

ANNUAL MAINTENANCE KIT

AR1000-AR4000: V2.5 (& V2.0 after SN# FC398 = week 39, 2018)

KIT PART NUMBER:	20185475
DESCRIPTION:	Components to perform a typical annual maintenance / inspection in quantities to cover 8 modules.
FOR USE WITH BOILER MODELS:	For use with: Current Version 2.5 boilers: AR 1000 V2.5 boilers (PN 20177312) up to current AR 1500 V2.5 boilers (PN 20177313) up to current AR 2000 V2.5 boilers (PN 20177314) up to current AR 3000 V2.5 boilers (PN 20177315) up to current AR 4000 V2.5 boilers (PN 20177316) up to current Late production Version 2.0 boilers produced AFTER week 39 of 2018 only: AR 1000 V2.0 (USA) boilers (PN 20144525) <i>AFTER</i> Serial# "FC398..." AR 1500 V2.0 (USA) boilers (PN 20144524) <i>AFTER</i> Serial# "FC398..." AR 2000 V2.0 (USA) boilers (PN 20144523) <i>AFTER</i> Serial# "FC398..." AR 3000 V2.0 (USA) boilers (PN 20144522) <i>AFTER</i> Serial# "FC398..." AR 4000 V2.0 (USA) boilers (PN 20144042) <i>AFTER</i> Serial# "FC398..." AR 1000 V2.0 (CAN) boilers (PN 20165537) <i>AFTER</i> Serial# "FC398..." AR 1500 V2.0 (CAN) boilers (PN 20165536) <i>AFTER</i> Serial# "FC398..." AR 2000 V2.0 (CAN) boilers (PN 20165535) <i>AFTER</i> Serial# "FC398..." AR 3000 V2.0 (CAN) boilers (PN 20165534) <i>AFTER</i> Serial# "FC398..." AR 4000 V2.0 (CAN) boilers (PN 20165533) <i>AFTER</i> Serial# "FC398..."

For spare parts identification diagrams,
Reps login to sparevision.com



Refer to the appropriate IO&M when working on the boilers.

Contact your **local Riello Representative** for assistance or
Riello technical support **1-800-474-3556**.

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COMPONENTS LIST				
Item No.	Spare Part No.	Kit Description	Qty in This Kit	Qty. in Package When Re-ordering Spare Part Code
1	20101521	FAN SEALS	8	Pkg. of 5
2	20060566	IGNITION ELECTRODE	1	Pkg. of 1
3	20102379	GRAPHITE ELECTRODE GASKETS	8	Pkg. of 5
4	OCR105917	BURNER TUBE GASKETS	8	Pkg. of 1
5	20145794	BURNER/EXHAUST FLANGE O-RING	8	Pkg. of 10