowed, apart from the parts requiring maintenance.
- Only those parts envisaged by the manufacturer can be replaced.



The manufacturer guarantees safety and proper operation only if all burner components are intact and correctly positioned.

**3.2 Personnel training**

The user is the person, body or company that has acquired the machine and intends to use it for the specific purpose. He is responsible for the machine and for the training of the people working around it.

The user:

- undertakes to entrust the machine exclusively to suitably trained and qualified personnel;
- undertakes to inform his personnel in a suitable way about the application and observance of the safety instructions. With that aim, he undertakes to ensure that everyone knows the use and safety instructions for his own duties;
- Personnel must observe all the danger and caution indications shown on the machine.
- Personnel must not carry out, on their own initiative, operations or interventions that are not within their province.
- Personnel must inform their superiors of every problem or dangerous situation that may arise.
- The assembly of parts of other makes, or any modifications, can alter the characteristics of the machine and hence compromise operating safety. The manufacturer therefore declines any and every responsibility for any damage that may be caused by the use of non-original parts.

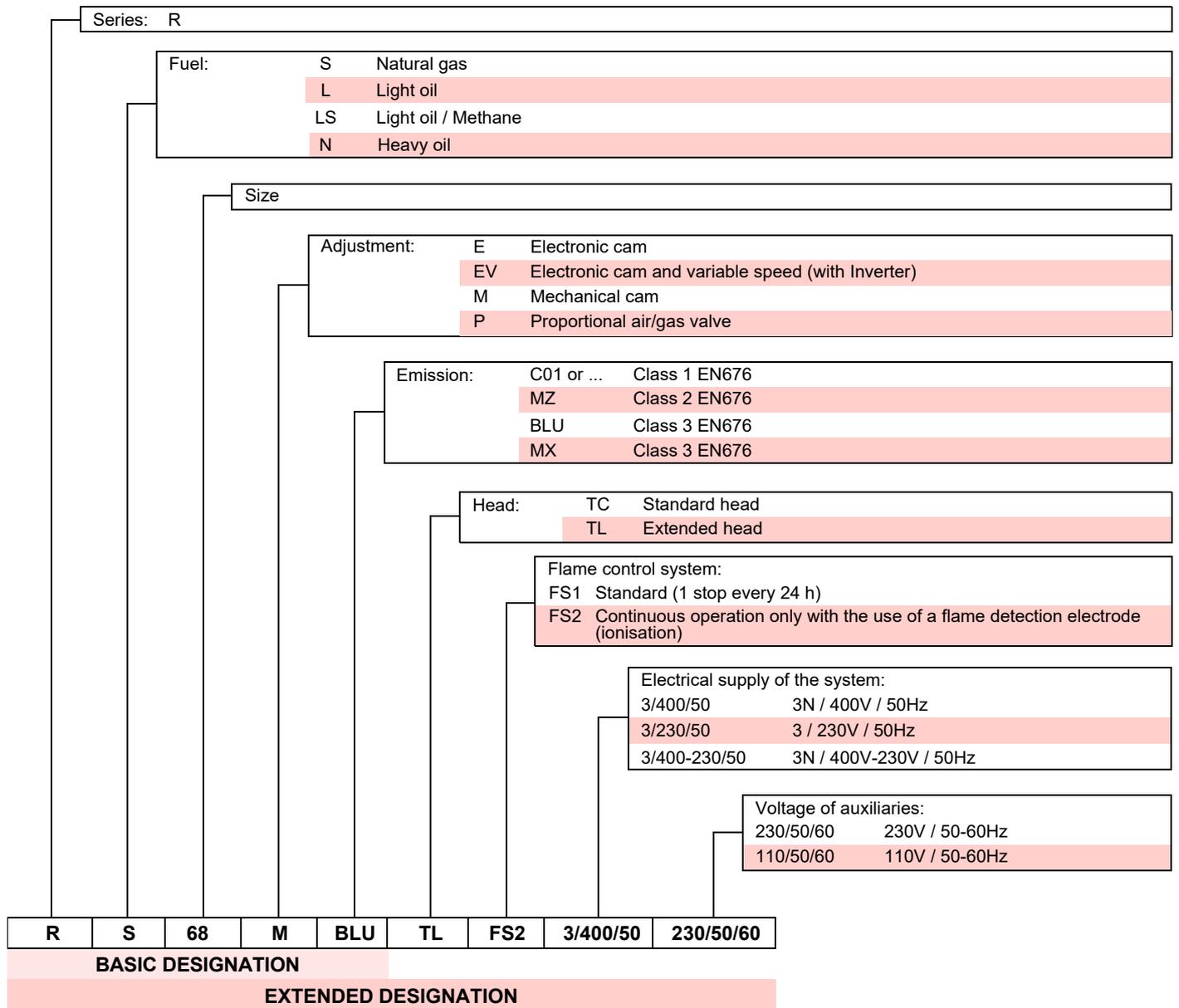
In addition:



- must take all the measures necessary to prevent unauthorised people gaining access to the machine;
- the user must inform the manufacturer if faults or malfunctioning of the accident prevention systems are noticed, along with any presumed danger situation;
- personnel must always use the personal protective equipment envisaged by legislation and follow the indications given in this manual.

**4 Technical description of the burner**

**4.1 Burner designation**



**4.2 Burner categories**

Country of destination	Gas category
BE	I2E(R)
LU, PL	I2E
DE	I2ELL
FR	I2Er
AT, BG, CH, CZ, DK, EE, ES, FI, GB, GR, HU, IE, IS, IT, LT, LV, NO, PT, RO, SE, SI, SK, TR	I2H
NL	I2EK

Tab. A

### 4.3 Models available

Designation		Power supply voltage	Start-up	Code
RS 68/M BLU	TC	3 ~ 230/400V - 50Hz	Direct	20169249
RS 68/M BLU	TL	3 ~ 230/400V - 50Hz	Direct	20169248
RS 120/M BLU	TC	3 ~ 230/400V - 50Hz	Direct	20169243
RS 120/M BLU	TL	3 ~ 230/400V - 50Hz	Direct	20168391

Tab. B

### 4.4 Technical data

Model		RS 68/M BLU	RS 120/M BLU
Type		846 T	847 T
Output (1)	Max.	kW 350 ÷ 880 Mcal/h 301 ÷ 756	600 ÷ 1230 516 ÷ 1057
	Min.	kW 150 Mcal/h 130	300 258
Fuel		Natural gas: G20 (methane gas) - G21 - G22 - G23 - G25	
Gas pressure at max. output (2) - Gas: G20 / G25		mbar 11.7 / 17.3	22.5 / 33.3
Operation		<ul style="list-style-type: none"> <li>- Continuous.</li> <li>- These burners are also suitable for intermittent operation, only with the use of the UV flame sensor kit.</li> <li>- Progressive two-stage or modulating with kit (see ACCESSORIES).</li> </ul>	
Standard applications		Boilers: water, steam, diathermic oil	
Ambient temperature		°C 0 - 40	
Combustion air temperature		°C max 60	
Noise levels (3)	Sound pressure	77	78.5
	Sound power	88	89.5

Tab. C

(1) Reference conditions: Ambient temperature 20°C - Gas temperature 15°C - Barometric pressure 1013 mbar - Altitude 0 m a.s.l.

(2) Pressure at the test point of the pressure switch (Fig. 27 on page 25) with zero pressure in the combustion chamber and at maximum burner output.

(3) Sound pressure measured in manufacturer's combustion laboratory, with burner operating on test boiler and at maximum output.

The sound power is measured using the "Free Field" method, required by the EN 15036 standard, and according to an "Accuracy: Category 3" measurement, as described in EN ISO 3746.

### 4.5 Electrical data

Model		RS 68/M BLU	RS 120/M BLU
Type		846 T	847 T
Main electrical supply		3 ~ 230/400V - 50Hz	3 ~ 230/400V - 50Hz
Fan motor IE3	Hz	50	50
	rpm	2890	2890
	V	220-240 / 380-415	220-240 / 380-415
	W	1500	2200
	A	5.9 - 3.4	8 - 4.6
Ignition transformer	V1 - V2 I1 - I2	230 V - 1 x 8 kV 1 A - 20 mA	
Absorbed electrical power	W max	2090	2850
Protection level		IP 44	

Tab. D

**4.6 Maximum dimensions**

The dimensions of the burner are given in Fig. 1.

Bear in mind that inspection of the combustion head requires the burner to be opened and the rear part drawn back on the slide bars.

The maximum dimensions of the open burner are indicated by the value I.

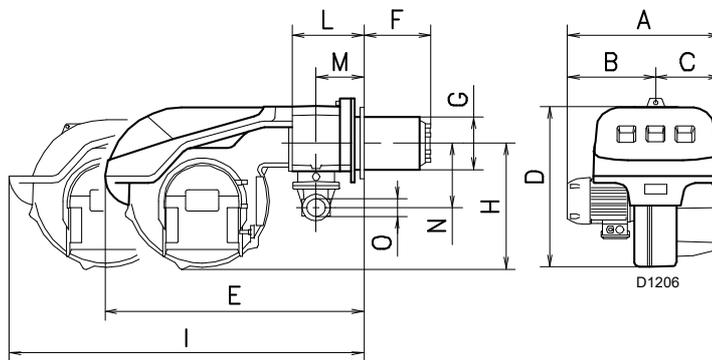


Fig. 1

mm	A	B	C	D	E	F <sup>(1)</sup>	G	H	I <sup>(1)</sup>	L	M	N	O
RS 68/M BLU	511	312	215	555	840	255-390	189	430	1161-1296	214	134	221	2"
RS 120/M BLU	553	338	215	555	840	255-390	189	430	1161-1296	214	134	221	2"

Tab. E

(1) Blast tube: short-long

**4.7 Firing rates**

The **maximum output** is to be chosen within area A of the diagram (Fig. 2).

The **minimum output** must not be lower than the minimum limit of the diagram.

RS 68/M BLU = 150 kW  
RS 120/M BLU = 300 kW

**NOTE:**

To use also area B the combustion head has to be pre-calibrated as explained on page 18.



The firing rate value (Fig. 2) has been obtained considering an ambient temperature of 20 °C, an atmospheric pressure of 1013 mbar (approx. 0 m a.s.l.), and with the combustion head adjusted as shown on page 19.

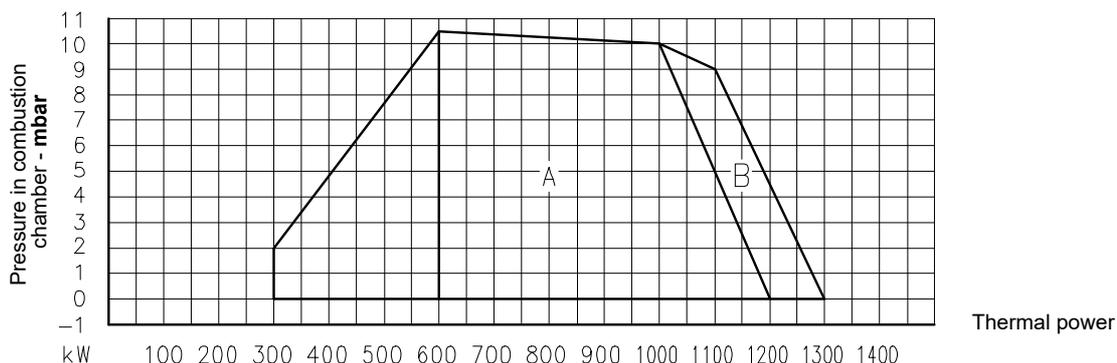
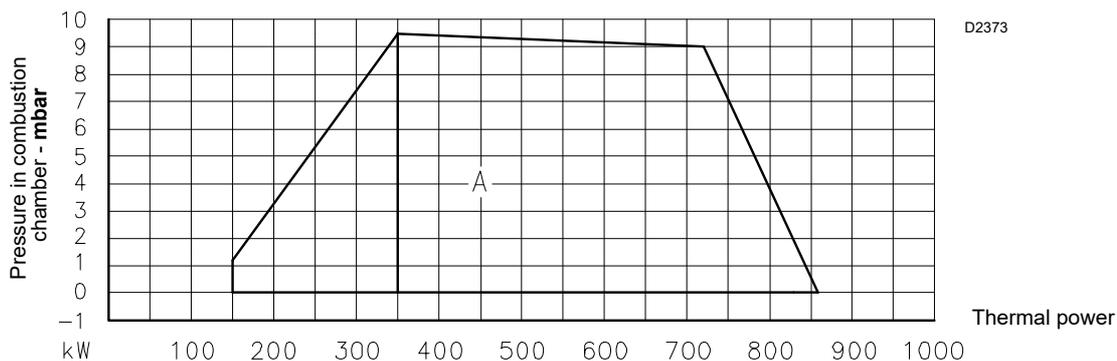


Fig. 2

**4.8 Test boiler**

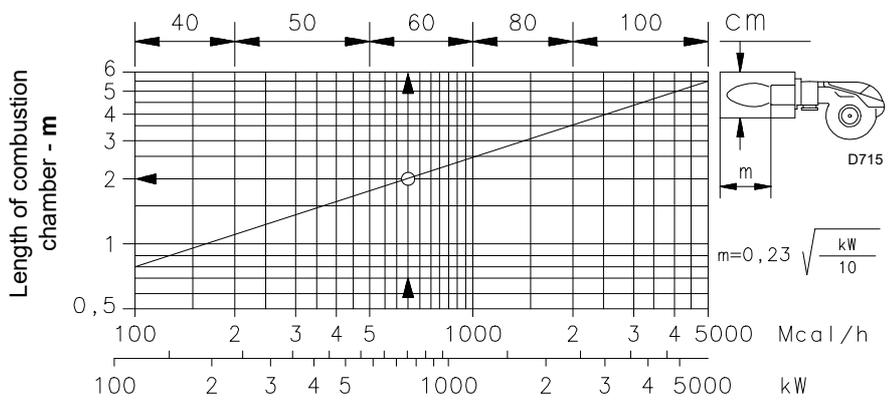
The firing rates were obtained in special test boilers, according to EN 676 regulations.

In Fig. 3 you can see the diameter and length of the test combustion chamber.

**Example:**

Output 650 Mcal/h - diameter 60 cm - length 2 m.

Although combination is guaranteed when boiler has a CE type-approval, preliminary tests are recommended for boilers or furnaces having a combustion chamber size much different than the one specified in Fig. 3.



**Fig. 3**

**4.9 Burner equipment**

The burner is supplied complete with:

- Flange for gas train ..... No. 1
- Seal for flange ..... No. 1
- Flange fixing screws M10 x 35..... No. 4
- Thermal flange gasket ..... No. 1
- Stud bolts to fix the burner flange to the boiler: M12 x 35 ..... No. 4
- Instruction. .... No. 1
- Spare parts list. .... No. 1

4.10 Burner description

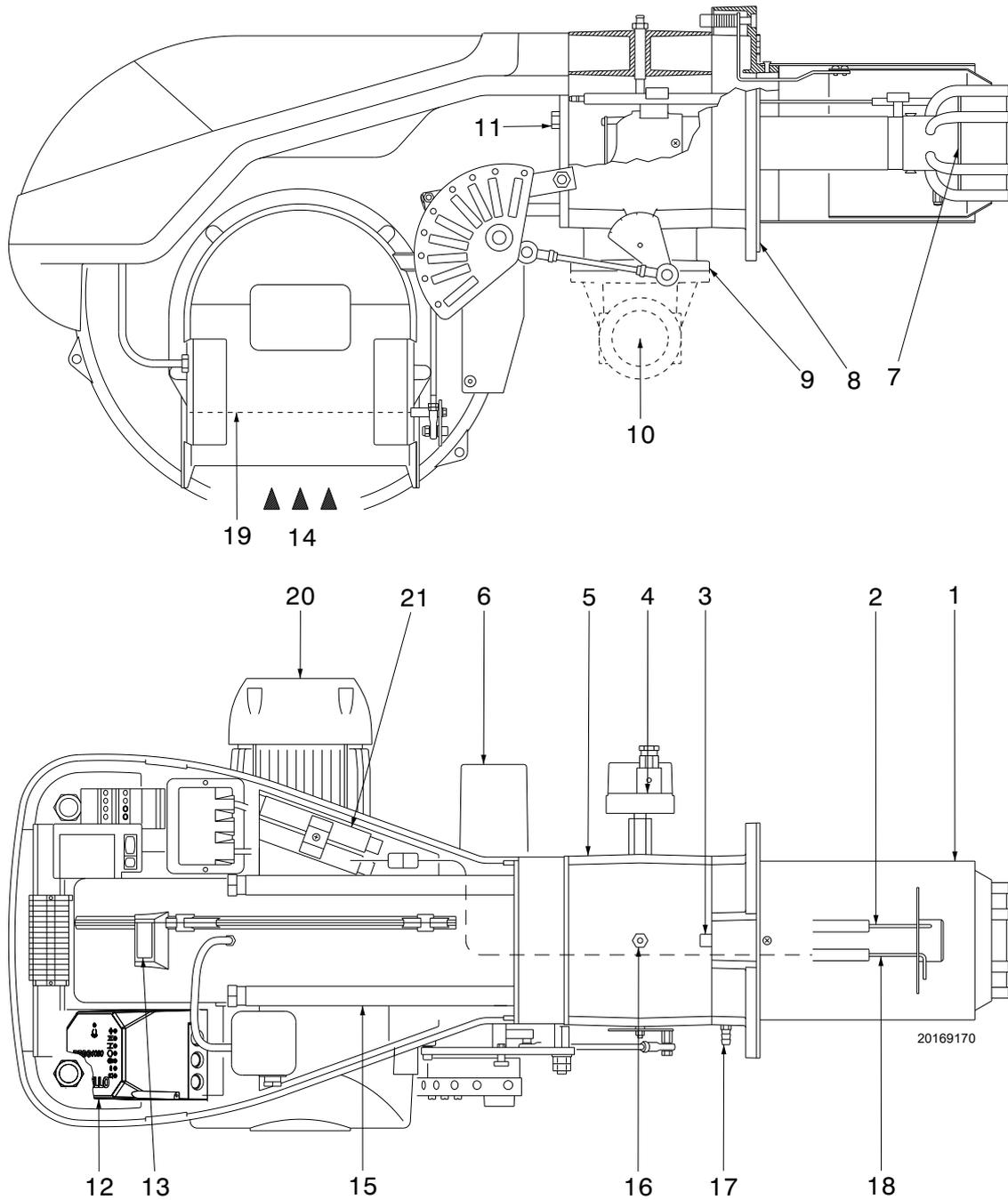


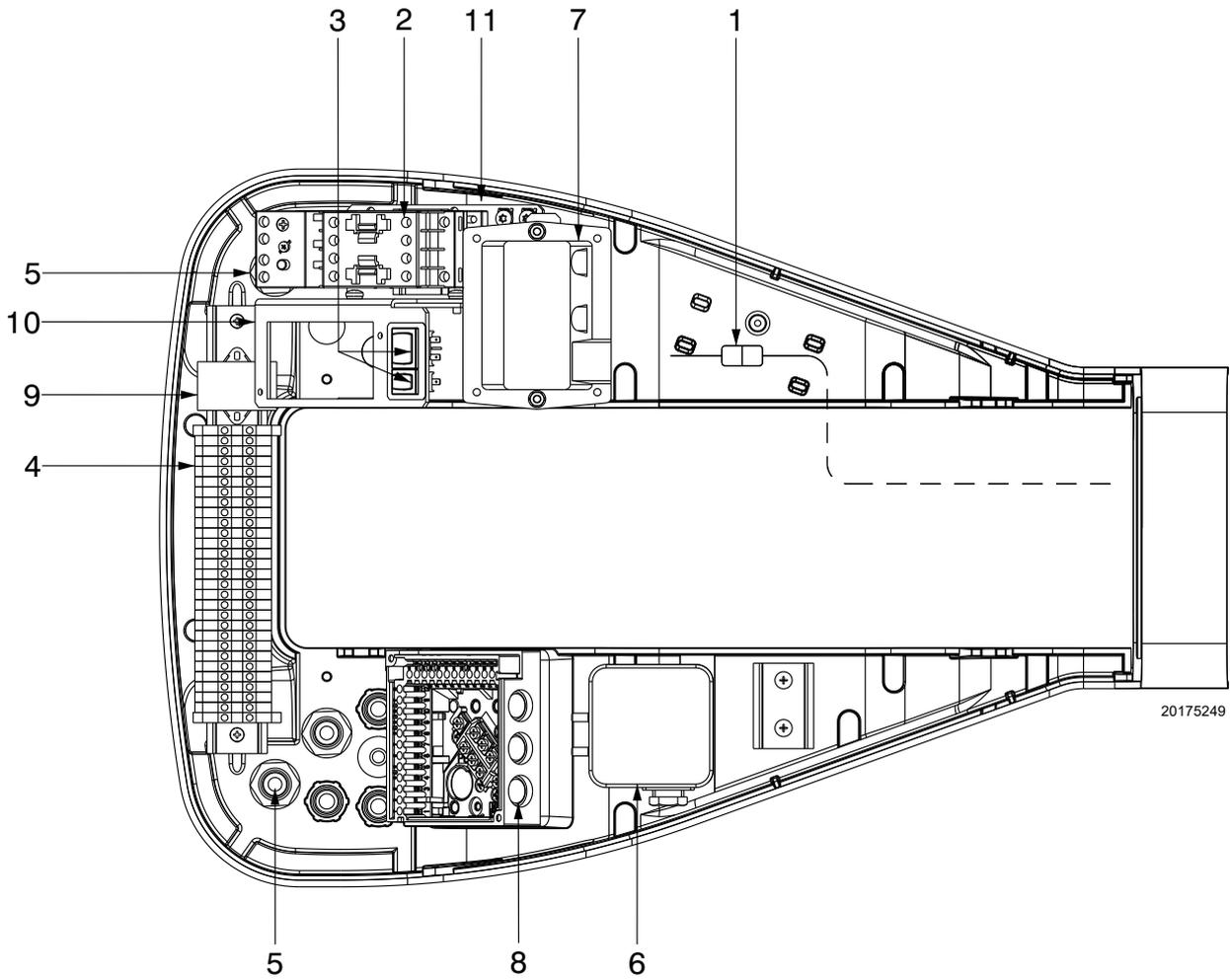
Fig. 4

- |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                                                                                                                                                                                                                                                                                                             |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <p>1 Combustion head<br/>                 2 Ignition electrode<br/>                 3 Screw for combustion head adjustment<br/>                 4 Maximum gas pressure switch<br/>                 5 Pipe coupling<br/>                 6 Servomotor controlling the gas butterfly valve and the air damper, by means of a variable profile cam mechanism.<br/>                 When the burner is not operating the air damper is fully closed in order to reduce heat dispersion from the boiler due to the flue draught, which draws air from the fan suction inlet<br/>                 7 Flame stability disc<br/>                 8 Boiler fixing flange<br/>                 9 Gas butterfly valve<br/>                 10 Gas input pipe<br/>                 11 Screws to secure fan to pipe coupling<br/>                 12 Control box with lockout pilot light and reset button<br/>                 13 Flame inspection window</p> | <p>14 Air inlet to fan<br/>                 15 Slide bars for opening the burner and inspecting the combustion head<br/>                 16 Gas pressure test point and head fixing screw<br/>                 17 Air pressure test point<br/>                 18 Flame sensor probe<br/>                 19 Air damper<br/>                 20 Fan motor<br/>                 21 Extensions for slide bars 15)(Fig. 4)</p> |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|

**Burner lockout may occur:**

- **Control box lockout**  
 if the control box 12)(Fig. 4) push-button lights up, it indicates that the burner is in lockout.  
 Press the push-button to reset.

4.11 Electrical panel description



20175249

Fig. 5

- 1 Plug-socket on ionisation probe cable
- 2 Motor contactor and thermal relay with reset button
- 3 Power switch for:  
automatic-manual-off operation  
A button for:  
output increase - decrease
- 4 Terminal board for electric connection
- 5 Cable grommets for electrical wiring (to be carried out by the installer)
- 6 Air pressure switch (differential type)
- 7 Ignition transformer
- 8 Control box base
- 9 Filter to protect against radio disturbance
- 10 Bracket to apply the RWF kit for modulating operation
- 11 Plug to connect the RWF kit of modulating operation

## 4.12 Control box RFGO-A22

### Important notes



**ATTENTION**

To avoid accidents, material or environmental damage, observe the following instructions!

The control box is a safety device! Avoid opening or modifying it, or forcing its operation. The Manufacturer cannot assume any responsibility for damage resulting from unauthorised work!

- All interventions (assembly and installation operations, assistance, etc.) must be carried out by qualified personnel.
- Before modifying the wiring in the control box connection area, fully disconnect the system from the power supply (omnipolar separation).
- Protection against electrocution from the control box and all connected electric components is obtained with the correct assembly.
- Before any intervention (assembly and installation operations, assistance, etc.), ensure the wiring is in order and that the parameters are correctly set, then make the safety checks.
- Falls and collisions can negatively affect the safety functions. In this case, the control box must not be operated, even if it displays no evident damage.

For safety and reliability, comply with the following instructions:

- avoid conditions that can favour the development of condensate and humidity. Otherwise, before switching on again, make sure that the entire control box is perfectly dry!
- Static charges must be avoided since they can damage the control box's electronic components when touched.

### Use

The control box is a control and supervision system of medium and large capacity forced draught burners.

If used with the flame detection electrode the system can operate continuously whereas, with the use of UV sensors it operates intermittently with stop and restart request at least once every 24h.

### Installation notes

- Make sure that the electrical wiring inside the boiler complies with national and local safety regulations.
- Do not confuse the powered conductors with the neutral ones.
- Ensure that spliced wires cannot get into contact with neighbouring terminals. Use adequate ferrules.
- Arrange the H.V. ignition cables separately, as far as possible from the control box and the other cables.
- When wiring the unit, make sure that AC 230 V mains voltage cables are run strictly separate from extra low-voltage cables to avoid risks of electrical shock hazard.



**Fig. 6**

### Technical data

Mains voltage	AC 230 V -15 % / +10 %
Mains frequency	50 / 60 Hz
Primary fuse (external)	Refer to the electric system
Weight	approx. 1.1 kg
Power absorption	approx. AC 7 VA
Protection level	IP40
Safety class	II
Environmental conditions	
Operation	DIN EN 60721-3-1
Climatic conditions	Class 1K2
Mechanical conditions	Class 1M2
Temperature range	-40...+60°C
Humidity	< 90% RH (non-condensing)

**Tab. F**

### Electrical wiring of the flame detector

It is important for signal transmission to be almost totally free of any disturbances or loss:

- Always separate the detector cables from the other cables:
  - The capacitive reactance of the line reduces the size of the flame signal.
  - Use a separate cable.
- Respect the allowed cable lengths.
- The ionisation probe is not protected against the risk of electrocution. When connected to the electricity supply, the ionisation probe must be protected against any accidental contact.
- Position the ignition electrode and the ionisation probe so that the ignition spark cannot form an arc on the probe (risk of electric overcharge).

### 4.13 Servomotor (SQN31...)

#### Important notes



**ATTENTION**

To avoid accidents, material or environmental damage, observe the following instructions!

Avoid opening, modifying or forcing the actuators.

- All interventions (assembly and installation operations, assistance, etc.) must be carried out by qualified personnel.
- Before modifying the wiring in the connection area of the servomotor, fully disconnect the burner control device from the power supply (omnipolar separation).
- To avoid the risk of electrocution, protect the connection terminals in a suitable manner and correctly fix the cover.
- Check the wiring is in order.
- Falls and collisions can negatively affect the safety functions. In this case, the servomotor must not be operated, even if it displays no evident damage.

#### Assembly notes

- Check the relevant national safety standards are respected.
- When assembling the servomotor and connecting the damper, the gears can be disengaged by means of a lever, allowing the drive shaft to be easily adjusted in both directions of rotation.



20160309

**Fig. 7**

#### Technical data

Operating voltage	AC 220...240 V - 15% / +10% AC 100...110 V - 15% / +10%
Mains frequency	50...60 Hz ± 6%
Switching capacity of auxiliary devices and limit switches	10 (3) A, AC 24...250 V
Angle positioning	up to 160° (full scale)
Assembly position	option
Protection level	IP 54, DIN 40050
Safety class	I
Weight	approx. 0.8 kg
Actuator motor	synchronous motor
Power absorption	6.5 VA
Environmental conditions:	
Operation	DIN EN 60 721-3-1
Climatic conditions	Class 1K2
Mechanical conditions	Class 1M2
Temperature range	-20...+60°C
Humidity	< 95% RH

**Tab. G**

**5 Installation**

**5.1 Notes on safety for the installation**

After carefully cleaning all around the area where the burner is to be installed, and arranging for the environment to be illuminated correctly, proceed with the installation operations.



All the installation, maintenance and disassembly operations must be carried out with the electricity supply disconnected.



The installation of the burner must be carried out by qualified personnel, as indicated in this manual and in compliance with the standards and regulations of the laws in force.



The combustion air inside the boiler must be free from hazardous mixes (e.g.: chloride, fluoride, halogen); if present, it is highly recommended to carry out cleaning and maintenance more frequently.

**5.2 Handling**

The burner packaging includes a wooden platform, it is therefore possible to handle the burner (still packaged) with a pallet truck or fork lift truck.



Burner handling operations can be highly dangerous if not carried out with the greatest attention: distance unauthorised personnel, check integrity and suitability of the means available. Check also that the area in which you are working is empty and that there is an adequate escape area (i.e. a free, safe area to which you can quickly move if the burner should fall). During handling, keep the load at no more than 20-25 cm from the ground.



After positioning the burner near the installation point, correctly dispose of all residual packaging, separating the various types of material.



Before proceeding with the installation operations, carefully clean all around the area where the burner will be installed.

**5.3 Preliminary checks**

**Checking the consignment**



After removing all the packaging, check the integrity of the contents. In the event of doubt, do not use the burner; contact the supplier.



The packaging elements (wooden cage or cardboard box, nails, clips, plastic bags, etc.) must not be abandoned as they are potential sources of danger and pollution; they should be collected and disposed of in the appropriate places.

RBL	A	B	C
D	E		F
GAS-KAASJ	<input checked="" type="checkbox"/>	G	H
GAZ-AERIO		G	H
I			RIELLO SpA I-37045 Legnago (VR)
			CE

D10411

**Fig. 8**

**Checking the characteristics of the burner**

Check the identification label of the burner, showing:

- the model (A)(Fig. 8) and type of burner (B);
- the year of manufacture, in cryptographic form (C);
- the serial number (D);
- the data for electrical supply and the protection level (E);
- the absorbed electrical power (F);
- the types of gas used and the relative supply pressures (G);
- the data of the burner's minimum and maximum output possibilities (H)(see Firing rate).

**Warning.** The burner output must be within the firing rate of the boiler;

- the category of the appliance/countries of destination (I).



A burner label that has been tampered with, removed or is missing, along with anything else that prevents the definite identification of the burner makes any installation or maintenance work difficult

### 5.4 Operating position



- The burner is designed to operate only in positions 1, 2, 3 and 4 (Fig. 9).
- Installation 1 is preferable, as it is the only one that allows the maintenance operations as described in this manual.
- Installations 2, 3 and 4 allow operation but make maintenance and inspection of the combustion head more difficult.



- Any other position could compromise the correct operation of the appliance.
- The installation 5 is prohibited for safety reasons.

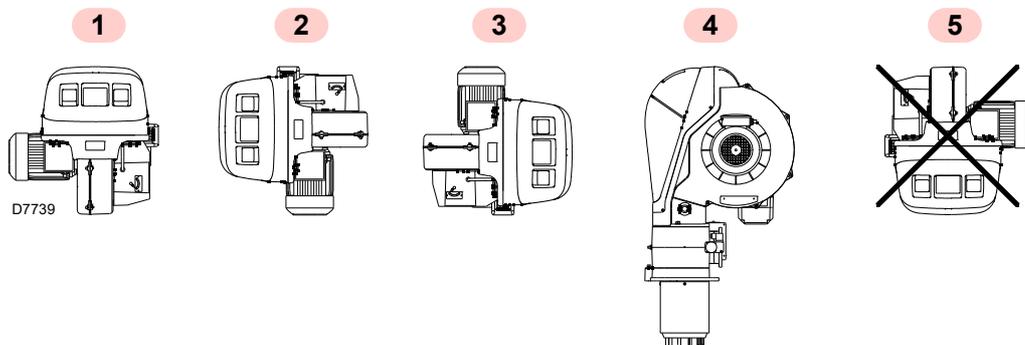


Fig. 9

### 5.5 Preparing the boiler

#### 5.5.1 Introduction

The burners are suitable for operating both on boilers with flame inversion chambers (\*) (the long head model being recommended in this instance) and on boilers having a combustion chamber with bottom outflow (three passes), on which the lowest NOX emissions are obtained.

The boiler front door maximum thickness A (Fig. 10), complete with refractory, must not exceed:

Blast tube	A (mm)
RS 68-120/M BLU	200

Tab. H

(\*) A kit for reducing CO is available for boilers with flame inversion chambers, if necessary, see Accessories paragraph.

The kit includes 5 gas tubes, identical to another 5 already present in the burner head. In standard conditions, burner head is equipped with a second set of tubes, letting gas out in a different direction compared to the previous tubes.

Using the kit, this second set of tube is replaced so that in the end all tubes are the same.

After installing the kit, check its effectiveness by measuring flue gas and CO.

#### 5.5.2 Boring the boiler plate

Pierce the closing plate of the combustion chamber, as in Fig. 11. The position of the threaded holes can be marked using the thermal insulation screen supplied with the burner.

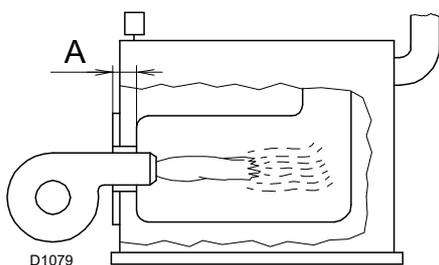


Fig. 10

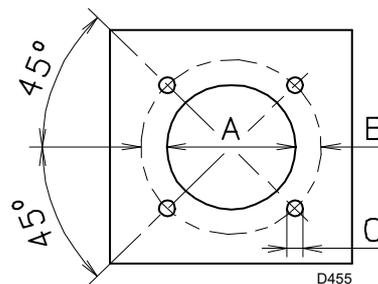


Fig. 11

mm	A	B	C
RS 68-120/M BLU	195	275 - 325	M 12

Tab. I

#### 5.5.3 Blast tube length

The length of the blast tube must be selected according to the indications provided by the manufacturer of the boiler, and in any case it must be greater than the thickness of the boiler door complete with its fettling.

The range of available lengths L, is as follows:

Blast tube	Short (mm)	Long (mm)
RS 68-120/M BLU	255	390

Tab. J

For boilers with front flue passes 15)(Fig. 14), or flame inversion chamber, a protection in refractory material 13) must be inserted between the boiler fettling 14) and the blast tube 12).

This protection must not compromise the extraction of the blast tube.

For boilers with a water-cooled front piece, a refractory lining 13)-14)(Fig. 14) is not necessary, unless expressly requested by the boiler manufacturer.

**5.6 Positioning the probe - electrode**



ATTENTION

Before securing the burner to the boiler, check (through the opening of the blast tube) that the probe and electrode are correctly positioned, as in Fig. 13.

If the probe or electrode is not correctly positioned, you must:

- remove the screw 1)(Fig. 12);
- take out the inner part 2)(Fig. 12) of the head and then calibrate them.



ATTENTION

Do not rotate the probe but leave it as in Fig. 13; if it is too close to the ignition electrode, it could damage the control box amplifier.



ATTENTION

Respect the dimensions shown in Fig. 13.

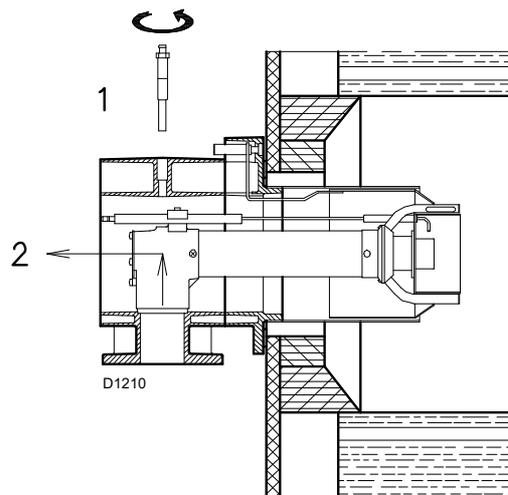


Fig. 12

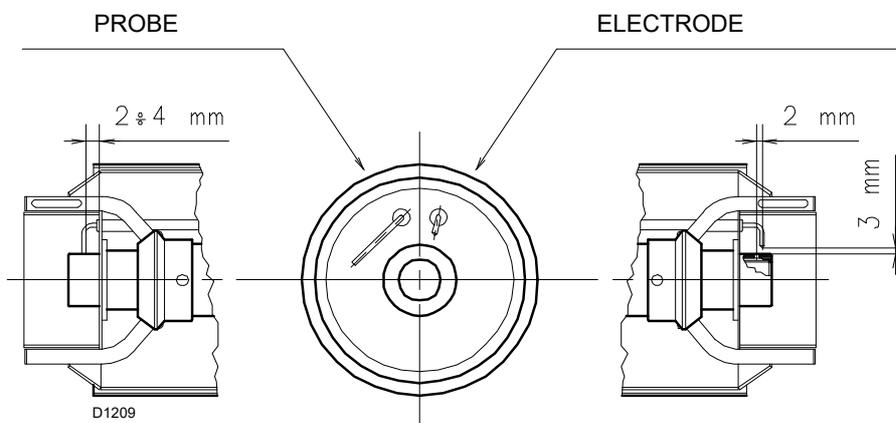


Fig. 13

**5.7 Securing the burner to the boiler**

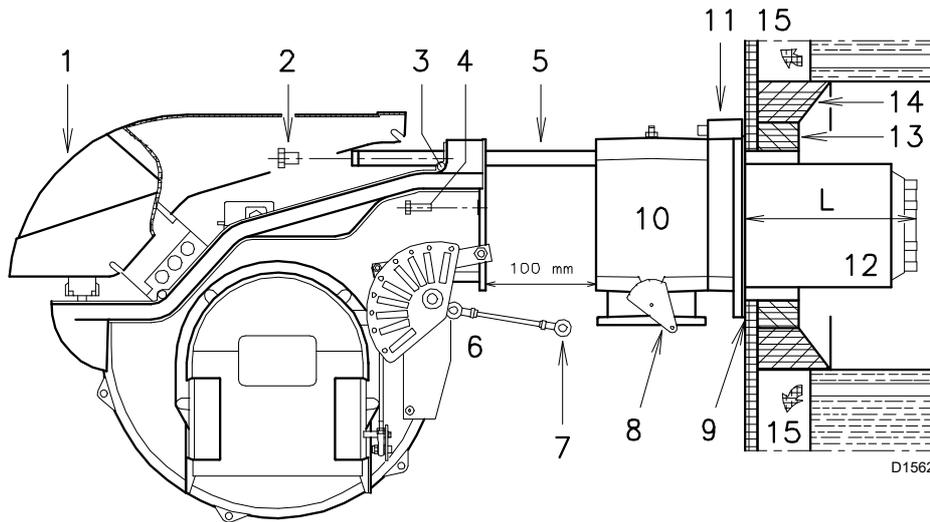


Provide an adequate lifting system of the burner.

Before securing the burner to the boiler, check (through the opening of the blast tube) that the probe and electrode are correctly positioned, as in Fig. 13 on page 17.

Divide the combustion head from the rest of the burner, as shown in Fig. 14; you have to:

- loosen the 4 screws 3) and remove the hood 1).
- Disengage the articulated coupling 7) from the graduated sector 8).
- Remove the screws 2) from the two slide bars 5).
- Remove the two screws 4) and pull the burner back on slide bars 5) by about 100 mm.
- Disconnect the probe and electrode cables, then completely unthread the burner from the slide bars.



**Fig. 14**

**5.8 Combustion head pre-calibration**



**ATTENTION**

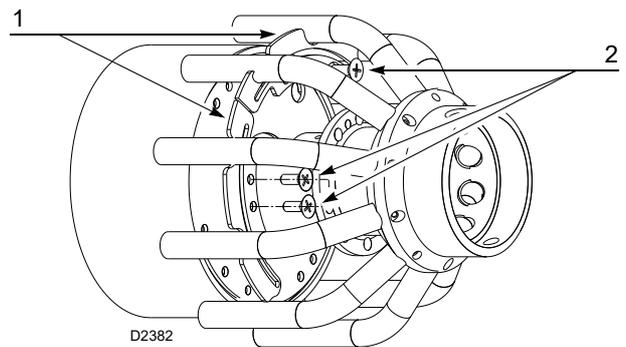
Before fastening the burner to the boiler, check that its maximum output is within area A or area B of the firing rate (Fig. 2 on page 9).

If it is in area A, no intervention is required.

If it is in area B instead, before starting the burner remove the 4 circular sectors 1)(Fig. 15) fixed behind the stability disc, by removing the 8 screws 2)(Fig. 15).

As soon as this operation is completed (if necessary):

- fix the flange 11)(Fig. 14) to the plate of the boiler interposing the insulating flange gasket 9)(Fig. 14) supplied with the unit.
- Use the 4 screws supplied, with a tightening torque of 35 ± 40 Nm, after protecting their thread with anti-seizing products.



**Fig. 15**



**ATTENTION**

The burner-boiler seal must be hermetic; after burner start-up check there is no leakage of flue gases into the external environment.

**5.9 Combustion head adjustment**

At this point of the installation, the combustion head is fixed to the boiler as shown in Fig. 12. It is therefore especially easy to adjust, and this adjustment depends only on the maximum output of the burner.

In the diagram of (Fig. 16), find the notch at which both air and central gas/air should be adjusted.

Two combustion head adjustments are available:

- external air R1
- central gas/air R2

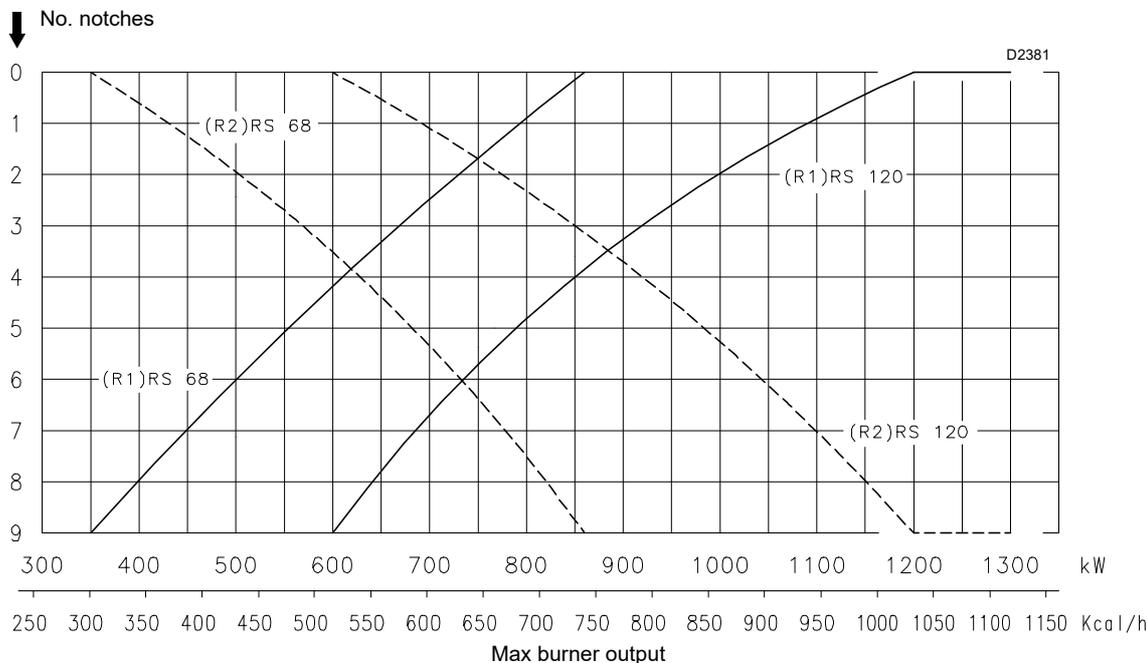


Fig. 16

**External air R1 adjustment**

- Turn the screw 4)(Fig. 17) until the notch found lines up with the front surface 5) of the flange.



To facilitate the adjustment, loosen the screw 6)(Fig. 17), adjust, then block.

**Gas adjustment**

- Loosen the 3 screws 1)(Fig. 17) and rotate the ring nut 2) until the notch you have found corresponds with the indicator 3).
- Block the 3 screws 1).

**Example:**

RS 120/M BLU, burner output = 850 kW.

The diagram (Fig. 16) shows that for this output the settings are:

- air R1 = notch 4
- gas R2 = notch 3



The burner leaves the factory with the ring nut 3) set to notch 0.

**Do not change this value.**

**NOTE:**

the diagram (Fig. 16) indicates the optimum adjustment for a type of boiler according to Fig. 3 on page 10.

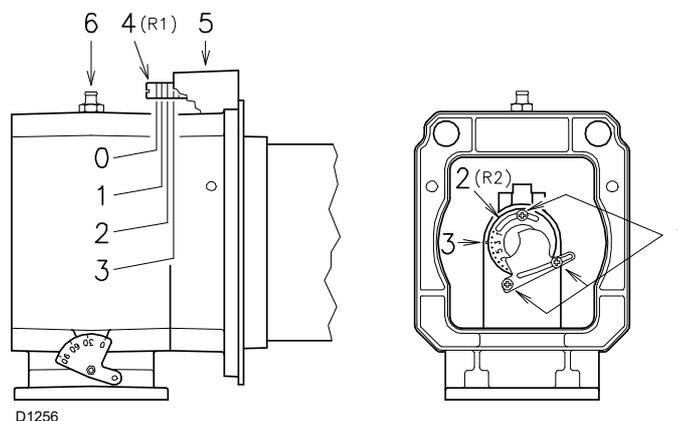


Fig. 17

**If gas pressure allows it, NOx reduction can be obtained by closing ring nut 2)(Fig. 17).**



When fitting the burner on the two slide bars, it is advisable to gently draw out the high voltage cable and the flame detection probe cable until they are slightly stretched.

### 5.10 Gas supply



Explosion danger due to fuel leaks in the presence of a flammable source.

Precautions: avoid knocking, attrition, sparks and heat.

Make sure the fuel shut-off valve is closed before performing any operation on the burner.



ATTENTION

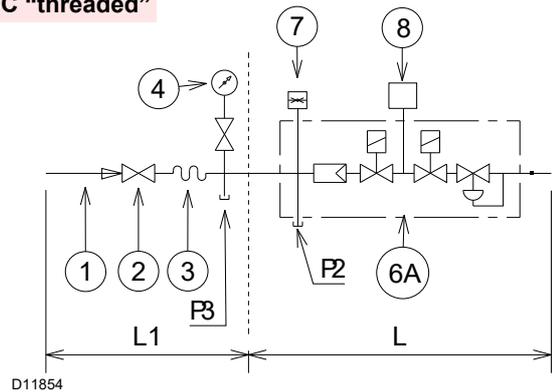
The fuel supply line must be installed by qualified personnel, in compliance with current standards and laws.

#### 5.10.1 Gas feeding line

Key (Fig. 18 - Fig. 19 - Fig. 20 - Fig. 21)

- 1 Gas input pipe
- 2 Manual valve
- 3 Vibration damping joint
- 4 Pressure gauge with button cock
- 5 Filter
- 6A Includes:
  - filter
  - working valve
  - safety valve
  - pressure adjuster
- 6B Includes:
  - working valve
  - safety valve
  - pressure adjuster
- 6C Includes:
  - safety valve
  - working valve
- 6D Includes:
  - safety valve
  - working valve
- 7 Minimum gas pressure switch
- 8 Leak detection control, supplied as an accessory or built-in, based on the gas train code. In compliance with the EN 676 standard, gas valve leak detection control devices are compulsory for burners with maximum outputs over 1200 kW.
- 9 Gasket, for "flanged" versions only
- 10 Pressure adjuster
- 11 Train-burner adaptor, supplied separately
- P2 Pressure upstream of valves/adjuster
- P3 Pressure upstream of the filter
- L Gas train, supplied separately
- L1 Responsibility of the installer

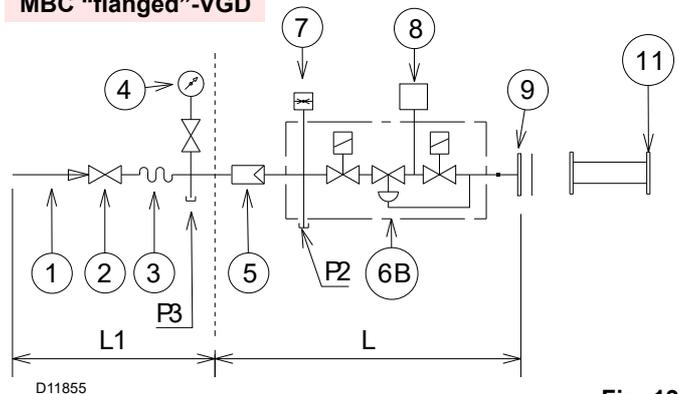
MBC "threaded"



D11854

Fig. 18

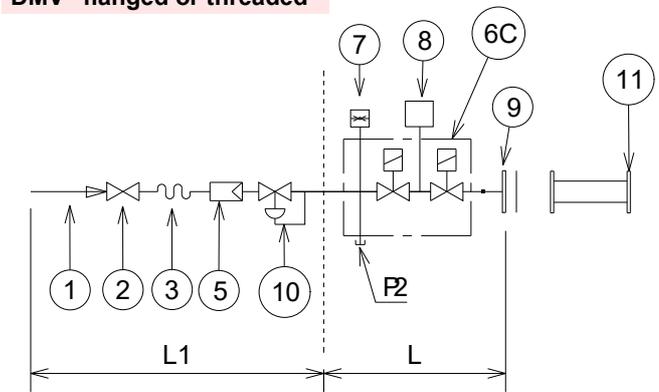
MBC "flanged"-VGD



D11855

Fig. 19

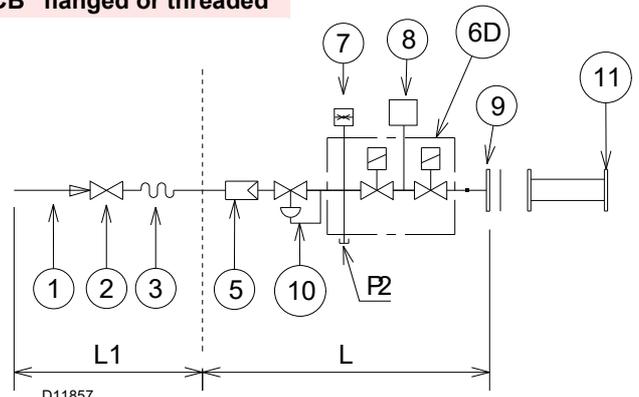
DMV "flanged or threaded"



D11856

Fig. 20

CB "flanged or threaded"



D11857

Fig. 21

**5.10.2 Gas train**

Type-approved in accordance with EN 676 and supplied separately from the burner.

**5.10.3 Gas train installation**



Disconnect the power supply using the system main switch.



Check that there are no gas leaks.



Pay attention when handling the train: danger of crushing of limbs.



Make sure that the gas train is properly installed by checking for any fuel leaks.



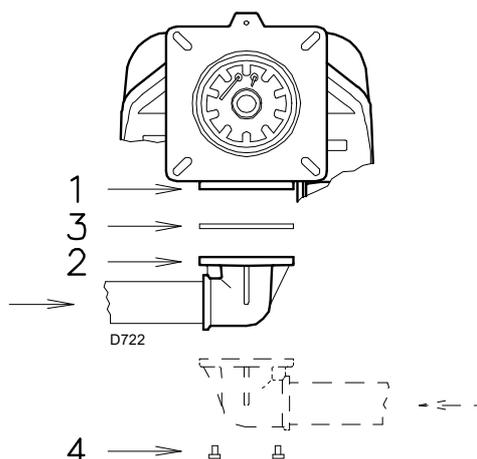
The operator must use the required equipment during installation.

The train can enter the burner from the right or left side, depending on which is the most convenient, see Fig. 22. The gas train must be connected to the gas connection 1)(Fig. 22), using the flange 2), seal 3) and screws 4) supplied with the burner.



The gas solenoid valves must be as close as possible to the burner to ensure that the gas reaches the combustion head within the safety time of 3s.

Make sure that the maximum pressure necessary for the burner is within the calibration range of the pressure regulator.



**Fig. 22**

See the accompanying instructions for the adjustment of the gas train.

**5.10.4 Gas pressure**

Tab. K indicates the pressure drops of the combustion head and gas butterfly valve depending on the burner operating output.

	kW	1 Δp (mbar)		2 Δp (mbar)	
		G 20	G 25	G 20	G 25
RS 68/M	350	2.0	3.0	0.1	0.1
	500	5.0	7.5	0.2	0.3
	650	7.7	11.5	0.3	0.4
	750	9.7	14.5	0.4	0.6
	860	11.7	17.5	0.5	0.7
RS 120/M	600	4.4	6.6	0.3	0.4
	760	9.2	13.7	0.4	0.6
	955	14.0	20.9	0.6	0.9
	1170	18.7	27.9	0.8	1.2
	1300	22.5	33.6	1.2	1.8

**Tab. K**



**Data of head thermal power and gas pressure refer to operation with gas butterfly valve fully open (90°).**

The values shown in Tab. K refer to:

- Natural gas G 20 NCV 9.45 kWh/Sm<sup>3</sup> (8.2 Mcal/Sm<sup>3</sup>)
- Natural gas G 25 NCV 8.13 kWh/Sm<sup>3</sup> (7.0 Mcal/Sm<sup>3</sup>)

Column 1

Combustion head pressure drop.

Gas pressure measured at test point 1)(Fig. 23 on page 22), with:

- combustion chamber at 0 mbar
- burner working at maximum output

Column 2

Pressure drop at gas butterfly valve 2)(Fig. 23 on page 22) with maximum opening: 90°.

To calculate the approximate output at which the burner operates:

- subtract the combustion chamber pressure from the gas pressure measured at test point 1)(Fig. 23).
- Find in Tab. K related to the burner concerned, the pressure value closest to the result of the subtraction.
- Read the corresponding output on the left.

### Example with natural gas G20 for:

Maximum output operation	=	17.0 mbar
Gas pressure at test point 1)(Fig. 23)	=	17.0 mbar
Pressure in combustion chamber	=	3.0 mbar
17.0 - 3.0	=	14.0 mbar

A pressure of 14.0 mbar, column 1, corresponds in the table Tab. K to an output of 955 kW.

This value serves as a rough guide; the effective output must be measured at the gas meter.

To calculate the required gas pressure at test point 1)(Fig. 23), set the maximum modulating output required from the burner operation:

- find the nearest output value in Tab. K for the burner in question.
- Read, on the right (column 1), the pressure at the test point 1)(Fig. 23).
- Add this value to the estimated pressure in combustion chamber.

### Example with natural gas G 20 for:

Operating at the desired maximum output: 955 kW	=	14.0 mbar
Gas pressure at an output of 955 kW	=	14.0 mbar
Pressure in combustion chamber	=	3.0 mbar
14.0 + 3.0	=	17.0 mbar

pressure required at test point 1)(Fig. 23).

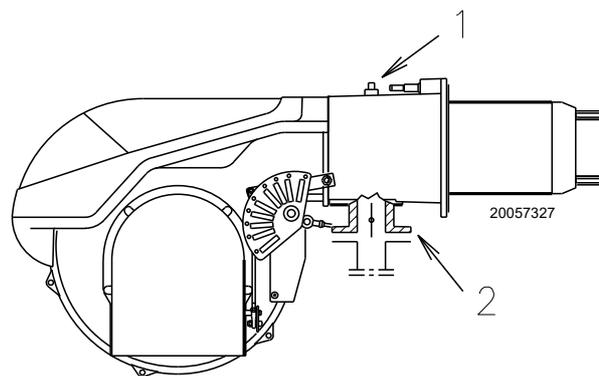


Fig. 23

**5.11 Electrical connections**

**Notes on safety for the electrical wiring**



- The electrical wiring must be carried out with the electrical supply disconnected.
- Electrical wiring must be made in accordance with the regulations currently in force in the country of destination and by qualified personnel. Refer to the wiring diagrams.
- The manufacturer declines all responsibility for modifications or connections different from those shown in the wiring diagrams.
- Check that the electrical supply of the burner corresponds to that shown on the identification label and in this manual.
- Burners have been type-approved for continuous operation (FS2). Burner FS1 operation has also been approved only with the use of the UV flame sensor kit.
- The RFGO safety device features two built-in flame amplifiers which allow using it for applications with UV sensor only, FR sensor only or with both sensors (UV+FR). The FR amplifier circuit is subject to constant auto-control, which allows to use it for applications requiring a burner operating cycle longer than 24 hours. When it is used as a UV control, the system is considered as non-permanent, requiring one burner recycle every 24 hours. Normally, burner stopping is guaranteed by the boiler's thermostat/pressure switch. If this is not the case, a time switch must be applied to L-N in series, to stop the burner at least once every 24 hours. Refer to the wiring diagrams.
- The electrical safety of the device is obtained only when it is correctly connected to an efficient earthing system, made according to current standards. It is necessary to check this fundamental safety requirement. In the event of doubt, have the electrical system checked by qualified personnel. Do not use the gas tubes as an earthing system for electrical devices.
- The electrical system must be suitable for the maximum power absorption of the device, as indicated on the label and in the manual, checking in particular that the section of the cables is suitable for that level of power absorption.
- For the main power supply of the device from the electricity mains:
  - do not use adapters, multiple sockets or extensions;
  - make provisions for an omnipolar switch with a gap between the contacts of at least 3 mm (over-voltage category III), as required by current safety regulations.
- Do not touch the device with wet or damp body parts and/or in bare feet.
- Do not pull the electric cables.

Before carrying out any maintenance, cleaning or checking operations:



Disconnect the electrical supply from the burner by means of the system main switch.



Close the fuel shut-off valve.



Avoid condensate, ice and water leaks from forming.

If the cover is still present, remove it and proceed with the electrical wiring according to the wiring diagrams.

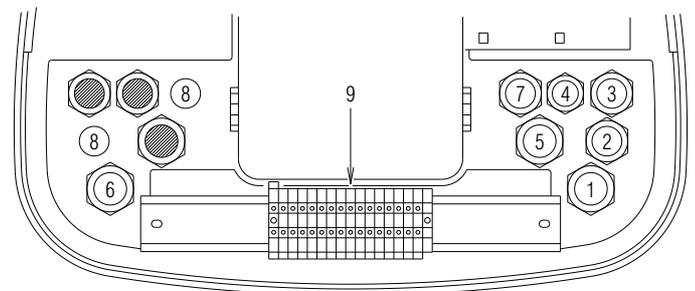
Use flexible cables according to EN 60 335-1 standard.

**5.11.1 Supply cables and external connections passage**

All the cables to be connected to the terminal board (9) must be threaded through cable grommets, as shown in Fig. 24.

The use of the cable grommets and the pre-blanked holes can be done in different manners; for example:

- 1 Pg 13.5 Three-phase power supply
- 2 Pg 11 Single-phase power supply
- 3 Pg 11 TL remote control
- 4 Pg 9 TR remote control or probe RWF50
- 5 Pg 13.5 Gas valves
- 6 Pg 13.5 Gas pressure switch or valve leak detection control device
- 7 Pg 11 Available
- 8 Drill if you wish to add a union



20175247

**Fig. 24**



After carrying out maintenance, cleaning or checking operations, reassemble the cover and all the safety and protection devices of the burner.

### 5.12 Calibration of the thermal relay

The thermal relay (Fig. 25) serves to avoid damage to the motor due to an excessive absorption increase or if a phase is missing. For calibration 2), refer to the table indicated in the electrical layout (electrical wiring by the installer).

To reset, in case of an intervention of the thermal relay, press button "RESET" 1).

The button "STOP" 3) opens the NC contact (95-96) and stops the motor.

Insert a screwdriver in the window "TEST/TRIP" 4) and move it in the arrow direction (to the right) to carry out the thermal relay test.

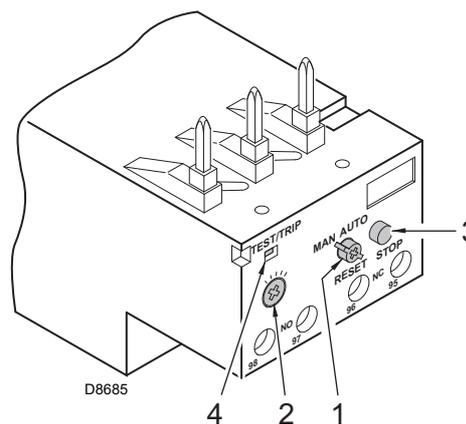


Fig. 25



The automatic reset can be dangerous.

This operation is not foreseen in the burner operation.

### 5.13 Motor rotation

As soon as the burner starts, place yourself in front of the cooling fan of the fan motor and check that it turns anticlockwise.

If this is not the case:

- put the switch of the burner to "0" (off) and wait until the control box carries out the switching off phase.



Disconnect the electrical supply from the burner by means of the system main switch.

- Invert the phases on the three-phase motor power supply.

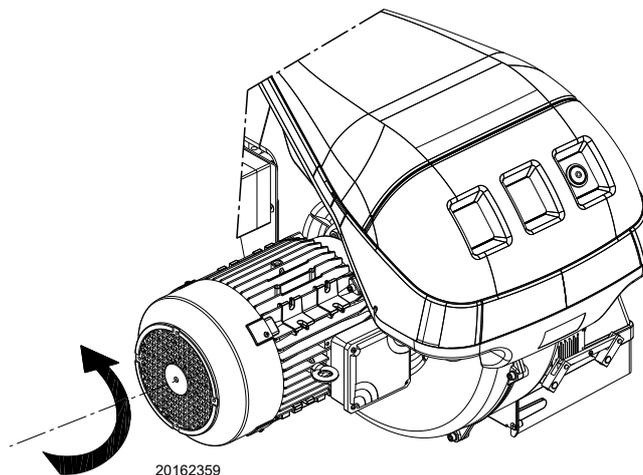


Fig. 26

## 6 Start-up, calibration and operation of the burner

### 6.1 Notes on safety for the first start-up



The first start-up of the burner must be carried out by qualified personnel, as indicated in this manual and in compliance with the standards and regulations of the laws in force.



Check the correct working of the adjustment, command and safety devices.



**Before starting up the burner, refer to section “Safety test - with no gas supply” on page 31.**

### 6.2 Adjustments prior to ignition

The following adjustments must be carried out:

- ensure that the gas supply company has carried out the supply line vent operations, eliminating air or inert gases from the piping.
- Slowly open the manual valves situated upstream of the gas train.
- Adjust the minimum gas pressure switch (Fig. 34 on page 29) to the start of the scale.
- Adjust the maximum gas pressure switch (Fig. 33 on page 29) to the end of the scale.
- Adjust the air pressure switch (Fig. 32 on page 28) to the start of the scale.
- Bleed the air from the piping of the gas train, connecting a plastic tube to the pressure test point 1)(Fig. 24) of the minimum gas pressure switch. Take the vent tube outside the building so you can notice the smell of gas.

- Fit a U-type pressure gauge (Fig. 27) to the gas pressure test point on the pipe coupling. It is used to calculate approximate MAX burner output using the Tab. K on page 21.
- Connect two lamps or testers to the two gas line solenoid valves to check the exact moment in which voltage is supplied. This operation is not required if each of the two solenoid valves is equipped with a pilot light that signals voltage passing through.



Before starting up the burner, it is good practice to adjust the gas train so that ignition takes place in conditions of maximum safety, i.e. with gas delivery at the minimum.

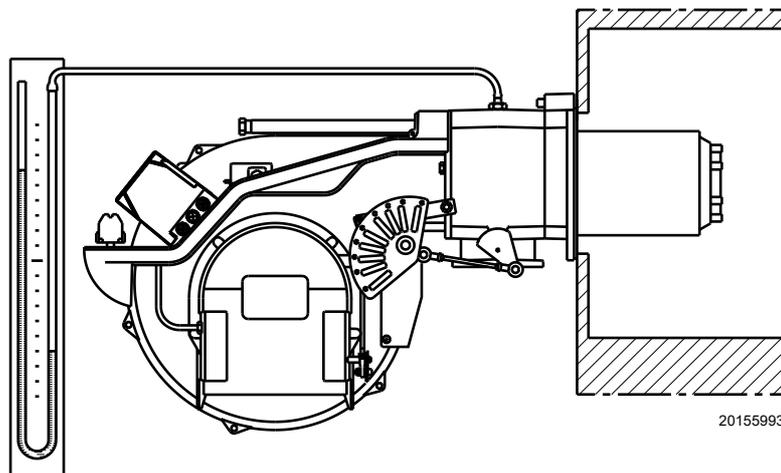


Fig. 27

**6.3 Servomotor adjustment**

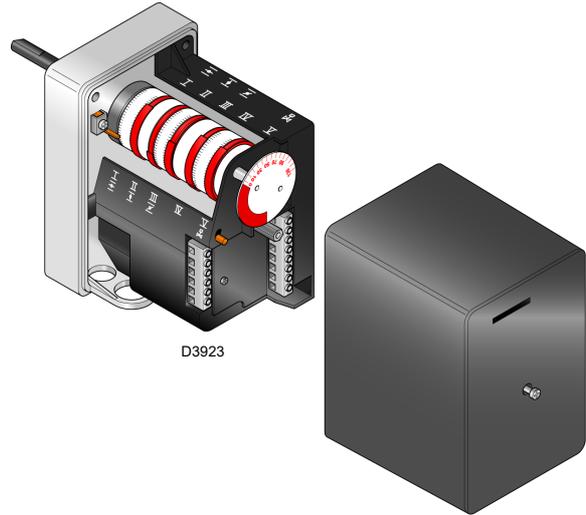
The servomotor provides simultaneous adjustment of the air damper, by means of the variable profile cam and the gas butterfly valve.

The servomotor rotates by 130° in 42 s.



**ATTENTION**

**Do not alter the factory setting for the 5 cams; just check that they are as specified below:**



**Fig. 28**

- Cam I:** 130°. Limits rotation toward maximum position. When the burner is at MAX output, the gas butterfly valve must be fully opened: 90°.
- Cam II:** 0°. Limits rotation toward minimum position. When the burner is shut down, the air damper and gas butterfly valve must be closed: 0°.
- Cam III:** 20°. Adjusts the ignition position and the MIN output.
- Cams IV and V:** Integrated with cam III.

**6.4 Burner start-up**

Feed electricity to the burner via the disconnecting switch on the boiler panel.

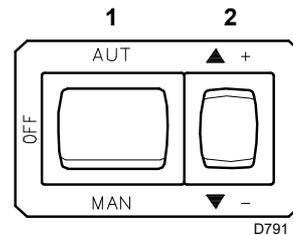
Close the thermostats/pressure switches and turn the switch in Fig. 29 to position "MAN".

As soon as burner starts, check the fan rotation direction through the flame inspection window.



**DANGER**

Check that the lamps or testers connected to the solenoid valves, or the pilot lights on the solenoid valves, indicate that no voltage is present. If they indicate the presence of voltage, stop the burner **immediately** and check the electric connections.



**Fig. 29**

**6.5 Burner ignition**

If the motor starts up, but the flame does not appear and the control box goes into lockout, reset it and wait for a new ignition attempt.

If ignition is still not achieved, it may be that gas is not reaching the combustion head within the safety time period of 3 seconds. In this case, increase gas ignition delivery.

The arrival of gas to the sleeve is indicated by the U-type pressure gauge (Fig. 27 on page 25).

Once ignition has taken place, proceed with burner global calibration operations.

**6.5.1 Burner adjustment**

The optimum adjustment of the burner requires an analysis of flue gases at the boiler outlet.

Adjust in sequence:

- 1 Ignition output
- 2 Maximum output
- 3 Minimum output
- 4 Intermediate outputs between the two
- 5 Air pressure switch
- 6 Maximum gas pressure switch
- 7 Minimum gas pressure switch

**6.5.2 Ignition output**

According to EN 676.

**Burners with MAX output up to 120 kW**

Ignition can occur at the maximum operation output level.

Example:

- max. operation output: 120 kW
- max. ignition output: 120 kW

**Burners with MAX output above 120 kW**

Ignition must occur at a lower output than the max. operation output.

If ignition output does not exceed 120 kW, no calculations are required.

If ignition output exceeds 120 kW, the regulatory standard sets that the value be defined according to the control box safety time "ts":

for "ts" = 3s, ignition output must be equal to or lower than 1/3 of max. operation output.

**Example**

MAX operation output of 600 kW.

Ignition output must be equal to or lower than:

- 300 kW con ts = 2s.
- 200 kW con ts = 3s.

In order to measure the ignition output:

- disconnect the plug-socket 1)(Fig. 5 on page 12) on the ionisation probe cable (the burner will ignite and then go into lockout after the safety time has elapsed);
- perform 10 consecutive ignitions with lockouts;
- read the quantity of burned gas on the meter: this quantity must be equal to, or lower than, the quantity given by the formula:

$$\frac{\text{Sm}^3/\text{h} \text{ (max. burner delivery)}}{360}$$

**360**

**Example** for G 20 gas (9.45 kWh/Sm<sup>3</sup>):

Max. operation output: 600 kW corresponding to 63.5 Sm<sup>3</sup>/h.

After 10 ignitions with a lockout, the delivery indicated on the meter must be equal to or lower than:  $63.5 : 360 = 0.176 \text{ Sm}^3$

**Air adjustment**

The air is adjusted by changing the angle of cam III) (Fig. 31 on page 27) and by using the selector 2)(Fig. 29 on page 26). To adjust the cam of the servomotor, see Fig. 31.

**6.5.3 Maximum output**

The MAX output must be set within the firing rate indicated in Fig. 2 on page 9.

In the above instructions we left the burner running at the MIN output.

Now press the “increase output” button 2)(Fig. 29 on page 26), and keep it pressed until the servomotor has opened the air damper and the gas butterfly valve.

**Adjustment of gas delivery**

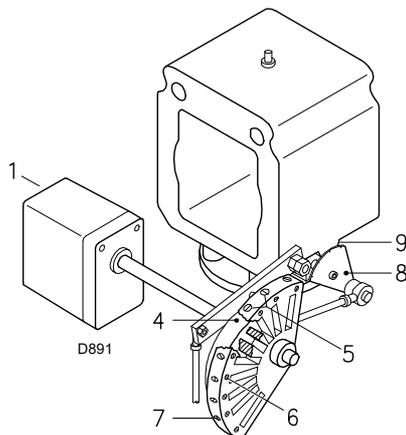
Measure the gas delivery on the meter.

A rough indication can be obtained from Tab. K on page 21, just read the gas pressure on the "U" pressure gauge (see Fig. 27 on page 25) and follow the indications.

- If delivery needs to be reduced, diminish outlet gas pressure and, if it is already very low, slightly close adjustment valve VR.
- If delivery needs to be increased, increase the adjuster outlet gas pressure.

**Air adjustment**

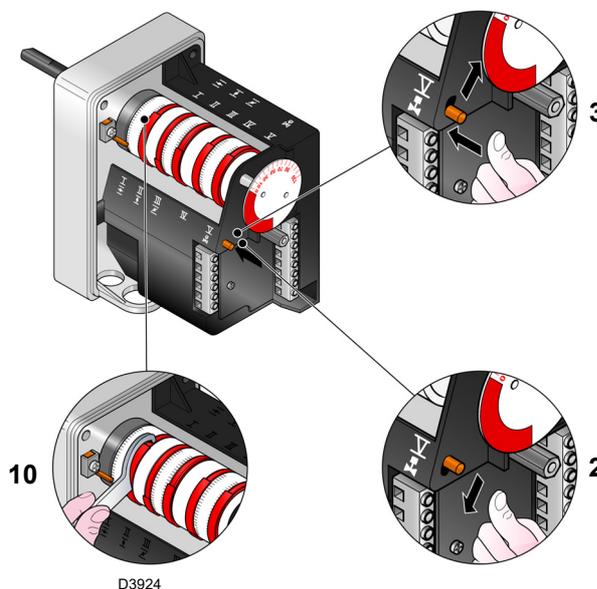
The air is adjusted by changing the angle of cam 4)(Fig. 30 on page 27) and by using the selector 2)(Fig. 29 on page 26). To adjust the cam of the servomotor, see Fig. 31.



**Fig. 30**

Key (Fig. 30)

- 1 Servomotor
- 2 Servomotor 1) - cam 4): fastened
- 3 Servomotor 1) - cam 4): unfastened
- 4 Variable profile cam
- 5 Screws for adjusting the adjustable profile
- 6 Screws for fixing adjustment
- 7 Screws for adjusting the end profile
- 8 Gas butterfly valve graduated sector
- 9 Index of graduated sector 8



**Fig. 31**

**6.5.4 Minimum output**

The MIN output must be set within the firing rate indicated on Fig. 2 on page 9.

Press button 2)(Fig. 29 on page 26) “Output decrease” and keep it pressed until the servomotor reaches (Fig. 31) the factory adjustment.

**Air adjustment**

Progressively adjust the end profile of the mechanical cam 4)(Fig. 30 on page 27), using the screws 5).

For example, calibrate the minimum output to 800 kW, check the emissions and if necessary increase or decrease the opening of the air damper (“Air adjustment” on page 28).

Bring the output to 800 kW using the screws 5) of the mechanical cam 4)(Fig. 30 on page 27) and check the emissions.

**Adjustment of gas delivery**

The air is adjusted by changing the angle of cam III) of the servomotor (Fig. 28 on page 26) and by using the selector 2)(Fig. 29 on page 26). To adjust the cam of the servomotor, see Fig. 31.

**NOTE:**

**The servomotor follows the adjustment of cam III) only when the angle of the cam is reduced.**

**If it is necessary to increase the angle of the cam, you must first increase the angle of the servomotor by means of the “output increase” key, then increase the angle of cam III, and finally bring the servomotor to the position of MIN output, with the “Output reduction” key.**

To adjust cam III, see Fig. 31.

**6.5.5 Intermediate outputs**

**Adjustment of gas delivery**

No adjustment is required

**Air adjustment**

After adjusting the maximum and minimum output of the burner, carry out air adjustment on higher intermediate positions of the servomotor.

The passage from one position to the next one is obtained by pressing the button 2) on the symbol (+) or (-) (Fig. 29 on page 26). Press button 2)(Fig. 29 on page 26) "Output increase" briefly so that the servomotor rotates by about 20°, see servomotor graduated index Fig. 31 and air damper graduated index 5)(Fig. 30 on page 27).

Screw or unscrew the screw 5) of the mechanical cam (Fig. 30 on page 27) to increase or decrease the gas output so as to adjust it to the corresponding air output, to obtain optimal combustion.

Proceed in the same way with the other screws.



**ATTENTION**

Take care that the cam profile variation is progressive.

Switch off the burner using switch 1)(Fig. 29), OFF position, release the mechanical cam 4)(Fig. 30) to separate the gears of the servomotor, pressing and moving downwards button 3)(Fig. 31), then manually rotate the mechanical cam 1)(Fig. 31) backwards and forwards a few times to check that the movement is smooth and without any hindrance.



**ATTENTION**

It is recommended that the mechanical cam 5)(Fig. 30 on page 27) be bound again to the servomotor by shifting button 3)(Fig. 31) upwards.

As far as is possible, try not to move those screws at the ends of the mechanical cam that were previously adjusted for the opening of the gas butterfly valve to MAX and MIN output.

**NOTE:**

**Once "MAX - MIN - INTERMEDIATE" outputs have been adjusted, recheck the ignition: its noise must be equal to the one of the following operation.**

**If you notice any sign of pulsations, reduce the ignition stage delivery.**

**6.6 Final adjustment of the pressure switches**

**6.6.1 Air pressure switch**

Adjust the air pressure switch after performing all other burner adjustments with the air pressure switch set to the start of the scale (Fig. 32).

With the burner operating in 1st stage, increase adjustment pressure by slowly turning the relevant knob clockwise until the burner locks out.

Then turn the knob anticlockwise by about 20% of the set point and repeat burner start-up to ensure that it is correct.

If the burner locks out again, turn the knob slightly anticlockwise.



**ATTENTION**

In conformity with current standards, the air pressure switch must prevent the CO in the flue gases exceeding 1% (10,000 ppm). To check this, insert a combustion analyser into the chimney, slowly close the fan suction inlet (for example with cardboard) and check that the burner locks out, before the CO in the fumes exceeds 1%.

The incorporated air pressure switch can work in a 'differential' mode if connected with two pipes.

If a strong depression in the combustion chamber during the pre-purging phase does not allow the air pressure switch to switch, this can be obtained by applying a second tube between the air pressure switch and the suction inlet of the fan.

In this way, the pressure switch will work in differential mode.



**ATTENTION**

The use of the air pressure switch with differential operation is only allowed in industrial applications and where standards enable the air pressure switch to control only fan operation, without any reference to CO limit.



**Fig. 32**

**6.6.2 Maximum gas pressure switch**

Adjust the maximum gas pressure switch (Fig. 33) after making all other burner adjustments with the maximum gas pressure switch set to the end of the scale.

To calibrate the maximum gas pressure switch, open the tap and then connect a pressure gauge to its pressure test point.

The maximum gas pressure switch must be regulated to a value no higher than 30% of the measurement read on the gauge when the burner is working at maximum output.

After making the adjustment, remove the pressure gauge and close the tap.

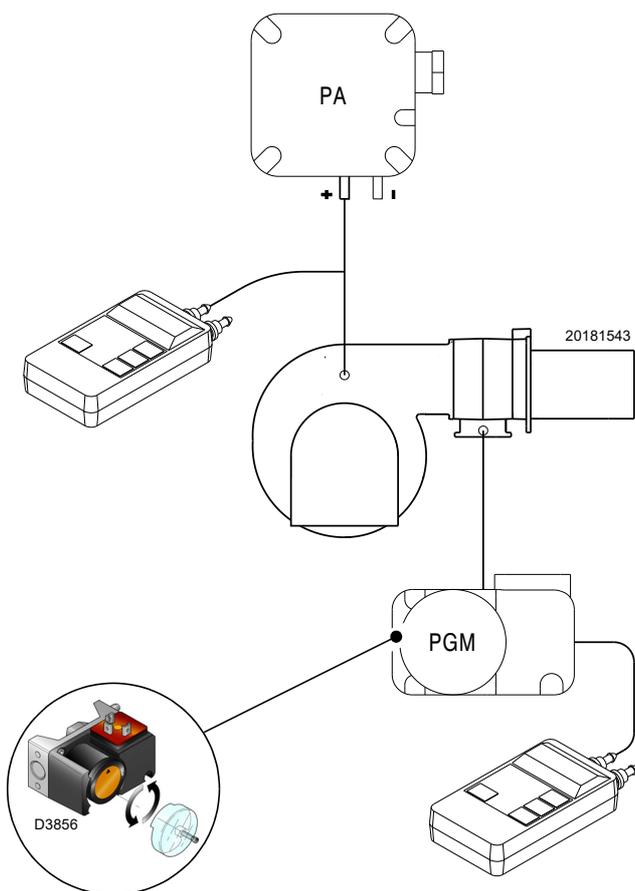


Fig. 33

**6.6.3 Minimum gas pressure switch**

The purpose of the minimum gas pressure switch is to prevent the burner from operating in an unsuitable way due to too low gas pressure.

Adjust the minimum gas pressure switch (Fig. 34) after having adjusted the burner, the gas valves and the gas train stabiliser. With the burner operating at maximum output:

- install a pressure gauge downstream of the gas train stabiliser (for example at the gas pressure test point on the burner combustion head);
- choke slowly the manual gas cock until the pressure gauge detects a decrease in the pressure read of about 0.1 kPa (1 mbar). In this phase, verify the CO value which must always be less than 100 mg/kWh (93 ppm).
- Increase the adjustment of the gas pressure switch until it intervenes, causing the burner shutdown;
- remove the pressure gauge and close the cock of the gas pressure test point used for the measurement;
- open completely the manual gas cock.

 **ATTENTION**  
1 kPa = 10 mbar

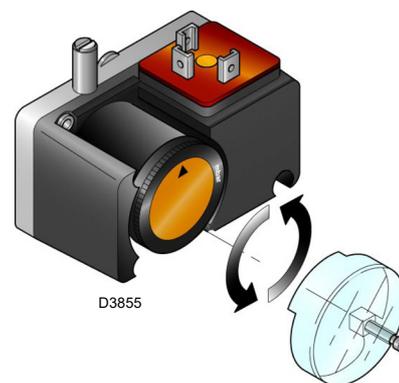


Fig. 34

**6.6.4 Flame presence check**

The burner is fitted with an ionisation system to check that a flame is present.

The minimum current required for the control box operation is 6 µA. The burner supplies a significantly higher current value, so that no check is usually needed.

However, if it is necessary to measure the ionisation current, disconnect the plug-socket 1)(Fig. 4 on page 11) on the ionisation probe cable and insert a direct current microammeter with a base scale of 100 µA.

Carefully check polarities.

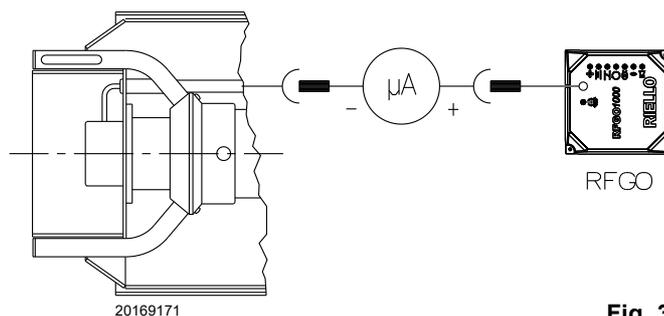
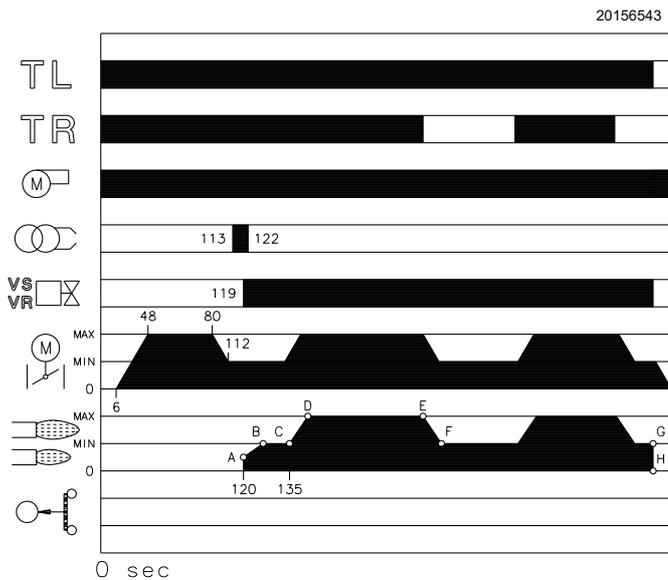


Fig. 35

**6.7 Burner operation**

**6.7.1 Burner start-up**

- 0s: Control remote control TL closes.  
Fan motor start-up.
- 6s: Servomotor start-up: turn to the right by 130°, i.e. until the contact intervenes on cam I (Fig. 28 on page 26). The air damper is positioned to MAX output.
- 48s: Pre-purging stage with MAX output air delivery. Duration 32 s.
- 80s: The servomotor turns to the left to reach the angle set on cam III (Fig. 28 on page 26) for the MIN output.
- 112s: The air damper and the gas butterfly valve reach the MIN output position (with cam III)(Fig. 28 on page 26) at 20°.
- 113s: Ignition electrode strikes a spark.
- 119s: The safety valve VS opens, along with the adjustment valve VR (quick opening). The flame ignites with a small output - point A.  
The output gradually increases, and the VR valve slowly opens, until MIN output is reached - point B.
- 122s: The spark goes out.
- 135s: The start-up cycle ends.



**Fig. 36**

**6.7.2 Steady state operation**

At the end of the start-up cycle, the servomotor control switches to TR remote control that controls the pressure or temperature in the boiler, point C. (The electric control box carries on checking the presence of the flame and the correct position of the air and gas maximum pressure switches).

- If the temperature or pressure is low (so the TR remote control is closed), the burner progressively increases the output up to the MAX value (line C-D).
- If the temperature or pressure then increases until the TR opens, the burner progressively decreases its output to the MIN value (section E-F). And so on.

- The burner locks out when the heat request is less than the heat supplied by the burner at MIN output, (section G-H). The TL remote control opens, and the servomotor returns to angle 0° limited by the contact of cam II (E) page 12. The air damper closes completely to reduce heat losses to a minimum.

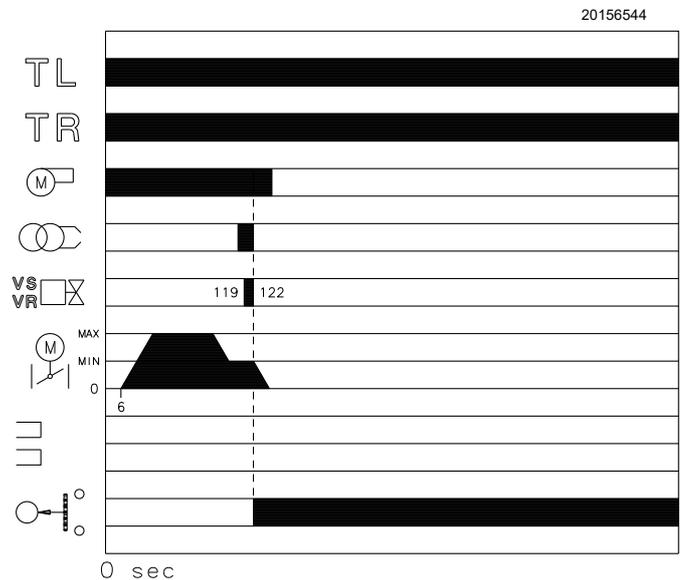
With each change of output, the servomotor automatically modifies the gas output (butterfly valve) and the air flow rate (fan damper).

**6.7.3 Ignition failure**

If the burner does not ignite, it locks out within 3 seconds after the gas valve opens 122s after the TL closes and the post-purging phase starts lasting 18s.

**Burner flame goes out during operation**

If the flame goes out during operation, the burner will lock out within 1s.



**Fig. 37**

**6.7.4 Final checks (with burner operating)**

- Disconnect a wire of the minimum gas pressure switch:
- Open TL remote control:
- Open TS remote control:

**the burner must stop**

- Disconnect the P shared wire of the maximum gas pressure switch:
- Disconnect the P shared wire of the air pressure switch:
- Disconnect the electrical connections of the ionisation probe:

**the burner must stop in lockout**

- Make sure that the mechanical locking systems on the adjustment devices are fully tightened.

## 7 Maintenance

### 7.1 Notes on safety for the maintenance

The periodic maintenance is essential for the good operation, safety, yield and duration of the burner.

It allows you to reduce consumption and polluting emissions and to keep the product in a reliable state over time.



The maintenance interventions and the calibration of the burner must only be carried out by qualified, authorised personnel, in accordance with the contents of this manual and in compliance with the standards and regulations of current laws.

Before carrying out any maintenance, cleaning or checking operations:



Disconnect the electrical supply from the burner by means of the system main switch.



Close the fuel shut-off valve.



Wait for the components in contact with heat sources to cool down completely.

### 7.2 Maintenance programme

#### 7.2.1 Maintenance frequency



The gas combustion system should be checked at least once a year by a representative of the manufacturer or another specialised technician.

#### 7.2.2 Safety test - with no gas supply

To perform commissioning in safety conditions, it is very important to check correct wiring between gas valves and burner.

For this purpose, after checking that connections comply with the burner wiring diagrams, it is necessary to carry out a start-up cycle with gas cock closed (dry test).

- 1 The manual gas valve must be closed using the locking/unlocking device ("Lock-out / tag out" procedure).
- 2 Ensure that burner limit electrical contacts are closed
- 3 Ensure that minimum gas pressure switch contact is closed
- 4 Try to start the burner.

The start-up cycle must occur according to the following steps:

- Fan motor start-up for pre-purging
- Gas valve leak detection control, if applicable.
- Pre-purging completion
- Achievement of the ignition point
- Power supply of the ignition transformer
- Supply of gas valves.

As gas is closed, the burner cannot ignite and its control box will switch to stop or safety lockout condition.

The actual supply of gas valves can be checked by inserting a tester; some valves are equipped with lights (or closing/opening position indicators) that activate as soon as they are powered.



**IF POWER SUPPLY OF GAS VALVES OCCURS IN UNEXPECTED MOMENTS, DO NOT OPEN THE MANUAL VALVE, DISCONNECT POWER SUPPLY, CHECK WIRINGS, CORRECT THE ERRORS AND CARRY OUT THE WHOLE TEST AGAIN.**

#### 7.2.3 Checking and cleaning



The operator must use the required equipment during maintenance.

##### Combustion head

Open the burner and make sure that all components of the combustion head are in good condition, not deformed by the high temperatures, free of impurities from the surroundings, free of material corrosion and correctly positioned.

Make sure the gas outlet holes for the ignition phase (in the distributor of the combustion head) are free of impurities or rust. If in doubt, remove the elbow (Fig. 39 on page 33).

##### Fan

Check to make sure that no dust has accumulated inside the fan or on its impellers, as this condition will cause a reduction in the air flow rate and provoke polluting combustion.

##### Burner

Clean the outside of the burner.

##### Gas leaks

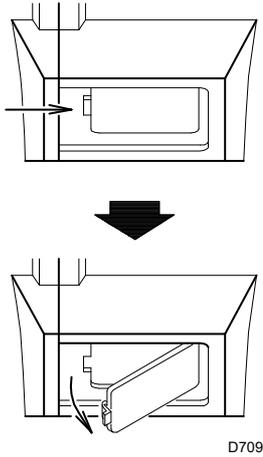
Make sure that there are no gas leaks on the pipe between the gas meter and the burner.

##### Gas filter

Change the gas filter when it is dirty.

**Flame inspection window**

Clean the glass of the flame inspection window (Fig. 38).



**Fig. 38**

**Boiler**

Clean the boiler as indicated in its accompanying instructions in order to maintain all the original combustion characteristics intact, especially: the flue gas temperature and combustion chamber pressure.

**Flame presence check**

Check the level of the flame detection signal with the “Check mode” function from the flame control: the LEDs from 2 to 6 indicate the flame signal level, respectively. See paragraph “**LED indicator and special function**” on page 34

**Check Mode**

With burner flame on:

- hold the reset button on the flame control pressed for at least 3 sec.;
- the button colour will change from green to yellow;
- each operating status signalling LED will be compared to 20% of the maximum brightness;
- press the reset button again (<0.5sec) to reset the standard operation of the signalling LEDs.

**Combustion**

Carry out an analysis of the combustion flue gases.

Significant differences with respect to the previous measurements indicate the points where most care should be exercised during maintenance.

If the combustion values measured before starting maintenance do not comply with applicable Standards or do not indicate efficient combustion, consult the table below or contact our Technical Support Service to implement the necessary adjustments.

EN 676		Air excess		CO
		Max. output $\lambda \leq 1.2$	Max. output $\lambda \leq 1.3$	
GAS	Theoretical max CO <sub>2</sub> 0 % O <sub>2</sub>	CO <sub>2</sub> % Calibration		mg/kWh
		$\lambda = 1.2$	$\lambda = 1.3$	
G 20	11.7	9.7	9	≤ 100
G 25	11.5	9.5	8.8	≤ 100
G 30	14.0	11.6	10.7	≤ 100
G 31	13.7	11.4	10.5	≤ 100

**Tab. L**

**7.2.4 Safety components**

The safety components must be replaced at the end of their life cycle indicated in Tab. M.

The specified life cycles do not refer to the warranty terms indicated in the delivery or payment conditions.

Safety component	Life cycle
Flame control	10 years or 250.000 operation cycles
Flame sensor	10 years or 250.000 operation cycles
Gas valves (solenoid)	10 years or 250.000 operation cycles
Pressure switches	10 years or 250.000 operation cycles
Pressure adjuster	15 years
Servomotor (electronic cam) (if present)	10 years or 250.000 operation cycles
Oil valve (solenoid) (if present)	10 years or 250.000 operation cycles
Oil regulator (if present)	10 years or 250.000 operation cycles
Oil pipes/ couplings (metallic) (if present)	10 years
Flexible hoses (if present)	5 years or 30.000 pressurised cycles
Fan impeller	10 years or 500.000 start-ups

**Tab. M**

### 7.3 Opening the burner



Disconnect the electrical supply from the burner by means of the system main switch.



Close the fuel shut-off valve.



Wait for the components in contact with heat sources to cool down completely.

- Loosen the 4 screws 1)(Fig. 39) and remove the cover 2)(Fig. 39).
- Disengage the articulated coupling 7) from the graduated sector 6)(Fig. 39).
- Install the two supplied extensions to the slide bars 4) (models with 390 mm blast tube).
- Turn upwards the lifting rings fastened to the end of slide bars 4).
- Remove the screws 3) and move the burner backwards by about 100 mm on the slide bars 4).
- Disconnect the probe and electrode leads and then pull the burner fully back.

Now extract the gas distributor 5) after having removed the screw 6).

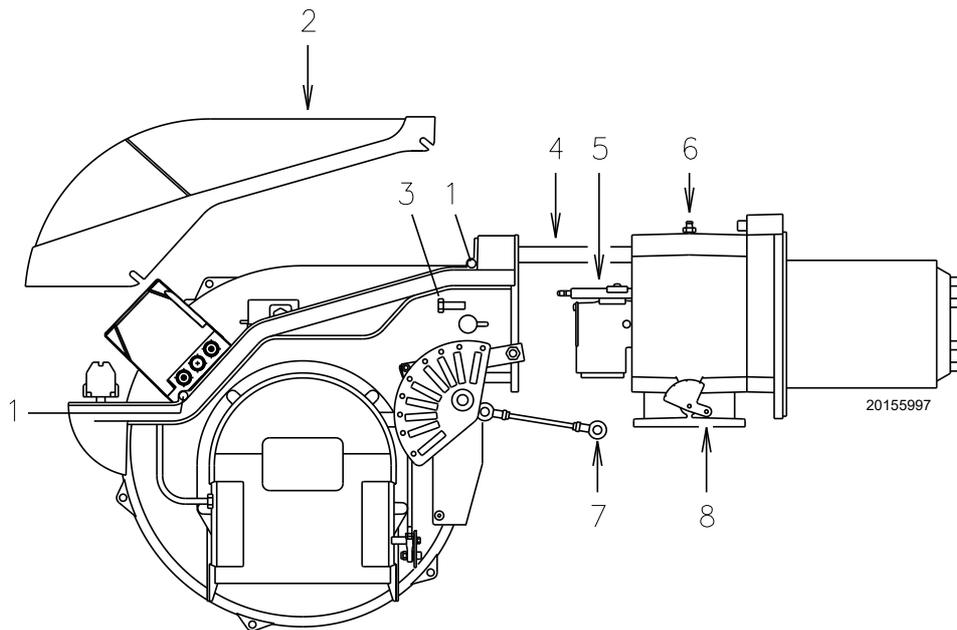


Fig. 39

### 7.4 Closing the burner

Once the combustion head adjustment is completed:

- Reassemble the burner on the guides 3)(Fig. 40) at about 100 mm from the pipe coupling 4)(Fig. 40) - burner in the position shown in Fig. 14;
- insert the cables of the probe and electrode, then slide the burner as far as the pipe coupling, burner in the position indicated in Fig. 14;
- for burners featuring a long blast tube, remove slide bar extensions;
- refit the screws 2) on the slide bars 3);
- fix the burner to the pipe coupling with the screw 1);
- reconnect the articulated coupling 7) to the graduated sector 6).

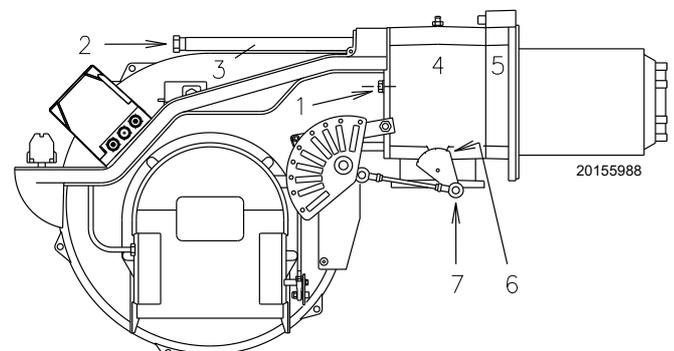


Fig. 40



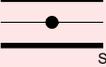
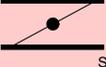
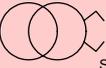
When fitting the burner on the two slide bars, it is advisable to gently draw out the high voltage cable and the flame detection probe cable until they are slightly stretched.



After carrying out maintenance, cleaning or checking operations, reassemble the cover and all the safety and protection devices of the burner.

**8 LED indicator and special function**

**8.1 Description of LED lamps**

 S9740	Fan	It turns on when the fan motor is powered (T6) and blinks when RUN/CHECK switch is set to "CHECK" during damper movement phases, PTFI AND MTFI.
 S9741	Damper open	It blinks when the air damper is moving towards the maximum opening position until the position-reached feedback sent by the servomotor is received, then it stays steadily on for the time set by the flame control.
 S9742	Damper closed	If blinks when the air damper is moving towards the minimum opening position until the position-reached feedback sent by the servomotor is received, then it stays steadily on until the end of the pre-purging time.
 S9743	Auto	It indicates that the burner is ready for the output modulation.
 S9744	Ignition	It blinks during the ignition phase (1st safety time) and stays steadily on during the MTFI.
	Flame	It blinks during the first safety time and stays steadily on if the flame detection has been correctly performed.
 S9746	Alarm	It turns on in red when a lock-out condition occurs. Together with the other indicators, it indicates the type of fault during the lock-out phase. Together with the other LEDs, it indicates the operating status during the normal cycle.

**Tab. N**

**8.2 Check mode function**

By means of the reset button on-board the flame control, it is possible to use a control function during start-up phases. (pre-purging, ignition, 1st safety time and 2nd safety time).

This function, indicated as CHECK MODE, is designed to facilitate checking the phases of the burner and of the safety devices monitored by the flame control.

This function is particularly useful during the burner first commissioning or during maintenance.

To enable the check mode function:

- keep the reset button pressed, see chapter 8 for more details, for at least 3 seconds, the status LED changes from green to yellow to signal that the control device is in check mode.
- the control device locks out during pre-purging, after a timeout of max 30 minutes the flame control will automatically exit the check mode function.

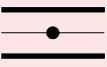
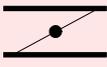
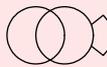
- check mode has a 2 minute timeout during the 2nd safety time. When it ends, the flame control goes back to the normal operating status.
- check mode has a 2 minute timeout during the MTFI status. When it ends, the flame control goes back to the normal operating status.
- During the check mode 1st or 2nd safety time, the flame signal level can be indicated by the 5 central LEDs on the flame control central panel, which turn on proportionally. Each lit LED (starting from the flame LED) represents 20% of the signal power.  
To exit the check mode function, press the reset button; the flame control will go back to the normal operating mode.

**8.3 Flame control lock-out or emergency stop condition**

The RFGO control device can be locked out (emergency stop) at any time during the operating cycle and unlocked when already locked (lock-out) by simply pressing the key on the front panel or by means of the terminal T21 on the support base.

## 8.4 LED lamps: burner operating status

## OPERATING STATUSES INDICATED BY LEDS DURING NORMAL OPERATION AND CHECK MODE

Operation LED ● = ON	Fan	Damper open	Damper closed	Modulation	Ignition	Flame	Status
Icon	 S9740	 S9741	 S9742	 S9743	 S9744	 S9745	 S9746
Power OFF/ON							OFF
Not ready/ Diagnostics							Green
Standby			●				Green
Servomotor movement (Note 3)	●	OFF Flashing ●	● Flashing OFF				Green
Waiting for closing	Green blinking						Green
OPEN (before ignition)	●	●					Green
Minimum (before ignition)	●		●				Green
Ignition	●		●		●		Green
PTFI	●		●		●	Green blinking	Green
MTFI	●		●			●	Green
Active modulation	●			●		●	Green
Minimum output position	●		●			●	Green
With flame present	●	●				●	Green
Economy mode	●		●				Green
Check during maximum opening phase	Flashing	●					Yellow
Check during minimum closing phase	Flashing		●				Yellow
Check during ignition phase with pilot PTFI	Flashing	● Note 1	● Note 1	● Note 1	● Note 1	● Note 1	Yellow
Check during ignition phase with main fuel valve MTFI	Flashing	● Note 1	● Note 1	● Note 1	● Note 1	● Note 1	Yellow
Fault/lock-out	● Note 2	● Note 2	● Note 2	● Note 2	● Note 2	● Note 2	Red
End of the cycle	●		●	●			Green

Tab. O

- LEDs form a progress bar which indicates the Flame Signal Power in order to orientate the sensors during commissioning (LEDs "Grow" upwards, moving away from the Status at 20% intervals of flame power.)
- LEDs indicate the error or lock-out code for troubleshooting.
- LEDs change from ON to BLINKING to OFF showing the servomotor movement control until the position-reached feedback is received See paragraph "**Problems - Causes - Remedies signalled by LED indicators**" on page 36".

**9 Problems - Causes - Remedies signalled by LED indicators**

When an emergency stop occurs, the control device LEDs indicate the cause of the stop.  
 The terminal T3 is not powered.  
 The device operating status is internally memorised in case of any lack of power supply.

The device lock-out condition can be caused by pressing (<1sec.) the reset button on the flame control front side or through the remote reset - terminal T21 on the base.  
 Since the reset button is very sensitive, do not press it strongly during the reset operation.

**Unlocking the control device**

The RFGO control device can be reset in two ways: reset button and remote reset terminal.  
 The remote reset must be a normally open connected button between T21 and flame control power supply voltage (see illustrative diagrams):

- the reset is performed when a faulty condition is detected by the flame control.
- Press the reset button to reset the system after a lock-out.
- Pressing the reset button during operation will cause an emergency stop.
- The reset or emergency stop condition can be obtained also by using the remote reset with the same modalities.
- The number of reset attempts is limited to a maximum of 5 within 15 minutes.

**Error / RFGO LED lock-out Codes**

During an alarm condition, the status LED becomes steady red.  
 The remaining LEDs turn on according to a coded sequence which identifies the lock-out cause.  
 The following table shows the different LED Lock-out codes.



Thermal unit's operation, maintenance and troubleshooting interventions must be carried out by trained personnel.

The persons who solve lock-out problems or reset the control device must observe the error codes to solve the problems described in this product technical data sheet.

It is not admitted to tamper with or act on the system or control in a way that could compromise the product safety or warranty.

Any tests on safety devices or on loads, such as fan motor, valves, igniter, flame sensors, must be performed with the shut-off valves closed and by qualified personnel.

Do not by-pass nor exclude the safety devices connected to the flame control.

Failure to observe these guidelines will exclude any liability.



The regulation prohibits the system from allowing more than 5 remote reset attempts within a 15 minute time window.

If more than 5 attempts are performed without solving the lock-out, the system will prevent the user to perform further remote resets and force him/her to wait for the 15 minutes to elapse.

The remote reset operation will be restored at the end of the waiting time.

It is recommended that qualified personnel evaluate the lock-out condition and implement the solution which is suitable for the fault to be solved.

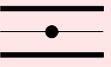
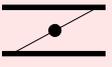
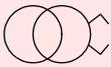


The device described in this manual can cause material problems, severe injuries or death.

It is the owner or user's responsibility to make sure that the equipment described is installed, used and commissioned in compliance with the requirements provided both by national and local law. The lock-out condition indicates the presence of a fault which occurred during the operating cycle or during stand-by mode.

Before performing an unlock attempt, it is necessary to restore the original optimal operating conditions.

Error / RFGO LED lock-out codes

No.	Faults	LED 1	LED 2	LED 3	LED 4	LED 5	LED 6	LED 7
	Operation LED ● = ON	Fan	Open damper	Closed damper	Auto	Ignition	Flame	Status
	Icon	 S9740	 S9741	 S9742	 S9743	 S9744	 S9745	 S9746
1	Post-diagnostics fault	●						Red
2	Local reset		●					Red
3	Combustion air fan fault	●	●					Red
4	Supervisor processor diagnostics fault			●				Red
5	FR- NO Flame at the end of the 2 <sup>nd</sup> safety time (MTFI)	●		●				Red
6	FR: internal circuit fault		●	●				Red
7	Internal communication fault	●	●	●				Red
8	Remote reset				●			Red
9	FR: internal fault	●			●			Red
10	Main processor fault		●		●			Red
11	Data memory test fault	●	●		●			Red
12	Data memory test fault			●	●			Red
13	Mains voltage or frequent fault	●		●	●			Red
14	Internal processor fault		●	●	●			Red
15	Internal processor fault	●	●	●	●			Red
16	No flame: 1 <sup>st</sup> safety time (PTFI)	●				●		Red
17	Wiring fault		●			●		Red
18	Safety relay fault	●	●			●		Red
19	Combustion airflow switch fault in the rest position			●		●		Red
20	UV: no flame at the end of the 2 <sup>nd</sup> safety time (MTFI)	●		●		●		Red
21	Safety relay fault		●	●		●		Red
22	Supervisor processor fault	●	●	●		●		Red
23	Supervisor memory test fault				●	●		Red
24	Flame loss during the operation (AUTO)	●			●	●		Red
25	Supervisor processor data memory fault		●		●	●		Red
26	Supervisor processor internal fault	●	●		●	●		Red
27	Not used							
28	Not used							
29	Operating temperature out of range		●	●	●	●		Red
30	Code memory fault	●	●	●	●	●		Red
31	FR: external short circuit						●	Red
32	Check mode timeout (manual)	●					●	Red
33	False flame in stand-by mode		●				●	Red
34	Not used							
35	Internal processor timeout			●			●	Red
36	Internal processor timeout	●		●			●	Red
37	Combustion air check timeout		●	●			●	Red
38	Internal processor timeout	●	●	●			●	Red
39	Internal processor timeout				●		●	Red
40	Internal hardware fault	●			●		●	Red
41	Internal hardware fault		●		●		●	Red
42	Main processor fault	●	●		●		●	Red
43	Supervisor processor fault			●	●		●	Red
44	Supervisor processor timeout	●		●	●		●	Red
45	Off-specification mains voltage		●	●	●		●	Red
46	Off-specification mains voltage	●	●	●	●		●	Red

No.	Faults	LED 1	LED 2	LED 3	LED 4	LED 5	LED 6	LED 7
47	UV: Internal fault					•	•	Red
48	Supervisor processor fault	•				•	•	Red
49	Main processor fault		•			•	•	Red
50	Ignition feedback fault	•	•			•	•	Red
51	Pilot feedback fault			•		•	•	Red
52	Piloted valve feedback fault	•		•		•	•	Red
53	Actuator feedback waiting time expired		•	•		•	•	Red
54	Direct ignition valve feedback fault	•	•	•		•	•	Red
55	Internal processor fault				•	•	•	Red
56	UV: false flame during operation			•	•	•	•	Red
57	FR: false flame during operation	•		•	•	•	•	Red
58	T8 inlet fault		•	•	•	•	•	Red
59	Internal hardware fault	•			•	•	•	Red
60	Local reset fault	•	•	•	•	•	•	Red
61	Open POC fault		•		•	•	•	Red
62	UV: strong UV flame fault	•	•		•	•	•	Red
63	Internal hardware fault					•		Red

Tab. P

### Fault explanation

No.	Faults	Cause	Solution
1	Post-diagnostics fault	Initial power diagnostics fault Make sure that the status of inlets and outlets is correct upon ignition	Check T12, T13 and T14
2	Local reset	The user started the manual reset or the reset switch is faulty	Check T21 inlet or reset for normal operation
3	Combustion air fan fault	No Air Check signal (T14) during the bleed cycle or Air Check signal loss during the burner operation	Check the fan or the air pressure switch
4	Supervisor processor diagnostics fault	The system detected the presence of voltage on T16, T17, T18 or T19 at the wrong moment or there is no voltage when necessary	Check the wiring and make sure that the system is operating on a single-phase line (50/60Hz)
5	FR- No flame at the end of the 2 <sup>nd</sup> safety time (MTFI)	No flame at the end of the second safety time	Inspect the system, check the gas pressure, inspect the flame detection electrode, check the wiring, etc.
6	FR: internal circuit fault	Internal fault	Replace the control device
7	Internal communication fault	Internal fault	Replace the control device
8	Remote reset	The user pressed the remote reset button or the reset switch is discontinuous/dynamic	Check the remote switch
9	FR: internal fault	Internal fault	Replace the control device
10	Main processor fault	Internal fault	Replace the control device
11	Data memory test fault	Internal fault	Replace the control device
12	Data memory test fault	Internal fault	Replace the control device
13	Mains voltage or frequent fault	Off-specification power supply voltage and/or frequency	Check the input power supply
14	Internal processor fault	Internal fault	Replace the control device
15	Internal processor fault	Internal fault	Replace the control device
16	No flame: 1 <sup>st</sup> safety time (PTFI)	No flame at the end of the first safety time	Inspect the system, check the gas pressure, check the flame sensor, check the wiring, etc.
17	Wiring fault	The system detected the presence of voltage on critical terminals (T16, T17, T18 or T19) at the wrong moment or there is no voltage when necessary	Inspect the wiring and make sure that the system is operating on a single-phase line (50/60Hz)
18	Safety relay fault	Internal fault	Replace the control device
19	Combustion airflow switch fault in the rest position	Open the circuit upon T13 start-up	Check the wiring for the air pressure switch

No.	Faults	Cause	Solution
20	UV: no flame at the end of the 2 <sup>nd</sup> safety time (MTFI)	No flame at the end of the 2 <sup>nd</sup> safety time	Inspect the system, check the gas pressure, check the flame sensor, check the wiring, etc.
21	Safety relay fault	Internal fault	Replace the control device
22	Supervisor processor fault	Internal fault	Replace the control device
23	Supervisor memory test fault	Internal fault	Replace the control device
24	Flame loss during the operation (AUTO)	Loss of flame	Check the flame sensor or the fuel flow line
25	Supervisor processor data memory fault	Internal fault	Replace the control device
26	Supervisor processor internal fault	Internal fault	Replace the control device
27	Not used		
28	Not used		
29	Operating temperature out of range	Operating temperature below -40°C or above 70°C	Bring the control device within the specified temperature nominal values
30	Code memory fault	Internal fault	Replace the control device
31	FR: external short circuit	External short circuit between T24 and EARTH	Inspect the flame detection electrode
32	Check mode timeout (manual)	The interval for the manual mode (30 minutes) to end has elapsed	Exit the manual mode correctly to avoid timeout
33	False flame in stand-by mode	Unexpected flame (false or parasitic flame) detected during the Stand-by status	Check flame sensor or interference
34	Not used		
35	Internal processor timeout	Internal fault	Replace the control device
36	Internal processor timeout	Internal fault	Replace the control device
37	Combustion air check timeout	The system could not perform verification tests of the combustion air during the burner sequence	Check the wiring or the air pressure switch
38	Internal processor timeout	Internal fault	Replace the control device
39	Internal processor timeout	Internal fault	Replace the control device
40	Internal hardware fault	Internal fault	Replace the control device
41	Internal hardware fault	Internal fault	Replace the control device
42	Main processor fault	Internal fault	Replace the control device
43	Supervisor processor fault	Internal fault	Replace the control device
44	Supervisor processor timeout	Internal fault	Replace the control device
45	Off-specification mains voltage	Off-specification mains voltage/frequency	Check the mains voltage level or the frequency. Contact the factory if the problem persists
46	Off-specification mains voltage	Off-specification mains voltage/frequency	Check the mains voltage level or the frequency. Contact the factory if the problem persists
47	UV: Internal fault	Internal fault	Replace the control device
48	Supervisor processor fault	Internal fault	Replace the control device
49	Main processor fault	Internal fault	Replace the control device
50	Ignition feedback fault	The system detected the presence of voltage on T16 at the wrong moment or there is no voltage when necessary	Check the wiring and make sure that the earthing is appropriate If the problem persists, contact the distributor/factory
51	Pilot feedback fault	The system detected the presence of voltage on T17 at the wrong moment or there is no voltage when necessary	Check the wiring and make sure that the earthing is appropriate. If the problem persists, contact the distributor/factory
52	Piloted valve feedback fault	The system detected the presence of voltage on T19 at the wrong moment or there is no voltage when necessary	Check the wiring and make sure that the earthing is appropriate If the problem persists, contact the distributor/factory
53	Actuator feedback waiting time expired	No actuator feedback on T8 for more than 10 minutes	Check the wiring Check the modulation equipment
54	Direct ignition valve feedback fault	The system detected the presence of voltage on T18 at the wrong moment or there is no voltage when necessary	Check the wiring and make sure that the earthing is appropriate. If the problem persists, contact the distributor/factory
55	Internal processor fault	Internal fault	Replace the control device

No.	Faults	Cause	Solution
56	UV: false flame during operation	False flame detected before ignition	Check the flame sensor
57	FR: false flame during operation	False flame detected before ignition	Check the wiring Check the flame sensor Make sure that earthing is appropriate
58	T8 inlet fault	The system detected the presence of voltage on T8 at the wrong moment or there is no voltage when necessary	Check the wiring Check the actuator
59	Internal hardware fault	Internal fault	Replace the control device
60	Local reset fault	Local reset button pressed for more than 10 seconds or reset button locked	If the problem persists, replace the control device
61	Open POC fault	The fuel valve is open at the wrong moment	Check the wiring
62	UV: strong UV flame fault	The flame sensor is too close to the flame	Increase the distance between the flame sensor and the flame OR use an orifice to reduce the view field
63	Internal hardware fault	Internal fault	Replace the control device

**Tab. Q**

## A Appendix - Accessories

### Output regulator kit for modulating operation

With modulating operation, the burner continuously adjusts its output to the heat request, thereby ensuring a great stability of the controlled parameter: temperature or pressure.

The parts to be ordered are two:

- output regulator to be installed to the burner;
- probe to be installed to heat generator.

Parameter to be controlled		Probe		Output regulator	
	Adjustment field	Type	Code	Type	Code
Temperature	- 100 ÷ 500° C	PT 100	3010110	RWF50 RWF55	20082208
Pressure	0 ÷ 2.5 bar	4 ÷ 20 mA	3010213		20099657
	0 ÷ 16 bar	4 ÷ 20 mA	3010214		

### Extended head kit

Burner	Standard head length (mm)	Extended head length (mm)	Code
RS 68-120/M BLU	255	390	3010177

### Soundproofing box kit

Burner	Type	dB(A)	Code
RS 68-120/M BLU	C4/5	10	3010404

### Spacer kit

Burner	Thickness (mm)	Code
RS 68-120/M BLU	135	3010129

### Continuous purging kit

Burner	Code
RS 68-120/M BLU	3010094

### Gas flange kit DN80

Burner	Code
RS 68-120/M BLU	3010439

### Relay interface kit

Burner	Code
RS 68-120/M BLU	3010386

### Signal converter kit

Burner	Code
RS 68-120/M BLU	3010415

### UV sensor kit

Burner	Code
RS 68-120/M BLU	20144943

### Potentiometer kit

Burner	Code
RS 68-120/M BLU	3010416

### Differential circuit breaker kit

Burner	Code
RS 68-120/M BLU	3010329

### LPG Kit

Burner	Code
RS 68/M BLU	3010433

### Tubes kit

Burner	Code
RS 68/M BLU	3010247
RS 120/M BLU	3010248

### Gas trains in compliance with EN 676

Please refer to manual.



ATTENTION

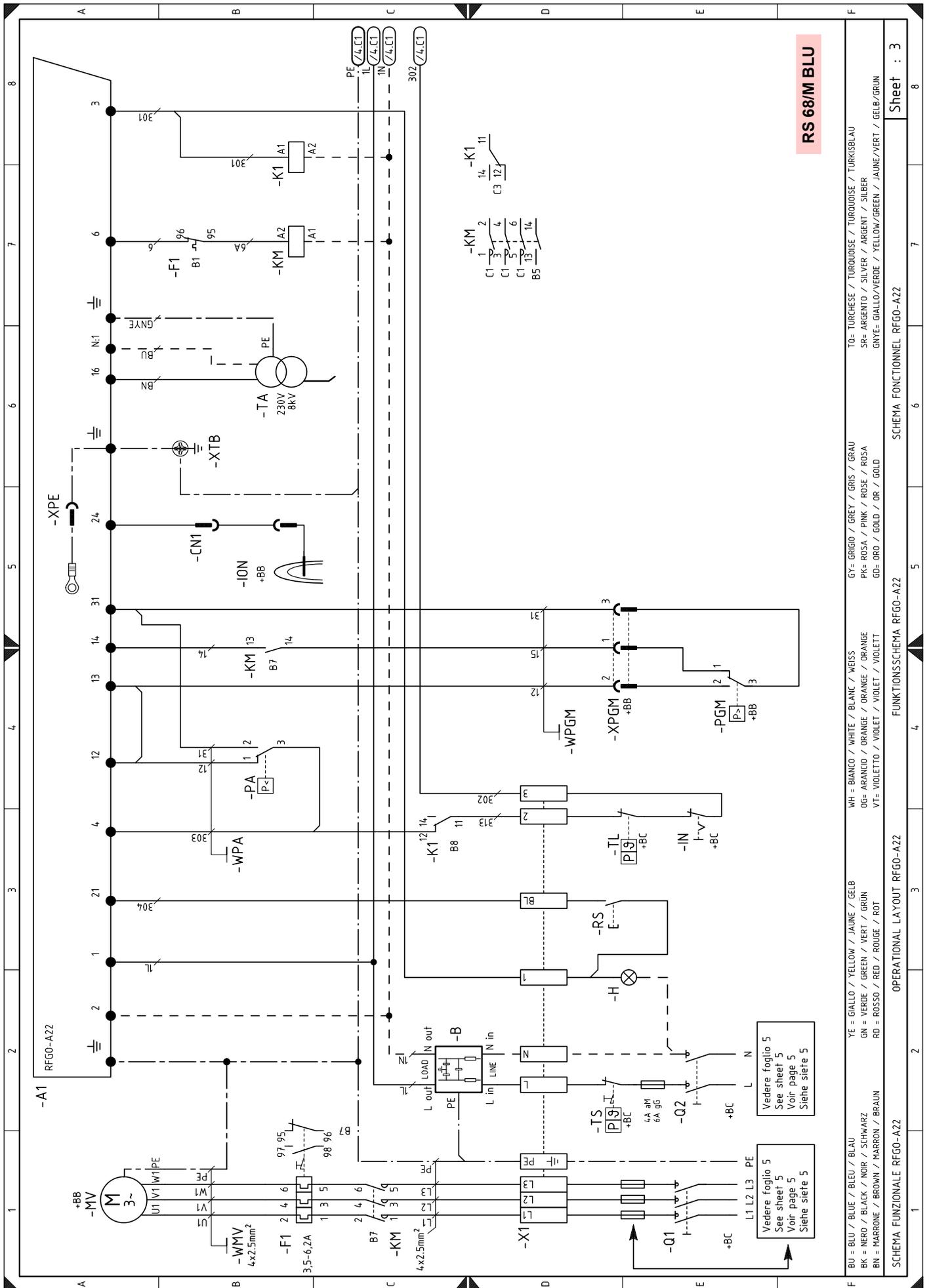
The installer is responsible for the addition of any safety device not foreseen in this manual.

**B Appendix - Electrical panel layout**

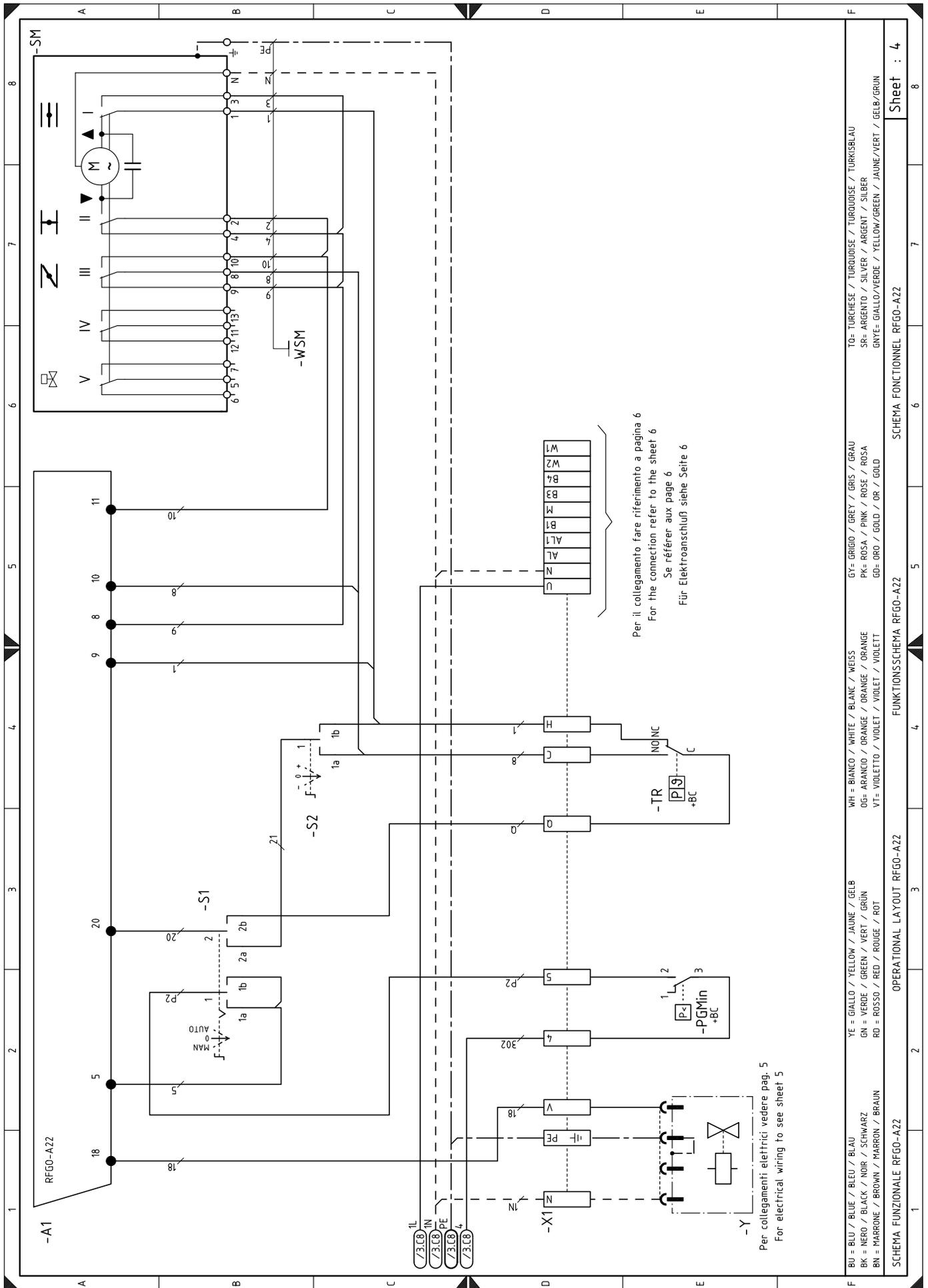
<b>1</b>	<b>Index of layouts</b>	
<b>2</b>	Indication of references	
<b>3</b>	Functional layout RFGO-A22	RS 68/M BLU RS 120/M BLU
<b>4</b>	Functional layout RFGO-A22	
<b>5</b>	Electrical wiring that is the responsibility of the installer	RS 68/M BLU RS 120/M BLU
<b>6</b>	Functional layout RWF50	

**2 Indication of references**





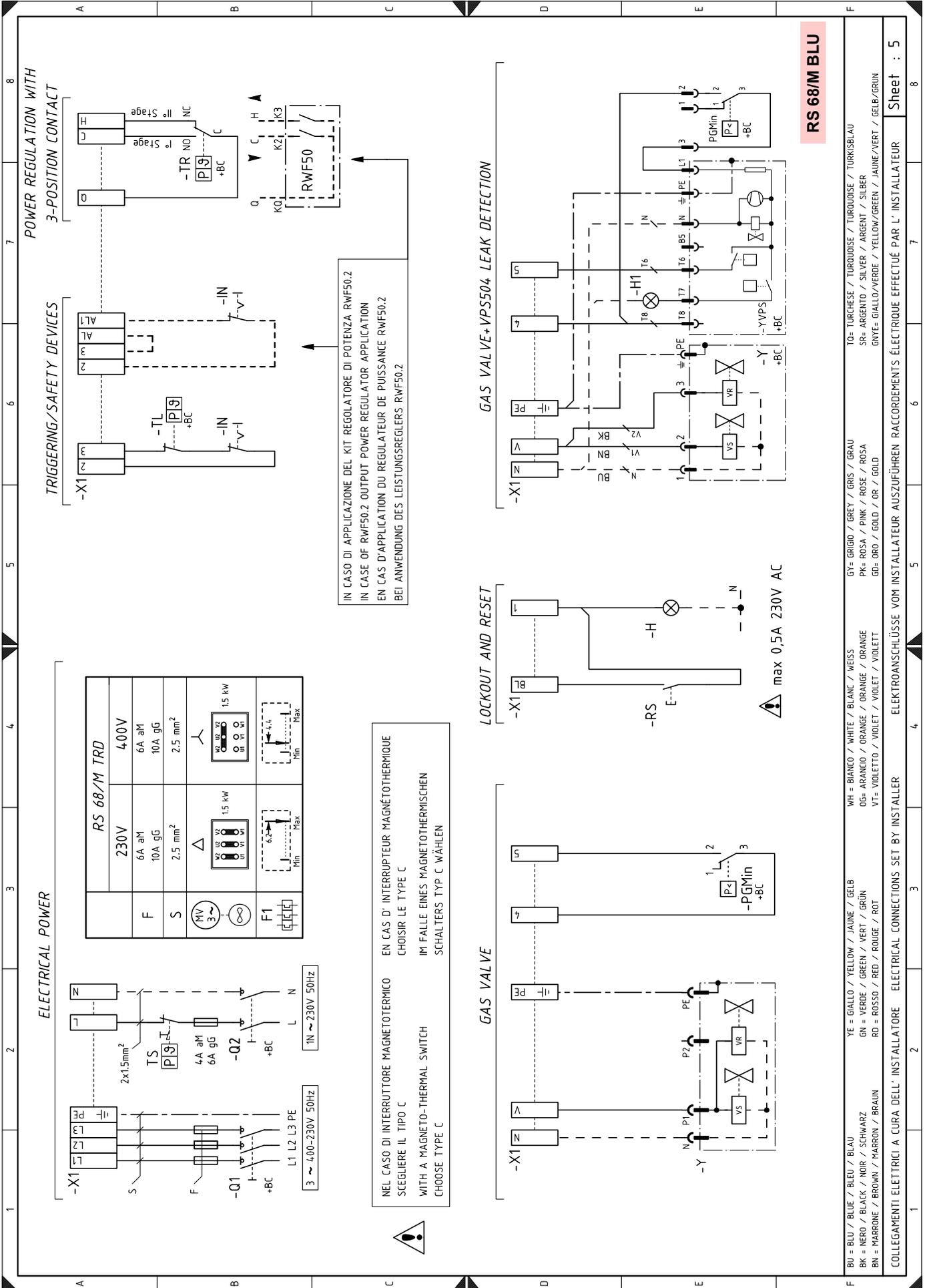


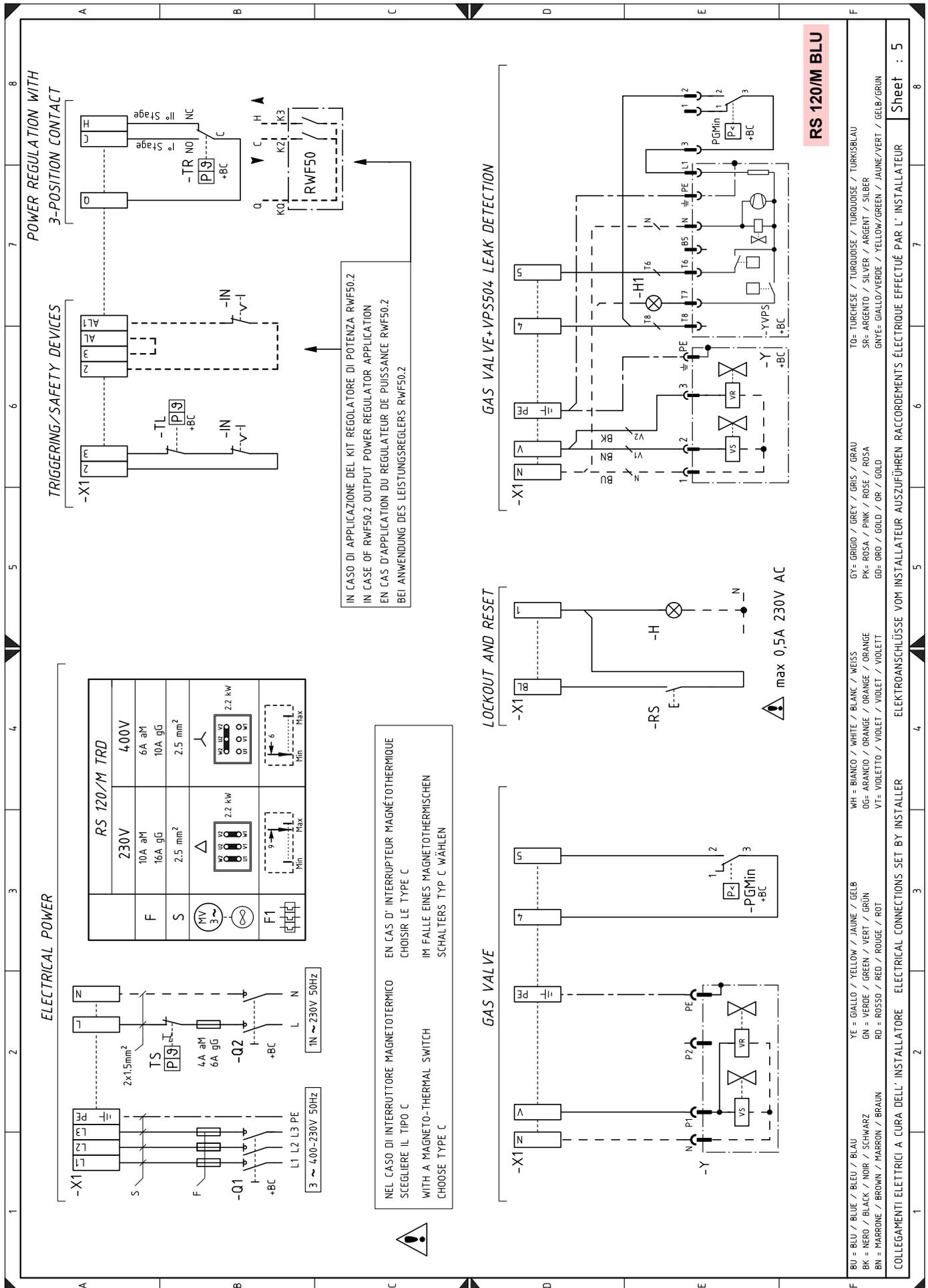


Per il collegamento fare riferimento a pagina 6  
 For the connection refer to the sheet 6  
 Se référer aux page 6  
 Für Elektroanschluss siehe Seite 6

Per collegamenti elettrici vedere pag. 5  
 For electrical wiring to see sheet 5

BU = BLU / BLUE / BLEU / BLAU	YE = GIALLO / YELLOW / JAUNE / GELB	WH = BIANCO / WHITE / BLANC / WEISS	GY = GRIGIO / GREY / GRIS / GRAU	TO = TURCHESE / TURQUOISE / TURKOISE / TURKISBLAU
BK = NERO / BLACK / NOIR / SCHWARZ	GN = VERDE / GREEN / VERT / GRÜN	OG = ARANCIO / ORANGE / ORANGE / ORANGE	PK = ROSA / PINK / ROSE / ROSA	SR = ARGENTO / SILVER / ARGENT / SILBER
BN = MARRONE / BROWN / MARRON / BRAUN	RD = ROSSO / RED / ROUGE / ROT	VF = VIOLETTO / VIOLET / VIOLET / VIOLETT	GD = ORO / GOLD / OR / GOLD	GNV = GIALLO/VERDE / YELLOW/GREEN / JAUNE/VERT / GELB/GRÜN
SCHEMA FUNZIONALE RFG0-A22				
OPERATIONAL LAYOUT RFG0-A22				
FUNKTIONSSCHEMA RFG0-A22				
SCHEMA FONCTIONNEL RFG0-A22				
				Sheet : 4





RS 120/M BLU

COLLEGAMENTI ELETTRICI A CURA DELL'INSTALLATORE ELECTRICAL CONNECTIONS SET BY INSTALLER

YE = GIALLO / YELLOW / JAUNE / GELB  
GN = VERDE / GREEN / VERT / GRÜN  
RD = ROSSO / RED / ROUGE / ROT  
BU = BLU / BLUE / BLEU / BLAU  
BK = NERO / BLACK / NOIR / SCHWARZ  
BN = MARRONE / BROWN / MARRON / BRAUN  
WH = BIANCO / WHITE / BLANC / WEISS  
OG = ARANCIO / ORANGE / ORANGE / ORANGE  
VF = VIOLETTA / VIOLET / VIOLET / VIOLETT  
GY = GRIGIO / GREY / GRIS / GRAU  
PK = ROSA / PINK / ROSE / ROSA  
GD = ORO / GOLD / OR / GOLD  
SR = ARGENTO / SILVER / ARGENT / SILBER  
GNV = GIALLO/VERDE / YELLOW/GREEN / JAUNE/VERT / GELB/GRÜN  
TO = TURCHESE / TURQUOISE / TURQUOISE / TURKISBLAU

Sheet : 5



**Wiring layout key**

A1	Electrical control box
B	Filter to protect against radio disturbance
B1	RWF50 output power regulator
BA	Current input DC 4...20mA
BA1	Current input DC 4...20mA for remote setpoint change
BP	Pressure probe
BP1	Pressure probe
BR	Remote setpoint potentiometer
BT1	Thermocouple probe
BT2	Probe Pt100. 2 wires
BT3	Probe Pt100. 3 wires
BT4	Probe Pt100. 3 wires
BTEXT	External probe for climatic compensation of the setpoint
BV	Voltage input DC 0...10V
BV1	Voltage input DC 0...10V for remote setpoint change
CN1	Ionisation probe connector
F1	Fan motor thermal relay
H	Remote lockout signal
H1	Lockout signal for leak detection control
IN	Burner manual stop switch
ION	Ionisation probe
K1	Relay
KM	Fan motor contactor
MV	Fan motor
PA	Air pressure switch
PGM	Maximum gas pressure switch
PGmin	Minimum gas pressure switch
Q1	-Three-phase disconnecting switch
Q2	Single-phase disconnecting switch
RS	Remote reset
S1	Operating mode switch: MAN = manual AUT = automatic OFF = unlit
S2	Button for - = output reduction + = output increase
SM	Servomotor
TA	Ignition transformer
TL	Limit thermostat/pressure switch
TR	Adjustment thermostat/pressure switch
TS	Safety thermostat/pressure switch
X1	Burner terminal strip
XPE	Control box earth
XPGM	Maximum gas pressure switch connector
XRWF	RWF50 terminal board
XTB	Burner earth
Y	Gas adjustment valve + gas safety valve
YVPS	Leak test

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