

# ANNUAL MAINTENANCE KIT

## AR1000-AR4000: V1.0

|                                    |                                                                                                                                                                                                                                      |
|------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>KIT PART NUMBER:</b>            | 20156537                                                                                                                                                                                                                             |
| <b>DESCRIPTION:</b>                | Components to perform a typical annual maintenance / inspection in quantities to cover 8 modules.                                                                                                                                    |
| <b>FOR USE WITH BOILER MODELS:</b> | For use with version 1.0 Array boilers:<br><br>AR 1000 V1.0 boiler (PN 20115022)<br>AR 1500 V1.0 boiler (PN 20115023)<br>AR 2000 V1.0 boiler (PN 20115024)<br>AR 3000 V1.0 boiler (PN 20115025)<br>AR 4000 V1.0 boiler (PN 20115026) |

| COMPONENTS LIST |                |                            |                 |                                                  |
|-----------------|----------------|----------------------------|-----------------|--------------------------------------------------|
| Item No.        | Spare Part No. | Kit Description            | Qty in This Kit | Qty. in Package When Re-ordering Spare Part Code |
| 1               | 20101521       | FAN SEALS                  | 8               | Pkg. of 5                                        |
| 2               | 20060566       | IGNITION ELECTRODE         | 1               | Pkg. of 1                                        |
| 3               | 20102379       | GRAPHITE ELECTRODE GASKETS | 8               | Pkg. of 5                                        |
| 4               | OCR105917      | BURNER TUBE GASKETS        | 8               | Pkg. of 1                                        |
| 5               | 20101605       | BURNER FLANGE O-RING       | 8               | Pkg. of 10                                       |

For spare parts identification diagrams,  
Reps login to [sparevision.com](https://sparevision.com)



Refer to the appropriate IO&M when working on the boilers.

Contact your **local Riello Representative** for assistance or  
Riello technical support **1-800-474-3556**.