

AR 500 SE - EMERGENCY REPAIR KIT



KIT PART NUMBER:	20194883
DESCRIPTION:	The Array Emergency Repair Kit is a selective stock of lower-cost major replaceable components. Intended to remain on site or in a service vehicle. Provides the required items to bring back online a module or boiler under various scenarios.
USE:	For use with AR 500 SE boilers (PN 20181722)



For spare parts identification diagrams,
Reps login to **sparevision.com**

Refer to the appropriate boiler IO&M when working on
the Array boilers.

Contact your **local Riello Representative** for assistance or
Riello technical support **1-800-474-3556**.

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COMPONENTS LIST (KIT 20194883)					
Item Nº	Compartment Location	Spare Part No.	Kit Description	Qty in This Kit	Qty. in Package When Re-ordering Spare Part Code
1		20060566	IGNITION ELECTRODE	1	1
2		20060687	FLUE TEMP SENSOR	1	1
3		20098040	GASKET	1	10
4		20098043	SEALS FOR AUTO. GAS VALVE	1	5
5		20098056	CABINET AIR PRESSURE SWITCH	1	1
6		20098080	MODULE SUPPLY & RETURN TEMP SENSOR	1	1
7		20102305	LOW GAS PRESSURE SWITCH	1	1
8		20102379	GRAPHITE ELECTRODE GASKETS	2	5
9		20116627	LOW WATER CUTOFF PROBE	1	1
10		20120074	FLOW METER	1	1
11		20120157	LOW WATER PRESS SWITCH	1	1
12		20120170	FLUE/COND PRESSURE SWITCH	1	1
13		20142688	HIGH GAS PRESSURE SWITCH	1	10
14		20139169	HIGH LIMIT SWITCH - MODULE	1	10
15		20153427	FLAME ROD IONIZATION	1	1
16		20154912	12A RELAY 2-POLE	1	1
17		20160054	RELIEF VALVE	1	1
18		20098038	FUSE 6.3A	1	1
19		20180603	GAS VALVE - HONEYWELL	1	1
20		OCR105930	AIR VENT VALVE	1	1
21		20185481	IGNITION CABLE	1	1
22		20093998	RETAINER CLIP HX INLET [WATER]	1	1
23		20101600	O-RING HX INLET [WATER]	1	5
24		20101597	RETAINER CLIP LEAVING HX [WATER]	1	5
25		20101599	RETAINER CLIP HX EXIT ELBOW TO PIPE [WATER]	1	5
26		20101602	O-RING HX EXIT ELBOW TO PIPE [WATER]	1	5
27		20145820	SPARE SCREW (FOR FLAME SENSOR / IGNITER)	2	10