



Forced draught gas burners

Progressive two stage or modulating operation



CODE	MODEL
20113278 - 20119342	RX 1500 S/E
20090625 - 20119343	RX 1800 S/E



Original instructions

1	Information and general instructions	3
1.1	Information about the instruction manual	3
1.1.1	Introduction	3
1.1.2	General dangers	3
1.1.3	Other symbols	3
1.1.4	Delivery of the system and the instruction manual.	4
1.2	Guarantee and responsibility	4
2	Safety and prevention.	5
2.1	Introduction	5
2.2	Personnel training	5
3	Technical description of the burner	6
3.1	Technical data	6
3.2	Electrical data	6
3.3	Burner models designation	6
3.4	Packaging - weight - Approximate measurements.	7
3.5	Burner dimensions	7
3.6	Burner equipment	7
3.7	Firing rates	8
3.7.1	Procedure to refer burner operating condition at an altitude and/or at a combustion supporter air temperature different to the standard values (328 ft above sea level, 68 °F).	10
3.8	Burner description	11
3.9	Control box for the air/fuel ratio (LMV37.4...)	12
3.10	Actuators (SQM33.5...)	15
4	Installation	16
4.1	Notes on safety for the installation	16
4.2	Handling	16
4.3	Preliminary checks	16
4.4	Operating position	17
4.5	Boiler plate	17
4.6	Head length	17
4.7	Securing the burner to the boiler	18
4.8	Electrode and flame sensor positioning	19
4.9	Gas feeding	20
4.9.1	Gas feeding line	20
4.9.2	Gas train	20
4.10	Gas pressure	21
4.11	Electrical wiring	22
4.11.1	Supply cables and external connections passage	22
4.12	Thermal relay calibration	23
4.12.1	Electro-mechanical thermal relay	23
4.12.2	Electronic thermal relay	23
4.13	Motor connection at 208-230 or 460V	24
4.14	Motor connection at 575V	24
4.15	Reversible direction	24
5	Start-up, calibration and operation of the burner	25
5.1	Notes on safety for the first start-up	25
5.2	Adjustments before first firing	25
5.3	Ignition pilot adjustment	25
5.4	Burner start-up	26
5.5	Combustion air adjustment	26
5.5.1	Adjusting gas/air delivery	26
5.5.2	Air/fuel control and power modulation system	26

5.6	Final calibration of the pressure switches	27
5.6.1	Air pressure switch	27
5.6.2	Maximum gas pressure switch	27
5.6.3	Minimum gas pressure switch	27
5.7	Flame signal measurement	28
5.8	Final checks (with the burner working)	28
6	Maintenance	29
6.1	Notes on safety for the maintenance	29
6.2	Maintenance programme	29
6.2.1	Maintenance frequency	29
6.2.2	Safety test - with gas ball valve closed	29
6.2.3	Checking and cleaning	29
6.2.4	Safety components	30
6.3	Opening the burner	32
6.4	Closing the burner	32

1

Information and general instructions

1.1 Information about the instruction manual

1.1.1 Introduction

The instruction manual supplied with the burner:

- is an integral and essential part of the product and must not be separated from it; it must therefore be kept carefully for any necessary consultation and must accompany the burner even if it is transferred to another owner or user, or to another system. If the manual is lost or damaged, another copy must be requested from the Technical Assistance Service of the area;
- is designed for use by qualified personnel;
- offers important indications and instructions relating to the installation safety, start-up, use and maintenance of the burner.

Symbols used in the manual

In some parts of the manual you will see triangular DANGER signs. Pay great attention to these, as they indicate a situation of potential danger.

1.1.2 General dangers

The **dangers** can be of **3 levels**, as indicated below.



DANGER

Maximum danger level!

This symbol indicates operations which, if not carried out correctly, cause serious injury, death or long-term health risks.



WARNING

This symbol indicates operations which, if not carried out correctly, may cause serious injury, death or long-term health risks.



CAUTION

This symbol indicates operations which, if not carried out correctly, may cause damage to the machine and/or injury to people.

1.1.3 Other symbols



DANGER

DANGER: LIVE COMPONENTS

This symbol indicates operations which, if not carried out correctly, lead to electric shocks with lethal consequences.

**DANGER: FLAMMABLE MATERIAL**

This symbol indicates the presence of flammable materials.

**DANGER: BURNING**

This symbol indicates the risks of burns due to high temperatures.

**DANGER: CRUSHING OF LIMBS**

This symbol indicates the presence of moving parts: danger of crushing of limbs.

**WARNING: MOVING PARTS**

This symbol indicates that you must keep limbs away from moving mechanical parts; danger of crushing.

**DANGER: EXPLOSION**

This symbol signals places where an explosive atmosphere may be present. An explosive atmosphere is defined as a mixture - under atmospheric conditions - of air and flammable substances in the form of gases, vapours, mist or dust in which, after ignition has occurred, combustion spreads to the entire unburned mixture.

**PERSONAL PROTECTION EQUIPMENT**

These symbols indicate the equipment that must be worn and kept by the operator for protection against threats against safety and/or health while at work.

**OBLIGATION TO ASSEMBLE THE HOOD AND ALL THE SAFETY AND PROTECTION DEVICES**

This symbol signals the obligation to reassemble the hood and all the safety and protection devices of the burner after any maintenance, cleaning or checking operations.

**ENVIRONMENTAL PROTECTION**

This symbol gives indications for the use of the machine with respect for the environment.

**IMPORTANT INFORMATION**

This symbol indicates important information that you must bear in mind.



This symbol indicates a list.

Abbreviations used

Ch.	Chapter
Fig.	Figure
Page	Page
Sec.	Section
Tab.	Table

1.1.4 Delivery of the system and the instruction manual

When the system is delivered, it is important that:

- the instruction manual is delivered to the user by the system manufacturer, with the recommendation to keep it in the room where the heat generator is to be installed.
- The instruction manual shows:
 - the serial number of the burner;

.....

- the address and telephone number of the nearest Assistance Centre.

.....

- The system supplier must carefully inform the user about:
 - the use of the system;
 - any further tests that may be required before activating the system;
 - maintenance, and the need to have the system checked at least once a year by a representative of the manufacturer or another specialised technician.
- To ensure a periodic check, the manufacturer recommends the drawing up of a Maintenance Contract.

1.2 Guarantee and responsibility

The manufacturer guarantees its new products from the installation date, in accordance with the regulations in force and/or the sales contract. At the moment of the first start-up, check that the burner is integral and complete.



WARNING

Failure to observe the information given in this manual, operating negligence, incorrect installation and carrying out of non authorised modifications will result in the annulment by the manufacturer of the guarantee that it supplies with the burner.

In particular, the rights to the guarantee and the responsibility will no longer be valid, in the event of damage to things or injury to people, if such damage/injury was due to any of the following causes:

- incorrect installation, start-up, use and maintenance of the burner;
- improper, incorrect or unreasonable use of the burner;
- intervention of unqualified personnel;
- carrying out of unauthorised modifications on the equipment;
- use of the burner with safety devices that are faulty, incorrectly applied and/or not working;
- installation of untested supplementary components on the burner;
- powering of the burner with unsuitable fuels;
- faults in the fuel supply system;
- use of the burner even following an error and/or an irregularity;
- repairs and/or overhauls incorrectly carried out;
- modification of the combustion chamber with inserts that prevent the regular development of the structurally established flame;
- insufficient and inappropriate surveillance and care of those burner components most likely to be subject to wear and tear;
- the use of non-original components, including spare parts, kits, accessories and optional;
- force majeure.

The manufacturer furthermore declines any and every responsibility for the failure to observe the contents of this manual.

2 Safety and prevention

2.1 Introduction

The burners have been designed and built in compliance with current regulations and directives, applying the known technical rules of safety and envisaging all the potential danger situations.

It is necessary, however, to bear in mind that the imprudent and clumsy use of the equipment may lead to situations of death risk for the user or third parties, as well as the damaging of the burner or other items. Inattention, thoughtlessness and excessive confidence often cause accidents; the same applies to tiredness and sleepiness.

It is a good idea to remember the following:

- The burner must only be used as expressly described. Any other use should be considered improper and therefore dangerous.

In particular:

it can be applied to boilers operating with water, steam, diathermic oil, and to other uses expressly named by the manufacturer;

the type and pressure of the fuel, the voltage and frequency of the electrical power supply, the minimum and maximum deliveries for which the burner has been regulated, the pressurisation of the combustion chamber, the dimensions of the combustion chamber and the room temperature must all be within the values indicated in the instruction manual.

- Modification of the burner to alter its performance and destinations is not allowed.
- The burner must be used in exemplary technical safety conditions. Any disturbances that could compromise safety must be quickly eliminated.
- Opening or tampering with the burner components is not allowed, apart from the parts requiring maintenance.
- Only those parts envisaged by the manufacturer can be replaced.



The manufacturer guarantees safety and proper functioning only if all burner components are intact and positioned correctly.

2.2 Personnel training

The user is the person, body or company that has acquired the machine and intends to use it for the specific purpose. He is responsible for the machine and for the training of the people working around it.

The user:

- undertakes to entrust the machine exclusively to suitably trained and qualified personnel;
- undertakes to inform his personnel in a suitable way about the application and observance of the safety instructions. With that aim, he undertakes to ensure that everyone knows the use and safety instructions for his own duties;
- Personnel must observe all the danger and caution indications shown on the machine.
- Personnel must not carry out, on their own initiative, operations or interventions that are not within their province.
- Personnel must inform their superiors of every problem or dangerous situation that may arise.
- The assembly of parts of other makes, or any modifications, can alter the characteristics of the machine and hence compromise operating safety. The manufacturer therefore declines any and every responsibility for any damage that may be caused by the use of non-original parts.

In addition:



- the user must take all the measures necessary to prevent unauthorised people gaining access to the machine;
- the user must inform the manufacturer if faults or malfunctioning of the accident prevention systems are noticed, along with any presumed danger situation.
- Personnel must always use the personal protective equipment envisaged by legislation and follow the indications given in this manual.

3 Technical description of the burner

3.1 Technical data

Model			RX 1500 S/E	RX 1800 S/E
Output ⁽¹⁾	High	Btu/hr	6.120.000	6.800.000
	Low	Btu/hr	650.000	750.000
Fuel			Natural gas	
- Max delivery		SCFH	6056	6732
- Pressure at maximum delivery ⁽²⁾ natural gas		"WC	5.0	5.6
Fuel			LPG	
- Max delivery		SCFH	2446	2720
- Pressure at maximum delivery ⁽²⁾ natural gas		"WC	1.47	0.94
Operation			Low - high or modulating	
Standard application			Boilers: water, steam, thermal oil	
Ambient temperature		°F	32 - 104 (0 - 40 °C)	
Combustion air temperature		°F max	140 (60 °C)	
Noise levels ⁽³⁾	Sound pressure	dB(A)	-	80.9
	Sound power			91.9

Tab. A

- (1) Reference conditions: ambient temperature 68 °F (20 °C) - Barometric pressure 39.4" WC - Altitude 329 ft.
 (2) Pressure at test point 21)(Fig. 5, page 11), with zero pressure in the combustion chamber, with open gas ring 2)(Fig. 15, page 21) at maximum burner output
 (3) Sound pressure measured in manufacturer's combustion laboratory, with burner operating on test boiler and at maximum rated output. The sound power is measured with the "Free Field" method, as per EN 15036, and according to an "Accuracy: Category 3" measuring accuracy, as set out in EN ISO 3746.

3.2 Electrical data

Model		RX 1500 S/E			RX 1800 S/E		
Control circuit power supply	V/Ph/Hz	120/1/60					
Main power supply (+/-10%)	V/Ph/Hz	208-230/3/60	460/3/60	575/3/60	208-230/3/60	460/3/60	575/3/60
Fan motor	rpm	3520	3520	3520	3530	3530	3530
	HP	5.5	5.5	5.5	7.5	7.5	7.5
	V	208-230	460	575	208-230	460	575
	A	12.4	6.2	5.0	17.8	8.9	7.1
Ignition transformer	V1 - V2 I1 - I2	120 V - 1 x 15 kV 0.48 A - 30 mA					
Electrical power consumption	W	4490			6090		
Electrical control circuit cons.	W max	750			750		
Total electrical consumption	W	5240			6850		
Electrical protection		NEMA 1					

Tab. B

3.3 Burner models designation

Model	Code	Main Voltage	Fan motor starting	Flame safeguard
RX 1500 S/E	20113278	208-230/3/60 460/3/60	Direct	Burner mounted
RX 1500 S/E	20119342	575/3/60	Direct	Burner mounted
RX 1800 S/E	20090625	208-230/3/60 460/3/60	Direct	Burner mounted
RX 1800 S/E	20119343	575/3/60	Direct	Burner mounted

Tab. C

3.4 Packaging - weight - Approximate measurements

- The packaging of the burner (Fig. 1) rests on a wooden platform that is particularly suitable for lift trucks.
The overall dimensions of the packaging are shown in the Tab. C.
- The weight of the burner complete with its packaging is shown in Tab. C.

Inch	A	B	C	lbs
RX 1500 S/E	84 ²¹ / ₃₂ "	51 ³ / ₁₆ "	42 ¹ / ₈ "	306
RX 1800 S/E	84 ²¹ / ₃₂ "	51 ³ / ₁₆ "	42 ¹ / ₈ "	322

Tab. D

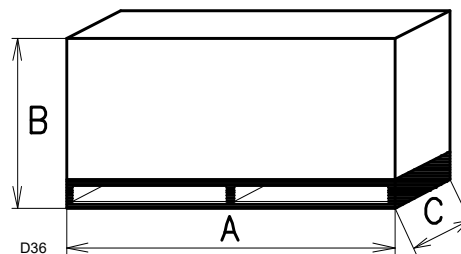


Fig. 1

3.5 Burner dimensions

The dimensions of the burner are shown in Fig. 2.

The dimensions of the open burner are indicated by position I.

Bear in mind that inspection of the combustion head requires the burner to be opened and the rear part drawn back on the sliding bars.

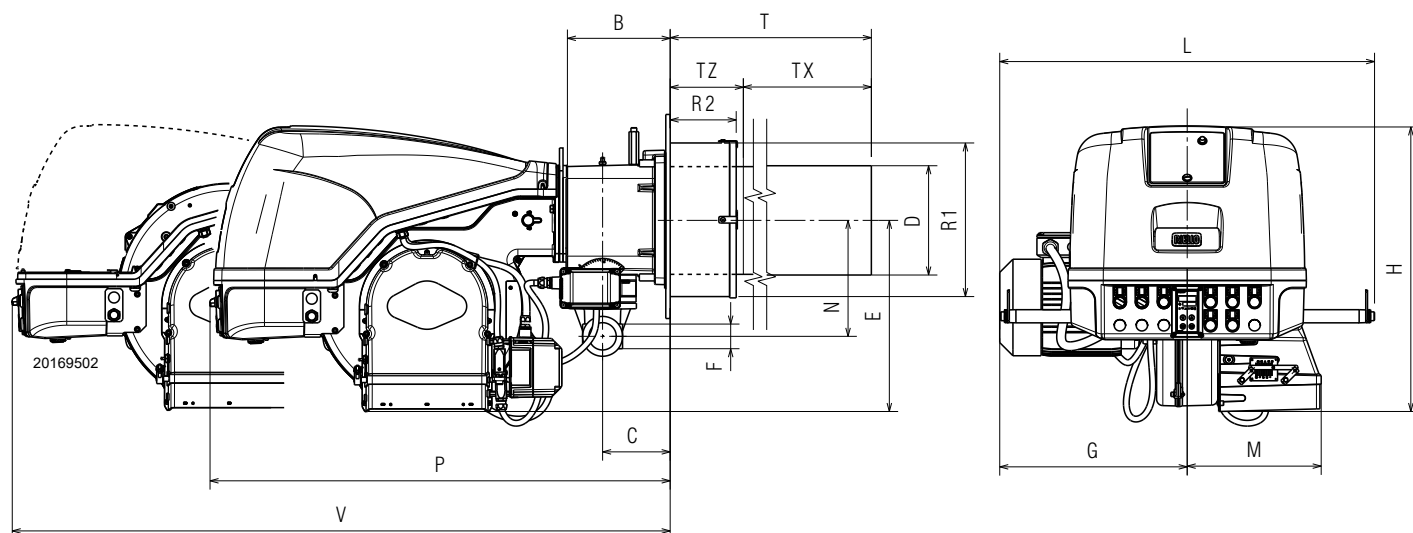


Fig. 2

Inch	B	C	D	E	F	G	H	L	M
RX 1500 S/E	9 ¹³ / ₆₄	6 ³ / ₆₄	9 ²⁷ / ₃₂	17 ¹¹ / ₆₄	2"	16 ²⁵ / ₃₂	25 ³³ / ₆₄	33 ³⁵ / ₆₄	11 ⁶³ / ₆₄
RX 1800 S/E	9 ¹³ / ₆₄	6 ³ / ₆₄	9 ²⁷ / ₃₂	17 ¹¹ / ₆₄	2"	16 ²⁵ / ₃₂	25 ³³ / ₆₄	33 ³⁵ / ₆₄	11 ⁶³ / ₆₄
Inch	N	P	R1	R2	T	TX	TZ	V	
RX 1500 S/E	10 ¹³ / ₃₂	41 ¹¹ / ₆₄	14 ¹ / ₃₂	5 ²⁹ / ₃₂	33 ¹¹ / ₆₄	19 ¹¹ / ₁₆	14 ¹¹ / ₆₄	52 ³¹ / ₃₂	
RX 1800 S/E	10 ¹³ / ₃₂	41 ¹¹ / ₆₄	14 ¹ / ₃₂	5 ²⁹ / ₃₂	36 ⁵ / ₈	23 ¹⁵ / ₆₄	14 ¹¹ / ₆₄	52 ³¹ / ₃₂	

Tab. E

3.6 Burner equipment

The burner is supplied complete with:

- Gas train flange and gasketNo. 1
- Insulating gasketNo. 1
- Nipple gas pilot connectionNo. 1
- Screws (M10 x 40) and washers to fix the gas flangeNo. 4
- Instruction manualNo. 3

3.7 Firing rates

During operation, burner output varies between:

- a **MAXIMUM OUTPUT**, which must not be greater than the maximum limit given on the diagram,
- and a **MINIMUM OUTPUT**, which must not be lower than the minimum limit in the diagram.



The firing rate value range has been obtained considering an ambient temperature of 68 °F (20 °C), and an atmospheric pressure of 394" WC.

The firing rate areas have been reduced by 10% with respect to the maximum range that can be reached.

NOx expected emissions on Natural Gas (expressed in ppm@3% O₂)

Riello Burners	Sub 30		Sub 20		Sub 9	
	CO ₂ (%)	O ₂ (%)	CO ₂ (%)	O ₂ (%)	CO ₂ (%)	O ₂ (%)
All models	8.5 ~ 8.75	5.8 ~ 5.4	8.0 ~ 8.5	6.7 ~ 5.8	7.25 ~ 7.75	8.0 ~ 7.1

RX 1500

S9501

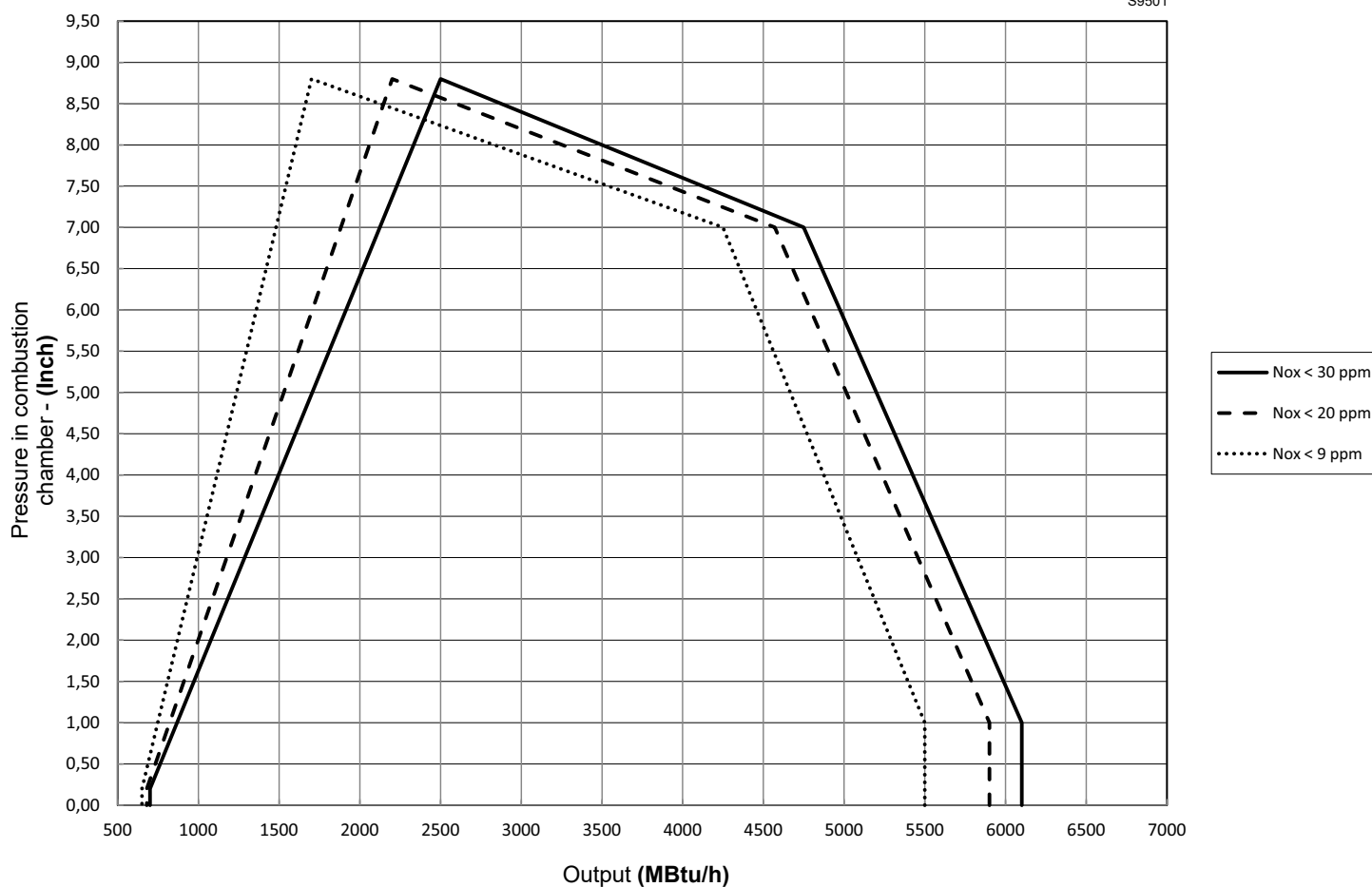


Fig. 3

RX 1800

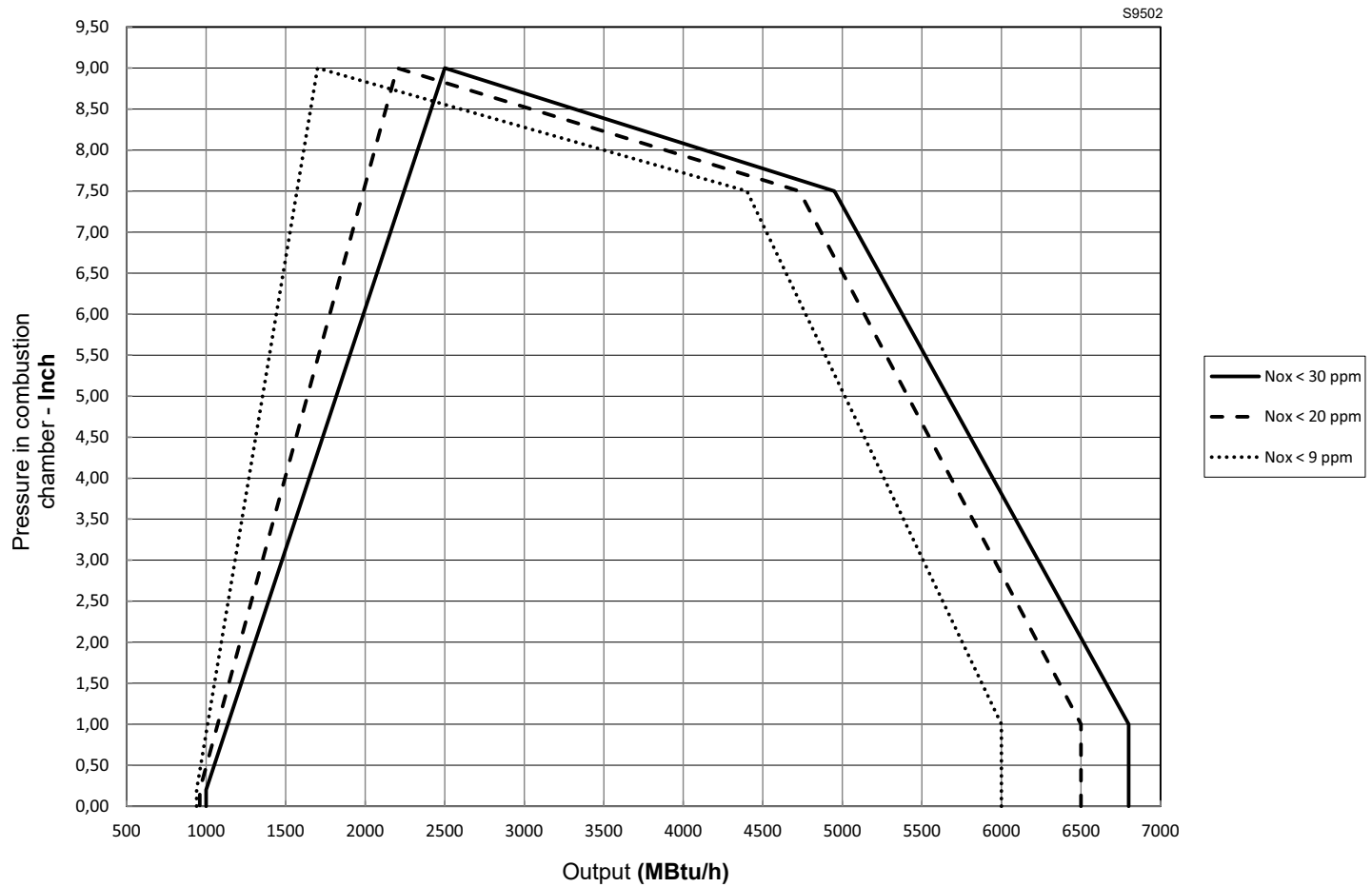


Fig. 4

3.7.1 Procedure to refer burner operating condition at an altitude and/or at a combustion supporter air temperature different to the standard values (328 ft above sea level, 68 °F).

AIR TEMPERATURE												
Altitude	Altitude	bar. press.	bar. press.	0	5	10	15	20	25	30	40	°C
ft a.s.l.	m a.s.l.	"w.c.	mbar	32	41	50	59	68	77	86	104	°F
0	0	399	1013.00	1.087	1.068	1.049	1.031	1.013	0.996	0.980	0.948	
328	100	394	1000.00	1.073	1.054	1.035	1.017	1.000	0.983	0.967	0.936	
1.000	305	385	977.40	1.049	1.030	1.012	0.994	0.977	0.961	0.945	0.915	
2.000	610	371	942.80	1.012	0.994	0.976	0.959	0.943	0.927	0.912	0.883	
3.000	915	358	908.20	0.975	0.957	0.940	0.924	0.908	0.893	0.878	0.850	
4.000	1.220	345	875.80	0.940	0.923	0.907	0.891	0.876	0.861	0.847	0.820	
5.000	1.525	332	843.50	0.905	0.889	0.873	0.858	0.844	0.829	0.816	0.790	
6.000	1.830	320	811.85	0.871	0.856	0.841	0.826	0.812	0.798	0.785	0.760	
7.000	2.135	307	779.80	0.837	0.822	0.807	0.793	0.780	0.767	0.754	0.730	
8.000	2.440	294	747.80	0.803	0.788	0.774	0.761	0.748	0.735	0.723	0.700	

Tab. F

F - correction factor of discharge head and delivery in relation to temperature and altitude.

Reference conditions:

- Air temperature 68 °F (20 °C)
- Barometric pressure 394 "w.c. (1000 mbar)
- Altitude 328 ft a.s.l. (100 m a.s.l.)

Example

Using the , for an altitude of 3,000 ft and an air temperature of 68 °F, an **F** factor value is obtained equal to 0.908;
if the capacity at the boiler furnace is $Q_{foc} = 4,500$ Mbtu/h, the correct output will be equal to:

$$Q_{burner} = Q_{foc} / F = 4.500 / 0.908 = 4.956 \text{ Mbtu/h}$$

3.8 Burner description

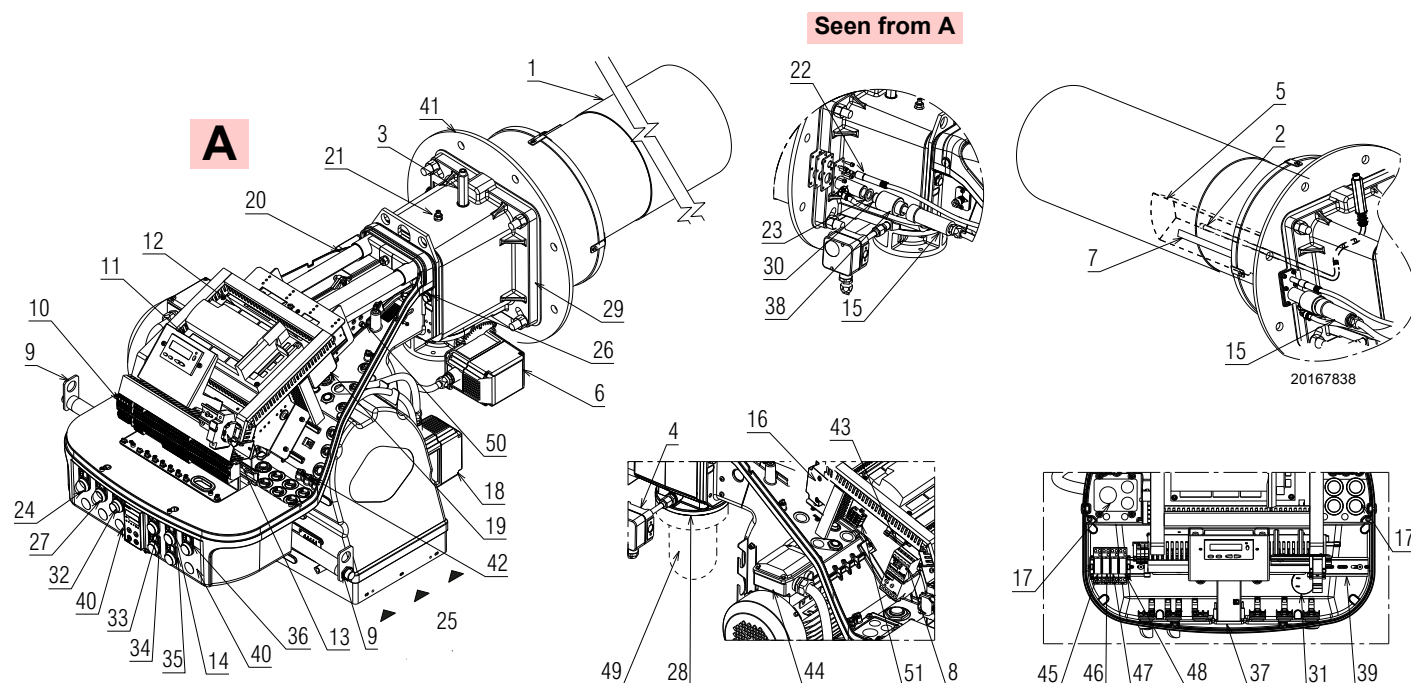


Fig. 5

- | | | | |
|----|---|----|--|
| 1 | Combustion head | 33 | Signal "POWER ON" |
| 2 | Burner pilot | 34 | Signal "IGNITION ON" |
| 3 | Burner pilot supply | 35 | Signal "FUEL ON" |
| 4 | Maximum gas pressure switch | 36 | Signal "ALARM ON" |
| 5 | Burner pilot protection | 37 | RWF55 modulator |
| 6 | Gas actuator | 38 | Thermal insulator |
| 7 | Ignition electrode | 39 | Din bar available for accessories |
| 8 | Fan motor contactor and thermal relay with reset button | 40 | Optional holes |
| 9 | Lifting ring | 41 | Fixing flange with insulating panel |
| 10 | Terminal board for electrical wiring | 42 | Ground terminals |
| 11 | Operator panel with LCD display | 43 | Din bar for thermal relay, fan motor contactor and available for accessories |
| 12 | Control box for checking flame and air/fuel ratio | 44 | Fan motor |
| 13 | Auxiliary fuse | 45 | "K1" relay |
| 14 | Signal "CALL FOR HEAT" | 46 | "K5" relay |
| 15 | QRA4... flame sensor | 47 | "K3" relay |
| 16 | Ignition transformer | 48 | "K2" relay |
| 17 | Holes for cable grommets for electrical wiring for accessories (to be carried out by the installer) | 49 | Gas train flange |
| 18 | Air actuator | 50 | Air pressure switch test point |
| 19 | Air pressure switch | 51 | Terminal board for maximum gas pressure switch |
| 20 | Sliding bars for opening the burner and inspecting the combustion head | | |
| 21 | Gas pressure test point and head fixing screw | | |
| 22 | Electrode connection | | |
| 23 | Seal | | |
| 24 | Switch "OFF - ON" | | |
| 25 | Fan air inlet | | |
| 26 | Screws to secure fan to pipe coupling | | |
| 27 | Switch "LOCAL REMOTE" | | |
| 28 | Gas butterfly valve | | |
| 29 | Boiler fixing flange | | |
| 30 | Viewing port | | |
| 31 | Horn | | |
| 32 | Button "ALARM SILENCE" | | |

Two types of burner failure may occur:

- Flame safeguard lock-out
If the flame safeguard alarm 36)(Fig. 5) lights up, it indicates that the burner is in lock-out. To reset, press the reset push-button.
- Fan motor trip
release by pressing the pushbutton on thermal overload 8)(Fig. 5).

3.9 Control box for the air/fuel ratio (LMV37.4...)

Warning notes



WARNING

To avoid injury to persons, damage to property or the environment, the following warning notes must be observed!

The LMV37.4... is a safety device!

Do not open, interfere with or modify the unit.

Riello S.p.A. will not assume responsibility for any damage resulting from unauthorized interference!

- All activities (mounting, installation and service work, etc.) must be performed by qualified staff.
- Before making any wiring changes in the connection area, completely isolate the plant from mains supply (all-polar disconnection). Ensure that the plant cannot be inadvertently switched on again and that it is indeed dead. If not observed, there is a risk of electric shock hazard.
- Ensure protection against electric shock hazard by providing adequate protection for the burner control's connection terminals.
- Each time work has been carried out (mounting, installation, service work, etc.), check to ensure that wiring and parameters is in an orderly state.
- Fall or shock can adversely affect the safety functions. Such units must not be put into operation, even if they do not exhibit any damage.

Introduction

The control box for the air/fuel ratio (Fig. 6), (hereafter referred to simply as the control box), that equips the burners, carries out a series of integrated functions in order to optimise burner functioning, both for single operation and together with other units (e.g. double furnace boiler or more than one generator at the same time).

The basic functions carried out by the control box relate to:

- flame control;
- the dosage of air and fuel via the positioning (with direct servo-control) of the relative valves, excluding the possible play in the mechanical cam calibration systems;
- the modulation of burner output, on the basis of the load requested by the system, maintaining the pressure or temperature of the boiler at the working values set;
- the safety diagnostic of the air and fuel circuits, via which it is possible to easily identify any causes of malfunctioning.

Mechanical design

The following system components are integrated in the LMV37.4... basic unit:

- Burner control with gas valve proving system
- Electronic air / fuel ratio control
- Control frequency converter air fan
- Modbus interface

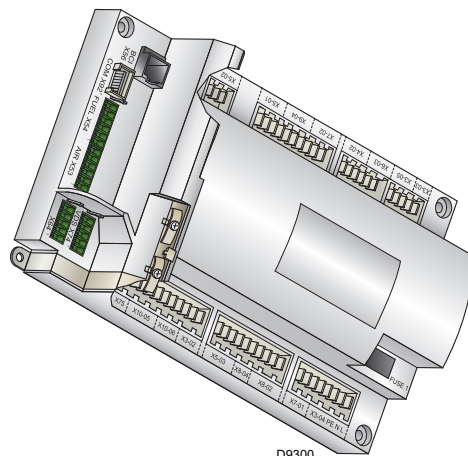


Fig. 6

Installation notes

- Always run high-voltage ignition cables separately while observing the greatest possible distance to the unit and to other cables.
- Do not mix up live and neutral conductors (fire hazard, dangerous failures, loss of protection against electric shock hazard, etc.).
- Do not lay the connecting cable from the LMV37.4... to the AZL2... together with other cables.



WARNING

The first start-up, like every further operation for the internal settings of the control box, requires access by means of a password and is only to be carried out by personnel of the Technical Assistance Service who have been specifically trained in the internal programming of the tool.

Electrical connection of the flame sensors

It is important to achieve practically disturbance- and loss-free signal transmission:

- Never run the sensor cable together with other cables.
 - Line capacitance reduces the magnitude of the flame signal.
 - Use a separate cable.
- Observe the maximum permissible sensor cable lengths.
- The ionization probe is not protected against electric shock hazard. It is main powered and must be protected against accidental contact.
- Locate the ignition electrode and the ionization probe such that the ignition spark cannot arc over to the ionization probe (risk of electrical overloads).

Technical data

LMV37.4... basic unit	Mains voltage	AC 120 V -15 % / +10 %
	Mains frequency	50 / 60 Hz ± 6 %
	Power consumption	< 30 W (typically)
	Safety class	I, with parts according to II and III to DIN EN 60730-1
Terminal loading 'Inputs'	Unit fuse F1 (internally)	6.3 AT
	Perm. mains primary fuse (externally)	Max. 16 AT
	Undervoltage	
	<ul style="list-style-type: none"> Safety shutdown from operating position at mains voltage Restart on rise in mains voltage 	Approx. AC 93 V Approx. AC 96 V
Terminal loading 'Outputs'	Total contact loading:	
	<ul style="list-style-type: none"> Nominal voltage Unit input current (safety loop) from: - Fan motor contactor - Ignition transformer - Valves - Oil pump / magnetic clutch 	AC 120 V, 50 / 60 Hz Max. 5 A
	Individual contact loading:	
	Fan motor contactor	
	<ul style="list-style-type: none"> Nominal voltage Nominal current Power factor 	AC 120 V, 50 / 60 Hz 1.6 A pilot duty load declaration to UL372 $\cos\varphi > 0.4$
	Alarm output	
	<ul style="list-style-type: none"> Nominal voltage Nominal current Power factor 	AC 120 V, 50 / 60 Hz 1 A $\cos\varphi > 0.4$
	Ignition transformer	
	<ul style="list-style-type: none"> Nominal voltage Nominal current Power factor 	AC 120 V, 50 / 60 Hz 1.6 A pilot duty load declaration to UL372 or 250 VA ignition load declaration to UL372 $\cos\varphi > 0.2$
	Fuel valves	
	<ul style="list-style-type: none"> Nominal voltage Nominal current Power factor 	AC 120 V, 50 / 60 Hz 1.6 A pilot duty load declaration to UL372 $\cos\varphi > 0.4$
	Operation display	
	<ul style="list-style-type: none"> Nominal voltage Nominal current Power factor 	AC 120 V, 50 / 60 Hz 0.5 A $\cos\varphi > 0.4$
Cable lengths	Mains line	Max. 100 m (100 pF/m)
	Display, BCI	For used outside the burner cover or the control panel: Max. 3 m (100 pF/m)
	External lockout reset button	Max. 20 m (100 pF/m)
Environmental conditions	Operation	DIN EN 60721-3-3
	Climatic conditions	Class 3K3
	Mechanical conditions	Class 3M3
	Temperature range	-20...+60 °C
	Humidity	< 95 % r.h.

Tab. G

Operation sequence of the burner

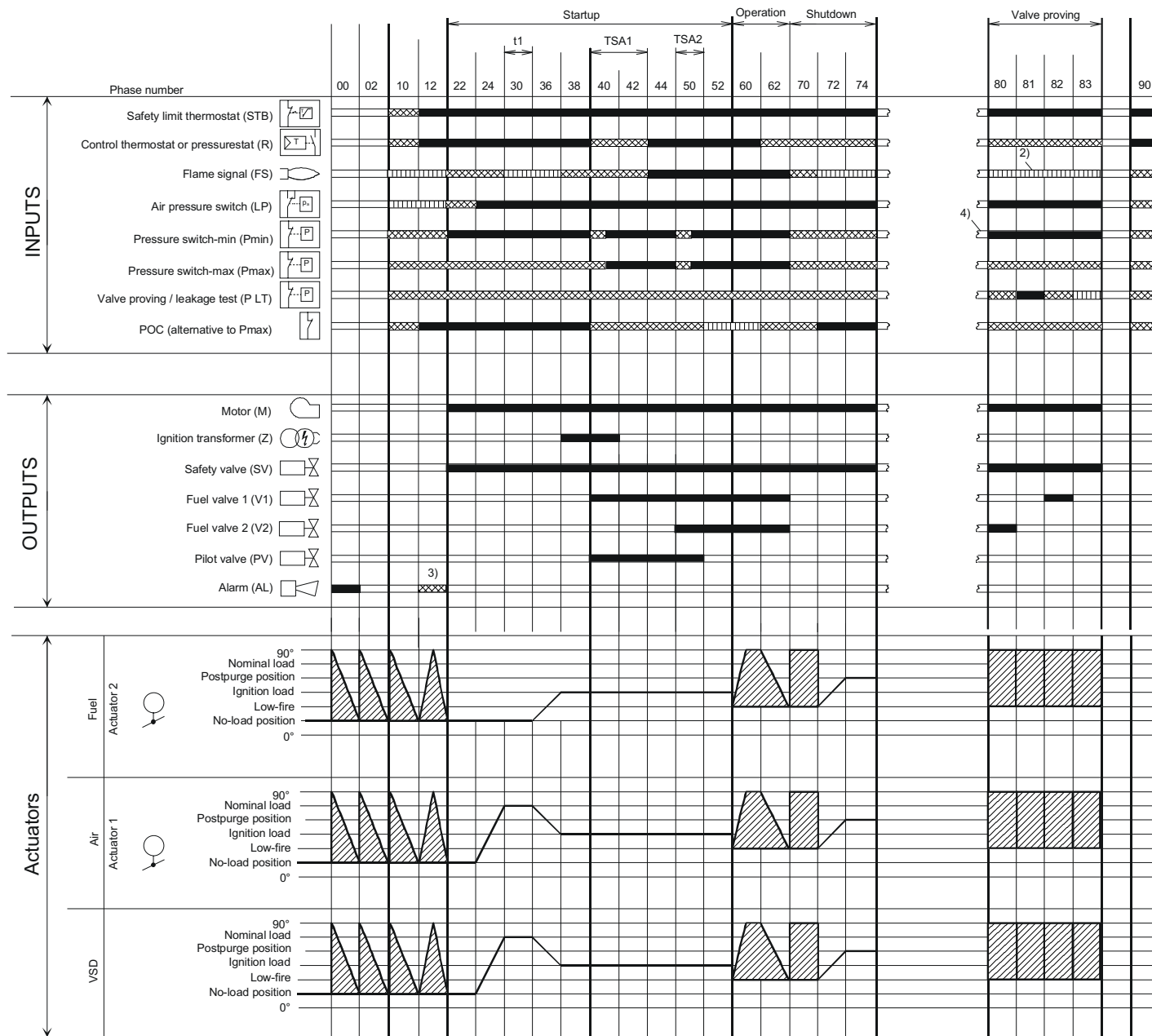


Fig. 7

Key to the sequence diagrams:

Valve proving takes place depending on the parameter:

- 2) Only with valve proving on startup
- 3) Parameter: with/without alarm in the event of start prevention
- 4) In the event of an erroneous signal on startup, followed by phase 10, otherwise phase 70
- 0° Position as supplied (0°)
- 90° Actuator fully open (90°)

- Signal ON
- Signal OFF
- Any signal is allowed



In standby: after referencing, the actuator is driven to the no-load position

Assignment of times:

- t1 Prepurge time
- TSA1 Safety time 1 gas / oil
- TSA2 Safety time 2 gas / oil

3.10 Actuators (SQM33.5...)

Warning notes



WARNING

To avoid injury to persons, damage to property or the environment, the following warning notes should be observed!

Do not open, interfere with or modify the actuators!

- All activities (mounting, installation and service work, etc.) must be performed by qualified staff.
- Before making any wiring changes in the connection area of the units, completely isolate the equipment from mains supply (all-polar disconnection). If not observed, there is a risk of electric shock hazard.
- Ensure protection against electric shock hazard by providing adequate protection for the connection terminals and by securing the housing cover.
- After any kind of activity (mounting, installation and service work, etc.), check wiring.
Also ensure that the parameters are correctly set.
- Fall or shock can adversely affect the safety functions. Such units must not be put into operation, even if they do not exhibit any damage.



WARNING

The actuator's housing must not be opened. The actuator contains an optical feedback system.

Use

The actuators (Fig. 8) are used to drive and position the air damper and the gas butterfly valve, without mechanical leverages but via the interposition of an elastic coupling.

They are commanded by the control box, which constantly checks their position by means of a return signal from the optic sensor inside the actuator.

The position (in degrees) of the actuators can be seen on the display of the Operator Panel.

Index "0" for fuel actuator, index "1" for air actuator.

Installation notes

- Always run the high-voltage ignition cables separate from the unit and other cables while observing the greatest possible distance.
- The holding torque is reduced when the actuator is disconnected from power.



WARNING

When servicing or replacing the actuators, take care not to invert the connectors.

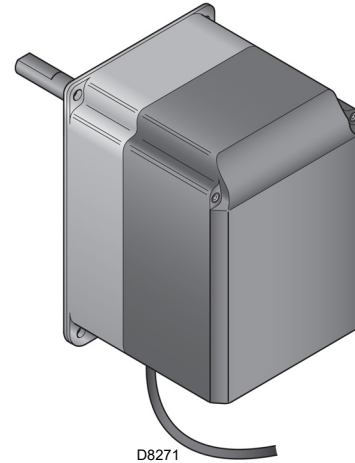


Fig. 8

Technical data

Operating voltage	AC / DC 24 V \pm 20 % (load on interface)
Safety class	2 to EN 60 730 part 1 and parts 2...14
Power consumption	max. 10 W
Degree of protection	IP54 to EN 60 529-1
Opening time 0 - 90°	min: 5s, max.: 120s (depending on the type of control box)
Firing rate	0 - 90°
Cable connection	RAST2,5 connectors
Direction of rotation	Clockwise/anticlockwise (can be selected from the control box)
Nominal output torque	3 Nm
Holding torque (when live)	3 Nm
Holding torque (when dead)	2.6 Nm
Weight	approx. 1 kg
Environmental conditions:	
Operation	DIN EN 60 721-3-3
Climatic conditions	class 3K5
Mechanical conditions	class 3M4
Temperature range	-20...+60 °C
Humidity	< 95 % r.h.

Tab. H

4

Installation

4.1 Notes on safety for the installation

After carefully cleaning all around the area where the burner will be installed, and arranging the correct lighting of the environment, proceed with the installation operations.



All the installation, maintenance and disassembly operations must be carried out with the electricity supply disconnected.



The installation of the burner must be carried out by qualified personnel, as indicated in this manual and in compliance with the standards and regulations of the laws in force.

4.2 Handling

The packaging of the burner includes a wooden platform, so it is possible to move the burner (still packaged) with a transpallet truck or fork lift truck.



The handling operations for the burner can be highly dangerous if not carried out with the greatest attention: keep any unauthorised people at a distance; check the integrity and suitability of the available means of handling.

Check also that the area in which you are working is empty and that there is an adequate escape area (i.e. a free, safe area to which you can quickly move if the burner should fall).

During the handling, keep the load at not more than 20-25 cm from the ground.



After positioning the burner near the installation point, correctly dispose of all residual packaging, separating the various types of material.

Before proceeding with the installation operations, carefully clean all around the area where the burner will be installed.

4.3 Preliminary checks

Checking the consignment



After removing all the packaging, check the integrity of the contents. In the event of doubt, do not use the burner; contact the supplier.



The packaging elements (wooden cage or cardboard box, nails, clips, plastic bags, etc.) must not be abandoned as they are potential sources of danger and pollution; they should be collected and disposed of in the appropriate places.



The output of the burner must be within the boiler's firing rate.



A burner label that has been tampered with, removed or is missing, along with anything else that prevents the definite identification of the burner makes any installation or maintenance work difficult.

4.4 Operating position



- The burner is designed to operate only in positions 1, 2, 3 and 4 (Fig. 9).
- Installation 1 is preferable, as it is the only one that allows the maintenance operations as described in this manual.
- Installations 2, 3 and 4 permit operation but make maintenance and inspection of the combustion head more difficult.



- Any other position could compromise the correct operation of the appliance.
- Installation 5 is prohibited for safety reasons.

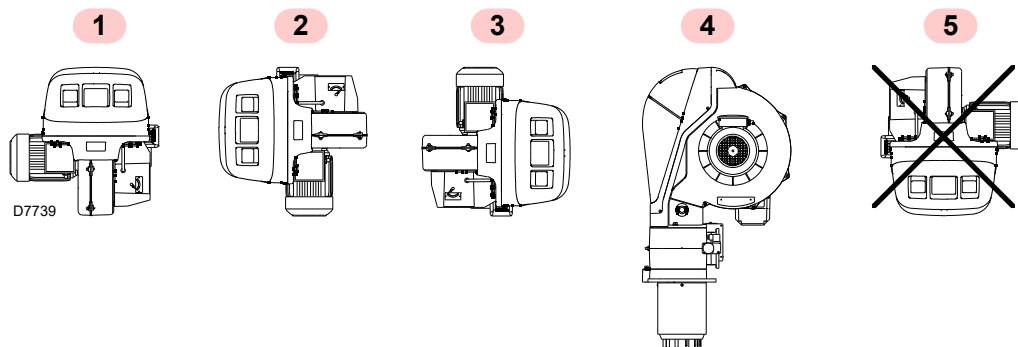


Fig. 9

4.5 Boiler plate

Make holes in the plate shutting off the combustion chamber, as illustrated in Fig. 10.

The position of the threaded holes can be marked using the thermal insulation screen supplied with the burner.

Inch	A	C	D
RX 1500 S/E	14 ³ / ₈ "	16 ³⁵ / ₆₄ "	⁵ / ₈ " W
RX 1800 S/E	14 ³ / ₈ "	16 ³⁵ / ₆₄ "	⁵ / ₈ " W

Tab. I

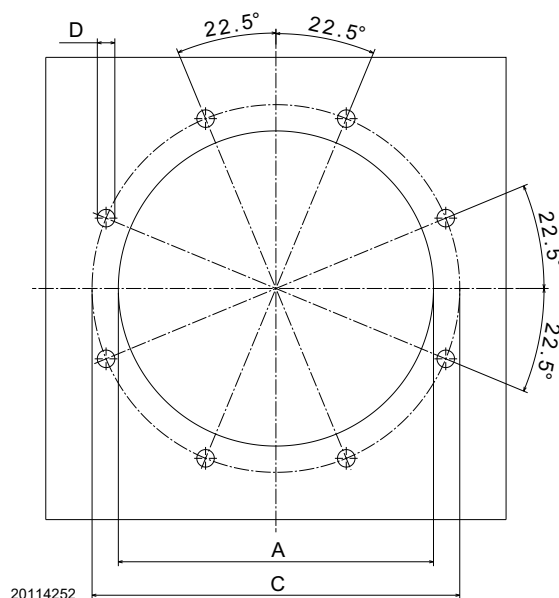


Fig. 10

4.6 Head length

The length of the head must be selected according to the indications provided by the manufacturer of the boiler, and in any case it must be greater than the thickness of the boiler door complete with its fettling.

The range of lengths available, L (mm), is as follows:

Non flame zone	RX 1500 S/E	RX 1800 S/E
	14 ¹¹ / ₆₄ "	14 ¹¹ / ₆₄ "

Tab. J



The burners cannot be used on flame inversion boilers.



Do not insert the protection in line with the electrode unit, as this would compromise its good operation.

4.7 Securing the burner to the boiler



Provide an adequate lifting system of the burner.

- Secure the burner to the boiler 1), fixing the flange 5)(Fig. 11) to the boiler plate and interposing the insulating gasket 3).
- Use the 8 screws, with a tightening torque of 26-29 Lbf. ft, after protecting their thread with anti-seize products.
Use long grain minimum 2 $\frac{3}{8}$ ".

- After the start-up, check there is no leakage of flue gases into the external environment.



The seal between burner and boiler must be air-tight.

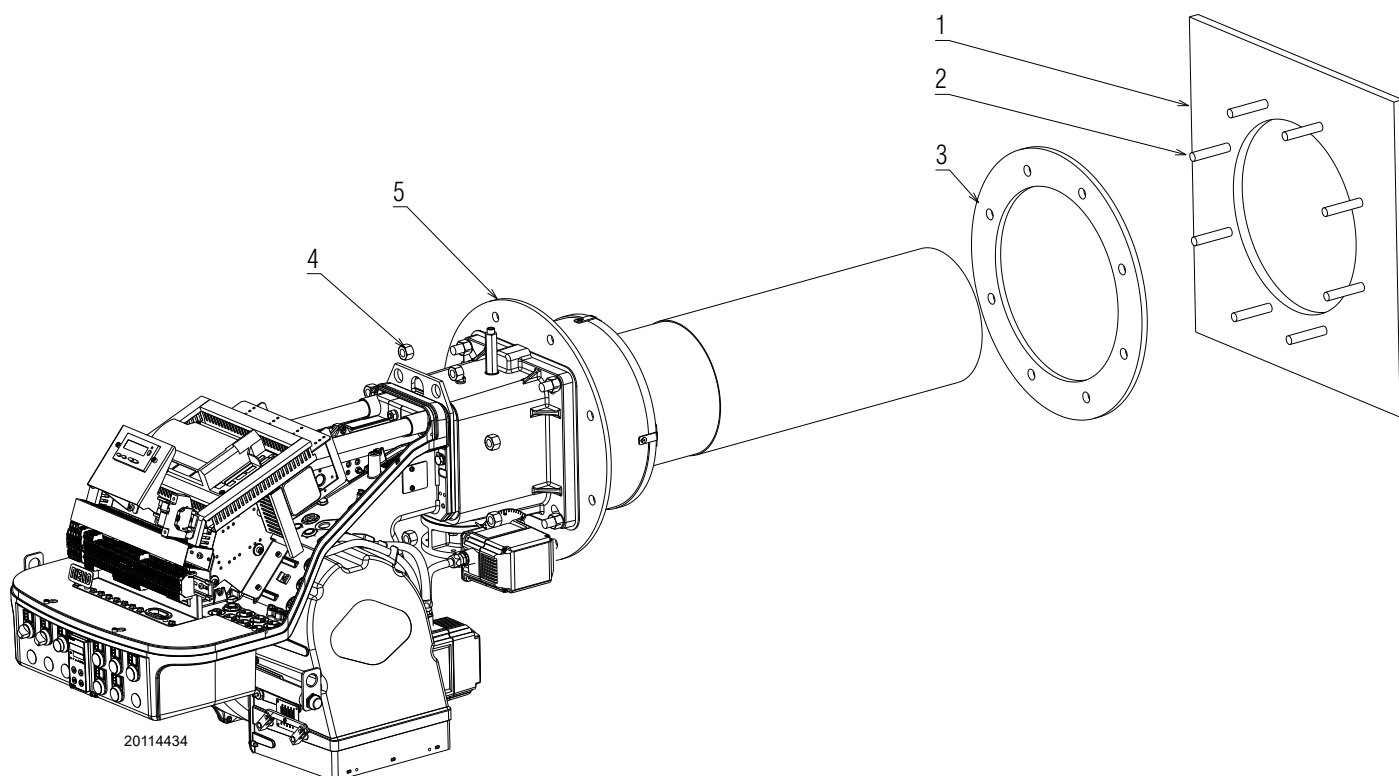


Fig. 11

4.8 Electrode and flame sensor positioning



Check that the electrode is positioned as in Fig. 12, respecting the indicated dimensions.

The burner is equipped with a sensor 1)(Fig. 12) to detect the flame.

It is fixed on an adaptor 2) with a viewing port 3) and a seal 4).

The adaptor 2) is a thermal insulator between the sensor and the flange.

The air is introduced from the fan through the tube 5).



Check the seal of the plate 6)(Fig. 12).

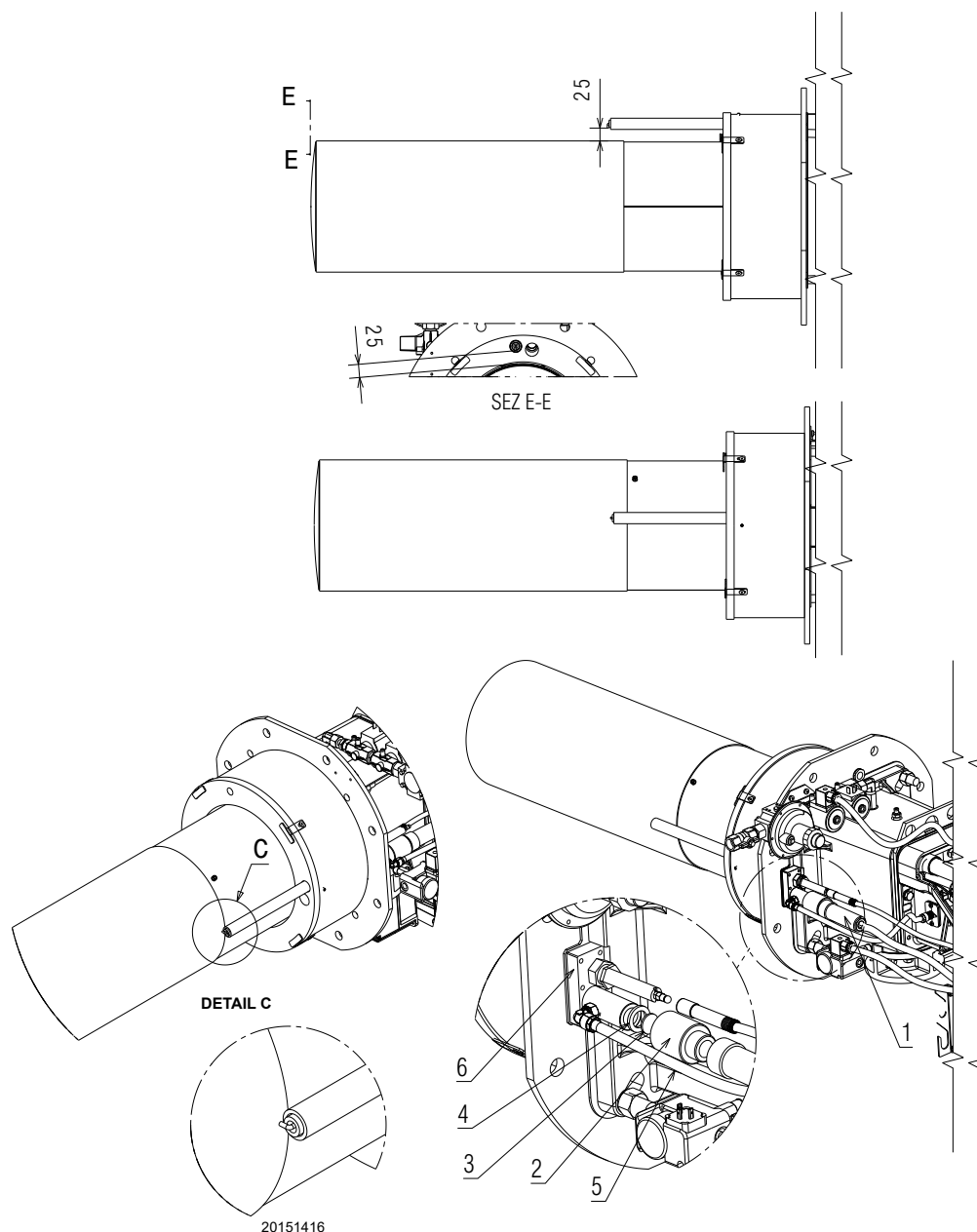


Fig. 12

4.9 Gas feeding



Explosion danger due to fuel leaks in the presence of a flammable source.

Precautions: avoid knocking, attrition, sparks and heat.

Make sure that the fuel interception tap is closed before performing any operation on the burner.



WARNING

The fuel supply line must be installed by qualified personnel, in compliance with current standards and laws.

4.9.1 Gas feeding line

It must be type-approved according to required standards and is supplied separately from the burner.

Key (Fig. 13)

- 1 Gas input pipe
- 2 Manual valve
- 3 Pressure regulator
- 4 Minimum gas pressure switch
- 5 1st safety shut off valve
- 6 2nd safety shut off valve
- 7 Standard issue burner with flange gasket
- 8 Gas adjustment butterfly valve (on the burner)
- 9 Burner
- 10 Maximum gas pressure switch (on the burner)

4.9.2 Gas train

The gas train is type-approved according to standard UL 795 and is supplied separately from the burner.

We recommend using the Siemens valve:

type A: VGG10.504U;

type B: VGD20.503U.



DANGER

Disconnect the electrical power using the main system switch.



Check that there are no gas leaks.



Beware of train movements: danger of crushing of limbs.



Make sure that the gas train is properly installed by checking for any fuel leaks.



WARNING

See the accompanying instructions for the adjustment of the gas train.

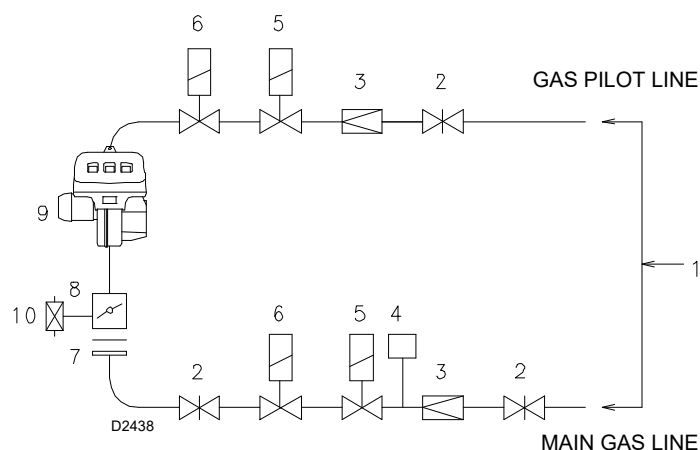


Fig. 13

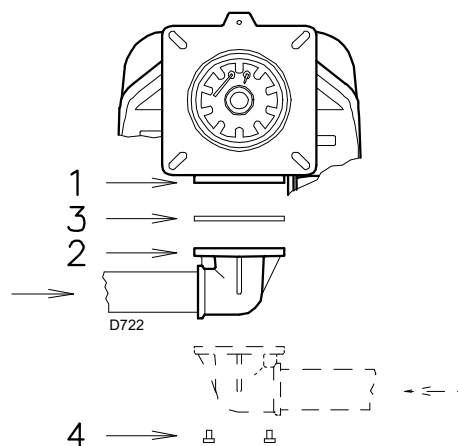


Fig. 14

The gas train can enter the burner from the right or left side, depending on which is the most convenient.

- The gas train must be connected to the gas attachment 1)(Fig. 14) with the flange 2), the gasket 3) and the screws 4) supplied with the burner.
- The gas solenoids must be as close as possible to the burner, to ensure that the gas reaches the combustion head within the safety time of 3s.
- Ensure that the maximum pressure necessary for the burner is included in the calibration field of the pressure regulator (colour of the spring).



WARNING

See the accompanying instructions for the adjustment of the gas train.

4.10 Gas pressure

Tab. J shows minimum load losses at combustion head (Δp_1) and gas butterfly valve (Δp_2) depending on the maximum burner output operation with natural gas and LPG.

Δp_1 - Gas pressure is measured at the test point 1)(Fig. 15), with:

- combustion chamber at 0 mbar
- burner working at maximum output

Δp_2 - Load loss at gas butterfly valve 2)(Fig. 15) with maximum opening: 90°.

NOTE

To know the approximate output at which the burner is operating at its maximum:

- subtract the combustion chamber pressure from the gas pressure measured at test point 1)(Fig. 15);
- find, in the Tab. J the pressure value closest to the result you want;
- read the corresponding output on the left.

Example for RX 1500 with natural gas:

- Maximum output operation
- Gas pressure at test point 1)(Fig. 15) = 3.85 "WC
- Pressure in combustion chamber = 1.14 "WC
- $3.85 - 1.14 = 2.71$ "WC

A maximum output of 4.500.000 Btu/hr shown in Tab. J corresponds to 2.71 "WC pressure.

This value serves as a rough guide, the effective delivery must be measured at the gas meter.



The heat output and gas pressure data in the head refer to operation with gas butterfly valve fully open (90°).

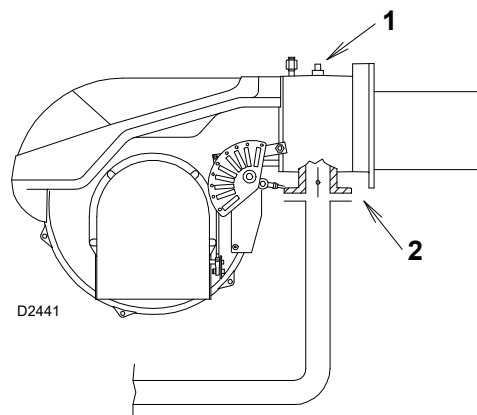


Fig. 15

	MBtu/hr	Δp_1 ("WC)		Δp_2 ("WC)	
		Natural Gas	LPG	Natural Gas	LPG
RX 1500 S/E	650	0.06	0.02	0.01	0
	1000	0.13	0.04	0.03	0.01
	1500	0.3	0.09	0.07	0.03
	2000	0.53	0.16	0.13	0.05
	2500	0.84	0.25	0.20	0.08
	3000	1.20	0.35	0.28	0.11
	3500	1.64	0.48	0.39	0.15
	4000	2.14	0.63	0.47	0.18
	4500	2.71	0.8	0.62	0.23
	5000	3.34	0.98	0.77	0.29
	5500	4.04	1.19	0.92	0.34
	6000	4.81	1.41	1.08	0.40
	6117	5.00	1.47	1.12	0.42
RX 1800 S/E	750	0.07	0.01	0.02	0.01
	1000	0.12	0.02	0.03	0.01
	1500	0.27	0.05	0.07	0.03
	2000	0.48	0.08	0.13	0.05
	2500	0.75	0.13	0.20	0.08
	3000	1.07	0.18	0.28	0.11
	3500	1.46	0.25	0.39	0.15
	4000	1.91	0.33	0.47	0.18
	4500	2.41	0.41	0.62	0.23
	5000	2.98	0.51	0.77	0.29
	5500	3.6	0.61	0.92	0.34
	6000	4.3	0.73	1.08	0.40
	6500	5.1	0.86	1.28	0.48
	6800	5.6	0.94	1.48	0.54

Tab. K

4.11 Electrical wiring

Notes on safety for the electrical wiring

- The electrical wiring must be carried out with the electrical supply disconnected.
- Electrical wiring must be carried out by qualified personnel and in compliance with the regulations currently in force in the country of destination. Refer to the electrical layouts.
- The manufacturer declines all responsibility for modifications or connections different from those shown in the electrical layouts.
- Check that the electrical supply of the burner corresponds to that shown on the identification label and in this manual.
- Do not invert the neutral with the phase in the electrical supply line.
Any inversion would cause a lockout due to firing failure.
- The electrical safety of the device is obtained only when it is correctly connected to an efficient earthing system, made according to current standards.
It is necessary to check this fundamental safety requirement. In the event of doubt, have the electrical system checked by qualified personnel. Do not use the gas tubes as an earthing system for electrical devices.
- The electrical system must be suitable for the maximum input power of the device, as indicated on the label and in the manual, checking in particular that the section of the cables is suitable for the input power of the device.
- For the main power supply of the device from the electricity mains:
 - do not use adapters, multiple sockets or extensions;
 - use an omnipolar switch with an opening of at least $\frac{1}{8}$ inch (overvoltage category) between the contacts, as indicated by the current safety standards.
- Do not touch the device with wet or damp body parts and/or in bare feet.
- Do not pull the electric cables.

Before carrying out any maintenance, cleaning or checking operations:

- 4 Available hole for M16.
- 5 Available for ground terminal.



disconnect the electrical supply from the burner by means of the main system switch;



close the fuel interception tap;



avoid condensate, ice and water leaks from forming.

If the cover is still present, remove it and proceed with the electrical wiring.

4.11.1 Supply cables and external connections passage

All the cables to be connected to the burner are fed through the grommets.
See Fig. 16.

The use of the cable grommets can take various forms. By way of example we indicate the following mode (according to **UL795**):

- A Fan motor
- B Maximum gas pressure switch
- C UV sensor
- D Air servomotor
- E Gas servomotor
- F Air pressure switch
- G Electrode
- 1 Three phase power supply with $\frac{3}{4}$ inch cable grommet.
- 2 Available: single phase power supply and other devices with $\frac{1}{2}$ inch cable grommet.
- 3 Available: consents/safety, minimum gas pressure switch, gas valves and other devices with $\frac{3}{8}$ inch cable grommet.

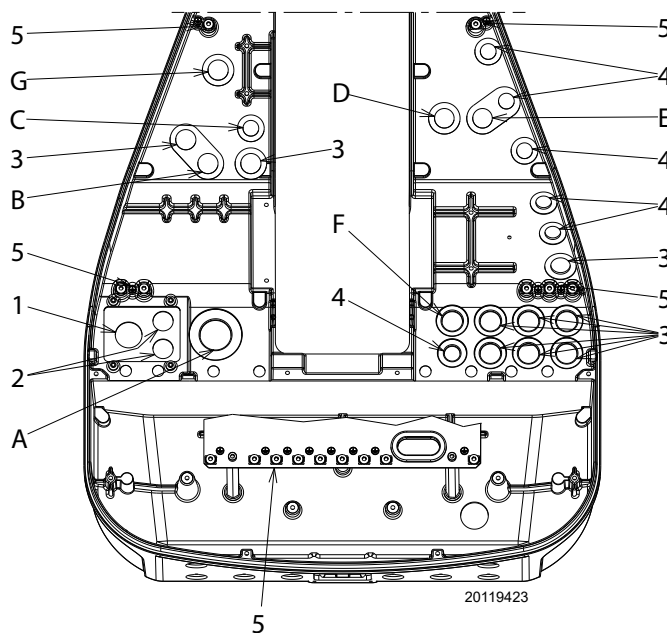


Fig. 16



The control panel is in compliance with UL508A.



After carrying out maintenance, cleaning or checking operations, reassemble the hood and all the safety and protection devices of the burner.

4.12 Thermal relay calibration

Depending on the burner type, there are two different thermal relays:

- electro-mechanical thermal relay (used for single phase motors);
- electronic thermal relay (used for three phase motors).

4.12.1 Electro-mechanical thermal relay

The electro-mechanical thermal relay (Fig. 17) is used to avoid damage to the motor owing to a strong increase in absorption or the lack of a phase.

For the calibration, refer to the table given in electrical layout. If the minimum value of the scale of the thermal relay is greater than the rating absorption of the motor, protection is still ensured.

This arises when the power supply of the motor is a nominal value.

- To reset, in the case of an intervention of the thermal relay, press the button **"RESET"** (Fig. 17).
- The button **"STOP"** (Fig. 17) opens the NC (95-96) contact and stops the motor.

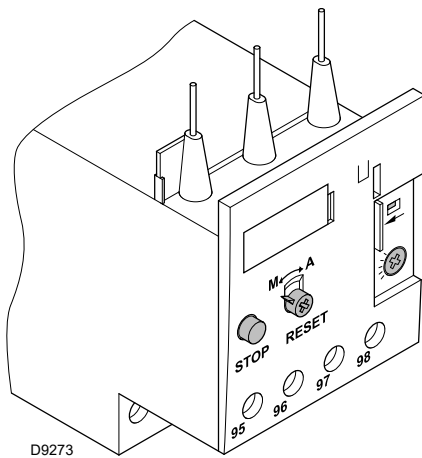


Fig. 17

- To test the thermal relay, insert a screwdriver in the window **"TEST"** (Fig. 18) and move it in the sense of the arrow (towards right).



Automatic resetting can be dangerous.

This action is not provided for the burner operation.

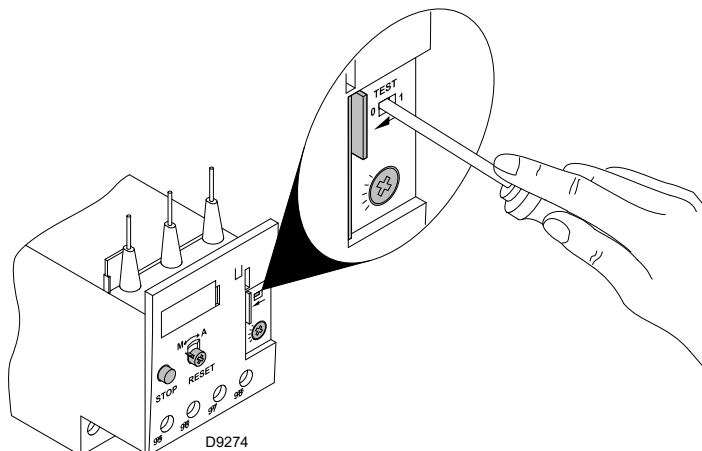


Fig. 18

4.12.2 Electronic thermal relay

- To reset, in the case of an intervention of the thermal relay, press the button **"RESET"** (Fig. 19).

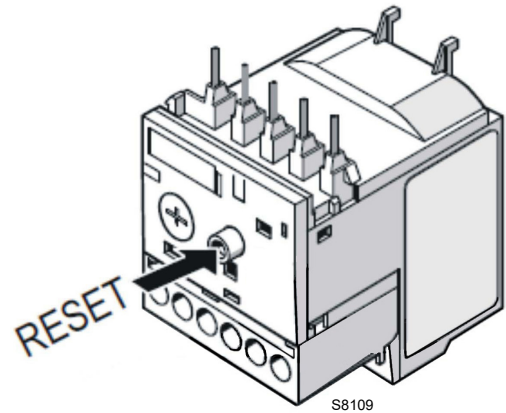


Fig. 19

There are two different solution to test the electronic thermal relay:

- **Device test (Fig. 20)**

Push slowly the button in the window with a little screwdriver.

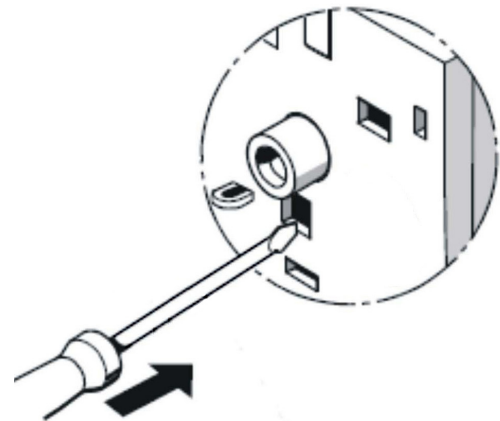


Fig. 20

- **Contact test NC (95-96) and NO (97-98)(Fig. 21)**

Insert in the window a little screwdriver and move it in the sense of the arrow.

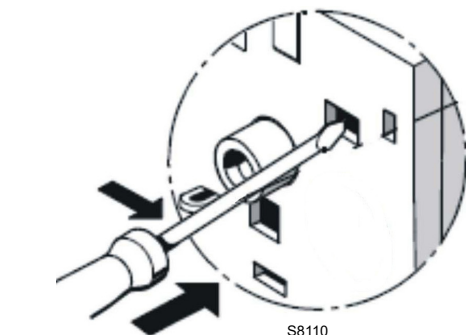


Fig. 21

4.13 Motor connection at 208-230 or 460V

WARNING:

the motors, manufactured for 208-230/460 **IE3/Nema Premium Efficiency** voltage, have a different connection than **IE1** motors, no more star/delta but star/double star.

Please, pay attention to the indications in case of modification of voltage, maintenance, or substitution.

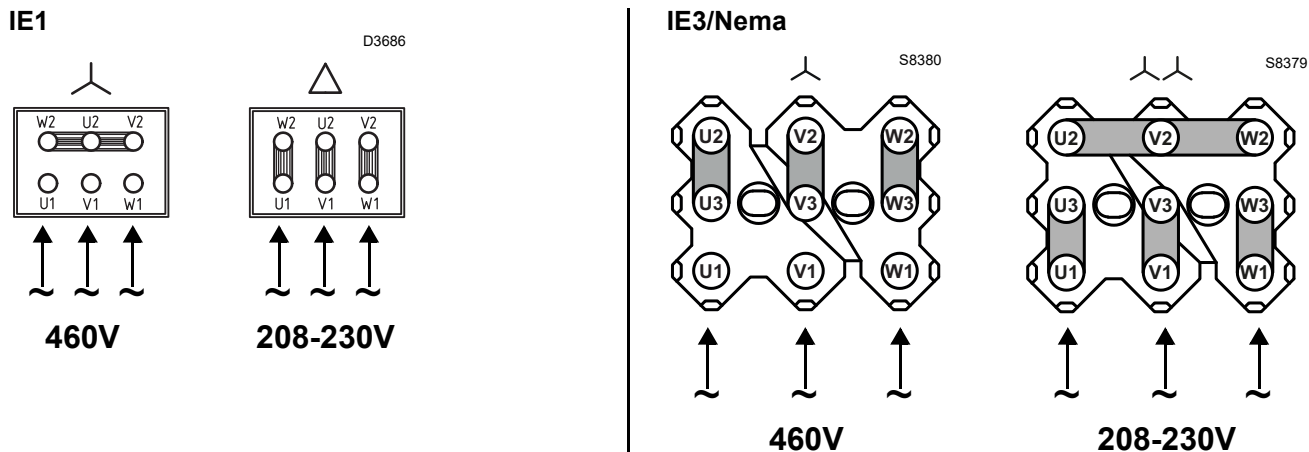


Fig. 22

4.14 Motor connection at 575V

WARNING:

the motors, manufactured for 575V **IE3/Nema Premium Efficiency** voltage, have the same control box base of the IE1 motors. Please pay attention to the indications in case of maintenance or substitution.

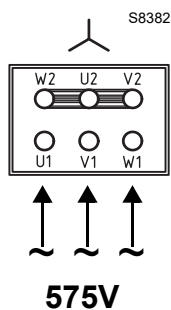


Fig. 23

4.15 Reversible direction

WARNING:

If it is necessary to reverse the direction then reverse the two main supply phases. For example: L1 with L2, there is not difference between **IE1** and **IE3/Nema Premium Efficiency**.

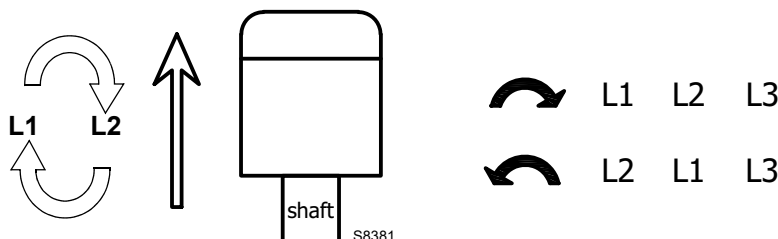


Fig. 24

5

Start-up, calibration and operation of the burner

5.1 Notes on safety for the first start-up



The first start-up of the burner must be carried out by qualified personnel, as indicated in this manual and in compliance with the standards and regulations of the laws in force.



Refer to paragraph “Safety test - with gas ball valve closed” on page 29 before the first start-up.



Check the correct working of the adjustment, command and safety devices.

5.2 Adjustments before first firing

Ensure that the gas supply company has carried out the supply line vent operations, eliminating air or inert gases from the piping.

- Slowly open the manual valves situated upstream of the gas train.
- Adjust the minimum gas pressure (Fig. 30) switch to the start of the scale.
- Adjust the maximum gas pressure switch (Fig. 29) to the end of the scale.
- Adjust the air pressure switch (Fig. 28) to the start of the scale.
- Purge the air from the gas line. Fit a U-type manometer (Fig. 25) to the gas pressure test point on the sleeve. The manometer readings are used to calculate the MAX. burner power using the Tab. J.



Before starting up the burner it is good practice to adjust the gas train so that ignition takes place in conditions of maximum safety, i.e. with gas delivery at the minimum.

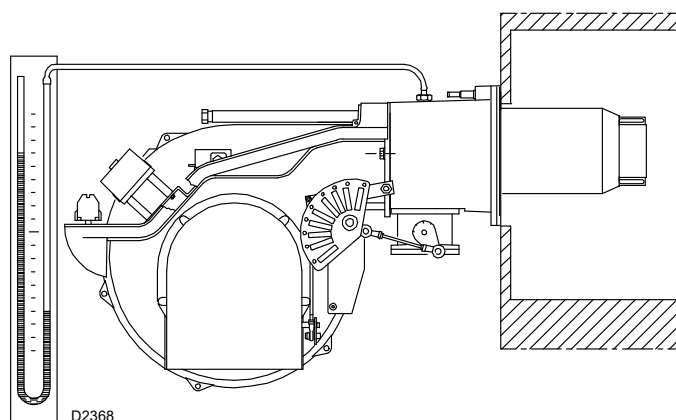


Fig. 25

5.3 Ignition pilot adjustment

Place the pilot and electrode as shown in Fig. 26.

The pilot works correctly at pressures ranging from 3 - 6" WC.

Important

To set the pilot without main burner operation, proceed as follows:

- Un-programmed unit (OFF Up):
 - When appears P0 flashing in the display, set air actuator between 0° to 20°.
 - Set the pilot pressure.
- Programmed unit (OFF):
 - Set parameter 208 (Program stop) to 3 Interval 1 (Ph44).
 - With the burner in the manual position, set air actuator between 0° to 20°.
 - Set the pilot pressure.
 - When the setting is correct, set parameter 208 back to 0 = deactivated.

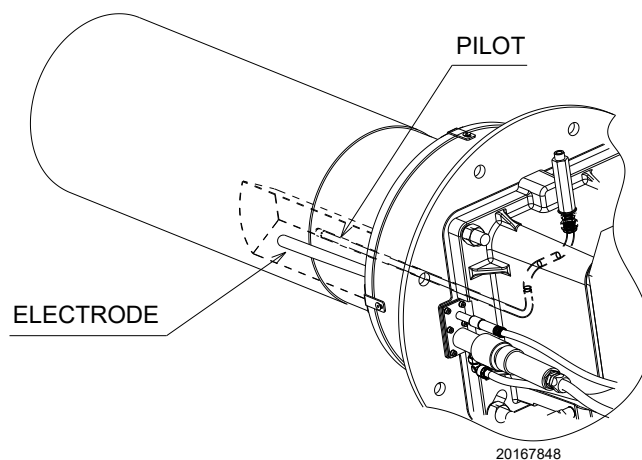


Fig. 26

5.4 Burner start-up

Feed electricity to the burner via the disconnecting switch on the boiler panel.

Close the thermostats/pressure switches, set the parameters on the RWF55 regulator.

Please refer to the specific manual for this operation. Turn the switch of Fig. 27 to position “ON” and turn the switch of Fig. 27 to position “LOCAL”.



Make sure that the lamps or testers connected to the solenoids, or indicator lights on the solenoids themselves, show that no voltage is present. If voltage is present, stop the burner **immediately** and check the electrical wiring. When the burner starts, check the direction of the motor rotation, as indicated in Fig. 27.

As the burner is not fitted with a device to check the sequence of the phases, the motor rotation may be incorrect. As soon as the burner starts up, go in front of the cooling fan of the fan motor and check it is rotating anticlockwise.

If this is not the case:

- place the switch of Fig. 27 in position “OFF” and wait for the control box to carry out the switch-off phase;
- disconnect the electrical supply from the burner;
- invert the phases on the inverter output.

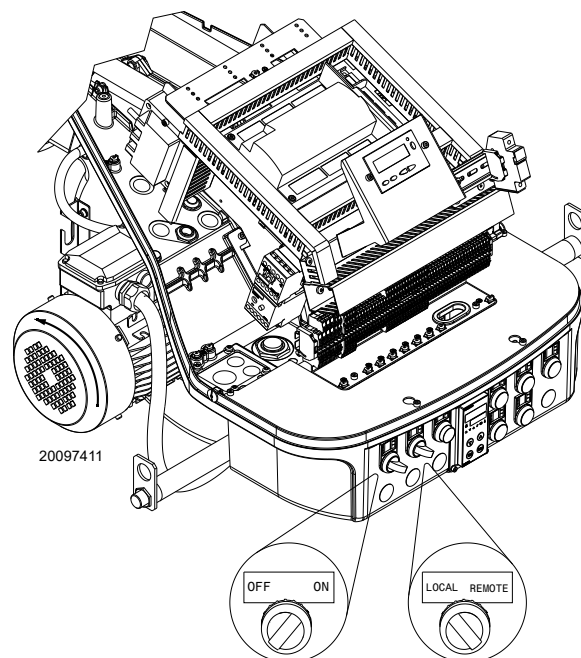


Fig. 27



For the start-up procedure and the parameters calibration, refer to the specific instruction manual of the LMV37... electronic cam supplied with the burner.

5.5 Combustion air adjustment

Fuel/combustion air must be synchronized with the relevant servomotors (air and gas) by storing a setting curve by means of the electronic cam.

To reduce pressure loss and to have a wider adjustment range, it is best to set the servomotor to the maximum output used, as near to maximum opening (90°) as possible.

On the gas butterfly valve, the fuel's partial setting adjustment based on required output, with the servomotor fully open, is made by using the pressure stabilizer on the gas train.

With O₂ control via the relative kit, follow the instructions about commissioning in the specific handbook for the LMV36.5... instrument provided at the Technical Service Training.

5.5.1 Adjusting gas/air delivery

- Move slowly towards the maximum output (butterfly gas valve completely open);
- adjust the required maximum output with the gas pressure stabilizer;
- adjust the combustion parameters with the air servomotor and store the maximum combustion point;
- complete the procedure slowly, synchronizing the combustion with the two servomotors and storing the different setting points.

5.5.2 Air/fuel control and power modulation system

The air/fuel and power modulation system installed on **PREMIX** burner series provides, a set of integrated functions ensuring top

level energy and operational performance from the burner, both for single and grouped burners (e.g. boiler with a double combustion chamber or several generators in parallel).

The system includes the following basic functions:

- air and fuels are supplied in correct quantities by positioning the valves by direct servo-control, thus avoiding the possibility of play typical of systems used for traditional modulating burners, in which settings are obtained by levers and a mechanical cam;
- burner power is modulated according to the load required by the system, while boiler pressure or temperature is maintained at set operating values;
- fine, continuous correction of the airflow according to the analysis of the flue gases at the stack (O₂); this function is associated with the O₂ kit containing the PLL module and the QGO2 sensor;
- measurement of the combustion efficiency; this function is associated with the O₂ kit;
- a sequence (cascade control) of several boilers by suitably connecting different units.

Further interfaces and computer communication functions for remote control or integration in centrally supervised systems are available according to the system's configuration.

NOTE

The first start-up and all further operations concerning internal settings of the control system or expansion of basic functions, are accessed with a password and are reserved for technical service personnel specifically trained for internal programming of the instrument and for the specific application obtained with this burner.

The first start-up and curve synchronization manual is supplied with the burner.

The complete manual for checking and setting all parameters will be provided on application.

5.6 Final calibration of the pressure switches

5.6.1 Air pressure switch

The air pressure switch is connected in differential (see Fig. 28) and is activated by both the negative pressure of the air intake and the air pressure from the fan.

Adjust the air pressure switch after having performed all other burner adjustments with the air pressure switch set to the min. of the scale.

With the burner operating at low fire, adjust the pressure switch by slowly turning the relative knob clockwise until the burner locks out.

Then turn the knob counter-clockwise about 20% of the set point and start-up the burner again to ensure the set point is correct.

If the burner locks out again, turn the knob counter-clockwise a little bit more.

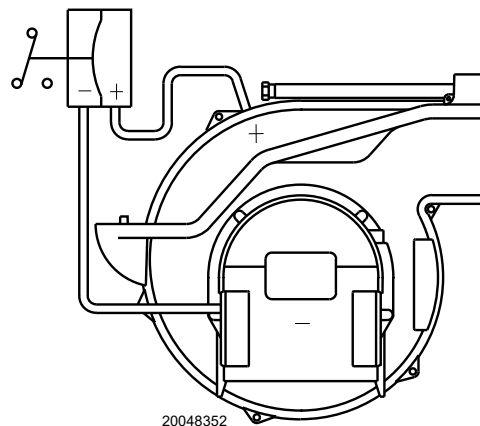


Fig. 28

5.6.2 Maximum gas pressure switch

Adjust the maximum gas pressure switch (Fig. 29) after having performed all other burner adjustments with the maximum gas pressure switch set to the end of the scale.

With the burner operating at MAX output, reduce the adjustment pressure by slowly turning the adjustment dial anticlockwise until the burner locks out.

Then turn the dial clockwise by 0.8" WC and repeat burner firing.

If the burner locks out again, turn the dial again clockwise by 0.4" WC.

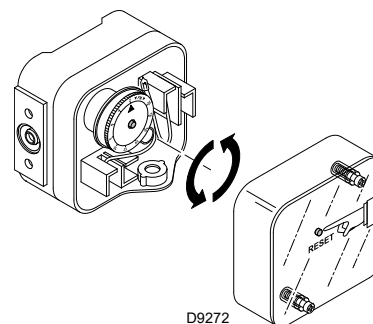


Fig. 29

5.6.3 Minimum gas pressure switch

Adjust the minimum gas pressure switch (Fig. 30) after having performed all the other burner adjustments with the pressure switch set at the start of the scale.

With the burner operating at MAX output, increase adjustment pressure by slowly turning the relative dial clockwise until the burner locks out.

Then turn the dial anti-clockwise by 0.8" WC and repeat burner starting to ensure it is uniform.

If the burner locks out again, turn the dial anti-clockwise again by 0.4" WC.

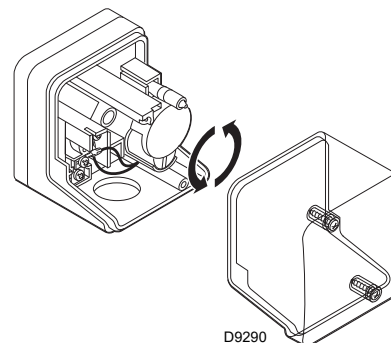


Fig. 30

5.7 Flame signal measurement

Check the flame signal through the parameter 954, as indicated in Fig. 31. The displayed value is expressed in percentage.

The value during the operation must be higher than 24%. If at the burner start-up the value is higher or equal of 18%, the burner locks out due to the extraneous light.

For further and specific information, please refer to the specific instruction manual. The display (Fig. 31) shows parameter **954**: flashing on the left.

On the right, the flame's intensity is displayed as a percentage.
Example: **954: 0.0**

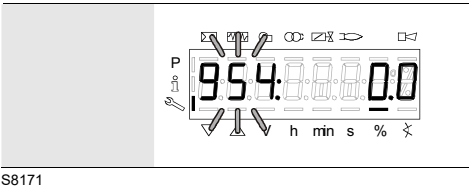


Fig. 31

5.8 Final checks (with the burner working)

➤ Open the control limit operation	➡	The burner must stop
➤ Open the high limit operation	➡	
➤ Rotate the maximum gas pressure switch knob to the minimum end-of-scale position	➡	The burner must stop in lockout
➤ Rotate the air pressure switch knob to the maximum end of scale position	➡	
➤ Switch off the burner and disconnect the voltage	➡	The burner must not start
➤ Disconnect the minimum gas pressure switch	➡	
➤ Cover the flame sensor	➡	The burner must stop in lockout due to firing failure

Tab. L



Make sure that the mechanical locking systems on the different adjustment devices are fully tightened.

6

Maintenance

6.1 Notes on safety for the maintenance

The periodic maintenance is essential for the good operation, safety, yield and duration of the burner.

It allows you to reduce consumption and polluting emissions and to keep the product in a reliable state over time.



The maintenance interventions and the calibration of the burner must only be carried out by qualified, authorised personnel, in accordance with the contents of this manual and in compliance with the standards and regulations of current laws.

Before carrying out any maintenance, cleaning or checking operations:



Disconnect the electrical supply from the burner by means of the main system switch.



Close the fuel interception tap.



Wait for the components in contact with heat sources to cool down completely.

6.2 Maintenance programme

6.2.1 Maintenance frequency



The gas combustion system should be checked at least once a year by a representative of the manufacturer or another specialised technician.



IF THE ELECTRICAL SUPPLY OF THE GAS VALVES OCCURS AT UNEXPECTED TIMES, DO NOT OPEN MANUAL GAS BALL VALVE, SWITCH OFF POWER LINE; CHECK THE WIRES; CORRECT THE ERRORS AND REPEAT THE COMPLETE TEST.

6.2.2 Safety test - with gas ball valve closed

It is fundamental to ensure the correct execution of the electrical connections between the gas solenoid valves and the burner to perform safely the commissioning.

For this purpose, after checking that the connections have been carried out in accordance with the burner's electrical diagrams, an ignition cycle with closed gas ball valve -dry test- must be performed.

- 1 The manual ball gas valve must be closed
- 2 The electrical contacts of the burner limit switch need to be closed
- 3 Ensures closed the contact of the low gas pressure switch
- 4 Make a trial for burner ignition

The start-up cycle must be as follows:

- Starting the fan for pre-ventilation
- Performing the gas valve seal control, if provided
- Completion of pre-ventilation
- Arrival of the ignition point
- Power supply of the ignition transformer
- Electrical Supply of solenoid gas valves

Since the manual gas ball valve is closed, the burner will not light up and its control box will go to a safety lockout condition.

The actual electrical supply of the solenoid gas valves can be verified by inserting a tester. Some valves are equipped with light signals (or close/open position indicator) that turn on at the same time as their power supply.

6.2.3 Checking and cleaning



The operator must use the required equipment during maintenance.

Combustion

The optimum calibration of the burner requires an analysis of the flue gases. Significant differences with respect to the previous measurements indicate the points where more care should be exercised during maintenance.

Combustion head

Open the burner and make sure that all components of the combustion head are in good condition, not deformed by the high temperatures, free of impurities from the surroundings and correctly positioned.

Fan

Check to make sure that no dust has accumulated inside the fan or on its blades, as this condition will cause a reduction in the air flow rate and provoke polluting combustion.

Burner

Clean the outside of the burner.
Clean and grease the cam variable profile.

Boiler

Clean the boiler as indicated in its accompanying instructions in order to maintain all the original combustion characteristics intact, especially the flue gas temperature and combustion chamber pressure.

Gas leaks

Make sure that there are no gas leaks on the pipework between the gas meter and the burner.

Gas filter

Change the gas filter when it is dirty.

Combustion

In case the combustion values found at the beginning of the intervention do not respect the standards in force or, in any case, do not correspond to a proper combustion, contact the Technical Assistant and have him carry out the necessary adjustments.

NOx expected emissions on Natural Gas (expressed in ppm@3% O₂)

Riello Burners	Sub 30		Sub 20		Sub 9	
	CO ₂ (%)	O ₂ (%)	CO ₂ (%)	O ₂ (%)	CO ₂ (%)	O ₂ (%)
All models	8.5 ~ 8.75	5.8 ~ 5.4	8.0 ~ 8.5	6.7 ~ 5.8	7.25 ~ 7.75	8.0 ~ 7.1

Tab. M

6.2.4 Safety components

The safety components should be replaced at the end of their life cycle indicated in the Tab. N.



The specified life cycles do not refer to the warranty terms indicated in the delivery or payment conditions.

Safety component	Life cycle
Flame control	10 years or 250.000 operation cycles
Flame sensor	10 years or 250.000 operation cycles
Gas valves (solenoid)	10 years or 250.000 operation cycles
Pressure switches	10 years or 250.000 operation cycles
Pressure adjuster	15 years
Servomotor (electronic cam) (if present)	10 years or 250.000 operation cycles
Oil valve (solenoid) (if present)	10 years or 250.000 operation cycles
Oil regulator (if present)	10 years or 250.000 operation cycles
Oil pipes/ couplings (metallic)(if present)	10 years
Flexible hoses (if present)	5 years or 30.000 pressurised cycles
Fan impeller	10 years or 500.000 start-ups

Tab. N

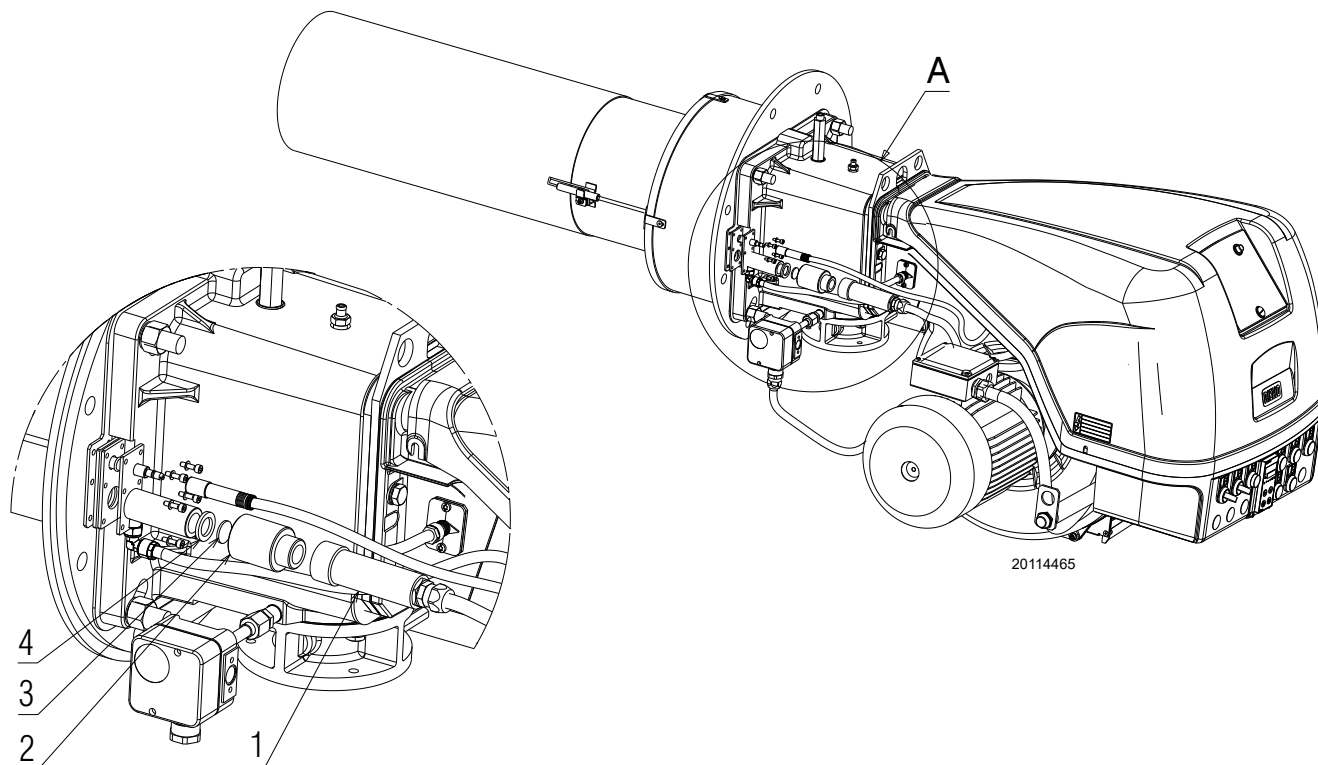
Flame sensor

In order to reach the flame sensor (Fig. 32), proceed as follows:

- extract the flame sensor 1);
- clean the glass cover 3) from any dust that may have accumulated;
- pay attention to the seal and thermal insulator 2).



- Be extremely careful while troubleshooting the sensor; line voltage is present on some of the terminals when power is on.
- Open the master switch to disconnect power before removing or installing the sensor.

**Fig. 32**

6.3 Opening the burner



Disconnect the electrical supply from the burner by means of the main system switch.



Close the fuel interception tap.



Wait for the components in contact with heat sources to cool down completely.

In order to open the burner, proceed as follows:

- loosen the 4 screws 1) (Fig. 33) and remove the cover 2);
- disconnect the electrode lead, then unthread the burner completely from the sliding bars;
- remove the screws 3) and pull back the burner on the sliding bars 4) of about 4".

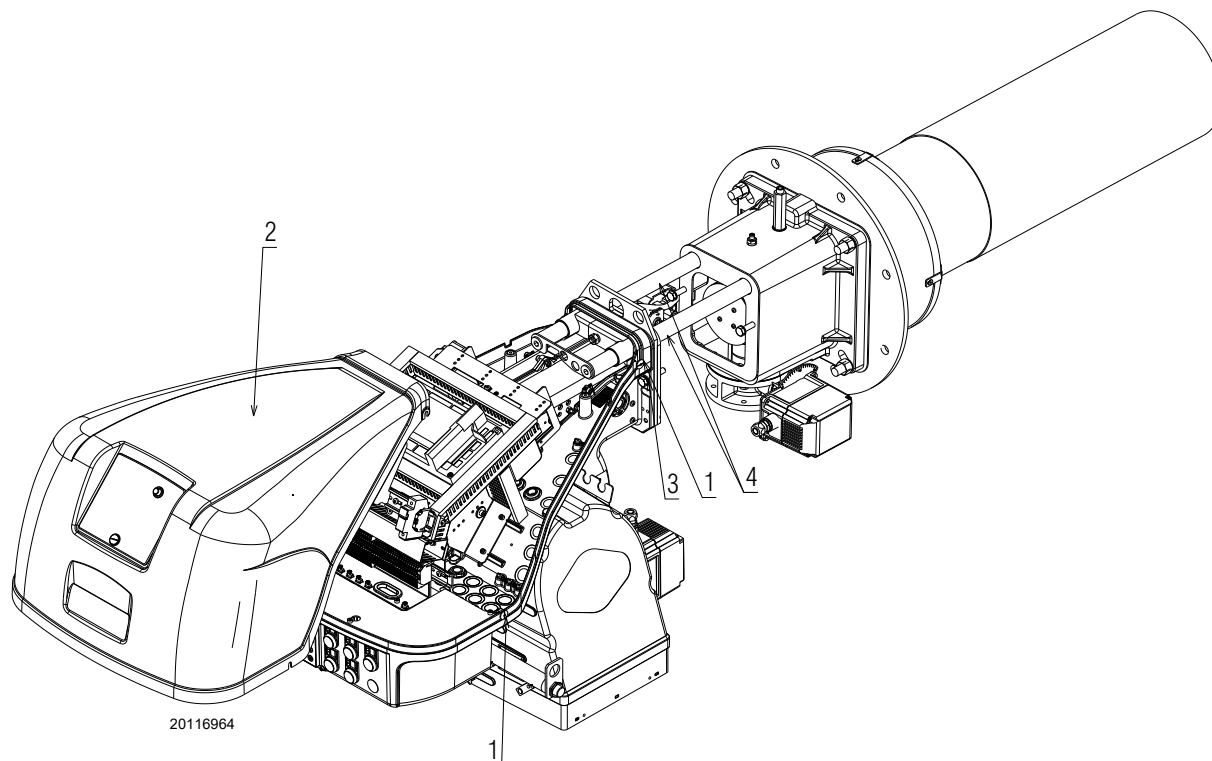


Fig. 33

6.4 Closing the burner

In order to close the burner, re-install all components with reverse procedure:

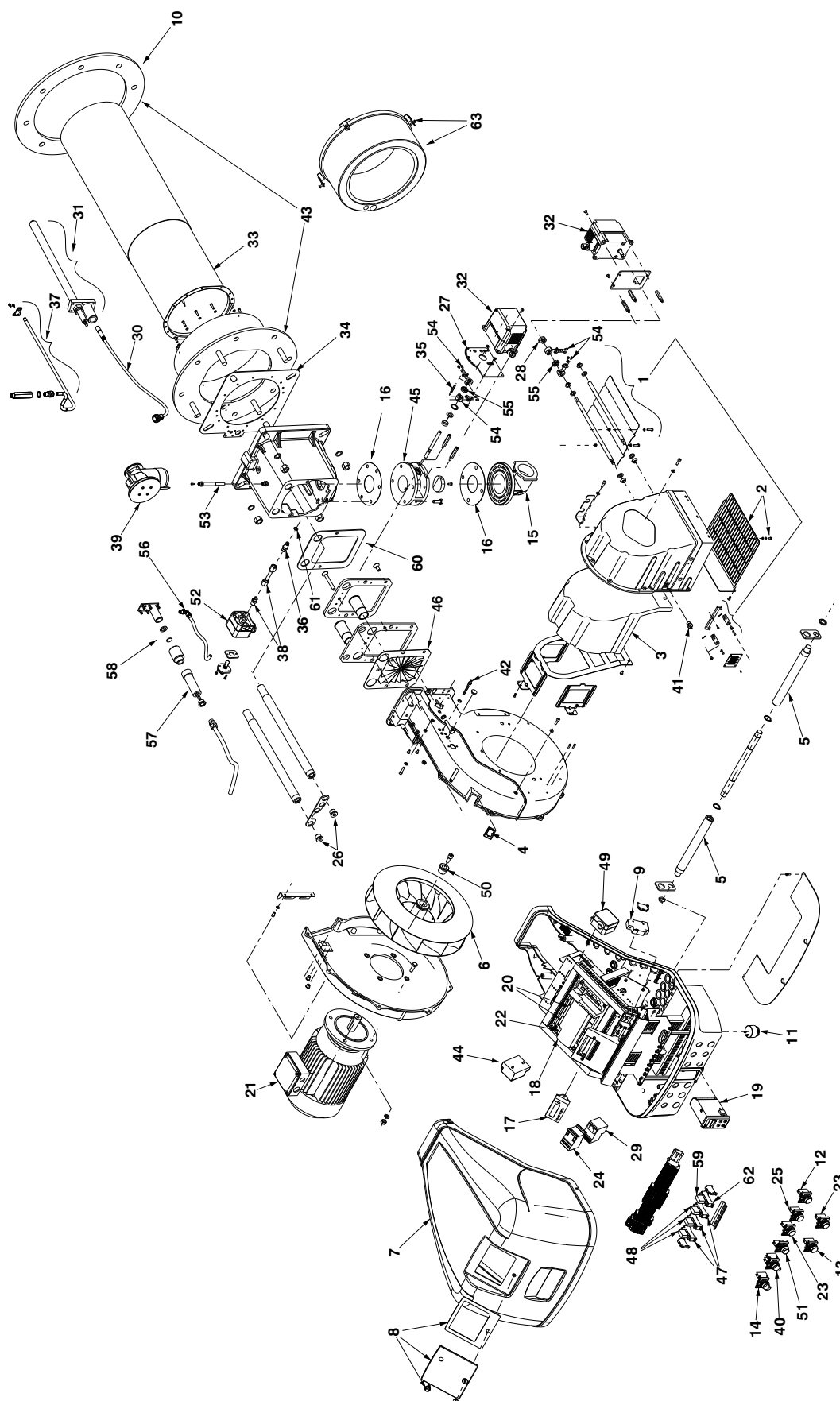
- push the burner up to approximately 4" from the pipe coupling;
- reinsert the electrode lead and slide the burner as far as the stop;
- fix the screws 3) to secure the burner to the combustion head;
- fix the 4 screws 1) to install the cover 2).



Connect the electrical supply from the burner.

A

Appendix - Spare parts



20167852

N.	CODE	20113278	20119342	20090625	20119343	DESCRIPTION	*
1	3013929	•	•			AIR DAMPER ASSEMBLY	
1	20073258			•	•	AIR DAMPER ASSEMBLY	
2	3003949	•	•			PROTECTION GRATE	
2	3013683			•	•	PROTECTION GRATE	
3	3003952	•	•			SOUND DAMPING	C
3	3013682			•	•	SOUND DAMPING	C
4	3003763	•	•	•	•	INSPECTION WINDOW	
5	3013686	•	•	•	•	BAR EXTENSION	
6	3012976	•	•			FAN	C
6	3014215			•	•	FAN	C
7	20086561	•	•	•	•	COVER	B
8	20075921	•	•	•	•	INSPECTION WINDOW	
9	20014366	•	•	•	•	FUSE HOLDER	C
10	20114864	•	•	•	•	FLANGE GASKET	A
11	20031413	•	•	•	•	HORN	
12	20027018	•	•	•	•	RED SIGNAL LIGH	A
13	20027020	•	•	•	•	YELLOW SIGNAL LIGHT	A
14	20027021	•	•	•	•	SELECTOR SWITCH	
15	3012971	•	•	•	•	FLANGE AND ELBOW	
16	3005482	•	•	•	•	SEAL	B
17	20010967	•	•	•	•	AZL DISPLAY	
18	20010968	•	•	•	•	ELECTRONIC CAM	C
19	20096592	•	•	•	•	POWER REGULATOR	C
20	3013940	•	•	•	•	CONNECTORS ASSEMBLY	B
21	20008598	•				MOTOR	C
21	20028330		•			MOTOR	C
21	20031014			•		MOTOR	C
21	3014152			•		MOTOR	C
22	3014106	•	•	•	•	FUSE 6,3A	A
23	20036017	•	•	•	•	GREEN SIGNAL LIGHT	A
24	20114743	•	•	•	•	CONTACTOR	C
25	20027014	•	•	•	•	WHITE SIGNAL LIGHT	A
26	3013681	•	•	•	•	SCREW	
27	3014081	•	•	•	•	BRACKET	
28	3014079	•	•	•	•	SPACER	
29	20114756	•	•	•	•	OVERLOAD	C
30	20114766	•	•	•	•	ELECTRODE CONNECTION	A
31	20155042	•	•	•	•	ELECTRODE	A
32	20176927	•	•	•	•	SERVOMOTOR	B
33	20167868	•	•			COMBUSTION HEAD	
33	20167877			•	•	COMBUSTION HEAD	
34	20114857	•	•	•	•	FLANGE GASKET	A

N.	CODE		20113278	20119342	20090625	20119343	DESCRIPTION	*
35	3013939		•	•	•	•	INDEX	
36	3013095		•	•	•	•	CONNECTOR	C
37	20114779		•	•	•	•	IGNITION PILOT TUBE	C
38	3013055		•	•	•	•	TUBE	
39	20132287		•	•			GAS DISTRIBUTOR	
39	20114790				•	•	GAS DISTRIBUTOR	
40	20027422		•	•	•	•	SELECTOR SWITCH	
41	3012088		•	•	•	•	CONNECTOR	C
42	3003891		•	•	•	•	CONNECTOR	C
43	20156436		•	•	•	•	BURNER FLANGE	
44	20061505		•	•	•	•	TRANSFORMER	B
45	3013977		•	•	•	•	GAS REGULATOR	C
46	20114869		•	•	•	•	SWIRL	
47	3012841		•	•	•	•	BASE	
48	20010969		•	•	•	•	RELAY 110V	C
49	3012948		•	•	•	•	AIR PRESSURE SWITCH	A
50	3003643		•	•	•	•	PLUG	
51	20010962		•	•	•	•	BUTTON	
52	3012969		•	•	•	•	GAS PRESSURE SWITCH	A
53	20114803		•	•	•	•	SCREW	
54	3013937		•	•	•	•	HUB	
55	3013938		•	•	•	•	DISC	A
56	20117109		•	•	•	•	AIR INTAKE	C
57	20010960		•	•	•	•	UV FLAME SENSOR	
58	20117111		•	•	•	•	VIEWING PORT	
59	3020068		•	•	•	•	RELAY	C
60	20117112		•	•	•	•	SEAL MANIFOLD	B
61	3007891		•	•	•	•	SEAL	B
62	3020071		•	•	•	•	BASE	
63	20156335		•	•	•	•	REFRACTORY	

★

ADVISED PARTS

A = Spare parts for minimum fittings

A+B = Spare parts for basic safety fittings

A+B+C = Spare parts for extended safety fittings

B**Appendix - Accessories****Gas train according to UL Standards****WARNING**

The installer is responsible for the supply and installation of any required safety device(s) not indicated in this manual.

C**Appendix - Burner start up report**

Model number:	Serial number:
Project name:	Start-up date:
Installing contractor:	Phone number:

Model number:	Serial number:
Project name:	Start-up date:
Installing contractor:	Phone number:

GAS OPERATION

Gas Supply Pressure:	CO ₂ : Low Fire	High Fire
Main Power Supply:	O ₂ : Low Fire	High Fire
Control Power Supply:	CO: Low Fire	High Fire
Burner Firing Rate:	NO _x : Low Fire	High Fire
Manifold Pressure:	Net Stack Temp - Low Fire:	High Fire
Pilot Flame Signal:	Comb. Efficiency - Low Fire:	High Fire
Low Fire Flame Signal:	Overfire Draft:	
High Fire Flame Signal:		

CONTROL SETTINGS

Operating Setpoint:	Low Oil Pressure:
High Limit Setpoint:	High Oil Pressure:
Low Gas Pressure:	Flame Safeguard Model Number:
High Gas Pressure:	Modulating Signal Type:

NOTES

RIELLO

RIELLO S.p.A.
I-37045 Legnago (VR)
Tel.: +39.0442.630111
[http:// www.riello.com](http://www.riello.com)

RIELLO

35 Pond Park Road
Hingham, Massachusetts,
U.S.A. 02043

RIELLO BURNERS NORTH AMERICA
<http://www.riello.ca>

1-800-4-RIELLO

2165 Meadowpine Blvd
Mississauga, Ontario
Canada L5N 6H6