

AMW ST

SERIES R32

EN INSTALLATION AND TECHNICAL SERVICE INSTRUCTIONS

RIELLO

Dear Technician,

We would like to congratulate you on having recommended a **RIELLO** unit: a modern product that is capable of ensuring maximum comfort at length, with a high degree of reliability, efficiency, quality and safety.

While your technical skills and knowledge will certainly be more than sufficient, this booklet contains all the information that we have deemed necessary for the device's correct and easy installation.

Thank you again, and keep up the good work.

RIELLO

COMPLIANCE

RIELLO AMW ST heat pumps are compliant with the following European Directives:

- Low Voltage Directive 2014/35/EU
- Electromagnetic Compatibility Directive 2014/30/EU
- RoHS Directive 2011/65/EU
- ErP Directive 2009/125/EC and Regulation 2012/206/EC
- WEEE Directive 2012/19/EU
- F-Gas Regulation 2014/517/EU



WARRANTY

RIELLO product has a **Conventional Warranty** (valid for Italy, Republic of San Marino, Vatican City), starting from the product's date of purchase.


WARNING

Keep the product purchase documents for tax purposes to be presented to the Authorised Technical Support upon request of a service call under warranty.

Find the nearest Authorised Technical Support by visiting the website

www.riello.it

Support // Authorized Support Centre

 The product must be used for its intended purpose, as stated by **RIELLO** for which it has been expressly manufactured. **RIELLO** shall bear no responsibility, whether of a contractual or non-contractual nature, for any damage caused to people, animals, or property due to incorrect installation, adjustments, or maintenance, or improper use.

RANGE

Model	Code
AMW 25 ST	20139544
AMW 35 ST	20139545
AMW 50 ST	20139547
AMW 70 ST	20139549

ACCESSORIES

For the complete list of accessories and the information relating to their usage combinations, please refer to the catalogue.

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The following symbols are used in this publication:















WARNING = actions requiring special care and appropriate training.





DO NOT = actions that **MUST ON NO ACCOUNT** be carried out.


1 GENERAL INFORMATION

1.1 General Notices

-  When you get the product, check immediately that the contents are all present and undamaged. Contact the dealer **RIELLO** if you notice any problems.
-  The product's installation must be carried out by an authorised company that will issue a declaration of the installation's conformity to the product's owner once the work has been completed, indicating that the work has been carried out in accordance with the standards of good practice, current National and Local regulations, and the indications provided by **RIELLO** in the instruction booklet accompanying the device.
-  The product must be used for its intended purpose, as stated by **RIELLO** for which it has been expressly manufactured. **RIELLO** shall bear no responsibility, whether of a contractual or non-contractual nature, for any damage caused to people, animals, or property due to incorrect installation, adjustments, or maintenance, or improper use.
-  Suitable clothing, instrumentation, and accident-prevention devices must be utilized during the installation and/or maintenance operations. **RIELLO** shall bear no responsibility for any failure to comply with current safety and accident-prevention regulations.
-  During installation and/or service operations, keep the area around the unit tidy and clean.
-  Comply with the legislation in force on the country of deployment with regard to the use and disposal of packaging, of cleaning and maintenance products and for the management of the unit's decommissioning.
-  Any repair and maintenance interventions must be carried out by **RIELLO** Technical Support Service, in accordance with the provisions contained in this publication. Do not modify or tamper with the unit as dangerous situations may arise and the unit manufacturer will not be liable for any damage caused.
-  In the event of any functional anomalies or fluid leaks, set the system's main switch to its "off" position. Promptly contact your local **RIELLO** Technical Support Service, and do not perform any interventions upon the device on your own.
-  The units contain refrigerant gas: operate carefully so as to avoid damaging the gas circuit and the fin bank.
-  Any gas leaks indoors can generate toxic gases if they come into contact with naked flames or high temperature bodies, in case of leaks, please air the rooms thoroughly.
-  Do not place any inflammable object (spray cans) within a 1 metre radius from the air expulsion.
-  According to EU Regulation no. 517/2014 regarding certain fluorinated greenhouse gases, the total amount of refrigerant contained within the installed system must be indicated. This information can be found on the unit technical data plate.









 This unit contains fluorinated greenhouse gases covered by the Kyoto protocol. Maintenance and disposal activities must be carried out exclusively by skilled personnel.

 The R32 refrigerant gas is slightly inflammable and odourless. Carefully read the safety data sheet available from the dealer.

 This booklet is an integral part of the device, and must therefore be carefully preserved, and must ALWAYS accompany it, even in the event that it is sold to another Owner or User, or is transferred to another system. If it is damaged or lost, another copy can be requested to **RIELLO** Technical Support Service in your Area.

1.2 Safety precautions

It should be noted that the use of products that utilize electric energy requires certain essential safety regulations to be respected, including the following:

-  Do not allow children or unassisted disabled people to use the unit.
-  It is forbidden to touch the device while barefoot or with wet body parts.
-  Do not spray or throw water directly on the unit.
-  It is strictly forbidden to touch the coil fins, the moving parts, to place any body parts between them, or to insert pointy objects into the grilles.
-  It is forbidden to perform any technical interventions or cleaning operations before having disconnected the device from its electrical power supply, by setting the system's main switch to its "OFF" position.
-  It is forbidden to modify the safety or adjustment devices without the manufacturer's authorisation.
-  Do not pull, detach or twist the electrical wires coming out of the unit, even when the unit is disconnected from the power grid.
-  The packing material must not be disposed of in the surrounding environment and must be kept out of children reach, as it can be dangerous. It must be disposed of according to the regulations in force.

1.3 Unit description

RIELLO AMW ST is an indoor unit for wall installation, suitable for use in residential and small business premises in combination with the outdoor unit. The multiple-speed fan DC motor improves performance and sound comfort.

Control, regulation and programming of the unit are carried out by means of the infra-red remote control, whose functions and use are detailed in the user manual.

1.4 Safety and adjustment devices

The device safety and setting are achieved thanks to:

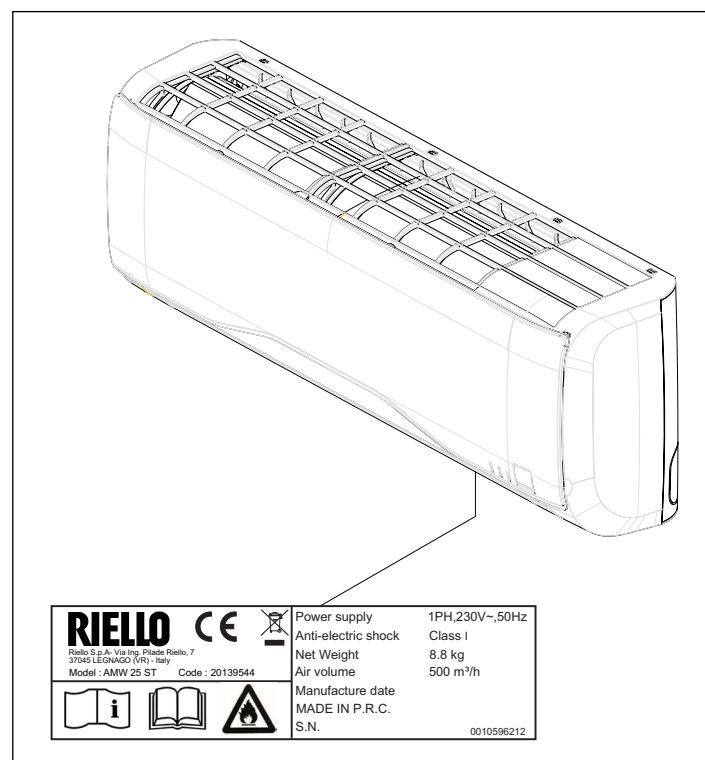
- heat exchanger temperature sensor transmitting the detected value to the control panel, which is triggered in case of abnormal temperature with regard to the operating mode
- room air temperature sensor transmitting the detected value to the control panel in order to control the operation of the outdoor unit and regulate the room temperature

⚠ Safety device replacement must be carried out by **RIELLO** Technical Support Service, using only original components. Please refer to the spare parts catalogue.

⊘ IT IS FORBIDDEN to operate the device with faulty safety systems.

1.5 Identification

The unit can be identified through the technical data plate:

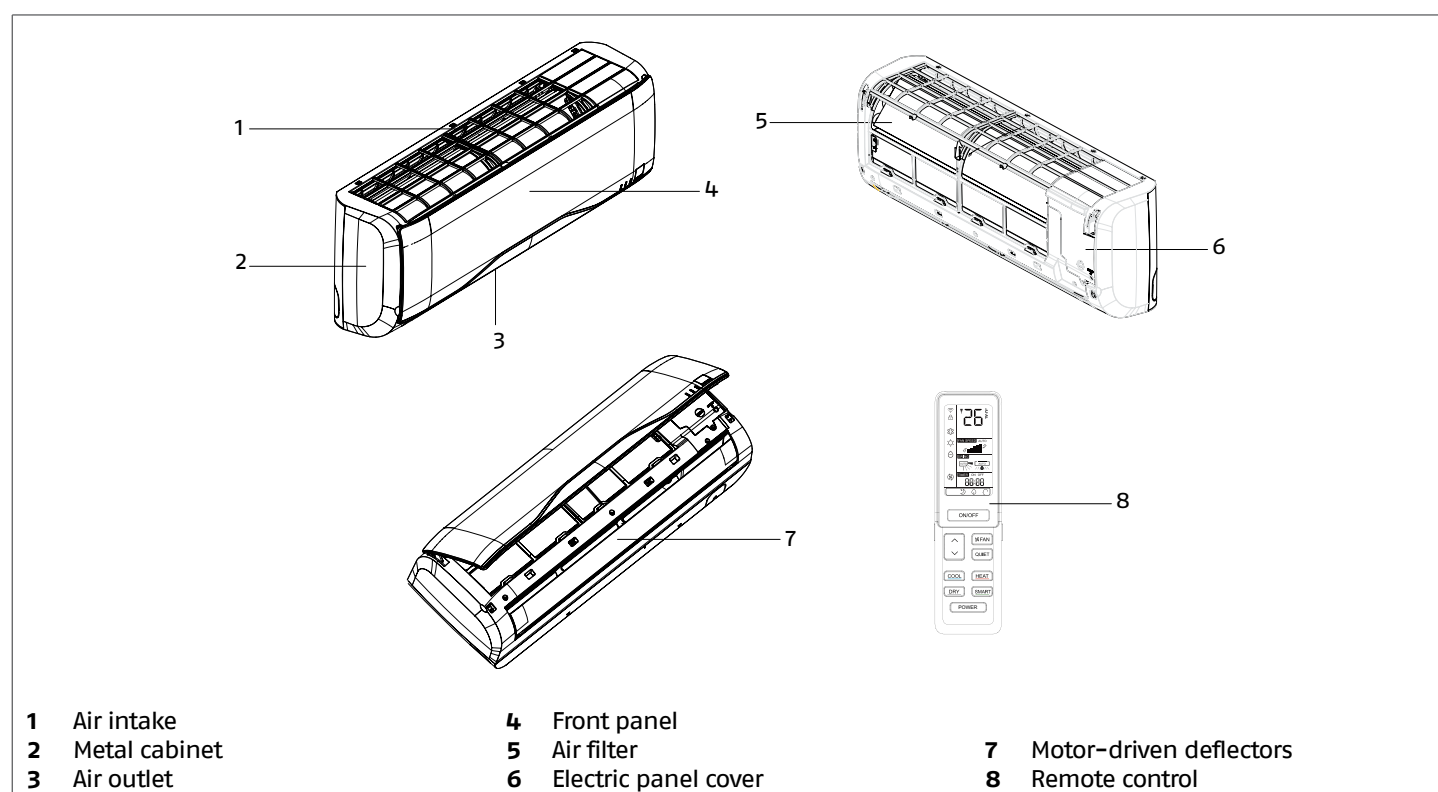


Technical data plate

Contains the device's technical and performance data.

⚠ The tampering, removal, or absence of the identification plates will not allow the product to be properly identified by its serial number.

1.6 Layout

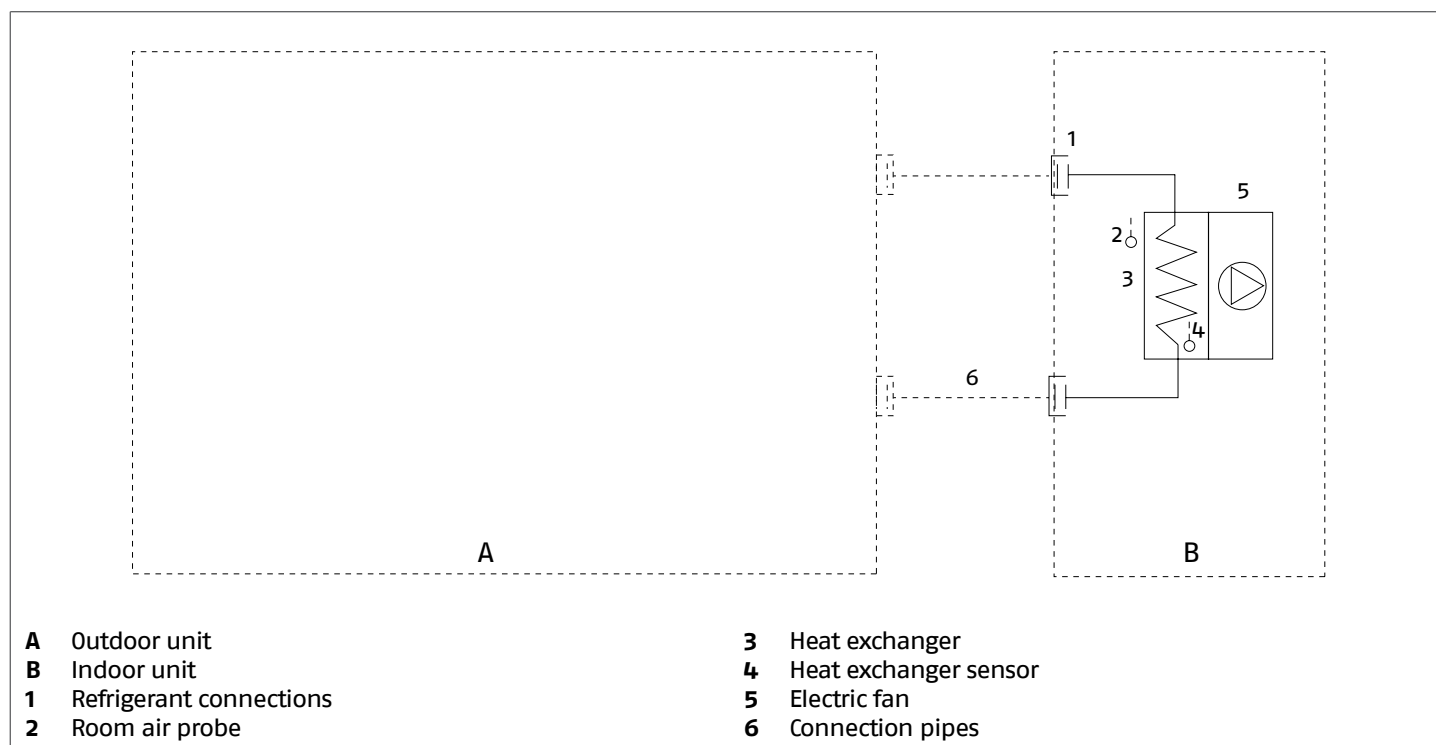


1.7 Technical specifications

Model	25		35		50		70		
Electrical characteristics									
Power supply	230/1/50								V/Ph/Hz
Protection factor	IP20								IP
Fan									
Quantity	1								n.
Nominal power input	0,20				0,40				kW
Nominal current consumption	0,10				0,20				A
Maximum air flow	500		550		1000		1200		m³/h
Medium air flow	400		450		800		900		m³/h
Minimum air flow	350		400		600		700		m³/h
Superminimum air flow	250				400		450		m³/h
Maximum speed	1100		1150		1050		1100		rpm
Medium speed	950		1000		900		950		rpm
Minimum speed	800		850		750		800		rpm
Super minimum speed	650				610		650		rpm
Cooling sound levels									
Superminimum sound pressure	20		21		28		30		dB(A)
Minimum sound pressure	28		29		35		37		dB(A)
Medium sound pressure	32		33		40		43		dB(A)
Maximum sound pressure	35		36		44		47		dB(A)
Maximum sound power	52		54		57		60		dB(A)
Heating sound levels									
Superminimum sound pressure	21		22		29		31		dB(A)
Minimum sound pressure	29		30		36		38		dB(A)
Medium sound pressure	33		34		41		44		dB(A)
Maximum sound pressure	36		37		45		48		dB(A)
Maximum sound power	53		55		58		61		dB(A)

A Performance data are indicated in the matching outdoor unit manual.

1.8 Cooling circuit



2 INSTALLATION

- A** Ensure that the installation and operation sites are properly ventilated in order to disperse any gas leaks that could cause flames during activities with intense heat generation and high temperature.
- A** Avoid proximity to sources of ignition in continuous operation (open flames, gas household appliances, electric stoves, lit cigarettes, etc).
- A** Use equipment suitable for the system refrigerant.
- A** Use an electronic leak finder properly calibrated for the system refrigerant.
- ⊖** It is forbidden to use leak finders with halogen lamps.

2.1 Receiving the product

RIELLO AMW ST is supplied in a single package, protected by a cardboard packaging, polystyrene elements and a polyethylene film.

The following items can be found inside the packaging:

Document envelope:

- Instruction's book for the installer and for the Technical Service in Italian
- Instruction's book for the installer and for the Technical Service in English
- user instruction booklet in Italian
- user instruction booklet in English
- Warranty/Spare parts labels.
- contact sheets

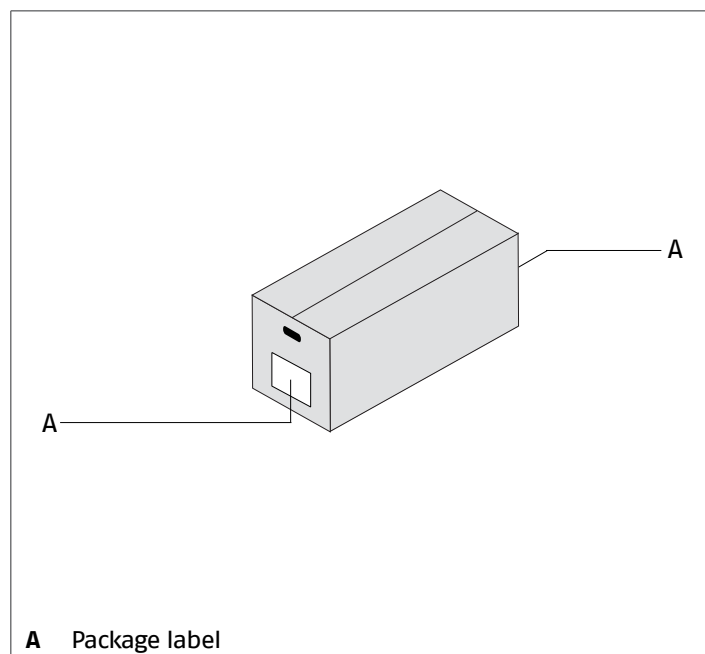
It is also supplied as kit:

- remote control
- no. 2 AAA batteries
- support for remote control
- no. 2 screws for remote control support
- no. 1 antibacterial filter (green)
- no. 1 photocatalytic filter (black)
- no. 10 screws and anchor bolts
- flare nut for liquid pipe
- flare nut for gas pipe
- protective insert for gas passageway hole
- condensate discharge pipe

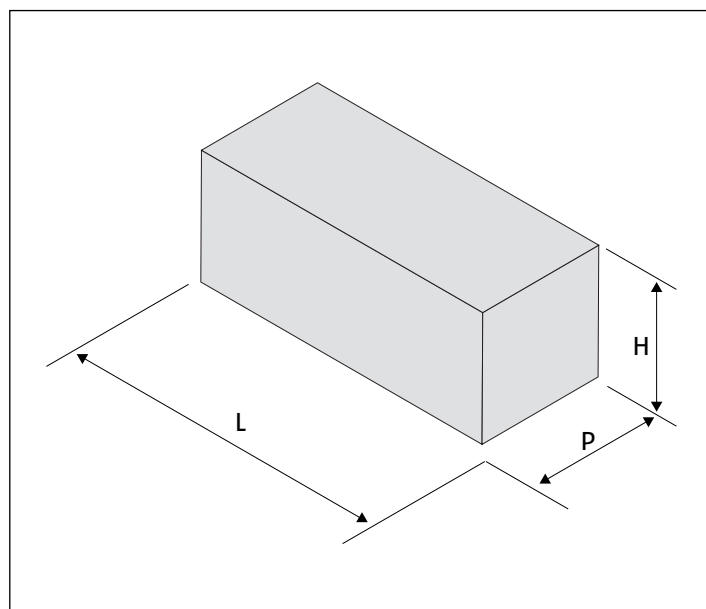
A The Instruction book comes with the equipment and it should be taken, read and kept carefully.

A The document envelope must be kept in a safe place. Any duplicate must be requested from Riello S.p.A. which reserves to charge the cost.

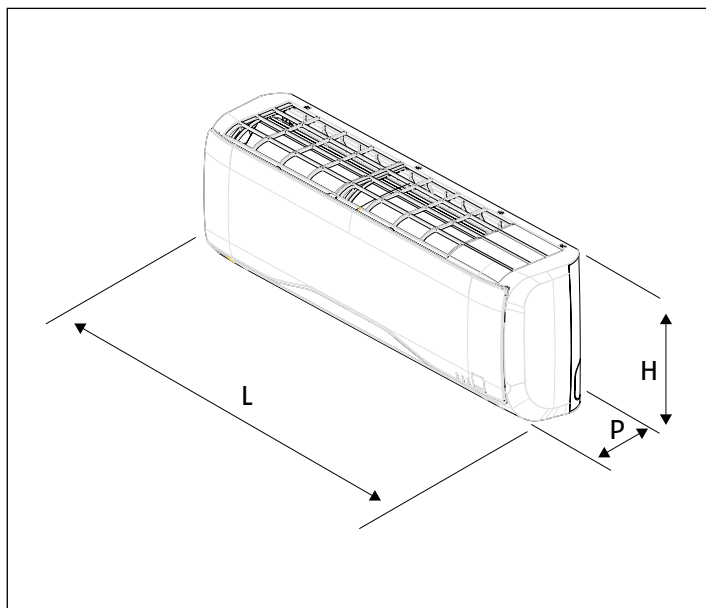
2.2 Labels positioning



2.3 Dimensions and weight



Model	25	35	50	70	
Packaging dimensions					
H	355	355	403	418	mm
L	909	909	1085	1206	mm
P	279	279	329	342	mm
Weight	11,0	11,0	14,4	17,5	kg



Model	25	35	50	70	
Product dimensions					
H	280	280	318	335	mm
L	820	820	1008	1125	mm
P	195	195	225	240	mm
Weight	8,8	8,8	11,6	14,0	kg

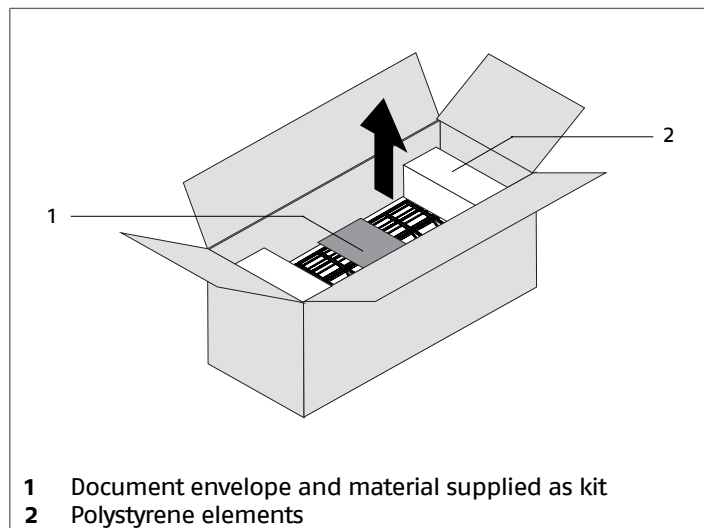
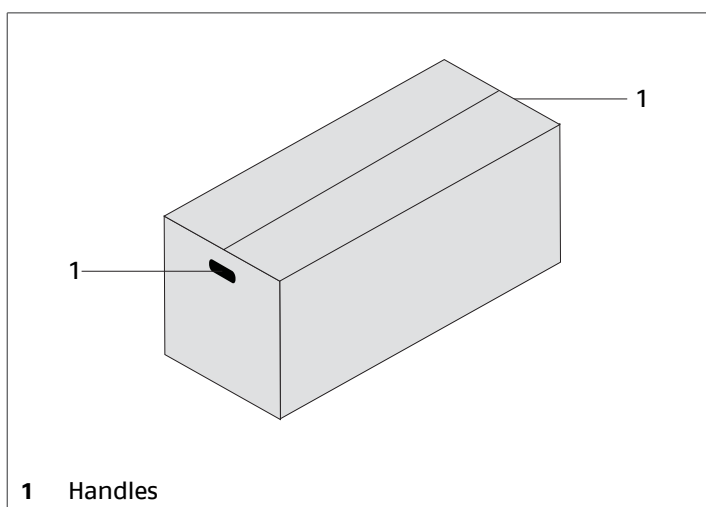
2.4 Storage

⚠ The product must be stored according to the regulations in force.

2.5 Handling and removal of the packing

⚠ Before unpacking, personal protective clothing should be worn and used transport means and tools suitable for the size and weight of the unit.

The product can be handled manually.



Follow the below instructions for packing removal and product handling:

- transport the equipment in the installation place
- open the cardboard packaging
- remove the document envelope
- take out the device by lifting it up
- remove the polystyrene elements
- remove the polyethylene bag

⚠ In manual operation it is compulsory to respect always the maximum weight per person provided for by the national laws and standards.

⚠ Handle with care

⚠ The packing material must not be disposed of in the surrounding environment and must be kept out of children reach, as it can be dangerous. It must be disposed of according to the regulations in force.

2.6 Place of installation

The location of the **RIELLO AMW ST** devices must be determined by the system's designer or by another competent person, and must take into account technical requirements, as well as any current local regulations.

RIELLO AMW ST is designed for indoor wall installation:

- Install the indoor unit in the room to be air-conditioned
- its position must allow for the circulation of treated air in the whole room
- consider an area where there are no obstacles to the regular air delivery and intake

Check that:

- the installation site area is at least 3 sq.m
- the support wall is able to support the device weight
- the wall section does not feature building supporting elements, pipes or power lines
- the supplied wall plugs are suitable for the chosen support wall

Avoid:

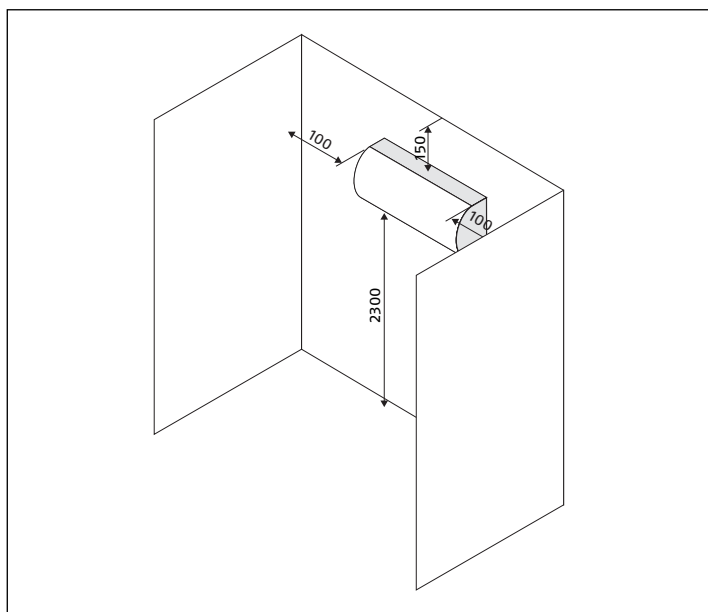
- installing the device in hallways or passageways
- any obstacles or barriers that will cause the expelled air to recirculate
- locations with aggressive or explosive atmospheres or with inflammable fluids
- direct exposure to sunlight and proximity to heat sources

- humid locations or positions where the unit could come into contact with water
- locations with oil vapours
- locations with high frequency contamination

A Avoid placing the unit less than 1 metre away from radio and video systems.

2.7 Recommended distances

The distances for the device installation and maintenance are shown in the figure. The indicated spaces are necessary in order to prevent the airflow from being blocked, as well as to allow normal cleaning and maintenance operations to be carried out.



2.8 Installation on old systems or systems in need of upgrading

When **RIELLO AMW ST** is installed on old systems or systems in need of upgrading, it is recommended to ensure that:

- the electrical system is compliant with the applicable regulations and has been installed by qualified professionals

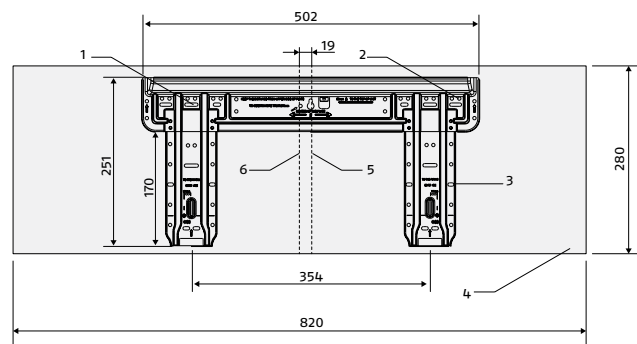
A In the event of a replacement, the system must be inspected by the designer or by another competent person, and must be compliant with the technical requirements, as well as the current legislations and regulations.

A The manufacturer shall bear no responsibility for any damages caused by incorrect system installation.

2.9 Positioning

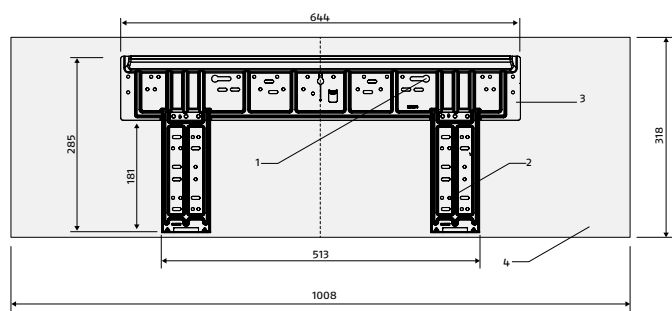
RIELLO AMW ST devices are supplied with a metallic support to fix them to the wall:

MODEL 25 - 35



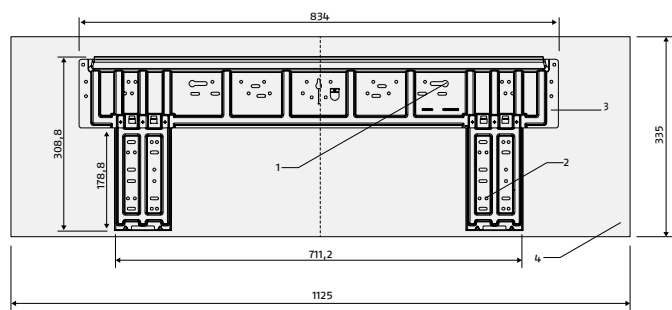
- 1 Fastening slots
- 2 Fastening holes
- 3 Metal support
- 4 Equipment overall dimensions
- 5 Metal support central axis
- 6 Equipment central axis

MODEL 50



- 1 Fastening slots
- 2 Fastening holes
- 3 Metal support
- 4 Equipment overall dimensions

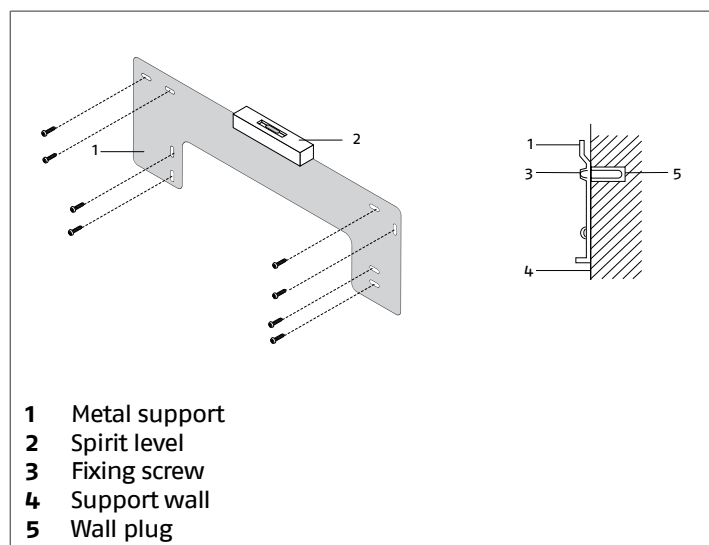
MODEL 70



- 1 Fastening slots
- 2 Fastening holes
- 3 Metal support
- 4 Equipment overall dimensions

A Place the metallic support on a level surface that is capable of supporting its weight

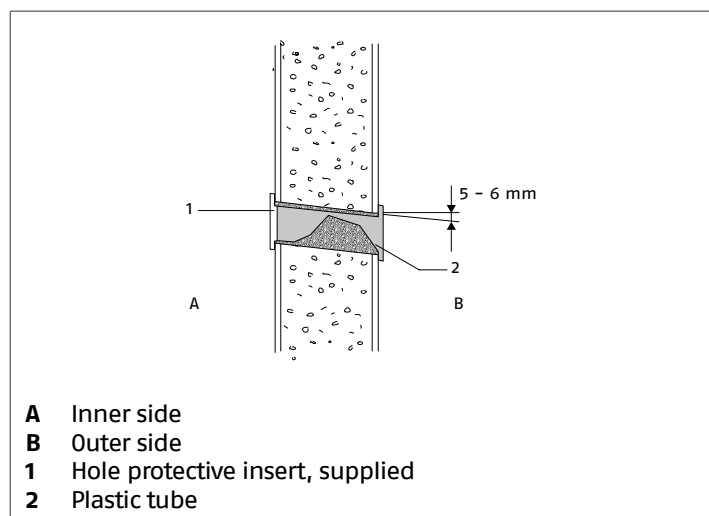
Fixing the metallic support to the wall:



- remove the metallic support from the unit rear side
- mark the position of the fixing holes using the metallic support as a template
- drill holes in the marked positions
- fix the metallic support with the screws and the wall plugs

⚠ Check that the installation is horizontal using a water level.

Drilling into the wall:

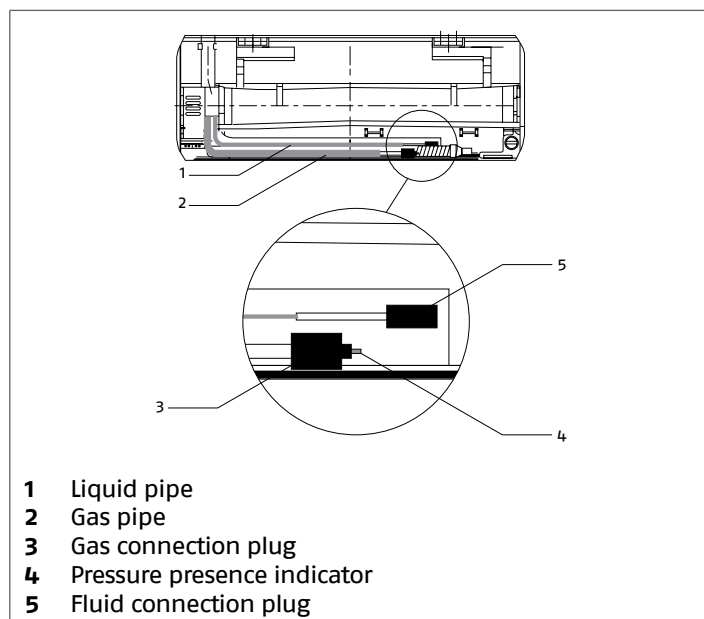


- drill the through hole into the wall
- keep a downward inclination toward the external side
- insert a plastic tube in the hole in order to protect the connections
- introduce the supplied hole protection insert on the internal side of the wall
- seal with stucco

⚠ In case of connections on the rear side of the unit, refer to chapter "Refrigerating connection" p. 11 for the position of the hole.

Leak test:

The unit is supplied as pre-charged with nitrogen.

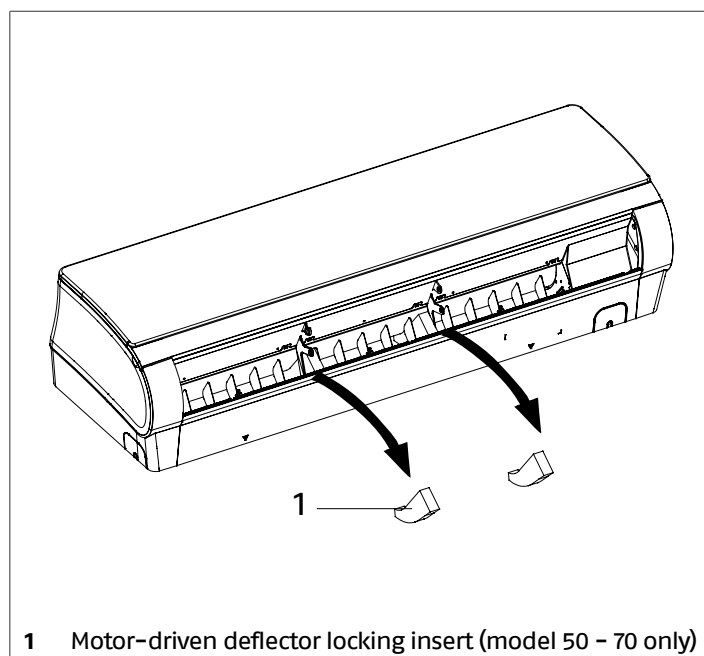


- ensure that pressure presence indicator is protruding
- partially loosen one fitting plug
- check for nitrogen leaks to verify that there is pressure inside the device

⚠ If pressure indicator is not protruding, do not continue installation and check for leakage inside the unit.

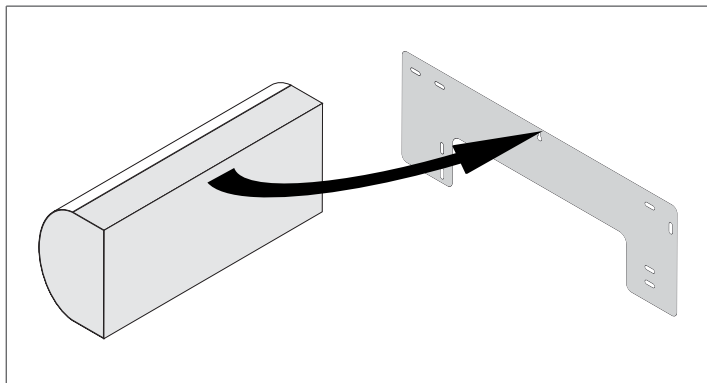
⚠ Contact **RIELLO** Technical Support Service.

Device preparation:



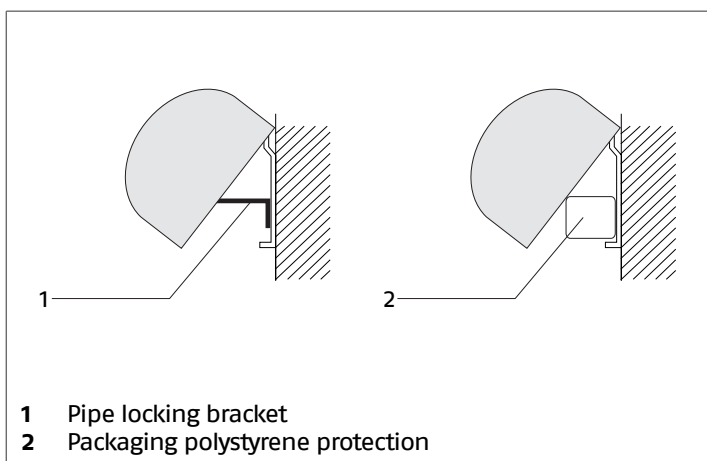
- remove the motor-driven deflector locking inserts

Assembly:



- fasten the unit to the upper part of the metallic support
- check that the unit is correctly hooked by moving it to the left and to the right
- place the unit in the middle of the metallic support

To ease the connections:



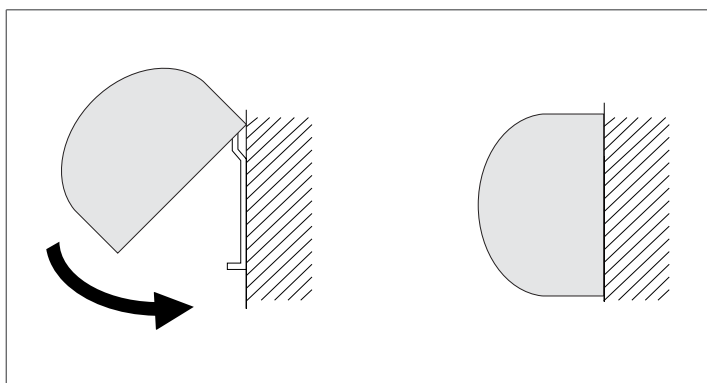
- 1 Pipe locking bracket
- 2 Packaging polystyrene protection

- use the pipe locking bracket to space the unit lower side from the metallic support

If there is a connection box:

- use one of the polystyrene protections from the packaging

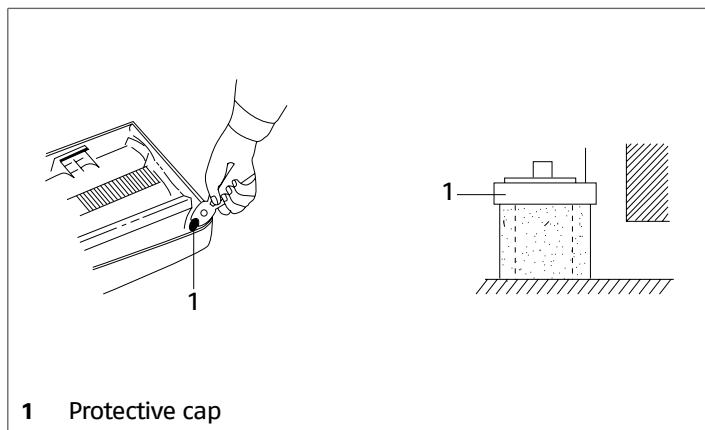
After performing the connections:



- hook the unit lower part
- by pushing it perpendicularly toward the metallic support

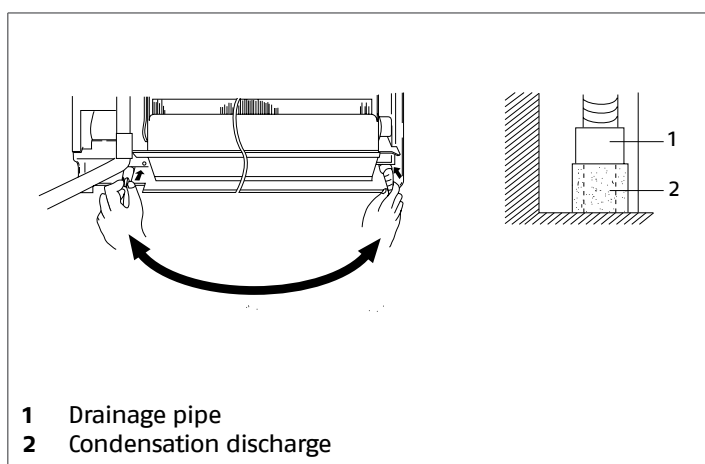
2.10 Condensate discharge position

The standard position of the condensate discharge hole is on the left-hand side of the device when looking at it from behind. It is possible to move it to the right-hand side. To do so, proceed as follows:



- 1 Protective cap

- remove the protection plug from the prearranged connection on the right-hand side

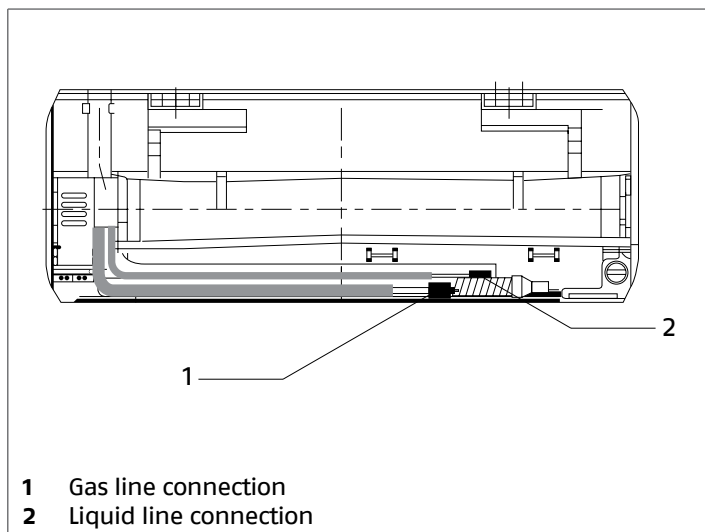


- 1 Drainage pipe
- 2 Condensation discharge

- remove the drainage pipe on the left-hand side and place it on the right-hand side
- fit the protection plug on the spare hole on the left-hand side

2.11 Refrigerating connection

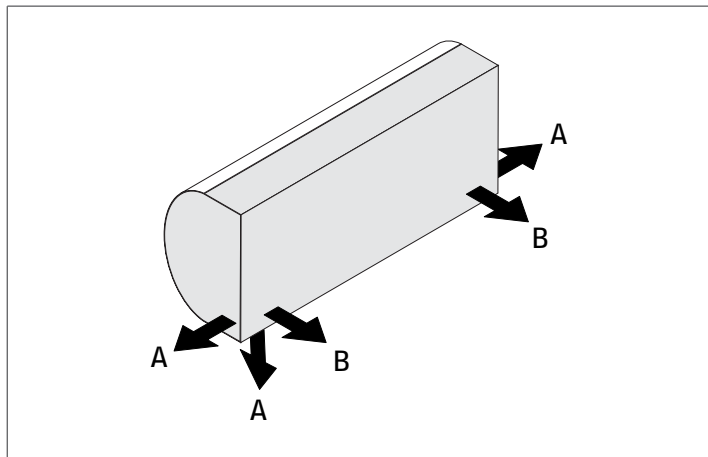
The dimensions and positions of **RIELLO AMW ST** cooling connections are shown hereunder.



- 1 Gas line connection
- 2 Liquid line connection

Model	25	35	50	70	
Connections					
Liquid line connection	1/4				Pollici
Gas line connection	3/8		1/2		Pollici
Liquid line connection	6,35				mm
Gas line connection	9,52		12,7		mm

Connection outlet directions are indicated below.

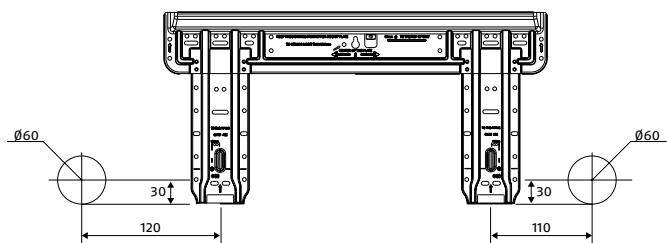


In case of connection in directions A:

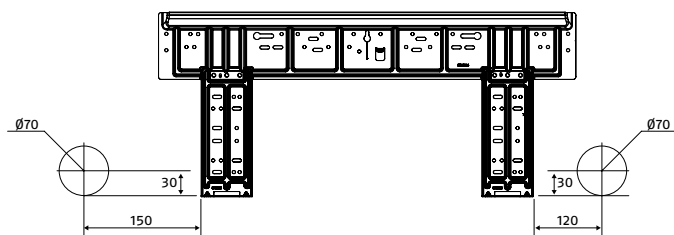
- remove the relevant pre-trimmed part on the cover cabinet

In case of connection in directions B:

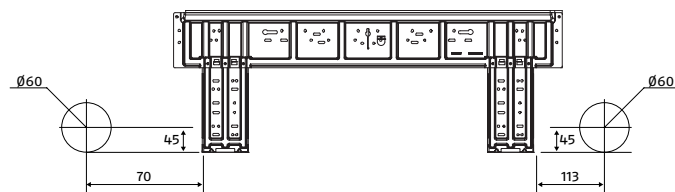
MODEL 25 - 35



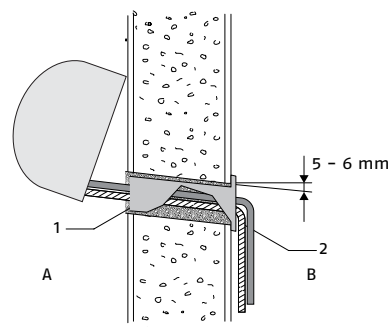
MODEL 50



MODEL 70



— mark the through hole as shown in the illustration



- A** Inner side
- B** Outer side
- 1** Plastic tube
- 2** Connections

- drill the through hole into the wall
- keep a downward inclination toward the external side
- insert a plastic tube in the hole in order to protect the connections
- introduce the supplied hole protection insert on the internal side of the wall
- seal with stucco

⚠ For indications concerning distances and differences in height of connection pipes, refer to the matching outdoor unit manual.

⚠ Use clean hoses. Make sure the inside is free of dust, residues, water.

⚠ Avoid the entry of uncondensable gases (air) in the circuit, otherwise, with the unit in operation, high pressures with the risk of damages might ensue.

⚠ Use copper pipes for cooling systems.

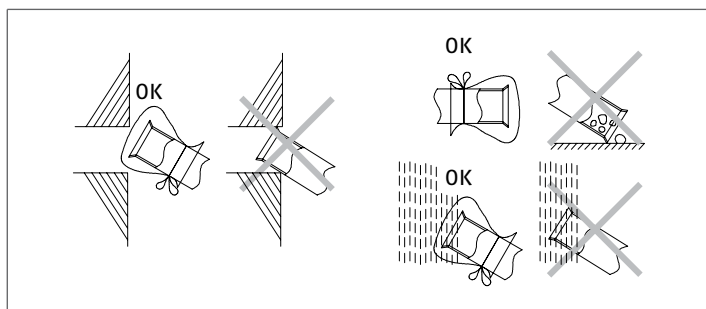
⊘ It is forbidden to use second-hand cooling lines since their flare connection seal is not guaranteed.

⊘ It is forbidden to use pre-charged cooling lines.

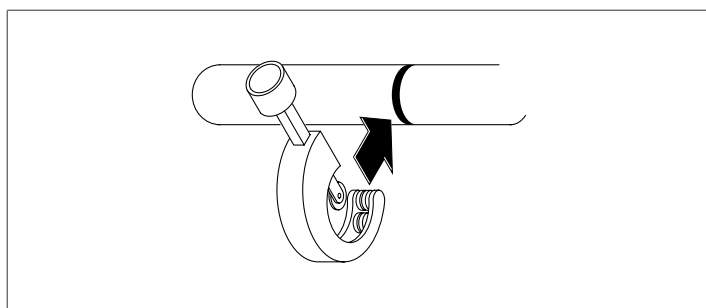
⊘ It is forbidden to carry out welding operations with refrigerant inside the cooling circuit. If necessary, the refrigerant must be recovered and the circuit must be cleaned with nitrogen without oxygen.

Connections

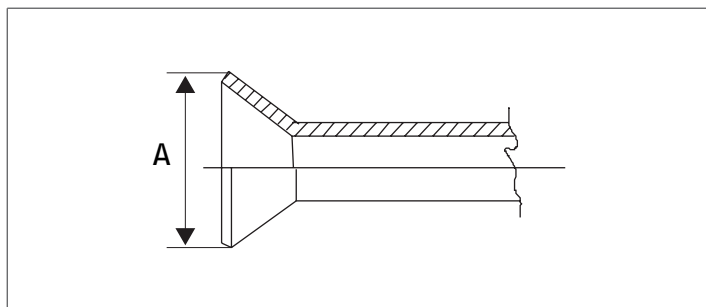
— position the connecting pipes



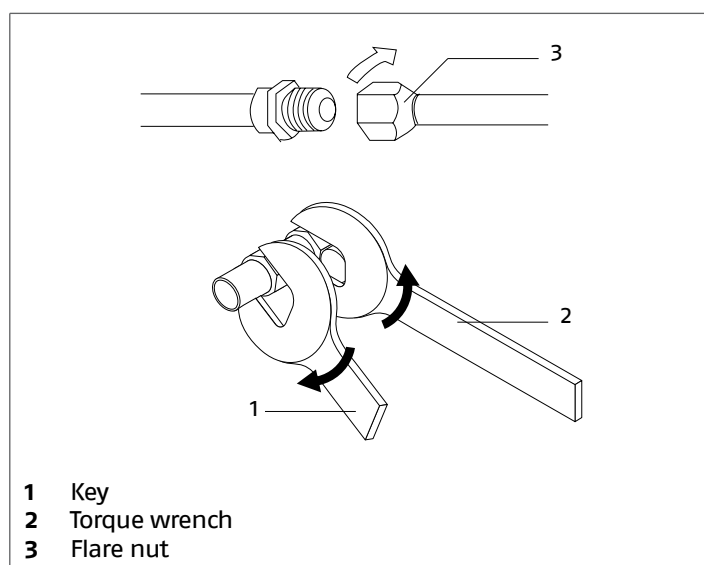
A Before threading the lines through the hole in the wall, close the lines ends.



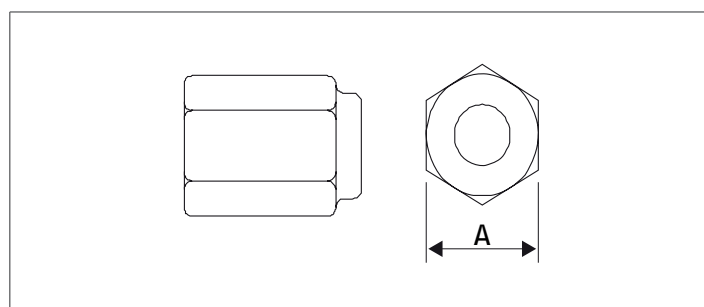
- cut the pipe end square using a pipe cutter
- remove burrs keeping the cut edge facing down
- remove the flare nut on the unit connection
- insert it into the connection pipe
- flare the tube



Pipe Ø		A
mm	inches	mm
6,35	1/4	9,1
9,52	3/8	13,2
12,70	1/2	16,6
15,88	5/8	19,7



Pipe Ø		Tightening torque
mm	inches	Nm
6,35	1/4	18
9,52	3/8	42
12,70	1/2	55
15,88	5/8	60



Pipe Ø		A
mm	inches	mm
6,35	1/4	17
9,52	3/8	22
12,70	1/2	26
15,88	5/8	29

- bring line ends with flare connection close to their coupling on the unit
- manually rotate the flare nuts by 3 - 4 turns
- tighten the connections using a spanner and a counter spanner

A Use a torque wrench to tighten so as to prevent damage to flare nuts and gas leaks.

A Use equipment suitable for the system refrigerant.

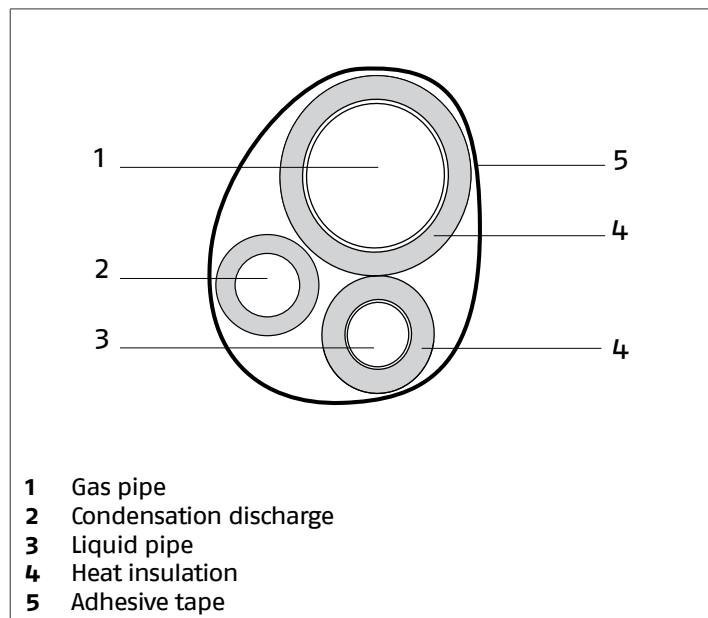
A Avoid using the refrigerant oil on the external part of the flaring.

A Avoid proximity to sources of ignition in continuous operation (open flames, gas household appliances, electric stoves, etc.).

⚠ As for circuit leak and pneumatic vacuum tests, refer to the matching outdoor unit instruction booklet for the installer.

Pipe insulation

Connection pipes must be thermally insulated to prevent dispersions of heat or formation of condensate.



- insulate the liquid and gas pipes separately
- use insulating material that is thicker than 15 mm
- ensure that the insulating material adheres to the pipe without gaps
- fix using adhesive tape

⚠ Do not tighten the adhesive tape excessively to prevent damaging the insulation.

⚠ Avoid partial insulation of the pipes.

⚠ In case of use with outdoor temperature above 30 °C and relative humidity above 80%, increase wall thickness up to 20 mm.

For gas pipes:

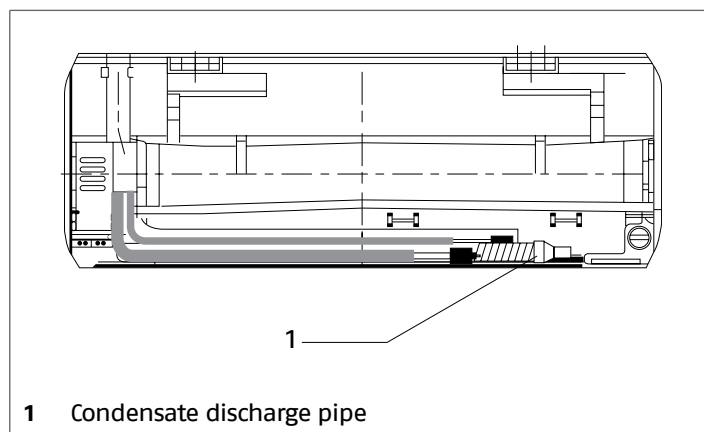
- ensure that the material used resists to temperatures up to 120°C

For liquid pipes:

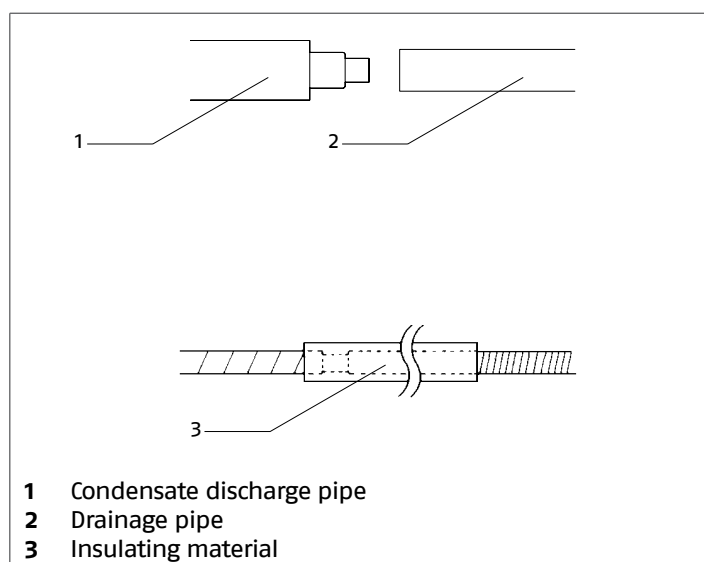
- ensure that the material used resists to temperatures up to 70°C

2.12 Condensate discharge connection

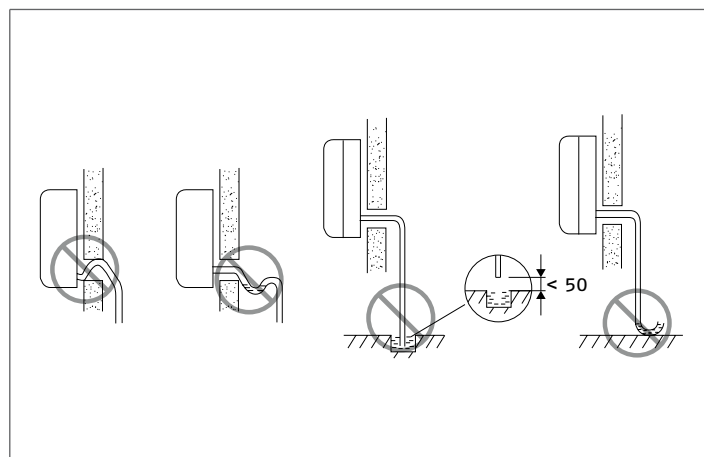
RIELLO AMW ST is provided with a tray that collects condensate generated during the cooling operation, which must be conveyed into a suitable place for discharge. Sizes and position of the discharge pipe are indicated below.



Model	25	35	50	70	
Connections					
Condensate discharge attachment Ø	16				mm



- connect a rubber drainage pipe
- direct it toward a suitable place for discharge
- insulate the joints



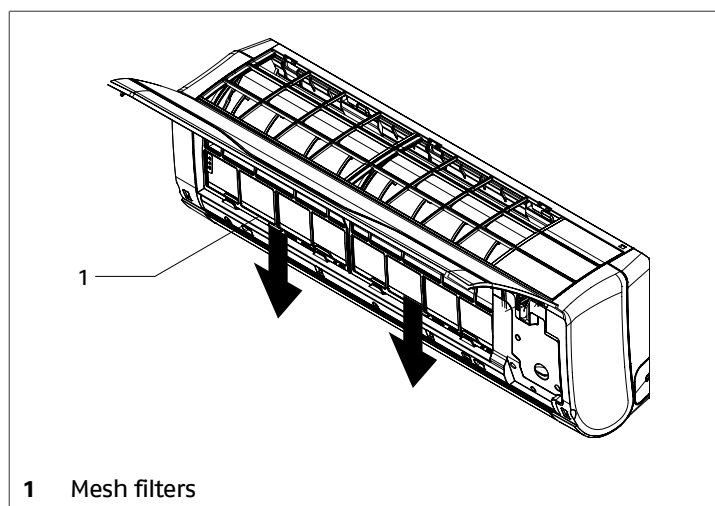
⚠ The discharge system must feature a suitable syphon in order to prevent air from entering the vacuum system. The syphon also prevents odours and insects from entering the system.

⚠ The syphon must feature a plug in its lower part or must otherwise allow for a quick disassembly for cleaning purposes.

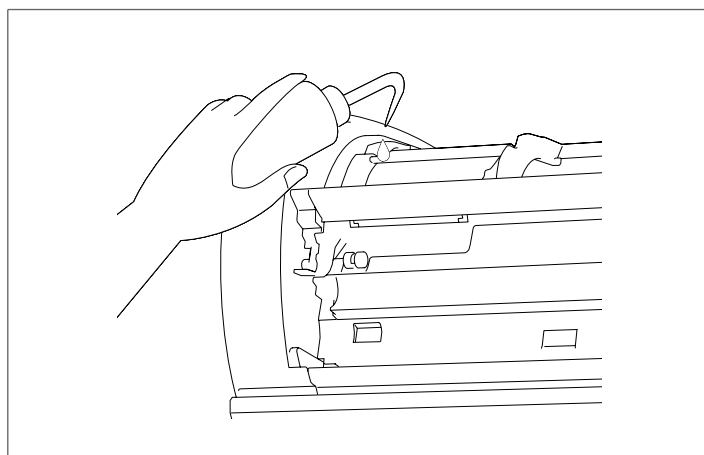
⚠ Ensure that all joints are properly sealed so as to prevent water leaks.

⚠ The drainage pipe must be insulated for sections running inside houses in order to prevent condensate formation on its surface.

Drainage check:



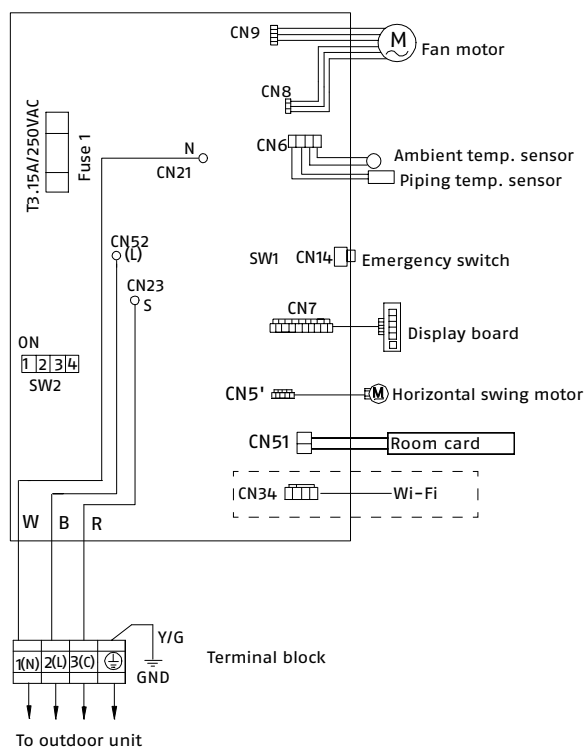
- open the front panel
- take out the mesh filter by grabbing the relevant fins



- pour water into the condensate tray
- check that it flows out correctly through the drainage pipe
- reposition the filters
- close the panel

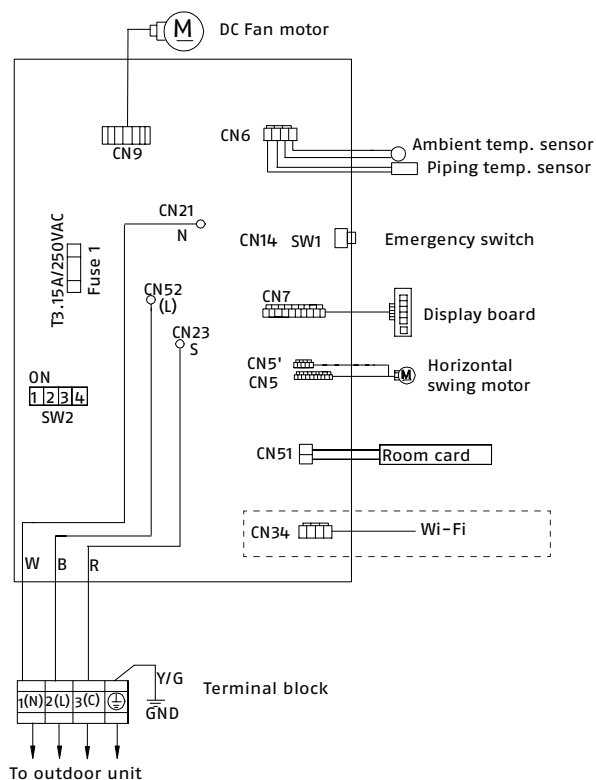
2.13 Wiring diagram

MODEL 25 - 35



⚠ The dotted parts are optional.

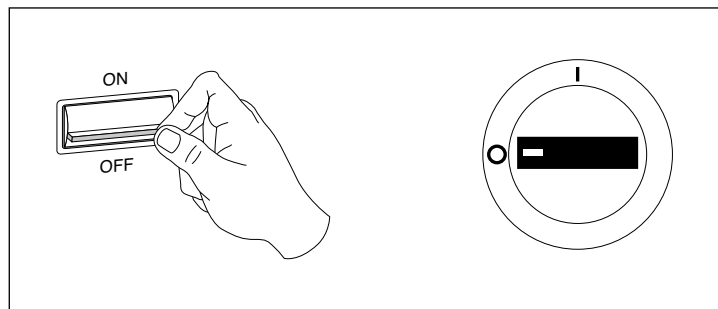
MODEL 50 - 70



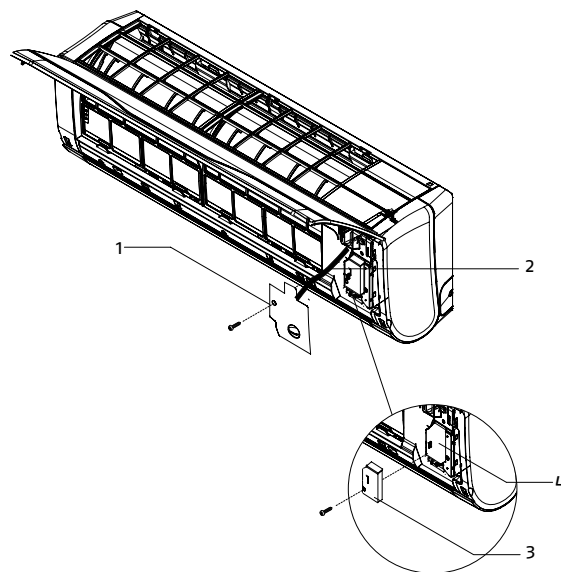
A The dotted parts are optional.

2.14 Electrical connection

AMW ST it leaves the factory completely wired, and only requires a connection to the outdoor unit.



— set the system main switch to "OFF"
To access the terminal board:

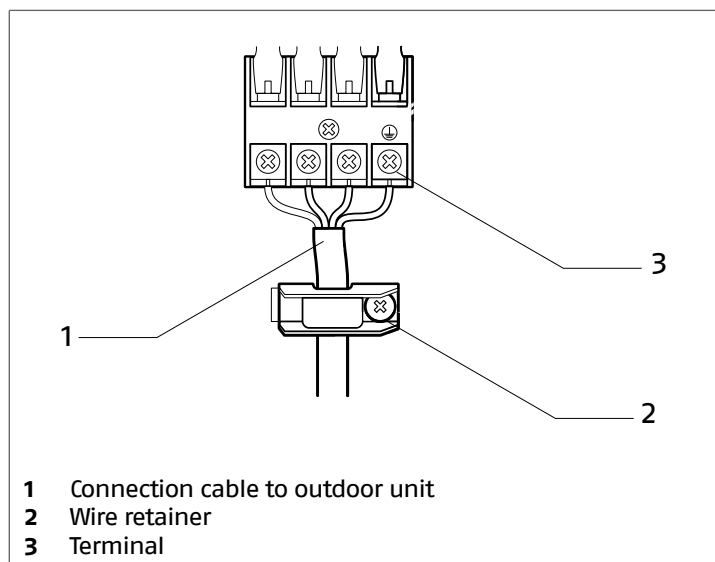


- 1 Electric panel access panel
- 2 Connection cable
- 3 Terminal board cover panel
- 4 Terminal blocks

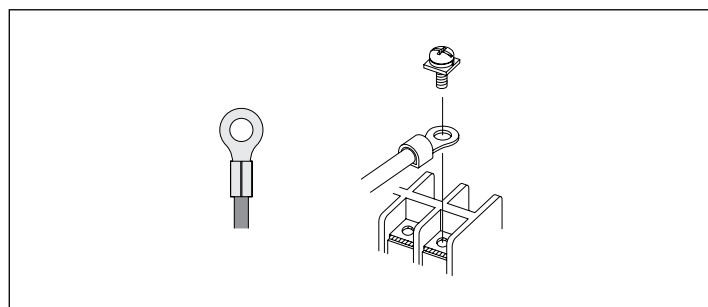
- lift the front panel
- unscrew the fastening screw
- remove the electric panel access panel

A The electric panel access panel is wired to the electronic board, so it must not be completely removed. Pay particular attention not to disconnect or tear off the wire.

- unscrew the fastening screws
- remove the terminal board cover panel



- remove the wire retainer
- make the electric connections according to the diagrams on the installation booklet of the matching outdoor unit



⚠ It is compulsory to use ring crimp terminals to connect to the terminal board.

For the sizing of the electrical power cables and safety devices, use the following table:

Model	25	35	50	70	
Electrical characteristics					
Power supply	230/1/50				V/Ph/ Hz
Power cable	H07RN-F				Type
Power cable	3 x 1,5		3 x 2.5		n. x mm²
Signal cable	1 x 1				n. x mm²

⚠ The cable sections specified in the table are minimum requirements. The correct size must be calculated taking into account the actual length, the type of routing and other conditions set by the existing regulations.

- fasten the wires with the wire retainer
- complete the electric connections and refit all components by performing the described operations in reverse order

Mandatory items:

- connect the device to a properly functioning earthing system
- for any electrical intervention, always refer to the wiring diagrams contained within this booklet
- take anti-static precautions in case of weather conditions where humidity is less than 40%

⚠ Electric connections shall be made in compliance with national regulations.

⚠ Avoid placing the connection cables less than 1 metre away from radio and video systems.

⚠ Avoid using mobile phones.

⊖ It is forbidden to earth the device together with pipes, lightning conductors or the earthing system of a telephone line. Using an improper earthing system can cause electric shocks.

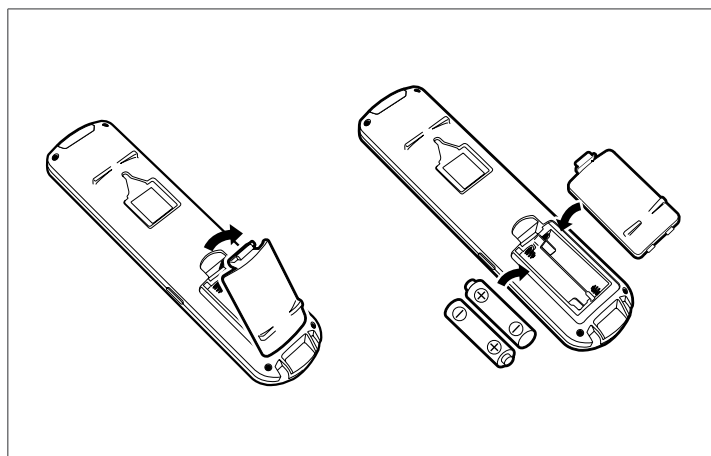
2.15 Remote control

Control, setting and programming operations are carried out with the IR remote control.

The electronics modulates the device operation according to the temperatures detected by the probes inside the indoor and outdoor units.

Battery insertion

The remote control is powered by two 1.5V AAA batteries that must be inserted into its rear side and protected by a cover. To insert the batteries:



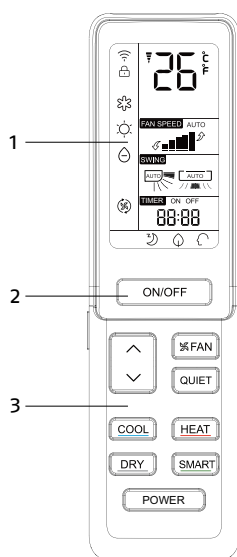
- remove the cover by pressing it down and lifting it up
- insert the batteries respecting the polarities
- put the cover back in place

⚠ Two 1.5V AAA batteries are supplied with the unit for its first set-up.

Function keys

The remote control features a small door in the key area:

DOOR CLOSED



- 1 Display
- 2 On- Off key
- 3 Quick function keys

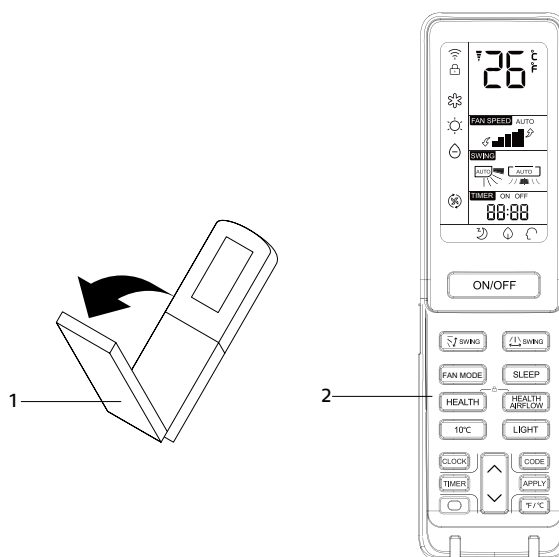
When the door is closed, you can activate the quick functions, such as choosing the operating mode and setting the desired temperature.

A Ensure that the door is fully closed. If this is not the case, the external keys will not work.

Function keys with door closed

ON/OFF	It switches the device on and off
↑ ↓	It increases or decreases the selected parameter value
FAN	Select required ventilation speed: minimum, medium, maximum or automatic
QUIET	It activates the Quiet mode
COOL	It activates the Cooling mode
HEAT	It activates the Heating mode
DRY	It activates the Dehumidification mode
SMART	It activates the Smart mode.
POWER	It enables the Maximum Power function

DOOR OPEN



- 1 Door
- 2 Advanced function keys

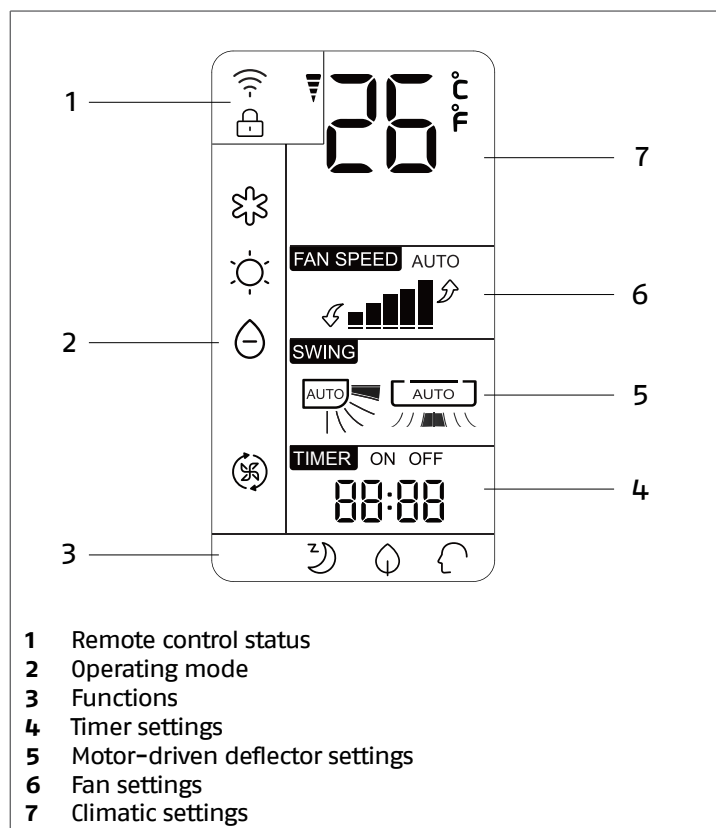
When the door is open, you can access the advanced functions, e.g. time scheduling and motor-driven deflector settings.

Function keys with door open

SWING	It activates and deactivates the automatic movement of the horizontal deflector or stops it in a specific position
SWING	It activates and deactivates the automatic movement of the vertical deflector or stops it in a specific position (not available on AMW ST)
FAN MODE	It selects the Ventilation operating mode
SLEEP	It activates the Sleep function
HEALTH	Function not available
HEALTH AIRFLOW	It enables the Health Air Flow function
HEALTH + HEALTH AIRFLOW	If pressed at the same time, they lock and unlock the remote control keys
10°C	It activates the Room Anti-Freeze function (not available on AMW ST)
LIGHT	Switch on or off the unit display
CLOCK	It gives access to current time change settings
TIMER	It gives access to Timer settings
↑ ↓	It increases or decreases the selected parameter value
CODE	It allows to change the remote control transmission channel A - b with the unit
APPLY	It confirms settings
°F/°C	It switches the temperature scale from Celsius to Fahrenheit and vice versa

Remote control display

The remote control display shows the settings as changed by the user and the detected weather conditions. The display is divided into uniform areas according to function type.



Remote control status

- Signal transmission upon pressing the keys
- WiFi connection enabled
- Remote control keys locked

Operating mode

- Cooling mode enabled
- Heating mode enabled
- Dehumidification mode enabled
- Ventilation mode enabled

Functions

- Sleep function enabled
- Not available
- Smart mode enabled

Timer settings

- Timer setting value or current time display
- Switch on timer enabled

OFF Switch off timer enabled

Motor-driven deflector settings

- Horizontal deflector position
- Vertical deflector position (not available on AMW ST)
- Deflector automatic operation

Fan settings

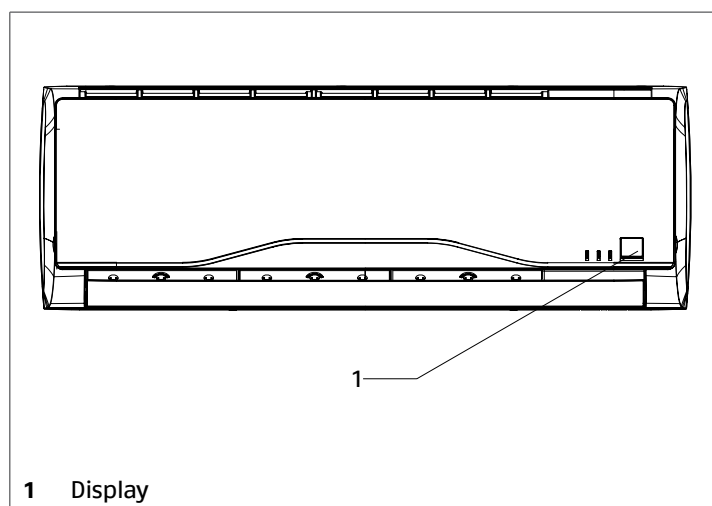
- Fan speed set
- Automatic speed enabled

Climatic settings

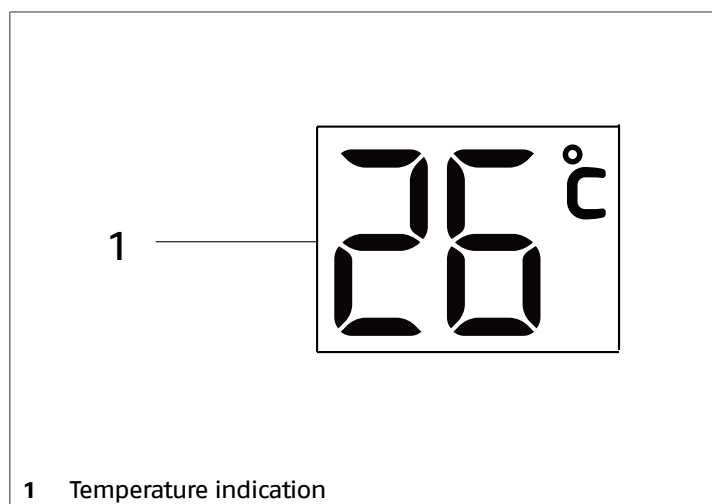
- 1. Detected ambient temperature
 - 2. Required temperature when using the button
- 26 °C

2.16 Unit display

The unit display shows the temperature and the alarms, if any.



1 Display



1 Temperature indication

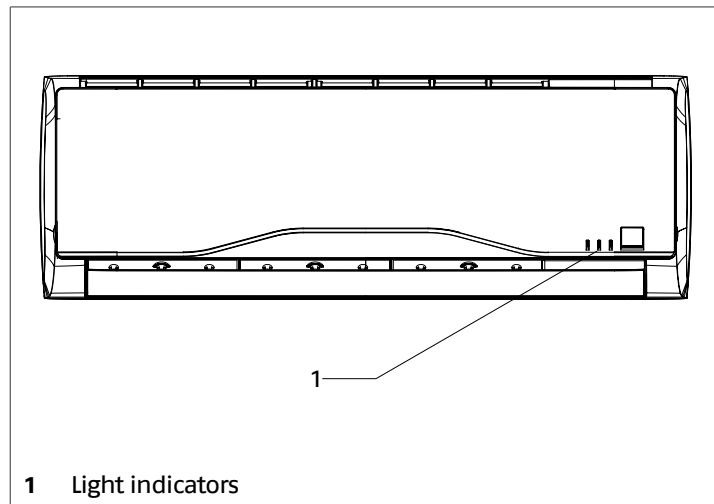
26 °C



1. Detected ambient temperature
2. Required temperature when using the button
3. Alarm code

2.17 Light indicators

The switching on of the lights indicates some states of functioning.



Unit on



Timer activated



Compressor activated

3 COMMISSIONING AND MAINTENANCE

3.1 Preparation for first commissioning

Prior to commissioning, it is necessary to check that:

- all the safety conditions have been met
- all distances have been respected
- the electrical connections have been properly completed
- the electrical power supply's values are correct
- the earthing has been carried out correctly
- all the connections have been properly tightened

Microswitch setting

On the main electronic board there are microswitches to manage some functions.

Factory settings

Model	SW2			
	1	2	3	4
25	OFF	ON	OFF	OFF
35	OFF	ON	OFF	ON
50	OFF	ON	OFF	OFF
70	OFF	ON	OFF	ON

SW2_1

It selects the transmission channel between the unit and the remote control.

Selectable options are:

OFF = channel "A" (factory setting)

ON = channel "b"

⚠ The channel must be the same for the unit and the remote control.

⚠ Do not change such setting to prevent communication interruptions with the remote control.

SW2_2

It enables and disables the roomcard function:

ON = enabled (factory setting).

- if contact CN51 is open, the unit switches off and cannot be activated via external control
- if contact CN51 is closed, the unit can be activated via external control

OFF = disabled.

- if contact CN51 is open, the unit switches off, but it can be activated via external control
- if contact CN51 is closed, the unit activates automatically

⚠ Contact CN51 is bridged by factory default.

SW2_3 e SW2_4

⚠ Do not change factory setting

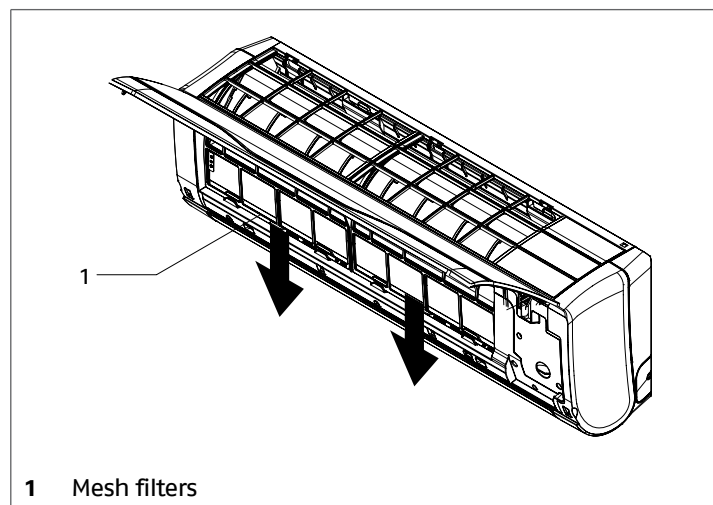
Purifying filter installation

Air purifying filters to absorb microscopic dust particles, pollen, moulds or polluting agents are supplied with the device:

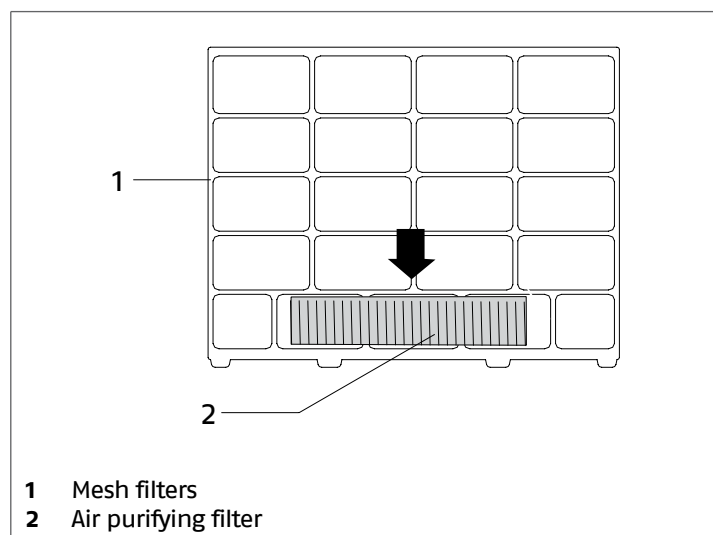
- no. 1 antibacterial filter (green)
- no. 1 photocatalytic filter (black)

⚠ The device is designed to be installed with two purifying filters. Chose among the ones supplied according to your needs.

For the installation:



- open the front panel
- take out the mesh filter by grabbing the relevant fins



- insert the purifying filters into the prearranged slots
- to reposition them, proceed in reverse order

⚠ Keep the purifying filters sealed until their actual use.

⚠ Installing the purifying filters reduces the air flow and results in lower performance. It is advised to use the device at the highest speeds.

Time setting

The current time must be set before using the remote control:



— open the door

— press **CLOCK**

The time indication starts to blink.

— work

— select the current time

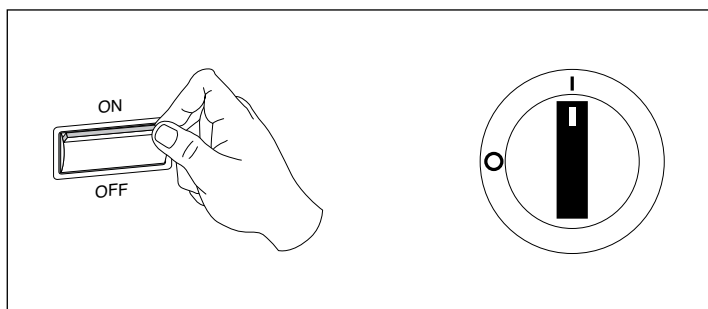
Each time the key is pressed, the values changes by 1. By keeping the key pressed down, the value changes faster.

— confirm using **APPLY**

The time indication stops blinking.

3.2 Putting into service

After having completed all the operations required to prepare for first commissioning, do the following to activate the device:



— set the system main switch to “ON”

— activate the device with the remote control

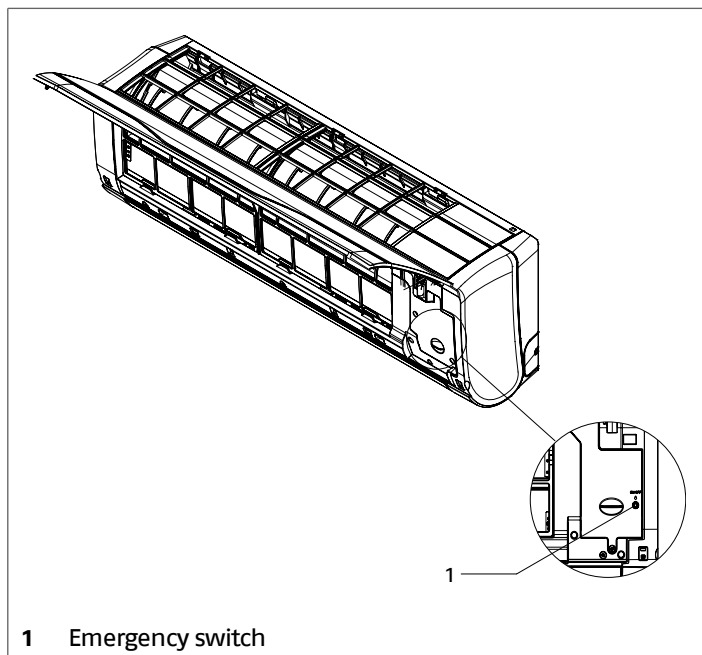
— check its operation in the different modes

⚠ The compressor activates 3 minutes after unit activation.

⚠ Refer to the user booklet as for the use of the remote control.

Start-up in cooling mode with low temperatures

When the room temperature is lower than 16°C, the unit does not start in cooling mode. In case you need to check the unit operation in these conditions, you can use the emergency switch.



1 Emergency switch

To switch on:

- keep the emergency switch pressed down with a pointy object until a double acoustic signal is emitted
- the air-conditioner starts in cooling mode with high ventilation speed and active air deflector

To switch off:

- press the emergency switch again

⚠ This operation must be carried out in specific conditions and not for usual operation.

Checks during and after the first commissioning

After starting the device, check that:

- the current consumed by the compressor is less than the maximum permitted
- the device is operating under the recommended operating conditions
- the unit is able to stop and start up again

⚠ Should any of the above-listed controls have problems: turn the device off and call the Technical Service immediately.

⚠ Do not touch the device pipes to prevent potential burns.

⚠ Take anti-static precautions in case of weather conditions where humidity is less than 40%.

⚠ Avoid using mobile phones.

3.3 Temporary shutdown

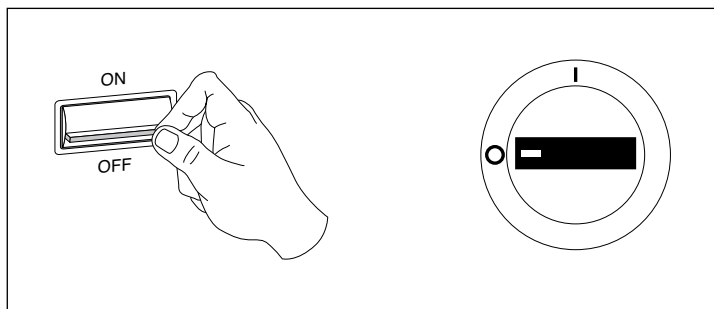
In order to shut down the unit for periods of brief absences:

- only use the remote control to disable the unit

3.4 Stop for an extended period of time

If the device has not been used for an extended period of time, carry out the following operations:

- start the device in ventilation mode
- select the maximum speed
- let the device run for 6 hours
- deactivate the device with the remote control



— set the system main switch to "OFF"

3.5 Ordinary maintenance

Periodical maintenance is fundamental to keep the device efficient, safe and reliable over time, and it can be carried out on a regular basis, depending on the type of intervention required, by our Technical Support Service, which is technically trained and licensed and can also provide original spare parts if necessary.

⚠ Original conditions must be restored after performing the required maintenance operations.

⚠ All described operations **MUST** be carried out under the following conditions:

- cold device
- device **NOT** supplied with electric power
- suitable personal protection equipment

⊘ It is forbidden to open the access doors and carry out any technical or cleaning operation before disconnecting the device from the power supply by positioning the system main switch to "OFF".

Monthly operations

The following checks are part of the monthly maintenance plan:

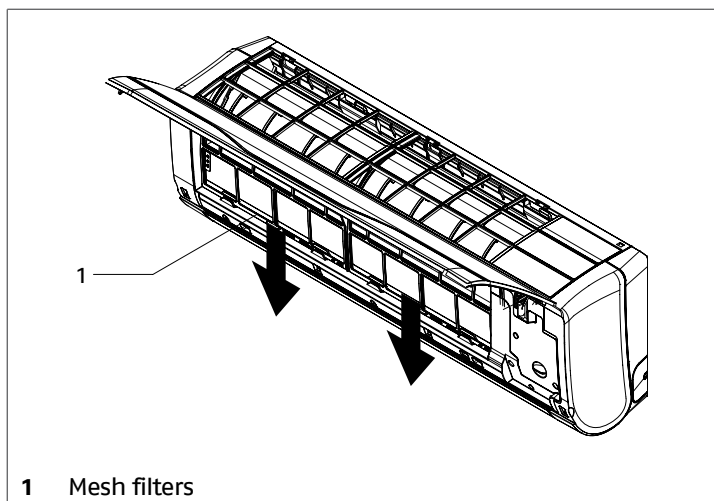
- cleaning the housing and front panel
- mesh filter cleaning

Cleaning the housing and front panel

- wet a sponge or soft cloth with water and soap to wash
- once cleaning is over dry surfaces with care

⚠ Do not use water at a temperature that is higher than 40°C, powder or abrasive detergents, solvents and brushes.

Mesh filter cleaning



- open the front panel
- take out the mesh filter by grabbing the relevant fins
- remove exhausted purifying filters if present
- remove dust with a vacuum cleaner

⚠ If there is a considerable amount of dust, wash it with luke-warm water (max 40°C) and a neutral detergent, carefully rinse it off and let it dry in the shadow.

⚠ Exposing the filters to the sun or washing them with water at a temperature that is higher than 40°C can cause the filters to shrink.

⊘ It is forbidden to use the device without mesh filter.

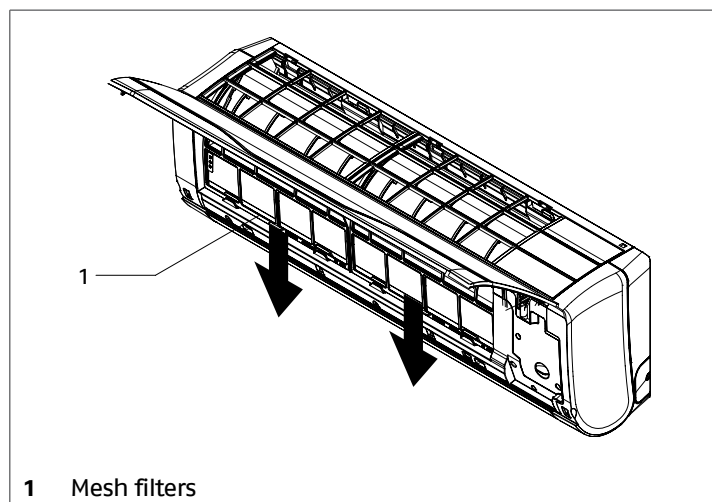
Yearly operations

The annual maintenance plan includes the following checks:

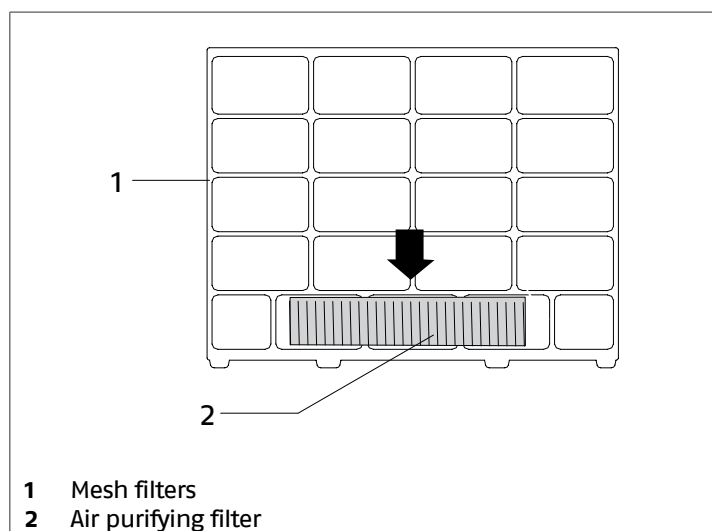
- power supply voltage
- electric connection tightening
- status of cooling and hydraulic joint
- condensate tray cleaning
- electric absorption

Purifying filter replacement

To replace the filters:



- open the front panel
- take out the mesh filter by grabbing the relevant fins



- remove exhausted purifying filters
- insert new purifying filters into the prearranged slots
- to reposition them, proceed in reverse order

- ⚠** Keep the purifying filters sealed until their actual use.
- ⚠** Installing the purifying filters reduces the air flow and results in lower performance. It is advised to use the device at the highest speeds.

3.6 Extraordinary maintenance

Removal

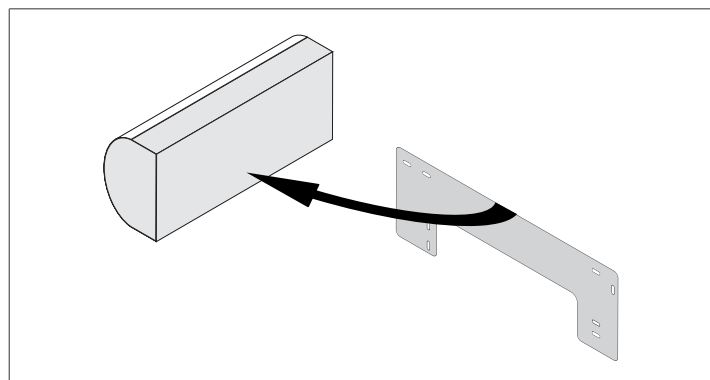
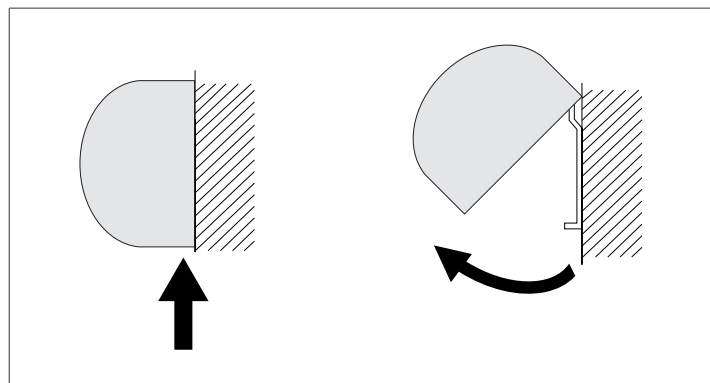
In case of replacement or extraordinary reparations, you may need to remove the unit.

Proceed as follows to remove the capacitors:

- carry out the evaporator emptying operation

- ⚠** The operation is detailed in the Installer booklet of the matching outdoor unit.

- deactivate the unit with the remote control
- set the system main switch to "OFF"
- disconnect the cooling pipes
- disconnect the condensate discharge
- disconnect the electric connections



- push up and release the unit from its metallic support
- lift up the unit to remove it

3.7 Alarms

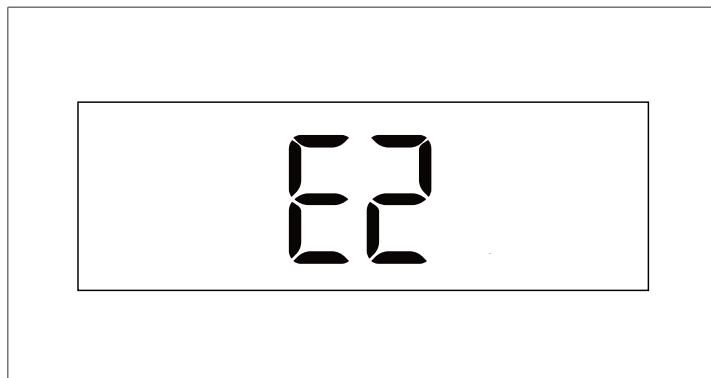
In the presence of operating abnormalities, the unit is secured and blocked.

- ⚠** Safety block can occur randomly.

- ⚠** Wait for at least 10 minutes before restarting the unit.

- ⚠** If the fault occurs again, an accurate check of the device components is required. Contact **RIELLO** Technical Support Service.

Faults are identified by a code on the unit display.



Indoor unit faults

Code	Description	Remarks
E1	Room probe fault	The unit resets after problem resolution
E2	Exchanger probe fault	
E4	Microprocessor malfunction	
E7	Communication error between indoor unit and outdoor unit	
E14	Fan motor malfunction	

Outdoor unit faults

Indoor code indication	Outdoor unit led 1 flashing	Description	Remarks
F1	2	Power module fault	After 3 consecutive interventions in 10 minutes, the unit resets after problem resolution
F2	24	Compressor motor overcurrent	The unit resets automatically
F3	4	Communication error between main board and power module	The alarm activates 4 minutes after the unit start The unit resets after problem resolution
F4	8	Overheat protection for compressor discharge	The unit resets automatically when the temperature drops under 110°C After 3 consecutive interventions in 30 minutes, the unit resets after problem resolution
F6	12	External air probe fault	The unit resets after problem resolution
F7	11	Suction probe fault or suction overtemperature	The unit resets automatically when the temperature drops under 40°C or after problem resolution
F8	9	Fan motor malfunction	After 3 consecutive interventions in 30 minutes, the unit resets after problem resolution
F11	18	Deviate from the normal for the compressor	The unit resets after problem resolution
F12	1	External unit microprocessor fault	The unit resets after problem resolution
F13	16	Lack of refrigerant	The alarm activates 5 minutes after the unit start After 2 consecutive interventions in 20 minutes, the unit resets after problem resolution
F14	17	4-way valve malfunction	The alarm activates 5 minutes after the unit start The alarm activates when, in Heating mode, the temperature detected by the indoor unit heat exchanger probe is less than or equal to 15°C for 1 minute and for 3 times in an hour
F15	20	Electronic board overtemperature protection sensor fault	After 3 consecutive interventions in 1 hour, the unit resets after problem resolution
F19	6	Wrong power supply voltage	The unit resets after problem resolution
F21	10	Defrost temperature sensor failure	The unit resets after problem resolution
F22	3	Main electronic board protection against overcurrent	After 3 consecutive interventions in 30 minutes, the unit resets after problem resolution
F23	25	Overcurrent protection for single-phase of the compressor	The unit resets after problem resolution
F25	13	Discharge temperature sensor failure	The alarm activates 4 minutes after the unit start After 3 consecutive interventions in 30 minutes, the unit resets after problem resolution
F27	7	Compressor lockout	After 3 consecutive interventions in 10 minutes, the unit resets after problem resolution
F28	19	Power module malfunction	After 3 consecutive interventions in 10 minutes, the unit resets after problem resolution
F30	14	Compressor suction overtemperature	The alarm activates 10 minutes after the unit start The alarm activates if temperature exceeds 40°C for 5 consecutive minutes The alarm resets after problem resolution

4 DISPOSAL

Packaging materials shall be disposed of separately so as to recover and recycle them. At the end of its service life, the device shall be disposed of according to the existing legislation.



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As the manufacturer is constantly improving its products, the aesthetic or dimensional features, the technical data, the equipment and accessories indicated could be subject to variations.