

GB **Forced draught gas burners**

Modulating operation



CODE	MODEL	TYPE
20204446	RS 68/E ULX	S041T1
20204447	RS 120/E ULX	S042T1
20205279	RS 160/E ULX	S043T1
20204448	RS 200/E ULX	S044T1



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1 Information and general warnings

1.1 Information about the instruction manual

1.1.1 Introduction

The instruction manual supplied with the burner:

- is an integral and essential part of the product and must not be separated from it; it must therefore be kept carefully for any necessary consultation and must accompany the burner even if it is transferred to another owner or user, or to another system. If the manual is lost or damaged, another copy must be requested from the Technical Assistance Service of the area;
- is designed for use by qualified personnel;
- offers important indications and instructions relating to the installation safety, start-up, use and maintenance of the burner.

Symbols used in the manual

In some parts of the manual you will see triangular DANGER signs. Pay great attention to these, as they indicate a situation of potential danger.

1.1.2 General dangers

The **dangers** can be of **3 levels**, as indicated below.



Maximum danger level!
This symbol indicates operations which, if not carried out correctly, cause serious injury, death or long-term health risks.



This symbol indicates operations which, if not carried out correctly, may cause serious injury, death or long-term health risks.



This symbol indicates operations which, if not carried out correctly, may cause damage to the machine and/or injury to people.

1.1.3 Other symbols



DANGER: LIVE COMPONENTS
This symbol indicates operations which, if not carried out correctly, lead to electric shocks with lethal consequences.



DANGER: FLAMMABLE MATERIAL
This symbol indicates the presence of flammable materials.



DANGER: BURNING
This symbol indicates the risks of burns due to high temperatures.



DANGER: CRUSHING OF LIMBS
This symbol indicates the presence of moving parts: danger of crushing of limbs.



WARNING: MOVING PARTS

This symbol indicates that you must keep limbs away from moving mechanical parts; danger of crushing.



DANGER: EXPLOSION

This symbol signals places where an explosive atmosphere may be present. An explosive atmosphere is defined as a mixture - under atmospheric conditions - of air and flammable substances in the form of gases, vapours, mist or dust in which, after ignition has occurred, combustion spreads to the entire unburned mixture.



PERSONAL PROTECTION EQUIPMENT

These symbols indicate the equipment that must be worn and kept by the operator for protection against threats against safety and/or health while at work.



OBLIGATION TO ASSEMBLE THE HOOD AND ALL THE SAFETY AND PROTECTION DEVICES

This symbol signals the obligation to reassemble the hood and all the safety and protection devices of the burner after any maintenance, cleaning or checking operations.



ENVIRONMENTAL PROTECTION

This symbol gives indications for the use of the machine with respect for the environment.



IMPORTANT INFORMATION

This symbol indicates important information that you must bear in mind.

- This symbol indicates a list.

Abbreviations used

Ch.	Chapter
Fig.	Figure
Page	Page
Sec.	Section
Tab.	Table

1.1.4 Delivery of the system and the instruction manual

When the system is delivered, it is important that:

- the instruction manual is delivered to the user by the system manufacturer, with the recommendation to keep it in the room where the heat generator is to be installed.
- The instruction manual shows:
 - the serial number of the burner;

.....

- the address and telephone number of the nearest Assistance Centre.

.....

.....

.....

- The system supplier must carefully inform the user about:
 - the use of the system;
 - any further tests that may be required before activating the system;
 - maintenance, and the need to have the system checked at least once a year by a representative of the manufacturer or another specialised technician.
 To ensure a periodic check, the manufacturer recommends the drawing up of a Maintenance Contract.

1.2 Guarantee and responsibility

The manufacturer guarantees its new products from the installation date, in accordance with the regulations in force and/or the sales contract. At the moment of the first start-up, check that the burner is integral and complete.



WARNING

Failure to observe the information given in this manual, operating negligence, incorrect installation and carrying out of non authorised modifications will result in the annulment by the manufacturer of the guarantee that it supplies with the burner.

In particular, the rights to the guarantee and the responsibility will no longer be valid, in the event of damage to things or injury to people, if such damage/injury was due to any of the following causes:

- incorrect installation, start-up, use and maintenance of the burner;
- improper, incorrect or unreasonable use of the burner;
- intervention of unqualified personnel;
- carrying out of unauthorised modifications on the equipment;
- use of the burner with safety devices that are faulty, incorrectly applied and/or not working;
- installation of untested supplementary components on the burner;
- powering of the burner with unsuitable fuels;
- faults in the fuel supply system;
- use of the burner even following an error and/or an irregularity;
- repairs and/or overhauls incorrectly carried out;
- modification of the combustion chamber with inserts that prevent the regular development of the structurally established flame;
- insufficient and inappropriate surveillance and care of those burner components most likely to be subject to wear and tear;
- the use of non-original components, including spare parts, kits, accessories and optional;
- force majeure.

The manufacturer furthermore declines any and every responsibility for the failure to observe the contents of this manual.

2 Safety and prevention

2.1 Introduction

The burners have been designed and built in compliance with current regulations and directives, applying the known technical rules of safety and envisaging all the potential danger situations. It is necessary, however, to bear in mind that the imprudent and clumsy use of the equipment may lead to situations of death risk for the user or third parties, as well as the damaging of the burner or other items. Inattention, thoughtlessness and excessive confidence often cause accidents; the same applies to tiredness and sleepiness.

It is a good idea to remember the following:

- The burner must only be used as expressly described. Any other use should be considered improper and therefore dangerous.

In particular:

it can be applied to boilers operating with water, steam, diathermic oil, and to other users expressly named by the manufacturer;

the type and pressure of the fuel, the voltage and frequency of the electrical power supply, the minimum and maximum deliveries for which the burner has been regulated, the pressurisation of the combustion chamber, the dimensions of the combustion chamber and the room temperature must all be within the values indicated in the instruction manual.

- Modification of the burner to alter its performance and destinations is not allowed.
- The burner must be used in exemplary technical safety conditions. Any disturbances that could compromise safety must be quickly eliminated.
- Opening or tampering with the burner components is not allowed, apart from the parts requiring maintenance.
- Only those parts envisaged by the manufacturer can be replaced.



The manufacturer guarantees safety and proper functioning only if all burner components are intact and positioned correctly.

2.2 Personnel training

The user is the person, body or company that has acquired the machine and intends to use it for the specific purpose. He is responsible for the machine and for the training of the people working around it.

The user:

- undertakes to entrust the machine exclusively to suitably trained and qualified personnel;
- undertakes to inform his personnel in a suitable way about the application and observance of the safety instructions. With that aim, he undertakes to ensure that everyone knows the use and safety instructions for his own duties;
- Personnel must observe all the danger and caution indications shown on the machine.
- Personnel must not carry out, on their own initiative, operations or interventions that are not within their province.
- Personnel must inform their superiors of every problem or dangerous situation that may arise.
- The assembly of parts of other makes, or any modifications, can alter the characteristics of the machine and hence compromise operating safety. The manufacturer therefore declines any and every responsibility for any damage that may be caused by the use of non-original parts.

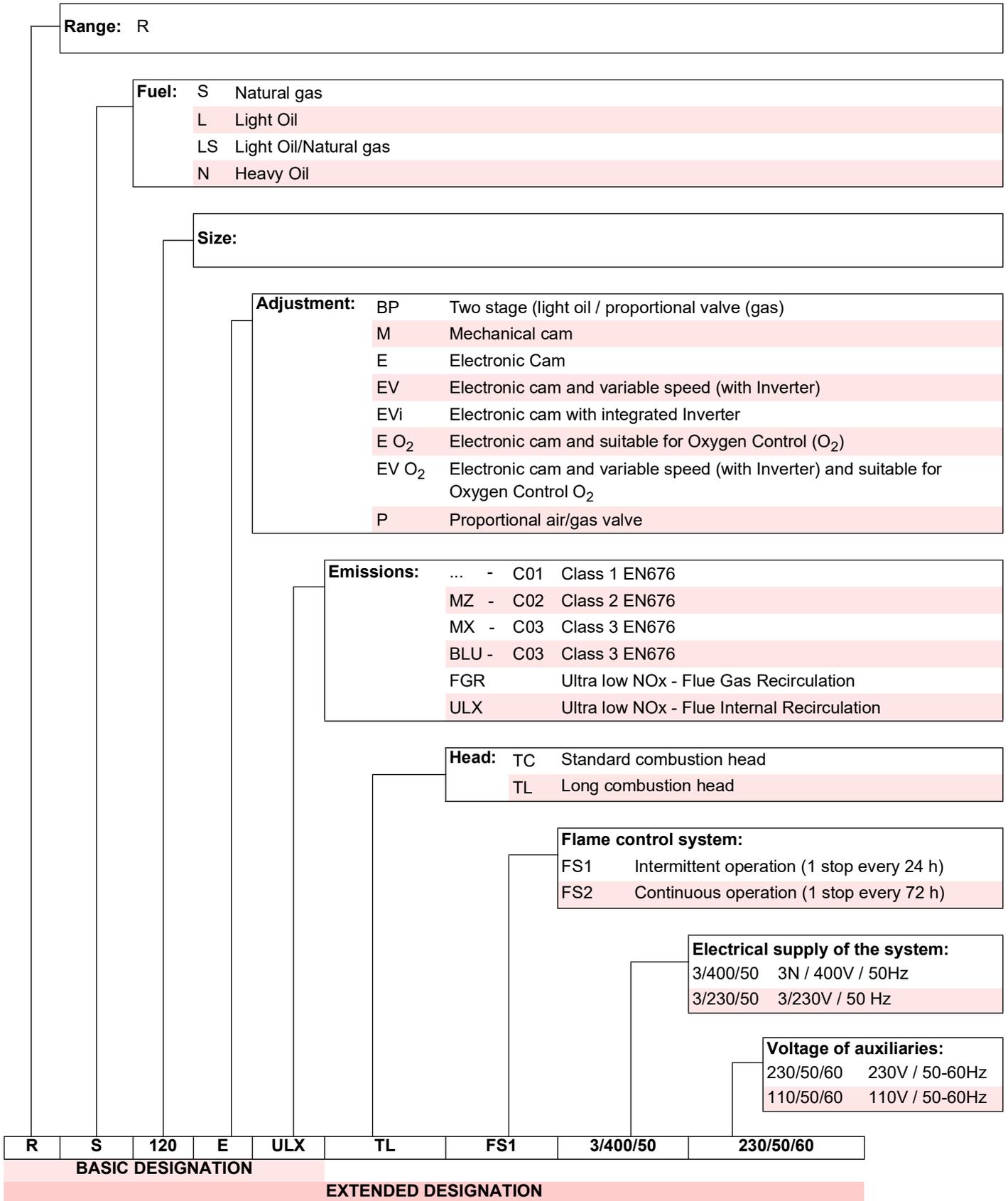
In addition:



- the user must take all the measures necessary to prevent unauthorised people gaining access to the machine
- the user must inform the manufacturer if faults or malfunctioning of the accident prevention systems are noticed, along with any presumed danger situation
- personnel must always use the personal protective equipment envisaged by legislation and follow the indications given in this manual

3 Technical description of the burner

3.1 Burner designation



3.2 Models available

Designation		Voltage	Start-up	Code
RS 68/E ULX	TL FS1	3 ~ 400V - 50Hz	Direct	20204446
RS 120/E ULX	TL FS1	3 ~ 400V - 50Hz	Direct	20204447
RS 160/E ULX	TL FS1	3 ~ 400V - 50Hz	Direct	20205279
RS 200/E ULX	TL FS1	3 ~ 400V - 50Hz	Direct	20204448

Tab. A
3.3 Burner categories

Country of destination	Gas category
LU,PL	I2E
BE	I2E(R)
NL	I2EK
DE	I2ELL
FR	I2Er
AT-BG-CH-CZ-DK-EE-ES-FI-GB-GR-HU-IE-IS-IT-LT-LV-NO PT- RO-SE-SI-SK-TR	I2H

Tab. B
3.4 Technical data

Model		RS 68/E ULX	RS 120/E ULX	RS 160/E ULX	RS 200/E ULX	
Type		S041T1	S042T1	S043T1	S044T1	
Output (1)	Max. Min.	kW	150/350 - 1050	200/610-1400	290/950-1950	370/1350-2400
Fuel	Natural gas: G20 (methane gas) G25					
Gas pressure at max. output (2) - Gas: G20 / G25		mbar	170/230	110/150	175/235	190/255
Operation	- Intermittent (min. 1 stop in 24 hours)					
Standard applications	Boilers: water, steam, diathermic oil					
Ambient temperature		°C	0 - 40			
Combustion air temperature		°C max	60			
Noise levels (3)	Sound pressure Sound power	dB(A)	80.5 91.5	83 94	80.5 91.5	83 94
Weight		kg	67	70	100	104
CE		No.	CE-0123DN1089			

Tab. C

(1) Reference conditions: Room temperature 20°C - Gas temperature 15°C - Barometric pressure 1013 mbar - Altitude 0 m above sea level.

(2) Pressure on the test point with zero pressure in the combustion chamber and at maximum burner output.

(3) Sound pressure measured in manufacturer's combustion laboratory, with burner operating on test boiler and at maximum rated output. The sound power is measured with the "Free Field" method, as per EN 15036, and according to an "Accuracy: Category 3" measuring accuracy, as set out in EN ISO 3746.

3.5 Electrical data

Model		RS 68/E ULX	RS 120/E ULX	RS 160/E ULX	RS 200/E ULX
Main electrical supply		3 ~ 400V +/-10% 50Hz			
Control circuit power supply		1N ~ 230V +/-10% 50Hz			
Fan motor IE3	rpm V kW A	2890 380/415 1.5 3.4	2890 380/415 2.2 4.6	2895 400 4.5 8.7	2890 380/415 5.5 10.2
Ignition transformer	V1 - V2 I1 - I2	230 V - 2 x 12 kV 0.24 A - 30 mA			
Absorbed electrical power	kW max	2.1	2.9	5.5	6.5
Protection level		IP 44			

Tab. D

3.6 Maximum dimensions

The dimensions of the burner are shown in Fig. 1.

The dimensions of the open burner are indicated by position U.

Bear in mind that inspection of the combustion head requires the burner to be opened and the rear part drawn back on the guides.

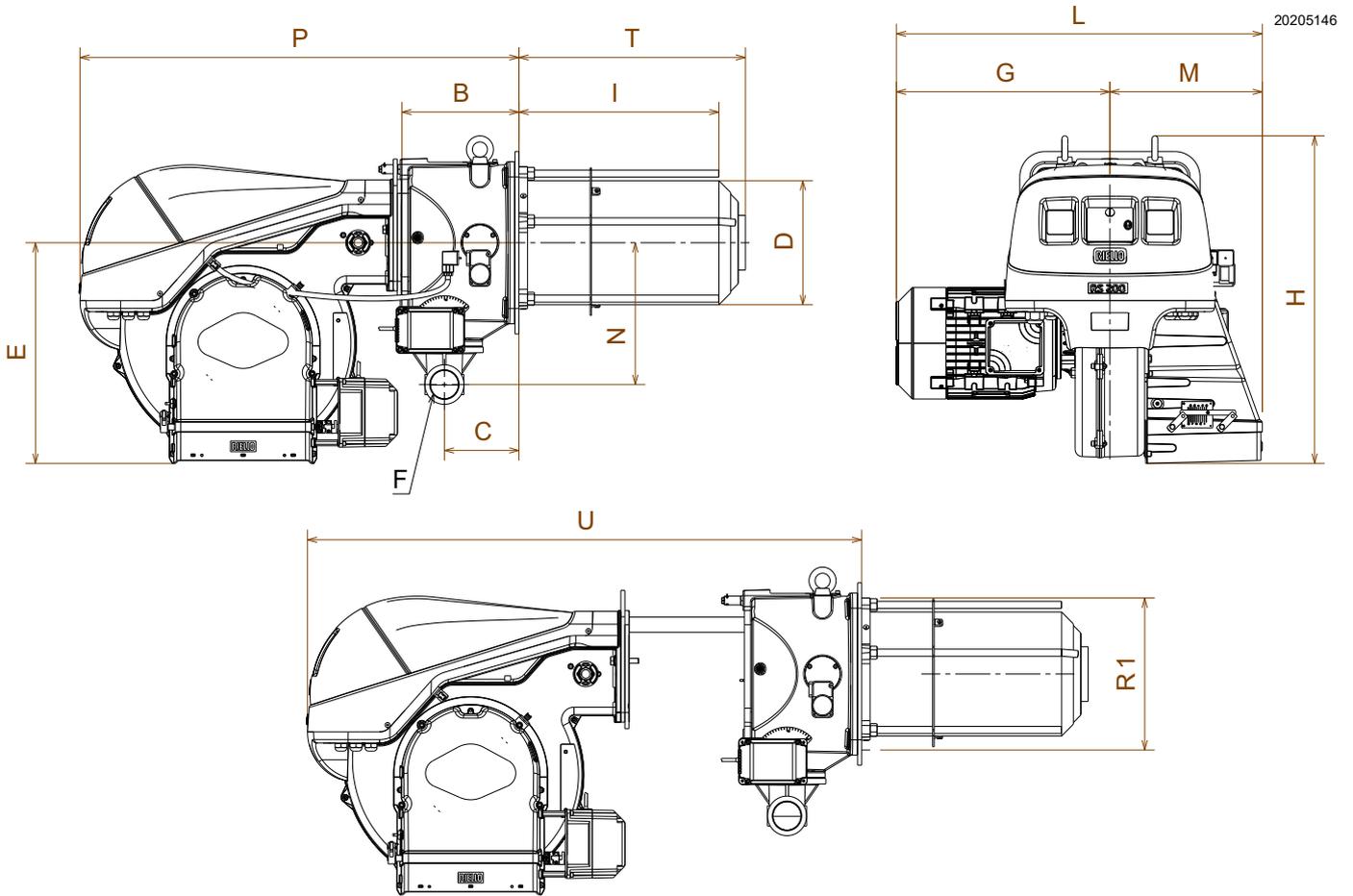


Fig. 1

mm	B	C	D	E	F	G	H	I	L	M	N	P	R1	T	U
RS 68/E ULX	234	149	189	425	2"	303	607	330	539	236	260	861	240	374	1245
RS 120/E ULX	234	149	189	425	2"	329	607	330	565	236	260	861	240	374	1245
RS 160/E ULX	234	149	245	436	2"	427	646	400	732	305	280	877	300	453	1446
RS 200/E ULX	234	149	245	436	2"	427	646	400	732	305	280	877	300	453	1446

Tab. E

3.7 Burner equipment

Gas train flange	No. 1
Gasket for gas train flange	No. 1
Thermal flange gasket	No. 1
Screws M10x40 to fix the gas train flange	No. 4
Screws M16x50 to fix the burner flange to the boiler	No. 4
Central gas discs regulator	No. 2
Lifting eyebolts	No. 2
Slide bars extension (only for RS 200/E ULX model)	No. 2
GW 500 gas pressure switch	No. 1
Instructions	No. 1
Spare parts list	No. 1



It is recommended to tighten the screws of the gas flange with a tightening torque of **15 Nm ±10%**.



To use the GW 500 gas pressure switch (supplied as equipment) refer to the paragraphs **"Firing rates"** on page 9 e **"Maximum gas pressure switch"** on page 35.

3.8 Firing rates

The **maximum output** must be higher than the following values (Tab. F):

Model	kW
RS 68/E ULX	350
RS 120/E ULX	600
RS 160/E ULX	950
RS 200/E ULX	1350

Tab. F

If the chosen maximum output is higher than the following values (Tab. G):

Model	kW
RS 68/E ULX	750
RS 120/E ULX	1175
RS 160/E ULX	1320
RS 200/E ULX	1600

Tab. G



If the chosen maximum output is exactly equal to these values (Tab. F), the central gas calibration must be modified (see “**Central gas adjustment**” on page 23).



replace the GW 150 maximum pressure switch (Fig. 7 on page 12) installed on the burner with the GW500 gas pressure switch supplied as equipment.

The **minimum output** must not be lower than the minimum limit of the diagram (Fig. 2, Fig. 3, Fig. 4 and Fig. 5).



The firing rate was obtained considering a room temperature of 20°C and an atmospheric pressure of 1013 mbar (approx. 0 m above sea level), with the combustion head adjusted as shown at page 24.

RS 68/E ULX

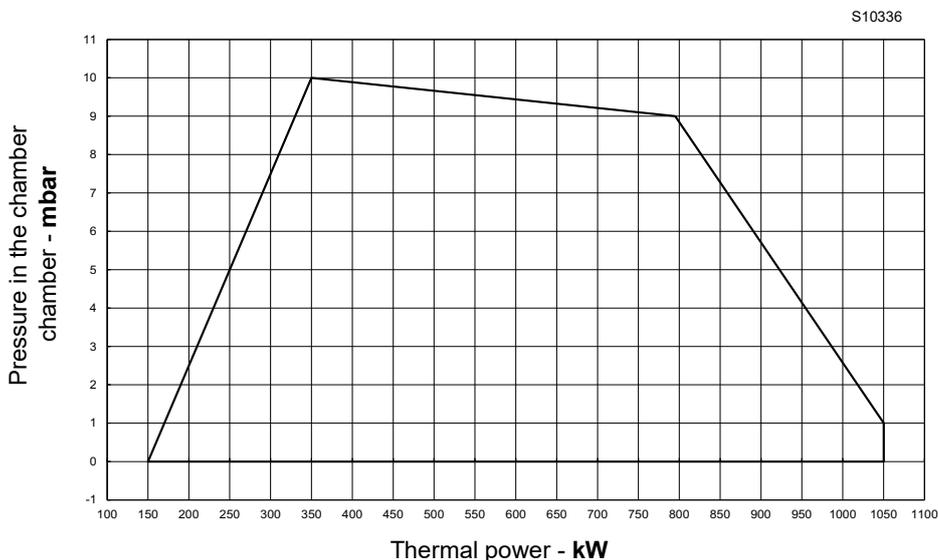


Fig. 2

RS 120/E ULX

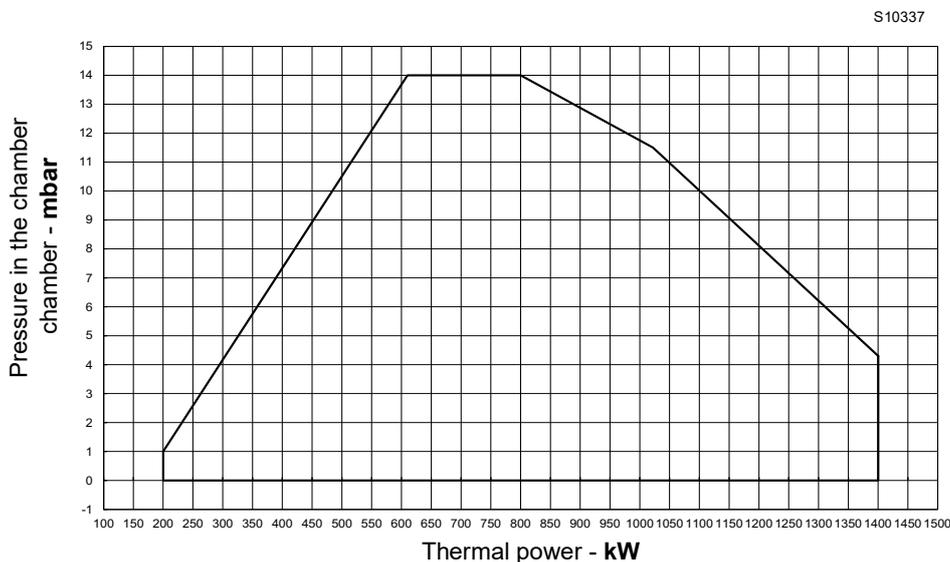
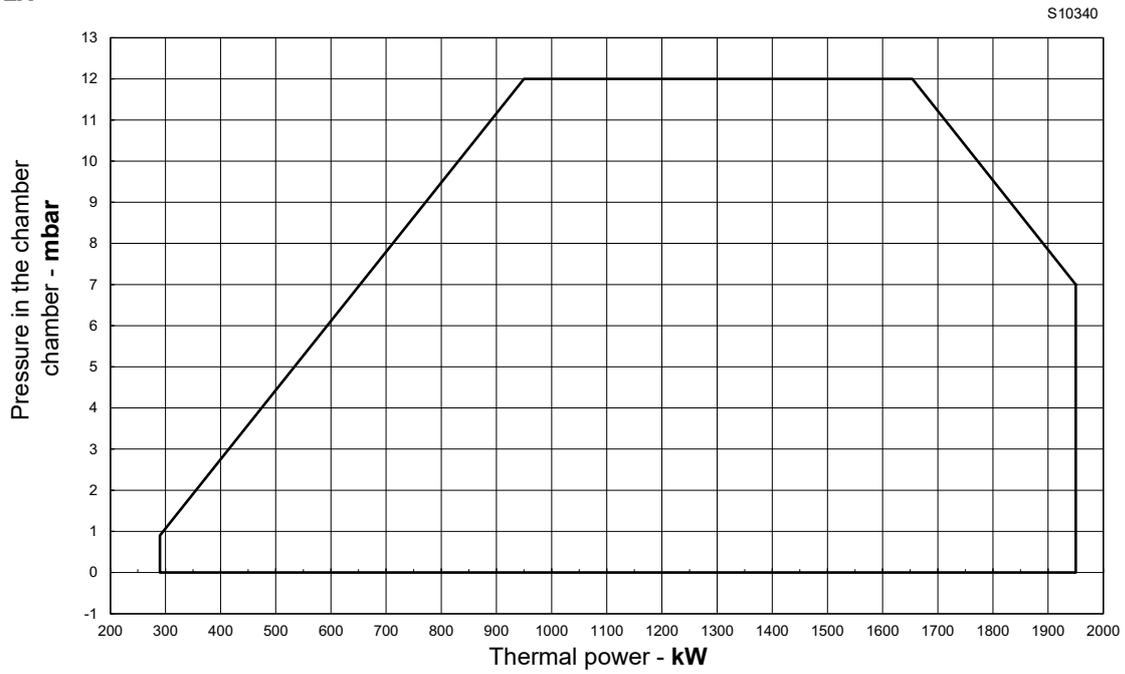
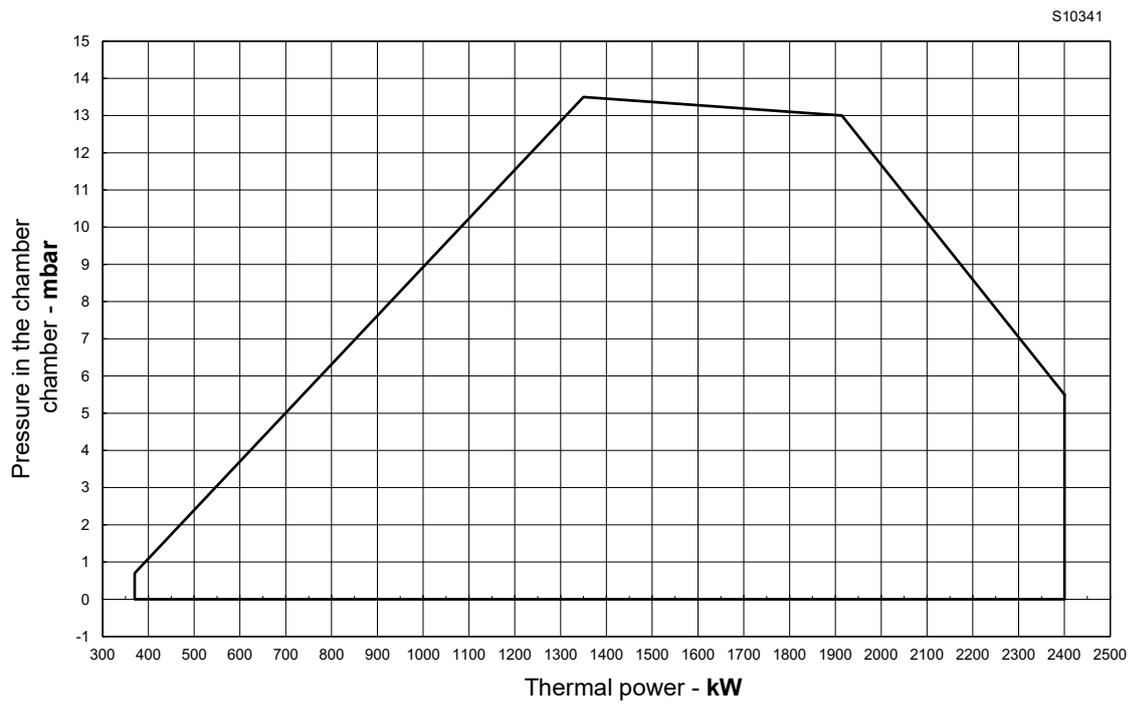


Fig. 3

RS 160/E ULX**Fig. 4****RS 200/E ULX****Fig. 5**

3.9 Test boiler

The firing rates were obtained in special test boilers, according to EN 676 standard. In Fig. 6 you can see the diameter and length of the test combustion chamber.

Although combination is guaranteed when boiler has a CE type-approval, preliminary tests are recommended for boilers or furnaces having a combustion chamber size much different than the one specified in Fig. 6.

Example:

Output 756 kW (650 Mcal/h) - diameter 60 cm, length 2 m.

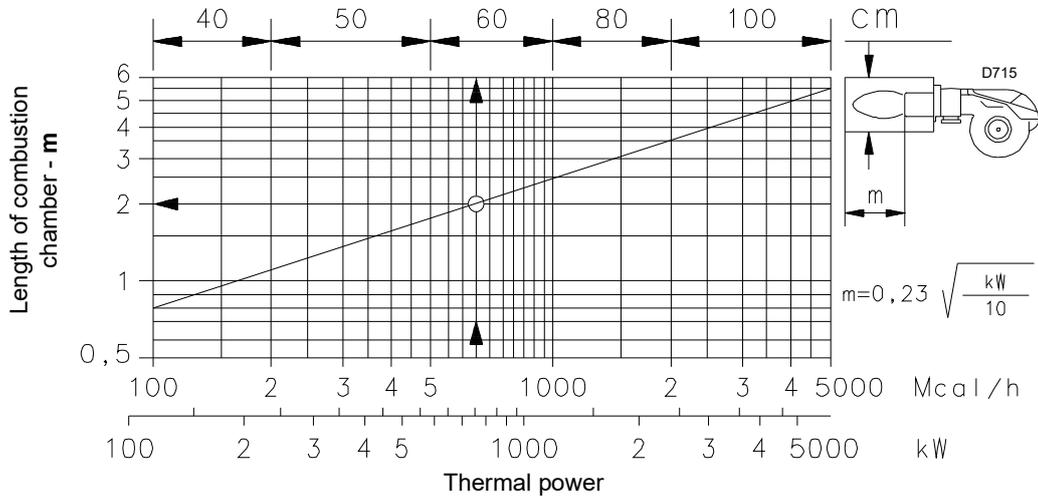


Fig. 6

3.10 Burner description

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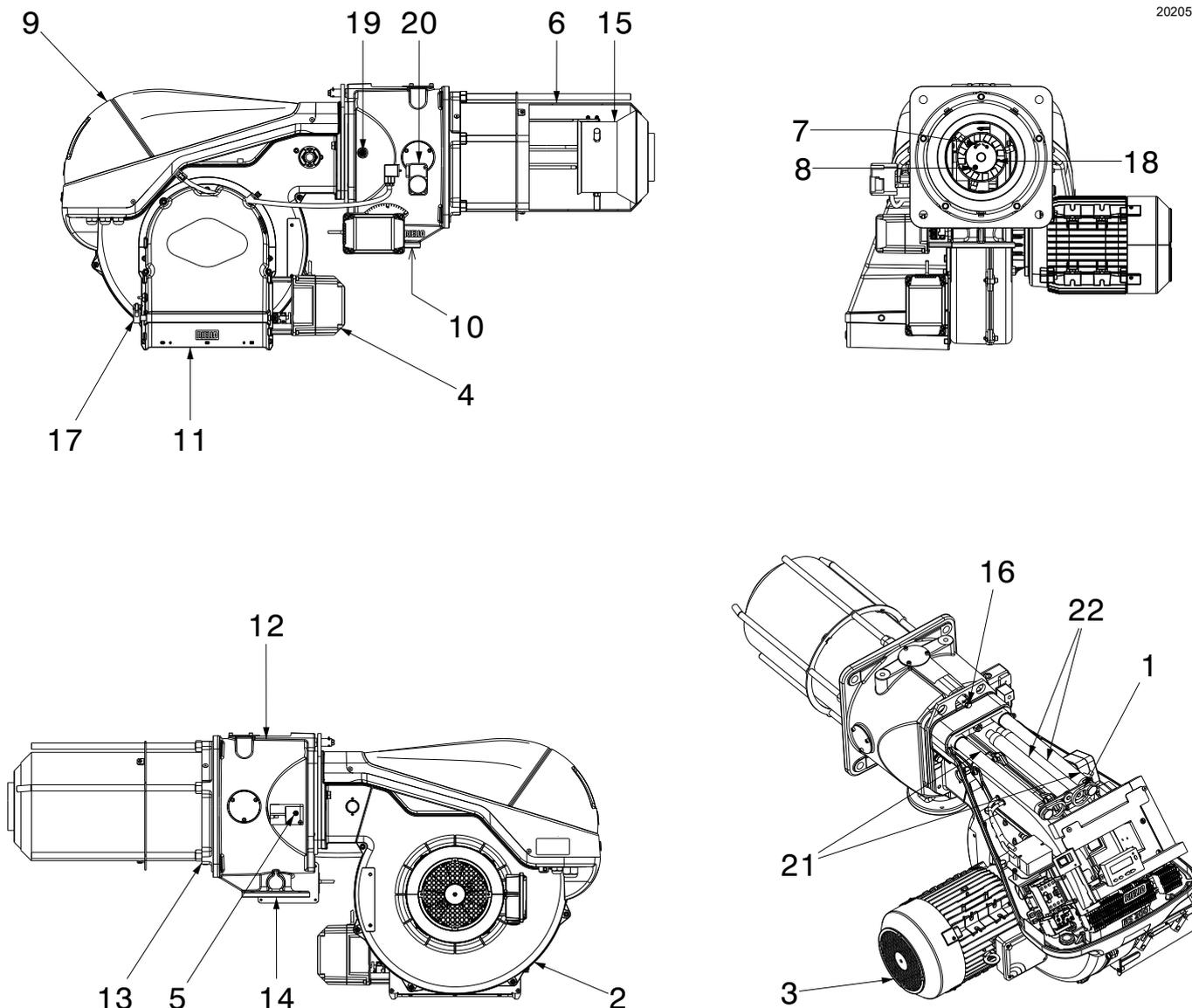


Fig. 7

- 1 Lifting rings
- 2 Fan
- 3 Fan motor
- 4 Air damper servomotor
- 5 Combustion head gas pressure test point
- 6 Combustion head
- 7 Ignition electrodes
- 8 Ionisation probe
- 9 Electrical panel cover
- 10 Gas butterfly valve servomotor
- 11 Fan air inlet
- 12 Pipe coupling
- 13 Gasket for boiler fixing
- 14 Gas butterfly valve
- 15 Shutter
- 16 Combustion head movement screw
- 17 Lever for controlling the dampers with graduated scale
- 18 Flame stability disk
- 19 Combustion head air pressure test point
- 20 Maximum gas pressure switch with pressure test point
- 21 Slide bars for opening the burner and inspecting the combustion head
- 22 Extensions for slide bars



Wait for the components in contact with heat sources to cool down completely.

3.11 Electrical panel description

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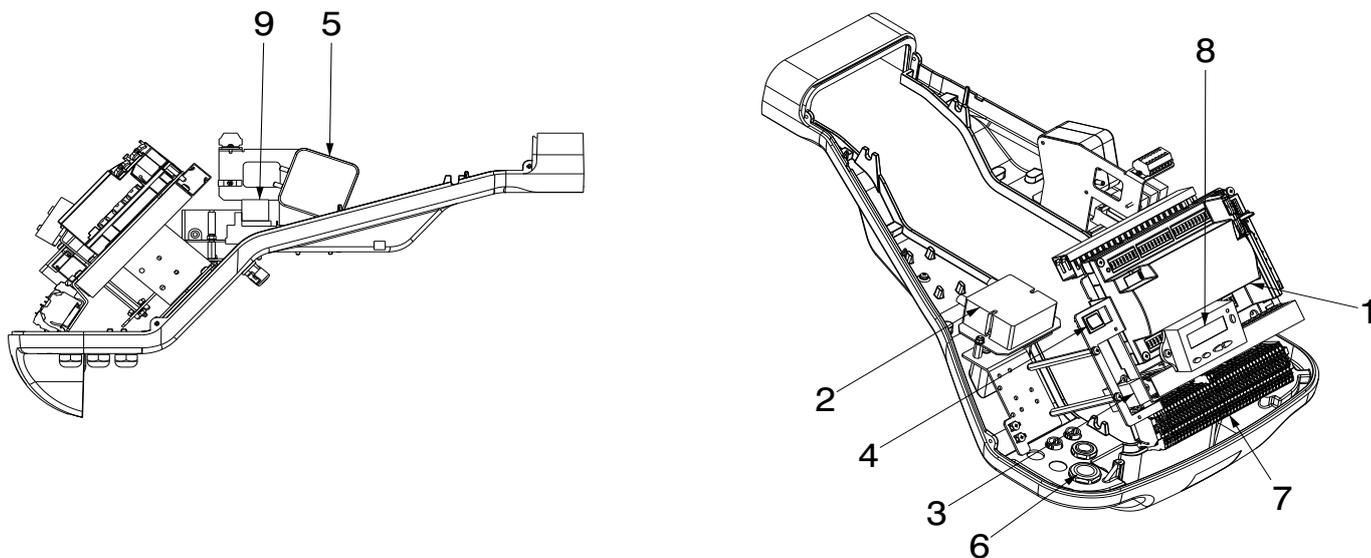


Fig. 8

- 1 Fan motor contactor and thermal relay
- 2 Ignition transformer
- 3 Filter to protect against radio disturbance
- 4 Switch for on/off operation
- 5 Air pressure switch
- 6 Cable grommets for external connections
- 7 Terminal board for electric connection
- 8 Display
- 9 Dry contact relay
- 10 Control box

3.12 Control box for the air/fuel ratio (REC 27 ...)

Warnings



WARNING

To avoid accidents, material and/or environmental damage, observe the following instructions!
The flame control is a safety device! Avoid opening or modifying it, or forcing its operation. Riello S.p.A. cannot assume any responsibility for damage resulting from unauthorised interventions!



Risk of explosion!

An incorrect configuration can provoke fuel overcharging, with the consequential risk of explosion! The operators must be aware that the incorrect setting of the visualisation and operation flame control, and of the positions of the fuel and/or air actuators, can cause dangerous conditions during burner operation.

The flame control is a system to check the burners, based on a microprocessor and equipped with components to adjust and supervise medium and large capacity forced draught burners.

The flame control contains the following components:

- burner management system with valve leak detection control device;
- electronic device to check the fuel/air ratio with a maximum of 2 actuators;
- Modbus interface.



WARNING

For the safety and reliability of the flame control, comply with the following instructions:

- all interventions (assembly and installation operations, assistance, etc.) must be carried out by qualified personnel.
- Before carrying out any checks on the wiring, fully isolate the system from the electric mains (omnipolar separation). Check the system is not powered and cannot be accidentally reconnected. Failure to do this will lead to the risk of electrocution.
- Protection against electrocution from the flame control and all connected electric components is obtained with the correct assembly.
- After every intervention (assembly and installation operations, assistance, etc.), ensure the wiring is in order and that the parameters are correctly set, then perform the safety checks.
- Falls and collisions can negatively affect the safety functions. In this case, the flame control must not be operated, even if it displays no evident damage.
- During the programming of the air-fuel ratio control curves, the technician should constantly observe the quality of the combustion process (for example using a gas analyser) and, in the event of inadequate combustion values or dangerous conditions, should take appropriate action, for example shutting down the system manually.
- The plugs of the connection cables or other accessories can be disconnected when the system has been switched off.

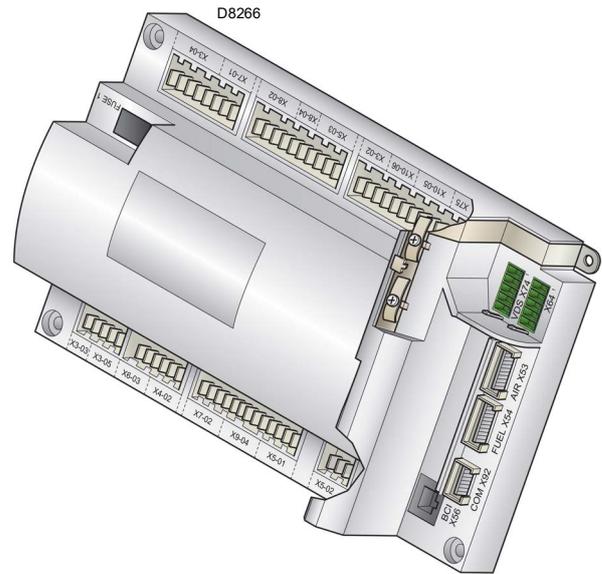


Fig. 9

- The connections to the actuators do not provide a secure separation from the mains voltage. Before connecting or changing the actuators the system should be off to avoid any conditions that could cause the formation of condensation or humidity. Otherwise, before switching on again, make sure that the entire flame control is perfectly dry!
- Static charges must be avoided since they can damage the flame control's electronic components when touched.
- Static charges must be avoided since they can damage the flame control's electronic components when touched.

Technical data

Control box	Mains voltage	AC 230 V -15% / +10%
	Mains frequency	50 / 60 Hz ±6%
	Power absorption	< 30 W
	Safety class	I, with components in compliance with II and III, according to DIN EN 60730-1
Load on 'input' terminals	Fuse on the flame control (can be inspected)	6.3 AT
	Undervoltage	
	<ul style="list-style-type: none"> – Safety switch-off from operating position to mains voltage – Restart when mains voltage picks up 	<ul style="list-style-type: none"> < AC 186V > AC 195V
Cable length	– Main line AC 230 V	Max. 100 m (100 pF / m)
	– Control load (TL1-TL2)	Max. 20 m (100 pF/m)
	– External reset button (RS)	Max 20 m (100 pF/m)
	– Load exit (DC 0/2...10V)	Max. 10 m (100 pF/m)
	– Fuel valve	Max. 3 m (100 pF/m)
	– Other lines	Max. 3 m (100 pF/m)
Environmental conditions	Storage	DIN EN 60721-3-1
	– Climatic conditions	Class 1K3
	– Mechanical conditions	Class 1M2
	– Temperature range	-20 ... +60 °C
	– Humidity	< 95% RH
	Transport	DIN EN 60721-3-2
	– Climatic conditions	Class 2K2
	– Mechanical conditions	Class 2M2
	– Temperature range	-30 ... +60 °C
	– Humidity	< 95% RH
	Operation	DIN EN 60721-3-3
	– Climatic conditions	Class 3K3
– Mechanical conditions	Class 3M3	
– Temperature range	-20 ... +60 °C	
– Humidity	< 95% RH	

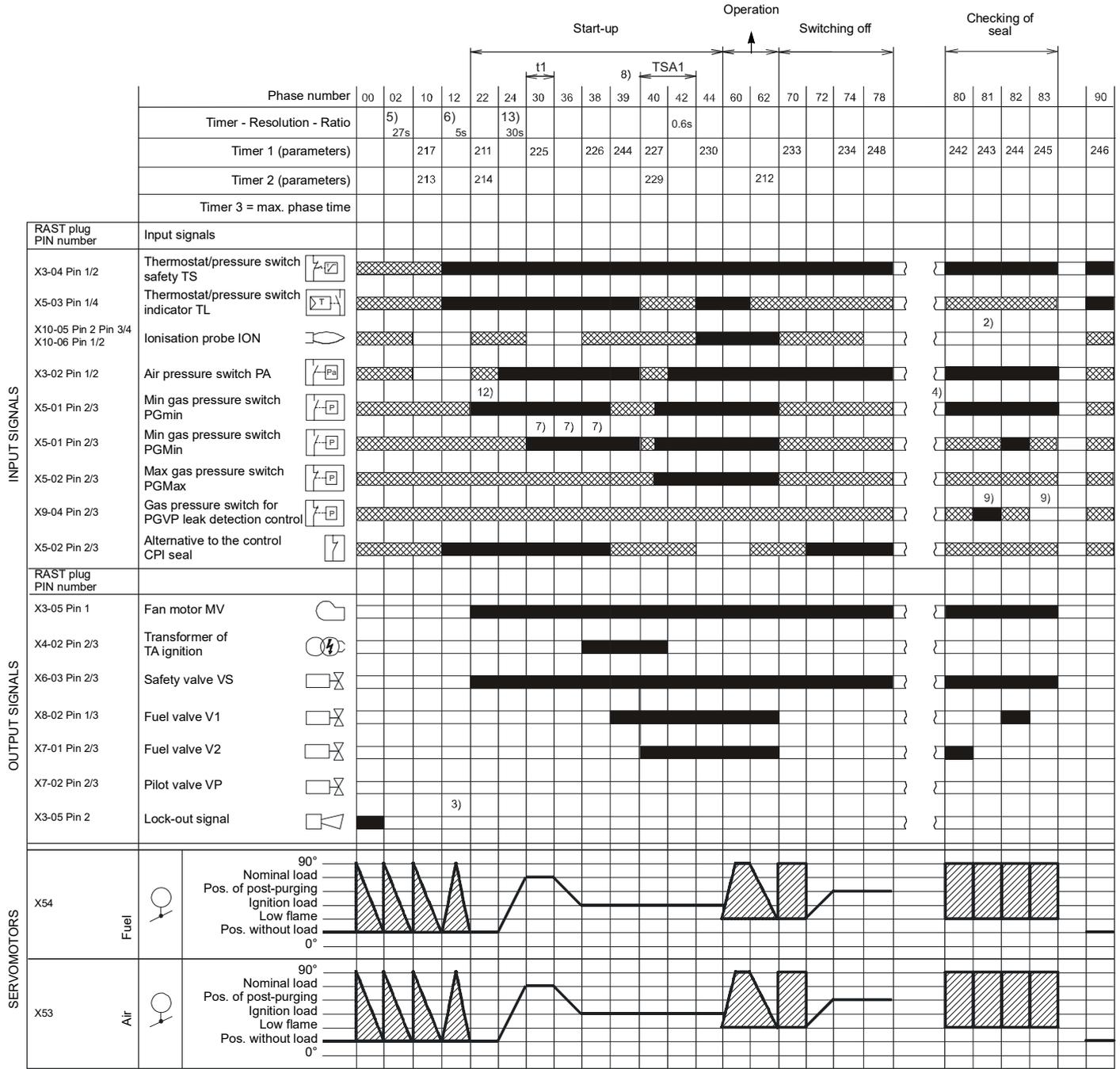
Tab. H



WARNING

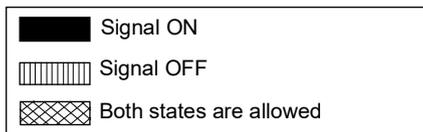
Condensation, the formation of ice and the entry of water are prohibited!

3.13 Operation sequence of the burner



S8870

Fig. 10



3.13.1 List of phases

Phase	Description	Phase	Description
Ph00	Lockout phase	Ph44	t44 = interval time 1
Ph02	Safety phase	Ph60	Operation
Ph10	Closing paused	Ph62	The burner moves to the switching off position
Ph12	Standby	Ph70	t13 = post-combustion time
Ph22	Fan motor(MV) = ON Safety valve (VS) = ON	Ph72	The burner moves to the post-purging position
Ph24	The burner moves to the pre-purging position	Ph74	t8 = post-purging time
Ph30	Pre-purging time	Ph78	t3 = post-purging time
Ph36	The burner moves to the ignition position	Ph80	emptying time (valve leak detection)
Ph38	Ignition phase (TA) = ON	Ph81	Atmospheric time test (valve leak control)
Ph39	Minimum gas pressure switch test (PGmin.)	Ph82	filling time (valve leak detection)
Ph40	Fuel valve (V) = ON	Ph83	pressure test time (valve leak detection)
Ph42	Ignition (TA) = OFF	Ph90	Standby time due to lack of gas

3.14 Operator panel operation

The flame control REC 27 ... is connected directly to the operator panel (Fig. 11).

The buttons allow you to programme the operation and diagnostics menus.

The burner management system is shown on the LCD display (Fig. 12). To simplify the diagnostics, the display shows the operating status, type of problem, and when the problem arose.



WARNING

- Observe the procedures and adjustments shown below.
- All interventions (assembly and installation operations, assistance, etc.) must be carried out by qualified personnel.
- If the display and operator panel are dirty, clean them with a dry cloth.
- Protect the panel from excessive temperatures and liquids.

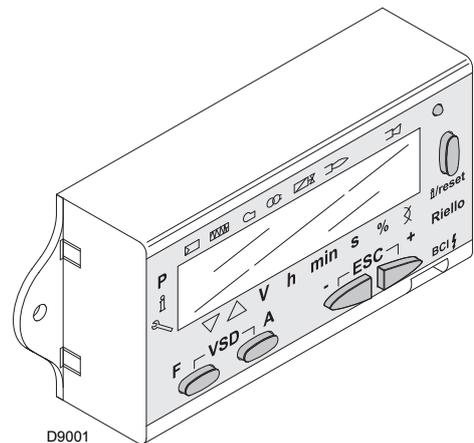


Fig. 11

3.14.1 Description of the symbols on the display

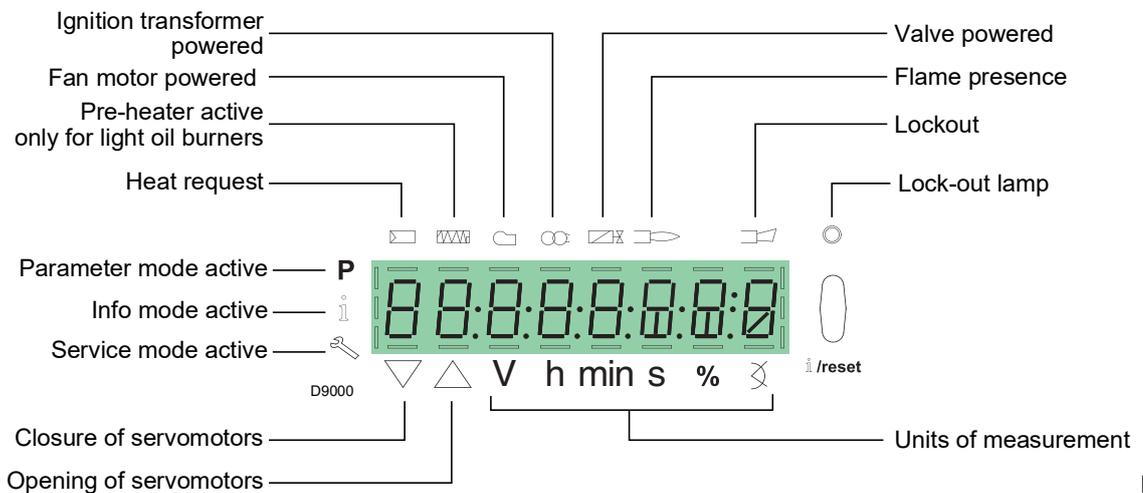
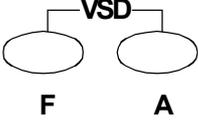
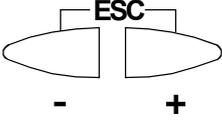


Fig. 12

The brightness of the display can be adjusted from 0 ... 100% with the parameter 126.

3.14.2 Description of the buttons

Button	Button	Function
	Button F	To adjust the fuel servomotor (keep  pressed and adjust the value by pressing  or )
	Button A	To adjust the air servomotor (keep  pressed and adjust the value by pressing  or )
	Buttons A and F VSD function	To change the mode setting parameter P (simultaneously press  and  plus  or )
	Button Info and Enter	<ul style="list-style-type: none"> • Enter in Parameters Mode • Reset in the event of a lockout • Access to a lower level of the menu • To navigate in Mode Info or Service and permits: <ul style="list-style-type: none"> – the selection of the parameter (flashing symbol)(press for <1 s) – access to a lower level of the menu (press from 1...3 s) – access to a higher level of the menu (press from 3...8 s) – access to another Mode (press for > 8 s)
	Button -	Lowering the value <ul style="list-style-type: none"> – Access to a lower point of the modulation curve – Scrolling the parameter list
	Button +	Increasing the value <ul style="list-style-type: none"> – Access to a higher point of the modulation curve – Scrolling the parameter list
	Buttons - and +	Quit function (ESC) (press  and  simultaneously) <ul style="list-style-type: none"> – Does not confirm the value – Access to a higher level of the menu

Tab. I

3.15 Servomotor (SQM33....)

Warnings



WARNING

To avoid accidents, material or environmental damage, observe the following instructions! Do not open, modify or force the actuators.

- All interventions (assembly and installation operations, assistance, etc.) must be carried out by qualified personnel.
- Before modifying the wiring of the servomotor in the connection area, fully disconnect the burner control device from the power supply (omnipolar separation).
- To avoid the risk of electrocution, protect the connection terminals in a suitable manner and correctly fix the cover.
- After every intervention (assembly and installation operations, assistance, etc.), ensure the wiring is in order, then make the safety checks.
- Falls and collisions can negatively affect the safety functions. In this case, the servomotor must not be operated, even if it displays no evident damage.



WARNING

Assembly notes

The connection between the actuator command shaft and the control element must be rigid, without any mechanical play.

Installation notes

- The static torque is reduced when the electrical supply of the actuator is switched off.



WARNING

During the maintenance or replacement of the actuators, be careful not to invert the connectors.

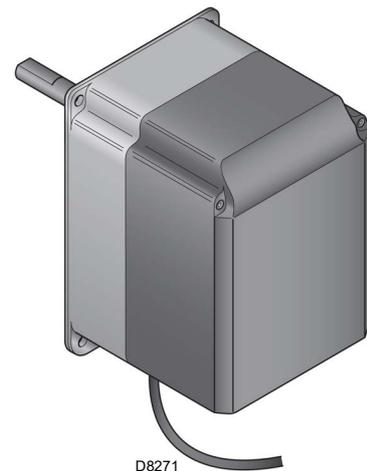


Fig. 13

Technical data

Model	SQM33.5...
Operating voltage	AC / DC 24V ± 20%
Safety class	2 according to EN 60 730
Power absorption	Max. 10 W
Protection level	IP54 in compliance with EN 60 529-1
Cable connection	RAST2,5, connectors
Rotation direction	- GAS servomotor: clockwise - Air servomotor: anticlockwise
	The rotation direction is set in the factory using the flame control parameter REC ...
Rated torque (max.)	3 Nm
Static torque (max.)	3 Nm
Running time (min.) for 90°	5 s.
Weight	approx. 1.4 kg
Environmental conditions:	
Operation	DIN EN 60 721-3-3
Climatic conditions	Class 3K5
Mechanical conditions	Class 3M4
Temperature range	-20...+60°C
Humidity	< 95% rh



WARNING

Rated torque (max.)	3 Nm
Static torque (max.)	3 Nm
Running time (min.) for 90°	5 s.
Weight	approx. 1.4 kg

Tab. J



WARNING

Condensation, the formation of ice and the entry of water are prohibited!

4 Installation

4.1 Notes on safety for the installation

After carefully cleaning all around the area where the burner will be installed, and arranging the correct lighting of the environment, proceed with the installation operations.



All the installation, maintenance and disassembly operations must be carried out with the electricity supply disconnected.



The installation of the burner must be carried out by qualified personnel, as indicated in this manual and in compliance with the standards and regulations of the laws in force.



Combustion air inside the boiler must be free from hazardous mixes (e.g.: chloride, fluoride, halogen); if present, it is highly recommended to carry out cleaning and maintenance more frequently.

4.2 Handling

The packaging of the burner includes a wooden platform, so it is possible to move the burner (still packaged) with a transpallet truck or fork lift truck.



The handling operations for the burner can be highly dangerous if not carried out with the greatest attention: keep any unauthorised people at a distance; check the integrity and suitability of the available means of handling.

Check also that the area in which you are working is empty and that there is an adequate escape area (i.e. a free, safe area to which you can quickly move if the burner should fall).

When handling, keep the load at not more than 20-25 cm from the ground.



After positioning the burner near the installation point, correctly dispose of all residual packaging, separating the various types of material.



Before proceeding with the installation operations, carefully clean all around the area where the burner will be installed.

4.3 Preliminary checks

Checking the consignment



After removing all the packaging, check the integrity of the contents. In the event of doubt, do not use the burner; contact the supplier.



The packaging elements (wooden cage or cardboard box, nails, clips, plastic bags, etc.) must not be abandoned as they are potential sources of danger and pollution; they should be collected and disposed of in the appropriate places.

RBL	A	B	C
D	E		F
GAS-KAASU <input checked="" type="checkbox"/>	G		H
GAZ-AERO	G		H
I			RIELLO SpA I-37045 Legnago (VR)
			CE 0085

D7738

Fig. 14

Checking the characteristics of the burner

Check the identification label of the burner (Fig. 14), showing:

- A the burner model
- B the burner type
- C the cryptographic year of manufacture
- D the serial number
- E the data for electrical supply and the protection level
- F the electrical power consumption
- G the types of gas used and the relative supply pressures
- H the data of the burner's minimum and maximum output possibilities (see Firing rate)
- Warning.** The burner output must be within the boiler's firing rate
- I the category of the appliance/countries of destination



A burner label, or any other component, that has been tampered with, removed or is missing, prevents the definite identification of the burner and makes any installation or maintenance work difficult.

4.4 Operating position



- The burner is designed to operate only in positions 1, 2, 3 and 4 (Fig. 15).
- Installation 1 is preferable, as it is the only one that allows the maintenance operations as described in this manual.
- Installations 2, 3 and 4 permit operation but make maintenance and inspection of the combustion head more difficult.



- Any other position could compromise the correct operation of the appliance.
- Installation 5 is prohibited for safety reasons.

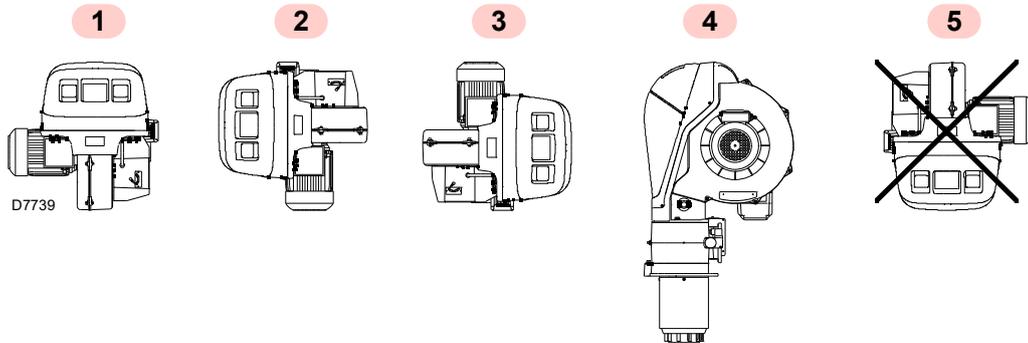


Fig. 15

4.5 Preparing the boiler

4.5.1 Boring the boiler plate

Pierce the closing plate of the combustion chamber, as in Fig. 16. The position of the threaded holes can be marked using the thermal insulation screen supplied with the burner.

4.5.2 Blast tube length

The length of the blast tube must be greater than the thickness of the boiler door complete with its fettling.

For boilers with front flue passes 13)(Fig. 17), a protection in refractory material 11) must be inserted between the boiler fettling 12) and the blast tube 11).

The refractory can have a conical shape (minimum 60°).

This protective fettling must not compromise the extraction of the blast tube.

For boilers with a water-cooled front piece, a refractory lining 11)-12)(Fig. 17) is not necessary, unless expressly requested by the boiler manufacturer.

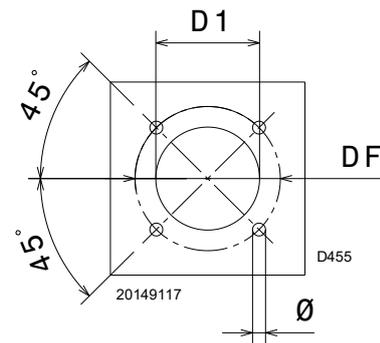


Fig. 16

mm	D1	DF	Ø
RS 68/E ULX	260	325	M 16
RS 120/E ULX	260	325	M 16
RS 160/E ULX	320	368	M 16
RS 200/E ULX	320	368	M 16

Tab. K

4.6 Securing the burner to the boiler



Provide an adequate lifting system of the burner.

Divide the combustion head from the rest of the burner, as shown in Fig. 17; you have to:

- loosen the 4 screws 3) and remove the cover 1);
- remove screws 2) from the two slide bars 5);
- disconnect connector of gas servomotor;
- disconnect the socket of the maximum gas pressure switch 14);
- remove the 2 screws 4);
- draw the burner back on the slide bars 5) by about 100 mm;
- disconnect the electrode and ionisation probe cables, then completely slide out the burner from the slide bars.
- Fix the flange 9) to the plate of the boiler interposing the insulating flange gasket 8) supplied with the unit.
- Use the 4 screws supplied, with a tightening torque of 35 ± 40 Nm, after protecting their thread with anti-seizing products.

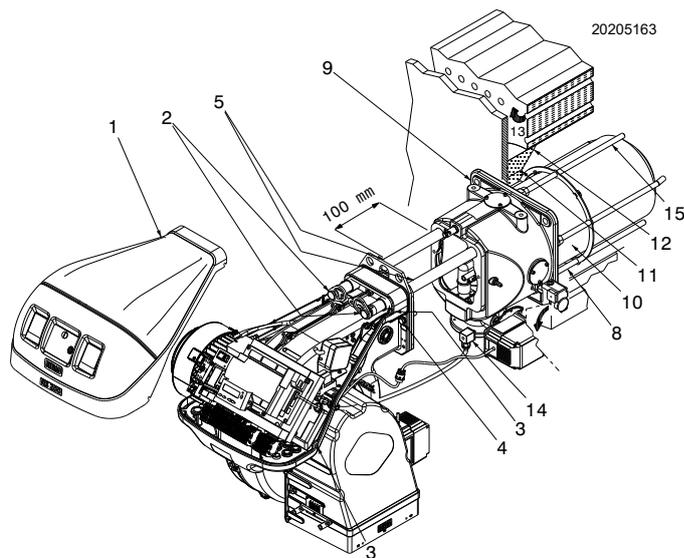


Fig. 17



The burner-boiler seal must be hermetic; after burner start-up check there is no leakage of flue gases into the external environment.



Pay particularly attention to the external gas pipes 15 (Fig. 17) during the burner fixing to the boiler in order to avoid to damage them.

4.7 Access to head internal part

In order to extract the combustion head, proceed as follows:

- unscrew the nuts 1) (Fig. 18);
- extract the internal part 2) of the combustion head.

To reassemble the combustion head, carry out the operations in reverse, tightening the nut 1) at the end.

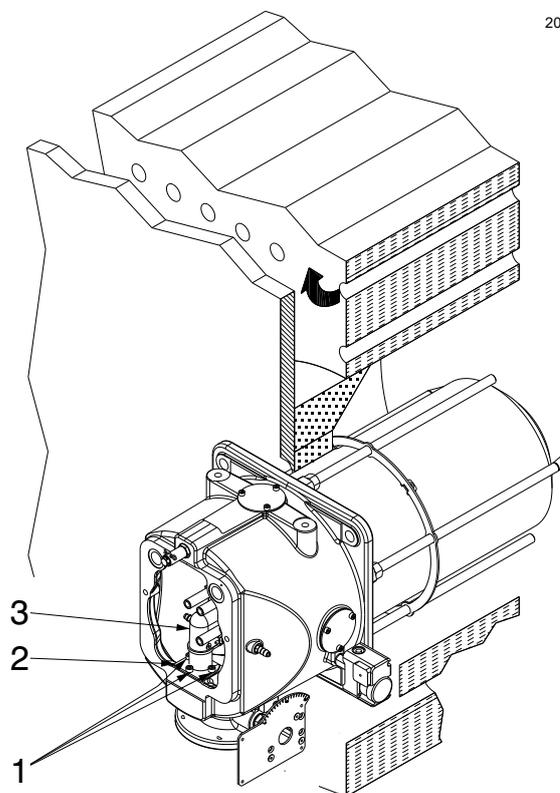


Fig. 18

4.8 Electrode position



Before fixing the burner to the boiler, check the correct positioning of the electrodes as in Fig. 19.

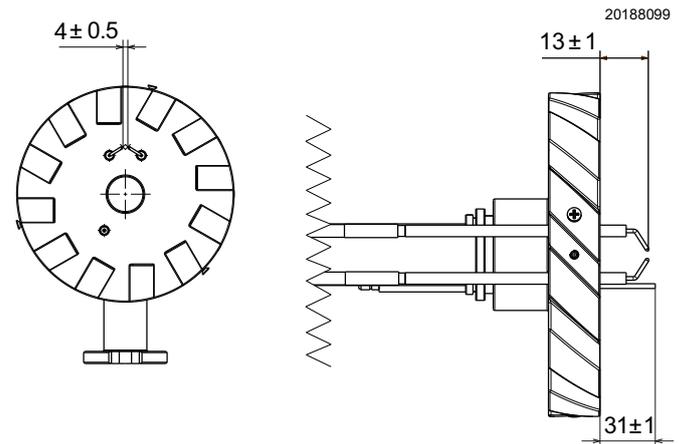


Fig. 19

4.9 Central gas adjustment

As you can see in Fig. 20 the gas flows through the combustion head in two different ways:

- external gas flows from the pipes 1) that surround the head;
- central gas flows from the tube 2) and then through the plates 3) behind the flame disc.

4.9.1 Central gas setting

The factory setting for the central gas is with the following passage holes of the disc 1) in Fig. 21.

RS 68 ULX	7 mm
RS 120 ULX	10.5 mm
RS 160 ULX	8 mm
RS 200 ULX	9 mm

If necessary, modify as indicated in the paragraph "Firing rates" on page 9 and replace the disc 1) as follows:

- loosen the screws 2);
- change the regulator disc 1) with the one supplied as equipment for the following models:

RS 68 ULX	8 mm
RS 120 ULX	12.4 mm
RS 160 ULX	9 mm
RS 200 ULX	12.4 mm

- tighten the screws 2).

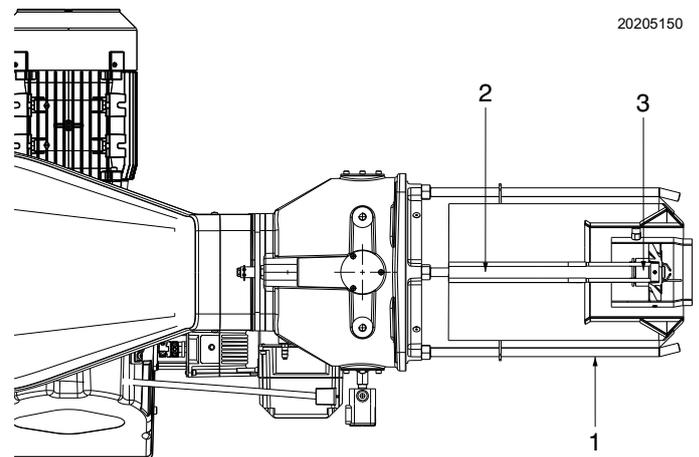


Fig. 20

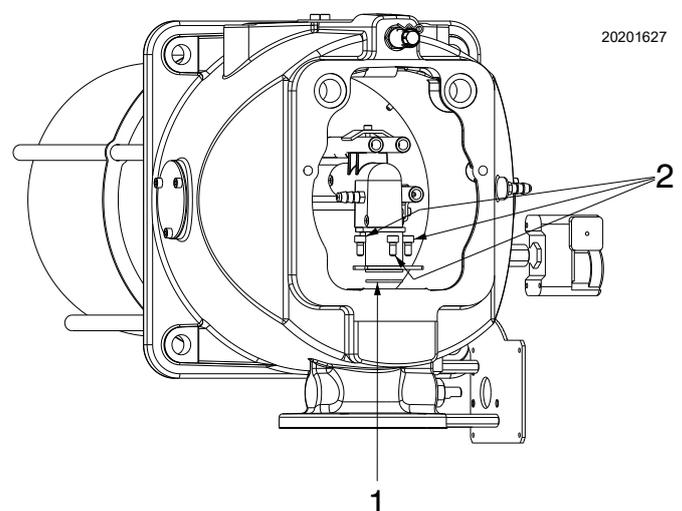


Fig. 21

4.10 Combustion head adjustment

At this point of the installation, the combustion head is fixed to the boiler as shown in Fig. 18 on page 22. It is therefore especially easy to adjust, and this adjustment depends only on the maximum output of the burner.

Turn the screw 1) (Fig. 22) until the notch matches with the front plane 2) of the flange.

The combustion head is opened by turning the screw 1) counter-clockwise.

The combustion head is closed by turning the screw 1) clockwise (Fig. 24 on page 25).



The burner leaves the factory with the combustion head set to notch 0.

This adjustment allows to secure the moving parts during the transport of the burner.

Before the burner start-up, make the adjustments according to the required output and indicated in the diagram (Fig. 23).

NOTE:

The adjustment can be changed according to the specific application.

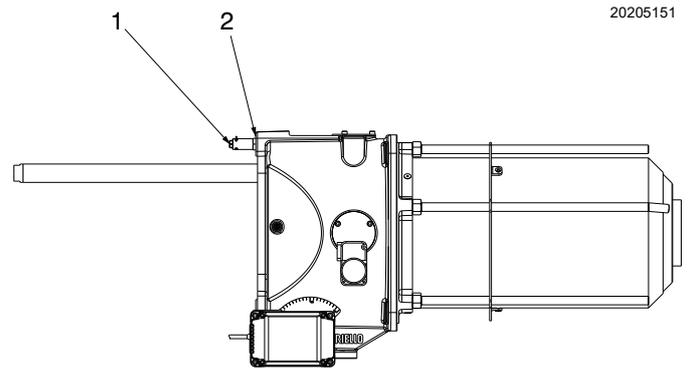
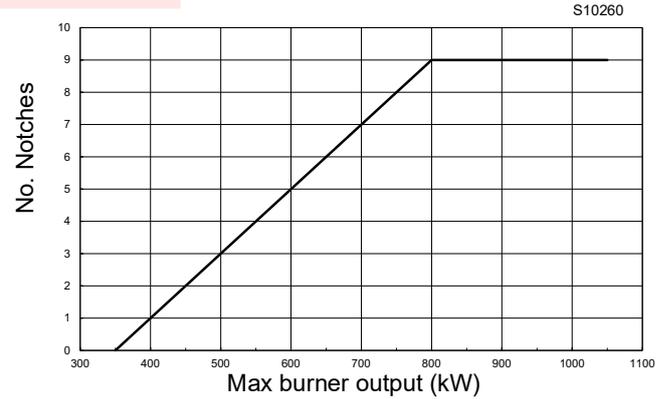
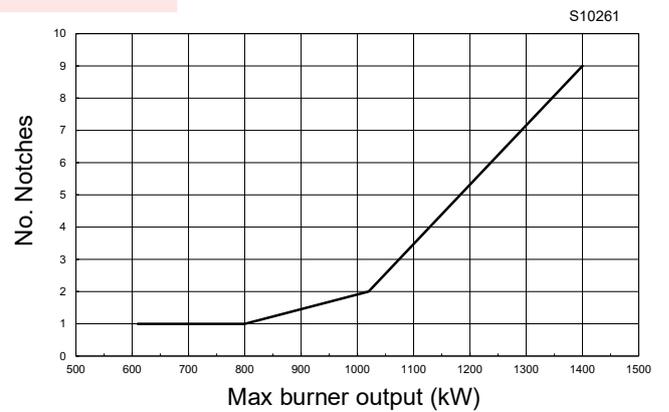


Fig. 22

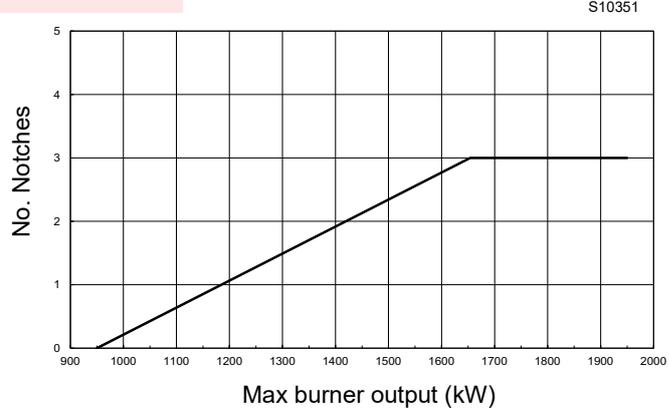
RS 68/E ULX



RS 120/E ULX



RS 160/E ULX



RS 200/E ULX

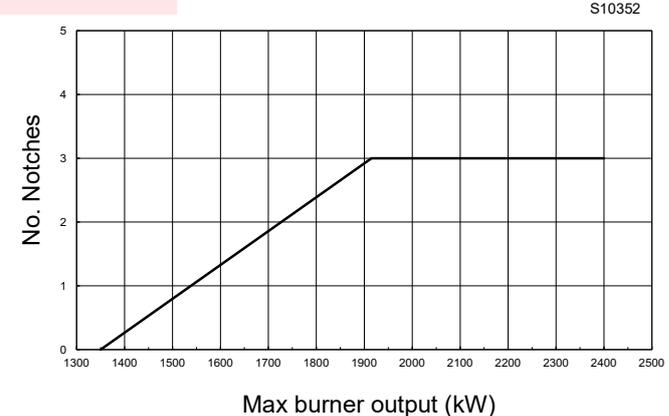


Fig. 23

4.11 Closing the burner

Once the combustion head adjustment is completed:

- reassemble the burner on the slide bars 3) at about 100 mm from the pipe coupling 4) burner in the position shown in Fig. 17 on page 22;
- fit the electrode cable and then slide the burner up to the pipe coupling, the burner in the position indicated in Fig. 24;
- connect the servomotor connector;
- connect the socket of the maximum gas pressure switch;
- refit the screws 2) on the slide bars 3);
- fix the burner to the pipe coupling with the screw 1)(Fig. 24).



WARNING

On closing the burner on the two slide bars, it is advisable to gently pull the high voltage cable outwards until it is slightly taut.

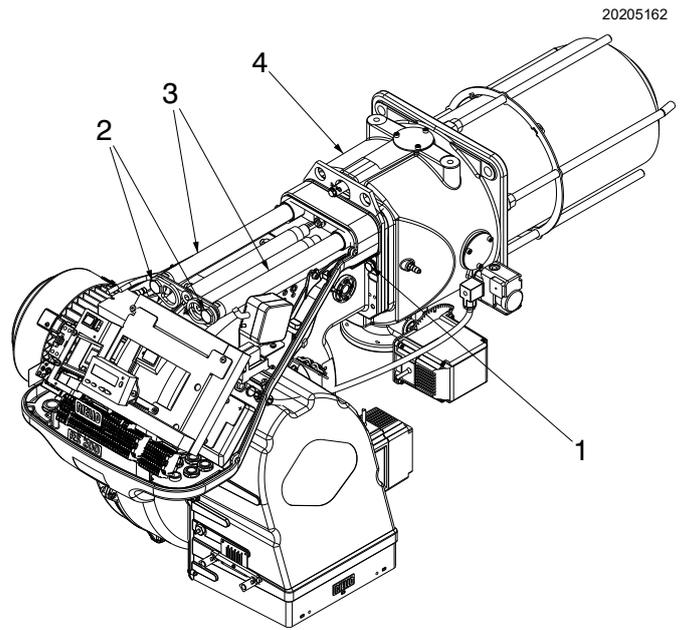


Fig. 24

4.12 Gas feeding



Explosion danger due to fuel leaks in the presence of a flammable source.

Precautions: avoid knocking, attrition, sparks and heat.

Make sure the fuel interception tap is closed before performing any operation on the burner.



The fuel supply line must be installed by qualified personnel, in compliance with current standards and laws.

4.12.1 Gas feeding line (Example) - For functional details refer to the gas train manual

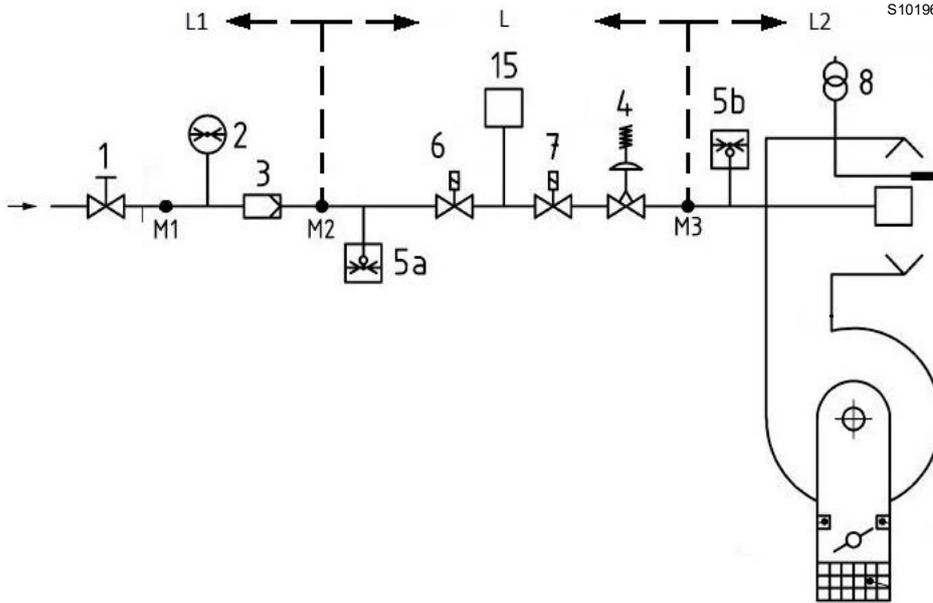


Fig. 25

Key (Fig. 25)

- 1 Manually operated shut-off valve
- 2 Pressure gauge
- 3 Filter
- 4 Governor
- 5a Low pressure protection device
- 5b Max gas pressure switch
- 6 1st safety shut-off valve
- 7 2nd safety shut-off valve
- 8 Ignition device
- 15 Valve proving system
- L Gas train - supplied loose
- L1 Installer responsibility
- L2 Burner
- M1 Pressure outlet
- M2 Pressure outlet
- M3 Pressure outlet

4.12.2 Gas train

Manufactured according to standard EN 676 and provided separately from the burner.

4.12.3 Gas train installation



Disconnect the electrical power using the main switch.



Check that there are no gas leaks.



Pay attention when handling the train: danger of crushing of limbs.



Make sure that the gas train is properly installed by checking for any fuel leaks.



The operator must use the required equipment during installation.

4.12.4 Gas pressure

Each diagram indicate the minimum pressure drops depending on the maximum burner output.

The values shown, refer to:

- Natural gas G 20 NCV 9.45 kWh/Sm³

Calculate the approximate output of the burner in this way:

- subtract the combustion chamber pressure from the gas pressure measured at test point 20)(Fig. 7 on page 12).
- Enter the mbar scale (Fig. 26, Fig. 27, Fig. 28 and Fig. 29) and read the corresponding output by reading on the line.

Example RS 120/E ULX with G20 natural gas:

Fixed Output operation

Gas pressure at test point P1	=	35 mbar
Pressure in combustion chamber	=	5 mbar
	$35 - 5 =$	30 mbar

A pressure of 30 mbar, corresponds to an output of 750 kW with factory setting for central gas.

Example RS 200/E ULX with G20 natural gas:

Fixed Output operation

Gas pressure at test point P1	=	108 mbar
Pressure in combustion chamber	=	8 mbar
	$108 - 8 =$	100 mbar

A pressure of 100 mbar, corresponds to an output of 1750 kW with factory setting for central gas.

This value serves as a rough guide; the effective output must be measured at the gas meter.

To calculate the required gas pressure at test point 20)(Fig. 7 on page 12) set the MAX output required from the burner operation:

- find the nearest output value (Fig. 26, Fig. 27, Fig. 28 and Fig. 29).
- Read the pressure at the test point 20)(Fig. 7 on page 12).
- Add this value to the estimated pressure in the combustion chamber.

Example for RS 120/E ULX with G20 natural gas:

Required burner maximum output operation: 750 kW

Gas pressure at an output of 750 kW	=	30 mbar
Pressure in combustion chamber	=	5 mbar
	$35 + 5 =$	35 mbar

Pressure required at test point 20)(Fig. 7 on page 12).

Example for RS 200/E ULX with G20 natural gas:

Required burner maximum output operation: 1750 kW

Gas pressure at an output of 1750 kW with factory setting for central gas regulation	=	100 mbar
Pressure in combustion chamber	=	8 mbar
	$100 + 8 =$	108 mbar

Pressure required at test point 20)(Fig. 7 on page 12).



The output and gas pressure data refer to operation with gas butterfly valve fully open (90°) on the whole firing rate.

RS 68/E ULX

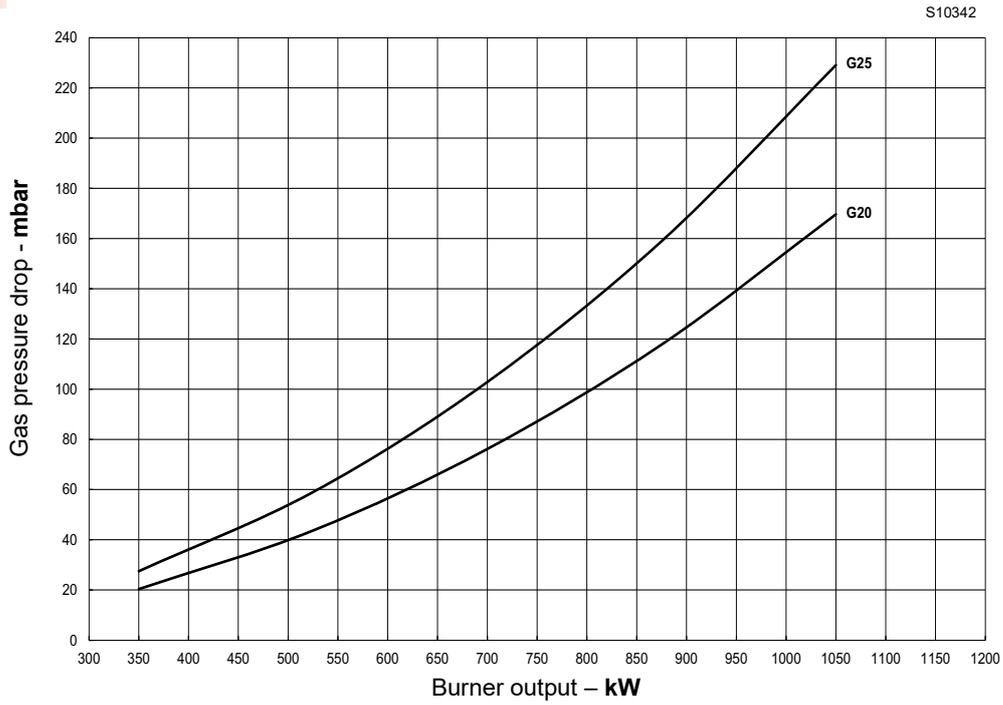


Fig. 26

RS 120/E ULX

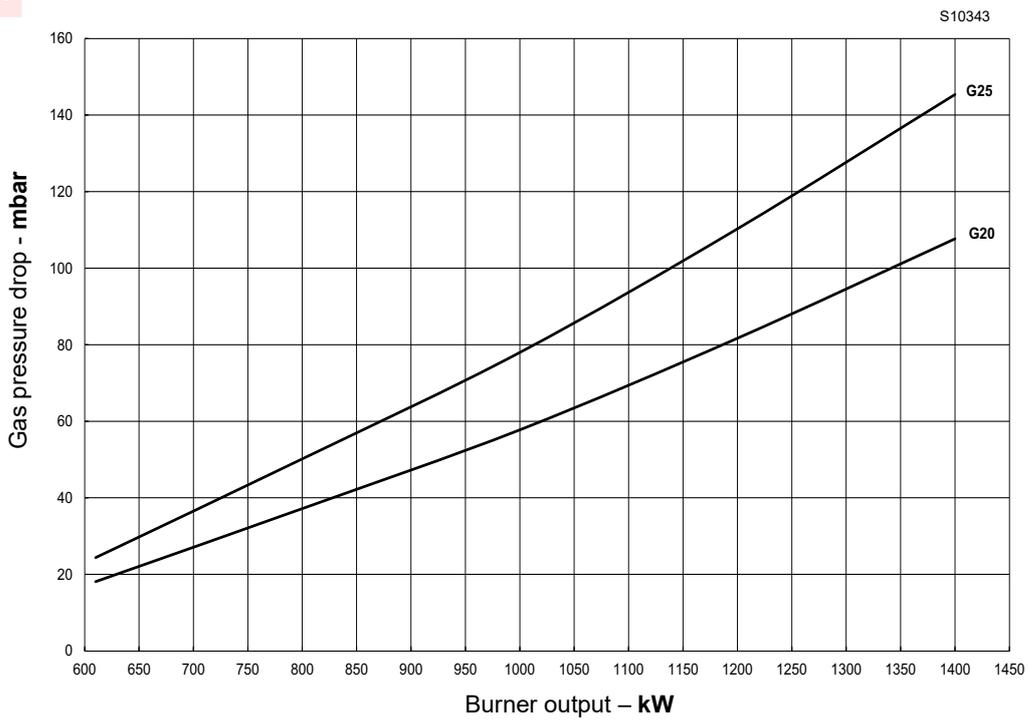


Fig. 27

RS 160/E ULX

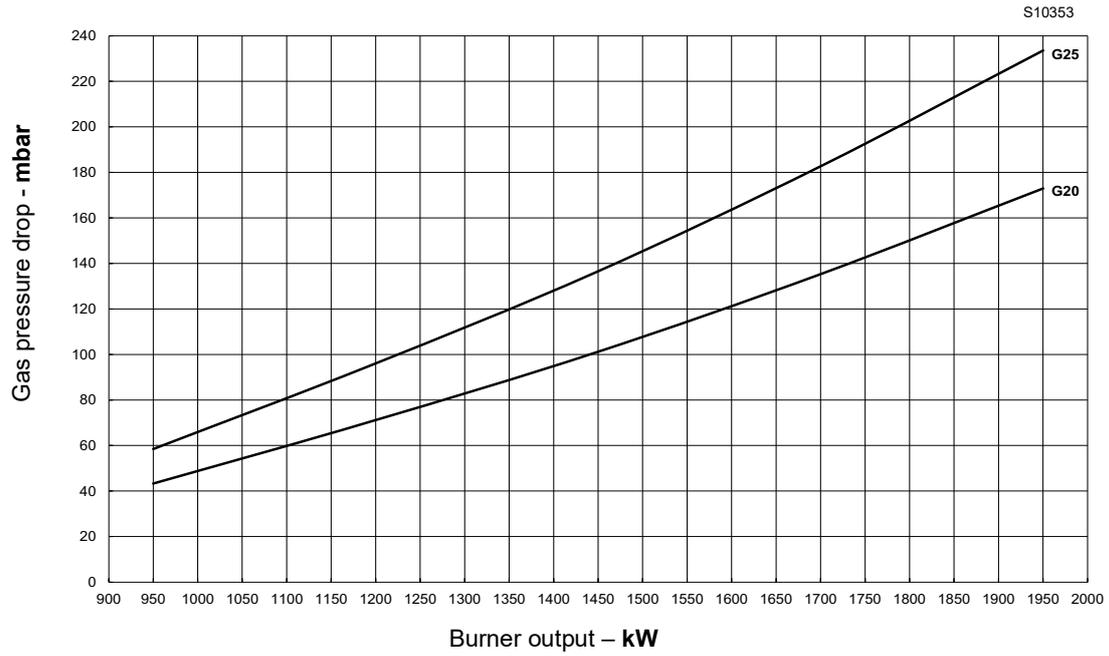


Fig. 28

RS 200/E ULX

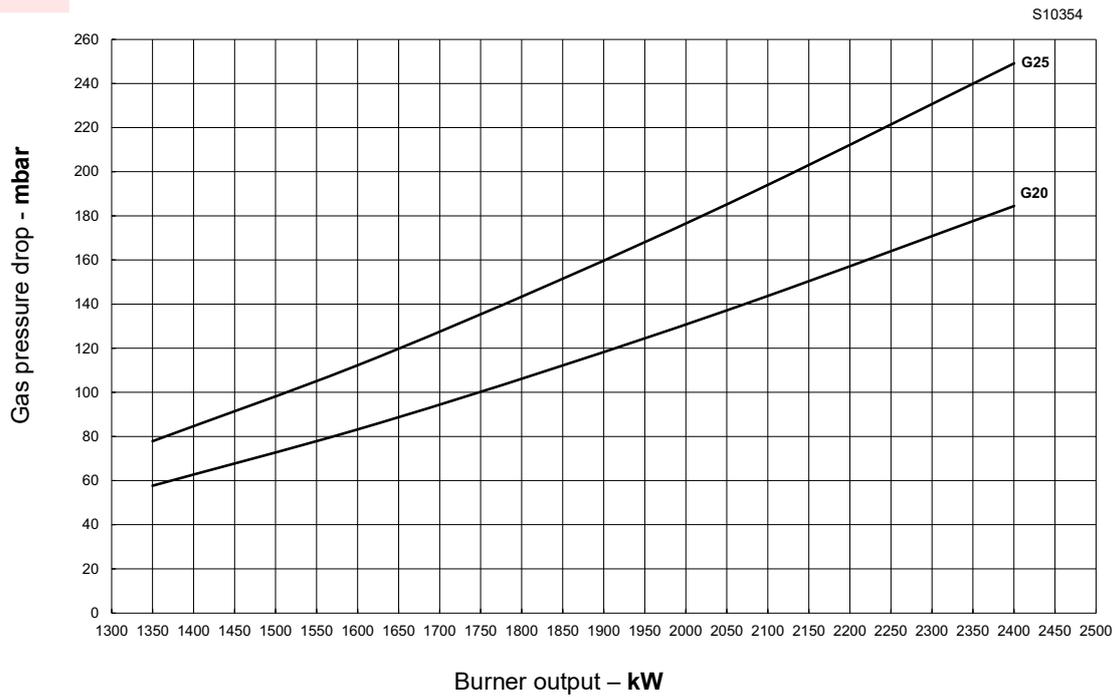


Fig. 29

4.13 Electrical wiring

Notes on safety for the electrical wiring



DANGER

- The electrical wiring must be carried out with the electrical supply disconnected.
- Electrical wiring must be made in accordance with the regulations currently in force in the country of destination and by qualified personnel. Refer to the wiring diagrams.
- The manufacturer declines all responsibility for modifications or connections different from those shown in the wiring diagrams
- Check that the electrical supply of the burner corresponds to that shown on the identification label and in this manual.
- The burner has been type-approved for intermittent use. This means they should compulsorily be stopped at least once every 24 hours to enable the flame control to perform checks of its own start-up efficiency. Normally, burner stopping is guaranteed by the boiler's thermostat/pressure switch. If this is not the case, a time switch should be fitted in series to TL to stop the burner at least once every 24 hours. Refer to the wiring diagrams.
- The electrical safety of the device is obtained only when it is correctly connected to an efficient earthing system, made according to current standards. It is necessary to check this fundamental safety requirement. In the event of doubt, have the electrical system checked by qualified personnel. Do not use the gas tubes as an earthing system for electrical devices.
- The electrical system must be suitable for the maximum power absorption of the device, as indicated on the label and in the manual, checking in particular that the section of the cables is suitable for that level of power absorption.
- For the main power supply of the device from the electricity mains:
 - do not use adapters, multiple sockets or extensions;
 - use a multiple pole switch with at least a 3mm gap between the contacts (overvoltage category III), as envisaged by the present safety standards.
- Do not touch the device with wet or damp body parts and/or in bare feet.
- Do not pull the electric cables.

Before carrying out any maintenance, cleaning or checking operations:



DANGER

Disconnect the electrical supply from the burner by means of the main system switch.



DANGER

Close the fuel interception tap.



DANGER

Avoid condensate, ice and water leaks from forming.

If the hood is still present, remove it and proceed with the electrical wiring according to the wiring diagrams.

Use flexible cables in compliance with the EN 60 335-1 standard.

4.13.1 Supply cables and external connections passage

20201630

All the cables to be connected to the burner should be routed through cable grommets. See Fig. 30.

Cable grommets can be used in different manners; for example:

- 1 Three-phase power supply
- 2 Consent/safety
- 3 Minimum gas pressure switch
- 4 Gas valve leak detection control kit
- 5 Gas train
- 6 Single-phase power supply
- 7 Available
- 8 Available

Cable grommets used in the factory:

- A Air servomotor
- B Maximum gas pressure switch
- C Gas servomotor
- D Fan motor

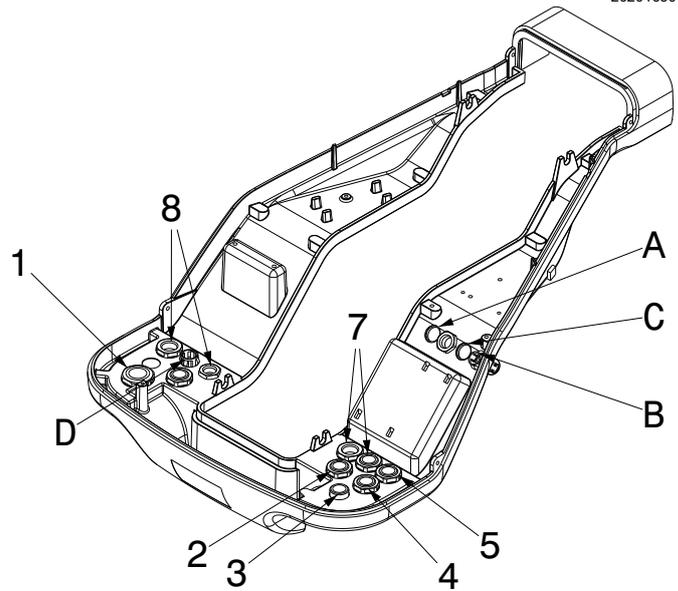


Fig. 30



After carrying out maintenance, cleaning or checking operations, reassemble the cover and all the safety and protection devices of the burner.

4.14 Calibration of the thermal relay

The thermal relay serves to avoid damage to the motor due to an excessive absorption increase or if a phase is missing.

For calibration 2), see the table in the wiring diagram.

To reset, in case of an intervention of the thermal relay, press the "RESET" button 1) of Fig. 31.

The red "TEST" button 3) opens the NC (95-96) contact and stops the motor.

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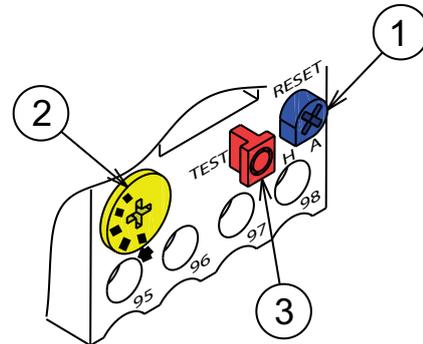


Fig. 31



The automatic reset (Position "A" of button 1) can be dangerous.

This operation is not foreseen in the burner operation, always leave the button to "H". **Therefore, do not position the "RESET" button 1) on "A".**

5 Start-up, calibration and operation of the burner

5.1 Notes on safety for the first start-up



The first start-up of the burner must be carried out by qualified personnel, as indicated in this manual and in compliance with the standards and regulations of the laws in force.



Check the correct working of the adjustment, command and safety devices.



Before igniting the burner, see the paragraph "Safety test - with gas feeding closed" on page 52

5.2 Adjustments prior to ignition

Combustion head adjustment has already been described in the section **"Combustion head adjustment"** on page 24.

In addition, the following adjustments must also be made:

- ensure that the gas supply company has carried out the supply line vent operations, eliminating air or inert gases from the piping.
- Slowly open the manual valves situated upstream of the gas train.
- Adjust the minimum gas pressure switch (Fig. 36 on page 36) to the start of the scale.
- Adjust the maximum gas pressure switch (Fig. 35 on page 35) to the end of the scale.
- Adjust the air pressure switch (Fig. 34 on page 35) to the start of the scale.
- Adjust the pressure switch for the valve leak detection control device (PVP Kit)(Fig. 37 on page 36), if present, according to the instructions supplied with the Kit itself.
- Check the gas supply pressure by connecting a pressure gauge to the pressure test point 1)(Fig. 32) of the minimum gas pressure switch: it must be lower than the maximum allowed pressure of the gas train, as shown on the characteristics label.



An excessive gas pressure can damage the components of the gas train and lead to a risk of explosion.

- Bleed the air from the piping of the gas train, connecting a plastic tube to the pressure test point 1)(Fig. 26) of the minimum gas pressure switch. Take the vent tube outside the building so you can notice the smell of gas.
- Connect two lamps or testers to the two gas line solenoids to check the exact moment at which voltage is supplied. This operation is unnecessary if each of the two solenoids is equipped with an indicator light that signals voltage passing through.



Before starting up the burner, it is good practice to adjust the gas train so that ignition takes place in conditions of maximum safety, i.e. with gas delivery at the minimum.

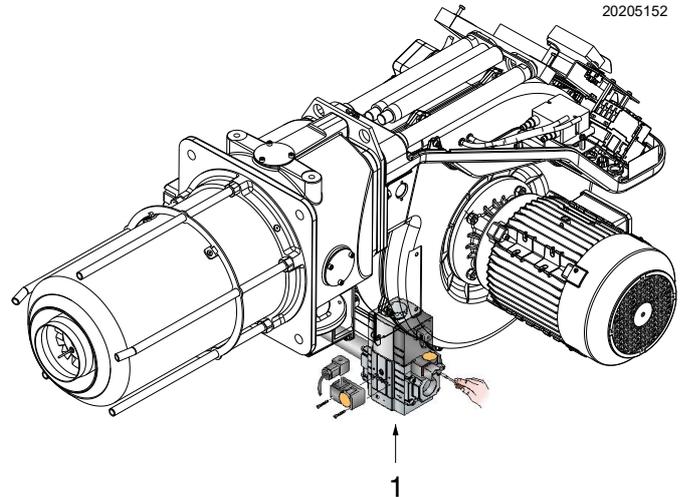


Fig. 32

5.3 Burner start-up

Feed electricity to the burner via the disconnecting switch on the boiler panel.

Close the thermostats/pressure switches and turn the switch 4)(Fig. 8 on page 13) to position “(1) - ON”.



DANGER

Check that the lamps or testers connected to the solenoid valves, or the pilot lights on the solenoid valves, indicate that no voltage is present.

If they indicate the presence of voltage, stop the burner immediately and check the electric connections.

As the burner is not fitted with a device to check the sequence of the phases, the rotation of the motor may be incorrect.

As soon as the burner starts place yourself in front of the cooling fan of the fan motor and check that it turns anticlockwise. See Fig. 33.

If this is not the case:

- set the switch 4)(Fig. 8 on page 13) to “(0) - OFF” and wait until the flame control carries out the switching off phase;
- disconnect the burner from the power supply;
- invert the phases on the three-phase power supply.

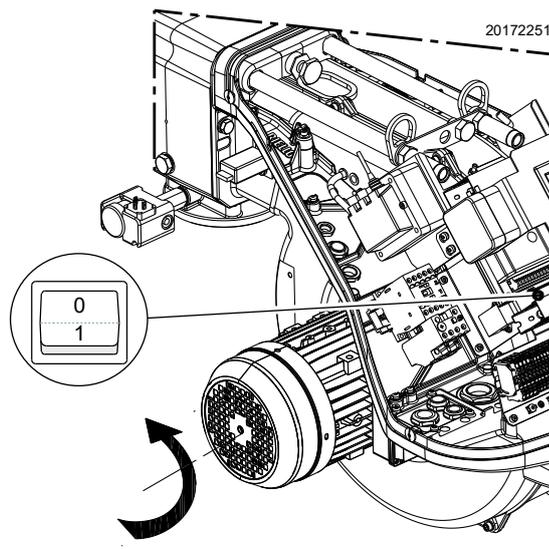


Fig. 33

5.4 Air / fuel adjustment

Air/fuel synchronisation is carried out with the relevant air and gas servomotors by logging a calibration curve by using the flame control.

It is advisable, to reduce the loss and for a wide calibration field, to adjust the servomotors to the maximum of the output used, the nearest possible to the maximum opening (90°).

The choking of the air, taking into account the maximum combustion output, takes place by varying the adjustment of the combustion head (see “**Combustion head adjustment**” on page 24).

On the gas butterfly valve, the fuel step according to the burner output required, with servomotor completely open, is carried out by the pressure stabiliser on the gas train.

5.4.1 Air adjustment for maximum output

- Adjust the servomotor to maximum opening (nearly 90°) so that the air butterfly valves are entirely open.

5.4.2 Air/fuel adjustment and output modulation system

The air/gas regulator and output modulation system equipping **RS/E** series burners performs a number of integrated functions to optimise burner function, in both individual installations and in combination with other units (e.g. double furnace boiler or multiple heat generators in parallel).

The basic system functions control:

- 1 The dosage of the air and fuel through positioning using direct servocommands of the relevant valves eliminating the possible play in the calibration systems with mechanical cam lever mechanisms, used on traditional modulating burners.
- 2 The modulation of the burner output in accordance with the load required by the system, with maintenance of the pressure or temperature of the boiler at the operating values set.
- 3 The sequence (cascade adjustment) of more than one boiler through the suitable connection of the various units and the activation of the internal software of the individual systems (option).

Further interfaces and communication functions with computers, for remote control or integration in central supervision systems are available on the basis of the configuration of the system.



WARNING

The first start up and every further internal setting operation of the adjustment system or the expansion of the base functions require access by means of password and are to be carried out by service personnel who are especially trained for the internal programming of the instrument and the specific application created with this burner.

5.4.3 Burner adjustment

The optimum adjustment of the burner requires an analysis of flue gases at the boiler outlet.

Adjust in sequence:

- 1 - Output upon ignition
- 2 - MAX output
- 3 - MIN output
- 4 - Intermediate outputs between Min. and Max.
- 5 - Air pressure switch
- 6 - Maximum gas pressure switch
- 7 - Minimum gas pressure switch

5.4.4 Output upon ignition

Ignition must occur at a lower output than the max. operation output. Regulations provide that the ignition output of this burner must be equal to or less than 1/3 of the MAX operation output.

Example:

MAX operation output of 600 kW.

The ignition output must be equal to or less than 200 kW with $t_s = 3s$

In order to measure the ignition output:

- disconnect the plug-socket on the ionisation probe cable (the burner will fire and then go into lockout after the safety time has elapsed);
- perform 10 consecutive ignitions with lockouts;
- on the meter, read the quantity of gas burned: This quantity must be equal to, or lower than, the quantity given by the formula, for $t_s = 3s$:

$$V_g = \frac{Q_a \text{ (max. burner delivery)} \times n \times t_s}{3600}$$

V_g volume supplied in ignitions carried out (Sm³)

Q_{ai} ignition delivery (Sm³/h)

n number of ignitions (10)

t_s safety time (sec)

Example for gas G20 (9.45 kWh/Sm³):

ignition output 200 kW corresponding to

$$\frac{200}{9.45} = 21.16 \text{ Sm}^3/\text{h}$$

After 10 ignitions with their lockouts, the delivery indicated on the meter must be equal to or less than:

$$V_g = \frac{21.16 \times 10 \times 3}{3600} = 0,176 \text{ Sm}^3$$

Air adjustment

The adjustment of the air is carried out by changing the angle of the air damper changing the degrees of the air servomotor inside the flame control programme.

5.4.5 Maximum output

The MAX output must be set within the firing rate (Fig. 5 on page 10).

Adjustment of gas delivery

Measure the gas delivery on the gas meter. As an indicative guide it can be taken from Fig. 26, Fig. 27, Fig. 28 e Fig. 29 on page 29, just read the gas pressure on the pressure gauge (shown in Fig. 32 on page 32) and follow the instructions given on page 27.

- If it is necessary to reduce it, lower the output gas pressure via the pressure adjuster located beneath the gas valve.
- If delivery needs to be increased, increase the adjuster outlet gas pressure.

Air adjustment

If necessary vary the degrees of the air servomotor.

Indication for the burner ignition

In Tab. L the calibrations of the air and gas servomotors at the ignition point for each model are summarized according to the change of the maximum burnt power.

Ignition point - RS 68 ULX -

Maximum power input (kW)	1050	800	350
Gas motor/butterfly setting	8°	8°	10°
Air servomotor/damper setting	20°	18°	15°

Ignition point - RS 120 ULX -

Maximum power input (kW)	1450	1030	560
Gas motor/butterfly setting	6°	7°	10°
Air servomotor/damper setting	14°	14°	15°

Ignition point - RS 160 ULX -

Maximum power input (kW)	1950	1650	950
Gas motor/butterfly setting	1°	1°	10°
Air servomotor/damper setting	1°	1°	2°

Ignition point - RS 200 ULX -

Maximum power input (kW)	2400	1910	1350
Gas motor/butterfly setting	10°	10°	10°
Air servomotor/damper setting	3°	3°	2°

Tab. L

To determine the calibrations to use at the first start, proceed as follows:

- 1 Determine the maximum power required by the burner.
- 2 Open the combustion head as indicated in Fig. 22 on page 24.
- 3 Calculate the pressure required downstream of the gas train: this value is given by the sum of the boiler back pressure at the maximum burnt power and the pressure drop read on the diagrams of Fig. 26, Fig. 27, Fig. 28 and Fig. 29 on page 29.
- 4 Set the air and gas servomotors as suggested in Tab. L. If the maximum power falls between two indicated values, take an intermediate value between the two according to the opening degrees of the air and gas servomotors.



At the first ignition it is not recommended to use an air servomotor setting that exceeds the suggested setting by 10% .

5.4.6 Minimum output

The MIN output must be set within the firing rate (Fig. 5 on page 10).

5.5 Final calibration of the pressure switches

5.5.1 Air pressure switch

Adjust the air pressure switch (Fig. 34) after having performed all other burner adjustments with the air pressure switch set to the start of the scale.

With the burner working at MIN output, insert a combustion analyser in the stack, slowly close the suction inlet of the fan (for example, with a piece of cardboard) until the CO value does not exceed 100 ppm.

Slowly turn the appropriate knob clockwise until the burner goes into lockout.

Check the indication of the arrow pointing upwards on the graduated scale. Turn the knob clockwise again, until the value shown on the graduated scale corresponds with the arrow pointing downwards, and so recovering the hysteresis of the pressure switch (shown by the white mark on a blue background, between the two arrows).

Now check the correct start-up of the burner. If the burner locks out again, turn the knob slightly anticlockwise. During these operations it may be useful to measure the air pressure with a pressure gauge.

The connection of the pressure gauge is shown in Fig. 34. The standard configuration is that with the air pressure switch connected in absolute mode. Note the presence of a "T" connection, not supplied.

In certain applications in strong depression situations, the connection of the pressure switch does not allow it to change over. In this case it is necessary to connect the pressure switch in differential mode, applying a second tube between the air pressure switch and the fan suction line mouth.

In this case also, the pressure gauge must be connected in differential mode, as shown in Fig. 34.

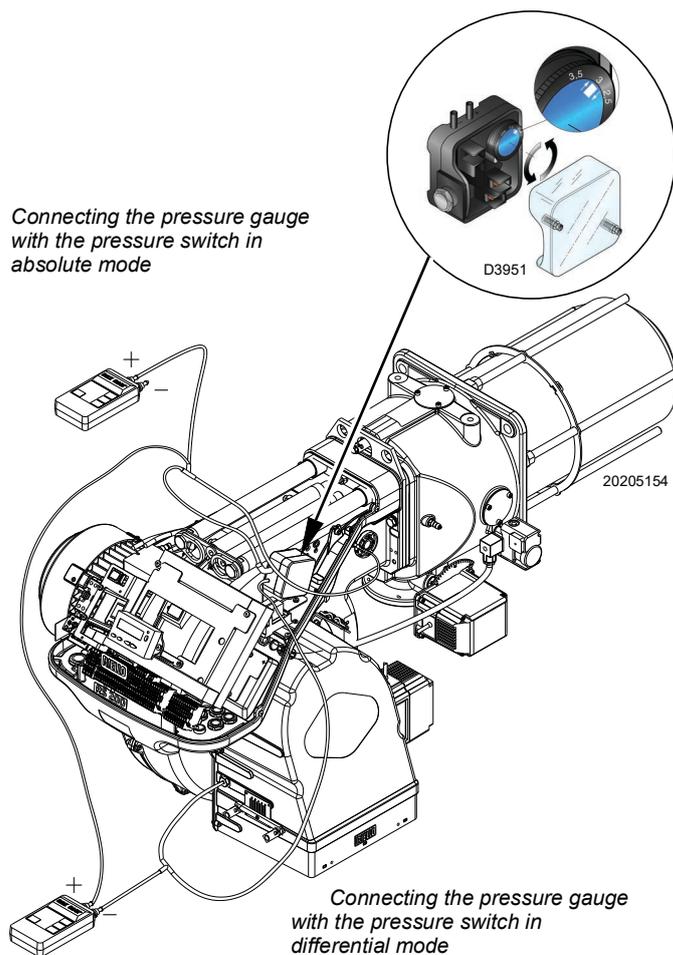


Fig. 34

5.5.2 Maximum gas pressure switch

Adjust the maximum gas pressure switch (Fig. 35) after making all other burner adjustments with the maximum gas pressure switch set to the end of the scale.

To calibrate the maximum gas pressure switch, open the tap and then connect a pressure gauge to its pressure test point.

The maximum gas pressure switch must be regulated to a value no higher than 30% of the measurement read on the gauge when the burner is working at maximum output.

After making the adjustment, remove the pressure gauge and close the tap.

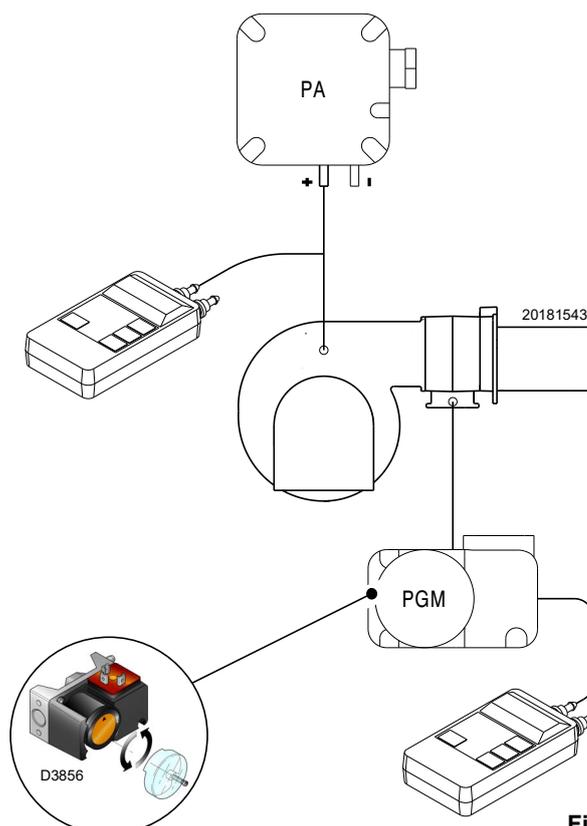


Fig. 35

5.5.3 Minimum gas pressure switch

Adjust the minimum gas pressure switch (Fig. 36) after having adjusted the burner, the gas valves and the gas train stabiliser. With the burner operating at maximum output:

- install a pressure gauge downstream of the gas train stabiliser (for example at the gas pressure test point on the burner combustion head);
- choke slowly the manual gas cock until the pressure gauge detects a decrease in the pressure read of about 0.1 kPa (1 mbar). In this phase, verify the CO value which must always be less than 100 mg/kWh (93 ppm).
- Increase the adjustment of the gas pressure switch until it intervenes, causing the burner shut-down;
- remove the pressure gauge and close the cock of the gas pressure test point used for the measurement;
- open completely the manual gas cock.

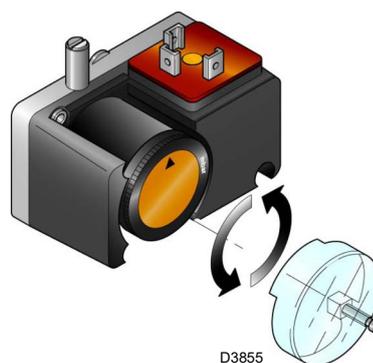


Fig. 36

5.5.4 PVP pressure switch kit

Adjust the pressure switch for the valve leak detection control device (PVP Kit)(Fig. 37), if present, according to the instructions supplied with the Kit itself.



1 Kpa = 10 mbar

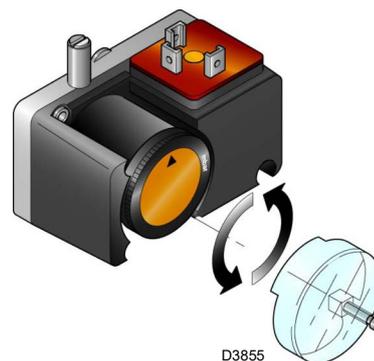


Fig. 37

7 Control and display

7.1 Visualisation and programming mode

7.1.1 Normal mode

The Normal mode is the standard operation mode visualised on the operator panel display. It is the main level of the menu.

- Visualises the operation conditions and allows you to modify the operation point of the burner manually.
- It does not require any use of the keys of the Operator Panel.
- It allows access to the other visualisation and programming modes.

From Normal mode you can access other levels:

- Info mode (**InFo**)
- Service mode (**SEr**)
- Parameter mode (**PArA**)

Some examples in the standard conditions are given below.

7.1.1.1 Burner in stand-by display

The burner is in the heat request waiting mode, or the selector "0-1" (Fig. 33 on page 33) is at "0".



7.1.1.2 Display during starting / stopping

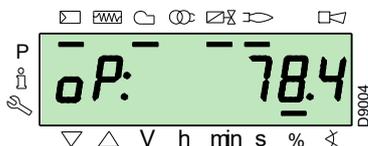
The display visualises the various phases of the start-up, ignition and switch-off of the burner.

In the example, the display indicates that the burner is in **Phase 30** (see diagram Fig. 38) and there are 12 seconds until the next phase.



7.1.1.3 Display of the work position

The burner is working in the requested load position (in the example alongside, **78.4%**).



7.1.1.4 Error state message, display of the errors and information

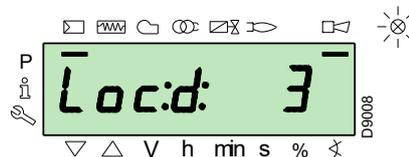
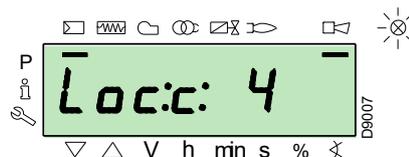
The display visualises alternately the error code (in the example **c: 12**) and the relative diagnostic (in the example **d: 0**).

The system goes into safety mode and the message shown in the next figure appears.

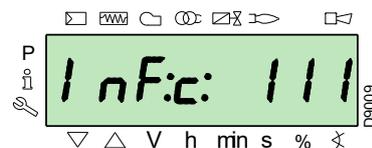


The burner goes into lockout.

The display visualises alternately the lockout code (in the example alongside **c: 4**) and the relative diagnostic (in the example alongside **d: 3**). The red lockout lamp is on.

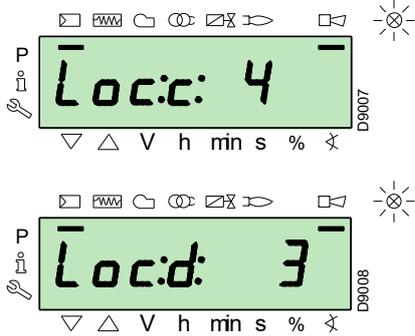


The display visualises alternately an error code and a diagnostic, which does not take the system into safety mode.

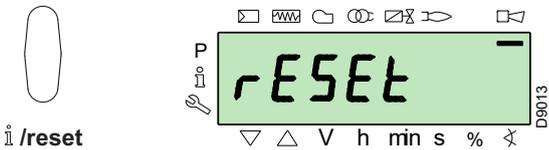


7.1.1.5 Reset procedure

The burner is in lockout when the red indicator light on the operator panel is lit up, and the display visualises the lockout code (in the example alongside **c: 4**) and the relative diagnostics (in the example **d: 3**) alternately.



To reset, press the “i/reset” key for 1 s: the display will show “rESEt”. When the key is released, the lockout signal will disappear and the red indicator light will switch off. The flame control is reset.



7.1.1.6 Manual lockout procedure

If necessary, it is possible to manually block the flame control and, consequently, the burner, by pressing the key “i/reset” simultaneously with any other key of the operator panel.



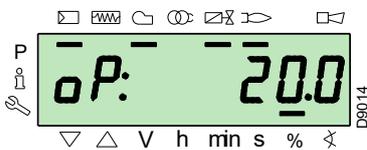
With the selector “0-1” (Fig. 33 on page 33), the burner does not stop immediately, but the switch-off phase is activated.

7.1.1.7 Manual operation procedure

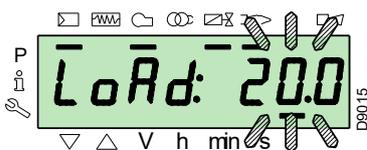
After the adjustment of the burner and the setting of the points on the modulation curve, it is possible to manually check the operation of the burner along the entire curve.

Example:

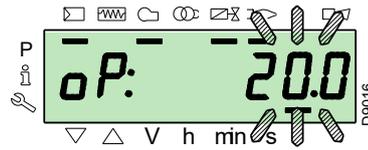
the burner is working at the requested load percentage: 20%.



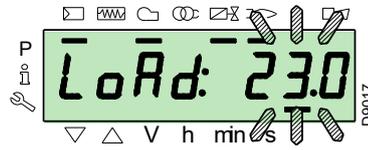
Press the “F” key for 1 second: “LoAd” is displayed and the load percentage flashes.



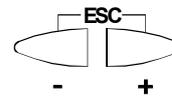
Releasing the “F” key, the standard visualisation appears, with the current load percentage flashing: this means that the burner is working in Manual mode (any outside adjustment is excluded and only the safety devices are active).



Keep the “F” key pressed and, with the keys “+” or “-”, increase or decrease the load percentage.



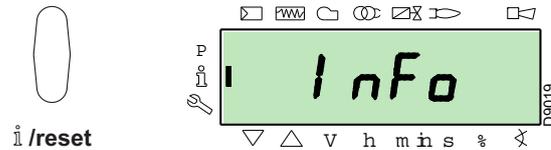
To exit manual mode, press the keys “+” and “-” (ESC) simultaneously for 3 seconds: the burner will work in Automatic mode and the output will depend on the thermostat/adjustment pressure switch (TR).



7.1.2 Info mode

The **Info mode (InFo)** visualises general system information. To access this level you must:

- press the “i/reset” key for 1-3 s.
- Release the key immediately when the display shows “InFo”.



The list of parameters (in the sequence in which they are displayed) is shown in Tab. M.

No.	Parameter
167	Volumetric delivery of fuel in the unit of measurement selected
162	Operation time with flame
163	Operation time
164	No. of resettable ignitions
166	Total no. of ignitions
113	Identification code of the burner
107	Software version
108	Software variation
102	Control box test date
103	Identification code of the flame control
104	Identification number of the group of parameters set
105	Version of the group of parameters
143	Reserved
End	

Tab. M

7.1.3 Service mode

The **Service mode (SEr)** visualises the error log and certain technical information about the system. To access this level you must:

- press the **"i/reset"** key for more than 3 s.
- Release the key immediately when the display shows **"SEr"**.



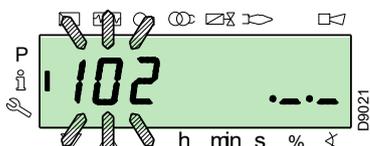
The list of parameters (in the sequence in which they are displayed) is shown in Tab. N.

No.	Parameter
954	Flame intensity (%)
960	Actual fuel which passes in units of volume / h (m ³ /h, l/h, ft ³ /h, gal/h)
121	Manual setting of output Not defined = automatic operation
922	Position of the servomotors (expressed in degrees, symbol ) 0 = fuel 1 = air
161	Number of errors
701÷725	Log of the errors: 701-725.01, Code

Tab. N

7.1.3.1 Operating mode on Info Mode and Service Mode

After access to these levels, the display visualises the number of the parameter (flashing) on the left, and the corresponding value on the right.



If the value is not displayed, press the **"i/reset"** key for a period of 1 to 3 seconds

To return to the Parameter List, press the **"i/reset"** key for more than 3 s, or press the keys **"+"** and **"-"** (**ESC**) simultaneously.

To move on to the next parameter, press the key **"+"** or **"i/reset"** for less than 1s. At the end of the list, the display visualises **"End"**.

To move back to the previous parameter, press the key **"-"**.

To return to the Normal/Standard Visualisation Mode, press the **"i/reset"** key for more than 3 s, or press the keys **"+"** and **"-"** (**ESC**) simultaneously.

For a moment the display will show **"OPeAte"**.

7.1.4 Parameters Mode

The **Parameters Mode (PArA)** displays and allows you to modify/programme the parameters list on page 46.

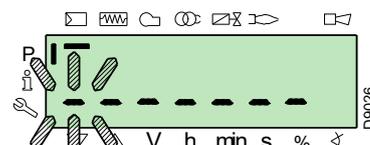
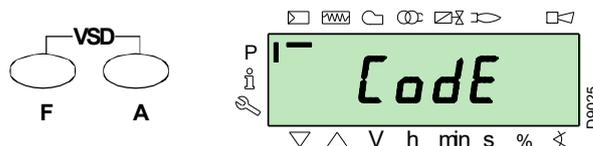
The factory-set parameters are not visible.

To access this level it is necessary to follow the **"Access procedure with password"**.

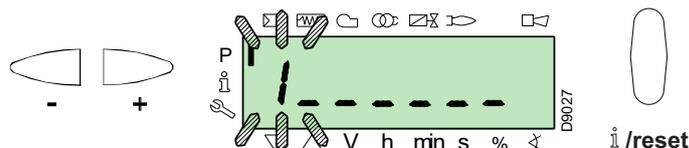
7.1.4.1 Access procedure with password

Press the **"F"** and **"A"** keys simultaneously for 1s.

For a moment the display will show **"CodeE"**, and immediately after you will see 7 dashes, the first one flashing.



With the keys **"+"** and **"-"** select the first character of the password (letter or number), and confirm by pressing the key **"i/reset"**.

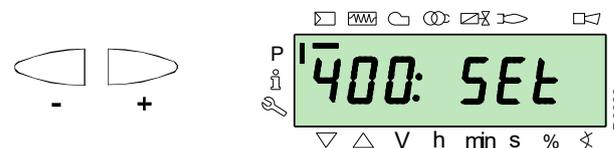
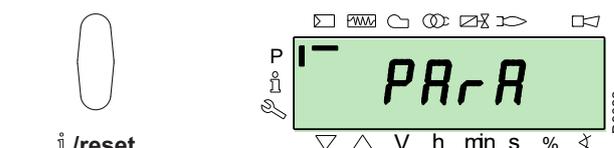


Once you have confirmed, the sign **"-"** will appear.

Continue in the same way for the other characters.

After inserting the last character of the password, confirm by pressing the key **"i/reset"**: if the password inserted is correct you will see **"PArA"** for a few seconds, then you can access the various groups of parameters.

With the keys **"+"** and **"-"** select the group you require.



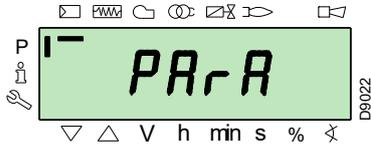
If the password inserted is incorrect, the message **"Error"** will appear for a moment. It is then necessary to repeat the procedure.





The password must only be communicated to the qualified personnel or the Technical Assistance Service, and must be kept in a safe place.

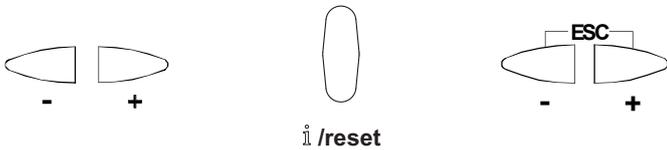
Once the access procedure has been carried out, the display will show "PARA" for a few seconds.



Select the group of parameters with keys "+" and "-", and confirm by pressing the key "i/reset".

Within the group you have chosen, scroll through the list with the keys "+" and "-". At the end of the list, the display visualises "End".

To return to Normal visualisation mode, simultaneously press the keys "+" and "-" (ESC) twice.



7.1.4.2 Assigning parameter levels

The parameters level is subdivided into groups as shown in Tab. O.

No.	Parameter
100: ParA	General parameters Information and identification data of the system.
200: ParA	Checks on the burner Type of operation, intervention and safety times of the various phases.
400: Set	Air/fuel modulation curve Setting of air/fuel adjustment points
500: ParA	Positioning of servomotors Choice of positions of the air/fuel servomotors in the various phases.
600: ParA	Servomotors Setting and addressing of the servomotors.
700: HISt	Log of the errors: Choice of different visualisation modes for the errors log.
900: dAtA	Process information Visualisation of information for the remote management of the burner.

Tab. O

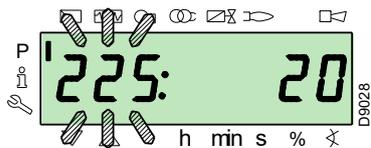


All the parameters are checked in the factory. Modification/tampering may compromise the good operation of the burner and cause injury to people or damage to things. In any case, modifications must be carried out by qualified personnel.

To modify a parameter, refer to the "Parameter modification procedure".

7.2 Parameter modification procedure

After accessing the level and group of parameters, the display visualises the number of the parameter (flashing) on the left, and the corresponding value on the right.



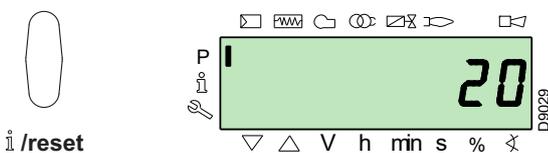
If the value is not visualised, press the key "i/reset for 1 - 3 seconds.

Find below an example of how to modify the parameter relating to the **pre-purging time** (No. 225).

Press the key "i/reset": the value **20** (seconds) will appear.

NOTE:

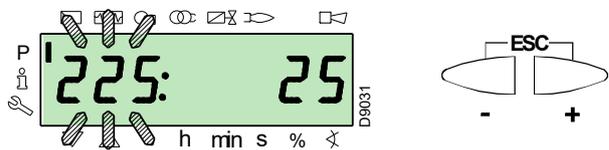
The unit of measurement of the time is not visualised but is understood in seconds.



Press the key "+" and increase the value to **25** seconds (flashing). Press the key "i/reset" to confirm and store.



To return to the list of parameters, press the keys "+" and "-" (ESC) simultaneously.



7.2.0.1 Procedure for inserting and adjusting points on the modulation curve

Nine adjustment/calibration points (P1 ÷ P9) can be inserted in the flame control for each servomotor, varying their position by degrees and, consequently, the quantity of air and fuel introduced.

The **ignition point P0** is independent of the minimum modulation value. This means that, in the event of difficulty, it is possible to switch on the burner at a value other than the modulation minimum (P1).

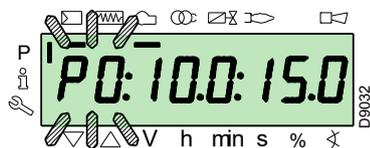
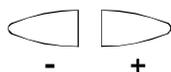
To access the **Parameter mode** (group 400) referring to the "Access procedure with password" on page 39.

To insert or adjust a point, proceed as follows.

Using the keys "+" and "-" insert/select the curve point you want and wait for it to flash: this means that the servomotors are now positioned on the values shown on the display and which correspond to the point previously set.

It is now possible to insert/modify the position by degrees.

The set value does not require confirmation.



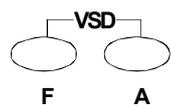
For the fuel servomotor, keep the key "F" pressed (the position in degrees flashes) and press the keys "+" or "-" to increase or decrease the value.



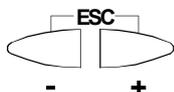
For the air servomotor, keep the key "A" pressed (the position in degrees flashes) and press the keys "+" or "-" to increase or decrease the value.



To adjust the speed of the inverter (expressed in % and that is 50 Hz = 100 %), keep the buttons "F" and "A" simultaneously pressed, the percentage position blinks and press buttons "+" or "-" to increase or decrease the value.



Select another point, or exit this area by pressing the keys "+" and "-" (ESC) simultaneously.



7.2.0.2 CALC function

The diagram (Fig. 38) shows how the fuel modulation curve is modified if the values of point "P5" are changed.

By keeping the "+" key pressed for more than 3 s, the points from "P6" to "P8" are recalculated.

By keeping the "-" key pressed for more than 3 s, the points from "P4" to "P2" are recalculated.

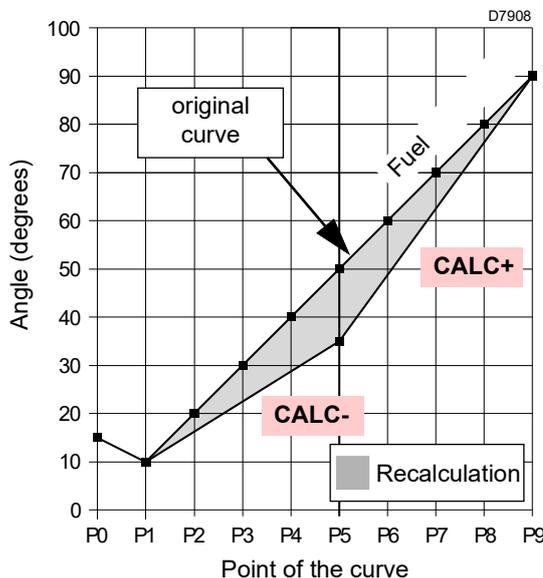


Fig. 38

The diagram of (Fig. 39) shows the fuel modulation curve when, after the modification of point "P5", the recalculation of all the other points is not carried out.

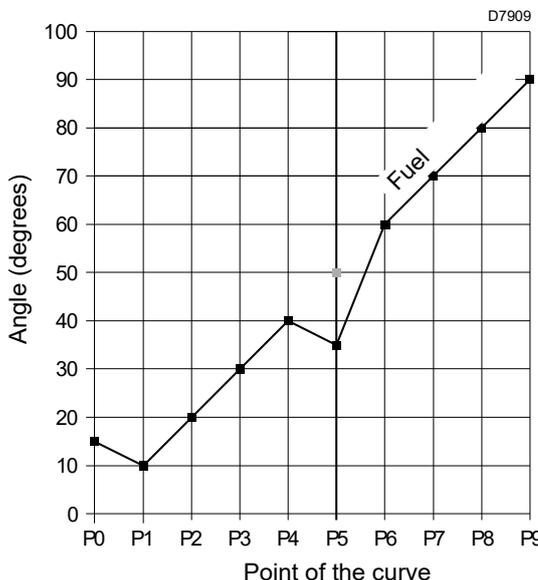
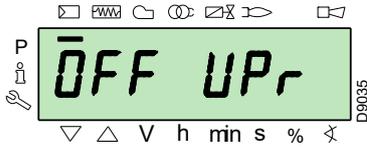


Fig. 39

7.3 Start-up procedure

Check that the operator panel display shows the heat request and **"OFF Up_r"**: this means it is necessary to set the modulation curve of the burner.



Access the Parameters Level referring to **"Access procedure with password"** on page 39. The display screen displays the parameters group **400**.

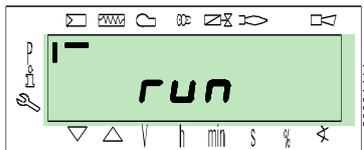


Confirm with the key **"i/reset"**



i/reset

The display shows **"run"**



Confirm with the key **"i/reset"**. The burner starts up. The display shows all the phases and relative times in sequence. The phases are listed in the section **"List of phases"** on page 17.

Phase 22:
Start of the fan motor.

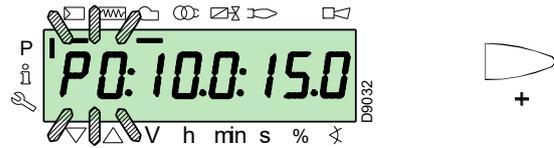
Phase 24:
The burner goes to the pre-purging position, the air servomotor opens the damper at 90°.

Phases 80, 81, 82, 83:
These phases relate to the valve seal test.

Phase 30:
The count of the pre-purging time pre-set in the factory begins.

Phase 36:
The burner goes to its switch-on position, point **"P0"**, defined in Tab. L on page 34: the display shows a flashing **"P0"** indication. If the value proposed is adequate, **confirm using the "+" button**.

Otherwise, modify the ignition point (see the section **"Procedure for inserting and adjusting points on the modulation curve"** on page 41.



WARNING

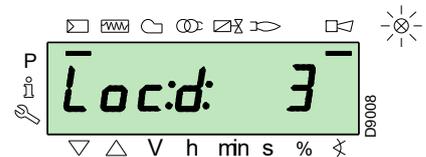
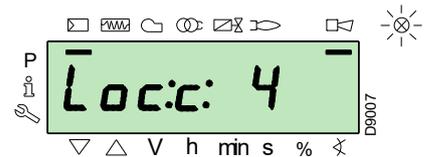
The values shown in the figure are purely for indication purposes.

Phase 38:

The ignition phase begins and the spark goes off.

Phase 40:

The gas valves open (the count of the safety time begins). Using the appropriate visor check there is a flame and that the combustion parameters are correct. If necessary, vary the degrees of opening/closing of the air and fuel servomotors. If the flame control goes into lockout, press the keys **"+"** and **"-"** (**ESC**) simultaneously: the display visualises alternately the lock-out code for flame absence **c: 4** and the relative diagnostic (**d: 3**).



Solve the problem, referring to the paragraph **"Ignition failure"** on page 51.

To unlock, see **"Reset procedure"** on page 38. The display visualises **"OFF Up_r"**.

Repeat the **"Start-up procedure"** on page 42.



WARNING

The values previously inserted remain stored.

Once the ignition has occurred (point **"P0"**), proceed with the calibration of the modulation curve.

Press the button **"+"**: the display visualises the indicator **"P1"** flashing and proposes the same settings as point **"P0"**.

Press button **"+" again: the display shows "CALC" for a few seconds**.



The flame control will automatically report the same values set in points **"P0"** and **"P1"** at points **"P2"** to **"P8"**.



IMPORTANT

The purpose of this is to reach point **"P9"** to regulate/determine the maximum operation output.

Press "+" until point "P9" is reached.

Once point "P9" is reached wait for the display to show the flashing indicator "P9" proposing the same settings as point "P0".

Now it is possible to change this value to obtain the maximum operating power desired.

If the gas pressure is insufficient, despite opening the gas servomotor to a maximum of 90°, it is necessary to use the gas valve stabiliser.

After adjusting point "P9" keep the "-" key on the display pressed for about 5 seconds, "CALC" appears for a few seconds.



The flame control will automatically calculate the points from "P8" to "P2", distributing them in a straight line. These are theoretical and must be checked.

Check that the settings of point "P8" are adequate.

If not, modify the point.

Proceed in sequence, with the "-" button, up to point "P1".

It is possible to modify point "P1" to obtain a minimum modulation point different to the ignition point ("P0").



Before moving on from one point to the next, wait for the servomotors to reach the position visualised on the display.

IMPORTANT

During the adjustment of each point, work on the air and gas servomotors, without modifying the position of the gas valve stabiliser.

Halfway through the procedure (i.e. around point P4 or P5), you are advised to measure gas delivery and check that the output is about 50% of the maximum output.

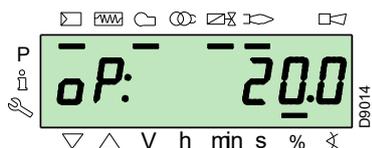
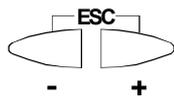
If this is not the case, work also on the gas valve stabiliser: in this case however, it is necessary to revise the calibrations of all the points previously set.

Once the calibration of point "P1" is completed, confirm by pressing the keys "+" and "-" (ESC) simultaneously: parameter "546" will appear.

If you want to make the burner work on the entire modulation curve, press the "+" and "-" (ESC) keys simultaneously: in this way, parameter "546" will automatically be assigned the value of 100% and parameter "545" will have a value of 20%.

If you want to make the burner work on just a part of the modulation curve, modify the parameters "546" and "545" according to the "Parameter modification procedure" on page 40.

Press the keys "+" and "-" (ESC) simultaneously twice, the display will show the current load position.



At the end of the "Start-up procedure" it is necessary to carry out a "Backup", which is used to memorise the parameters and the data in the flame control within the display RDI21...

This operation allows the parameters and the points of the modulation curve to be restored in the event of problems.

It is advisable to perform a backup every time that a parameter is changed!

For the procedure see "Backup" on page 44.

7.4 Backup / Restore procedure

At the end of the **"Start-up procedure"** it is wise to carry out a backup, creating a copy of the data memorised on the REC, in the RDI 21 display panel.
This will allow the data to be used for programming a new REC or to return to the memorised settings of the same REC.



We suggest that this operation be carried out at the end of any intervention that involves modifications to what has been set on the cam.
This will allow you to carry out a restore in a simple manner on a new cam supplied as a replacement part, without having to reprogramme the system.

7.4.1 Backup

To perform the backup, proceed as follows:

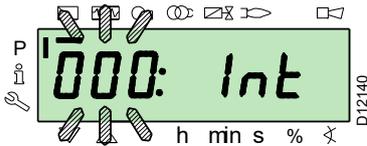
- access the Parameters Level referring to **"Access procedure with password"** on page 39 .
- The display screen displays the parameters group **400**.



With the key **"-"**:



Select the parameters group **000**:



The **000** parameter blinks, confirm using the **"i/reset"** key:



i /reset

The display screen shows parameter **050** blinking:



Confirm with the key **"i/reset"**:



i /reset

The parameter **bAC_UP** appears on the display screen:

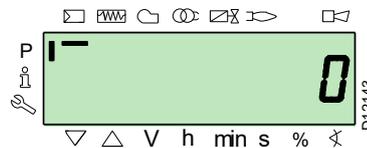


confirm with the key **"i/reset"**:



i /reset

The display screen shows the following value:

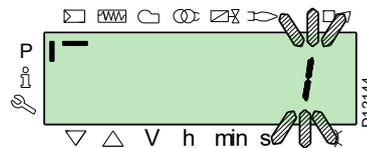


Use the button **"+"**:



+

The value will be set to **1**. Value **1** is flashing:

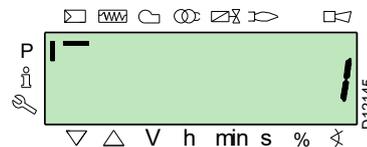


confirm with the button **"i/reset"** to activate the **backup** process.



i /reset

The value **1** appears on the display screen:



After approx 5 seconds (it depends on the duration of the programme), the **0** value appears on the display screen, this is to indicate that the backup process has been completed correctly.



NOTE:

If an error occurs during the backup process, the display screen shows a negative value. Refer to diagnostic code 137 to determine the cause of the error (see section "List of parameters" on page 46).



It is advisable to perform a backup every time that a parameter is changed, after checking that the modification carried out is correct.

7.4.2 Restore

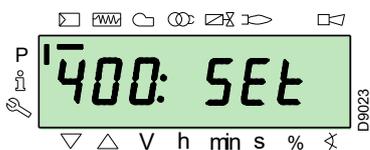


Use this procedure when replacing equipment with a parts code. In this way it is possible to have the default parameters already memorised or those memorised during the start-up. **This procedure cannot be carried out on equipment coming from other burners.**

To perform the restore procedure, proceed as follows:

- access the Parameters Level referring to "Access procedure with password" on page 39 .

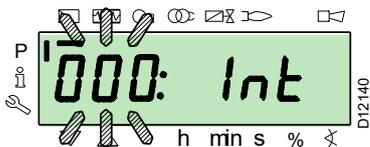
The display screen displays the parameters group **400**.



With the key "-":



Select the parameters group **000**:

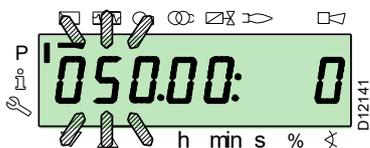


The **000** parameter blinks, confirm using the "i/reset" key:



i/reset

The display screen shows parameter **050** blinking:



Confirm with the key "i/reset":



i/reset

The parameter **bAC_UP** appears on the display screen:



With the key "+"



select the **rEStorE** parameter



Confirm with the key "i/reset":



i/reset

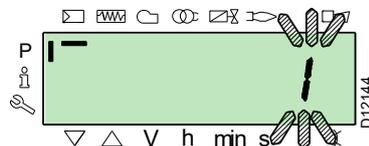
The display shows the following value.



Use the button "+":



The value will be set to **1**. Value 1 is flashing:

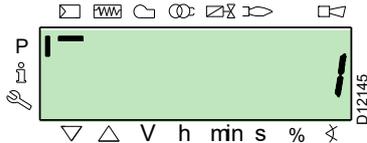


confirm with the button "i/reset" to activate the **restore** process.

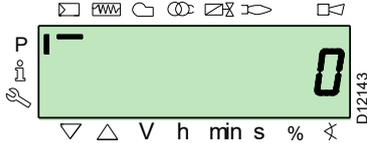


i/reset

The value **1** appears on the display screen:



After approx 8 seconds (it depends on the duration of the programme), the **0** value appears on the display screen, this is to indicate that the restore process has been completed correctly.



NOTE:

When the restore process is successfully completed, the **0** value is shown on the display screen.

Err C information: 136 D: 1 (restore process initialised) is displayed for a brief moment.



IMPORTANT

At the end of the restore process, it is necessary to check the sequence of functions and the list of parameters.

7.4.3 List of parameters

Parameter		No. of elements	Unit of measurement	Modification	Values interval		Degree of precision	Predefined setting	Access mode
No.	Description				Min.	Max.			
000 INTERNAL PARAMETERS									
050	Start backup/restore process via RDI21... / PC TOOL (set the parameter to 1) Index 0 = create backup Index 1 = perform restore Negative values indicate errors	2	-	Modification	-99	2	1	0; 0	Service mode
055	Burner identification number created from the backup on RDI21...	1	-	Reading only	0	99999999	1	0	Service mode
056	ASN number created by the backup on RDI21...	8	-	Reading only	0	127	1	0	Service mode
057	Software Version created by the backup on RDI21...	1	-	Reading only	0x100	0xFFF9	1	0	Service mode
100 GENERAL PARAMETERS									
102	Control box identification date	1	-	Reading only	0	255	1		Info mode
103	Control box identification number	1	-	Reading only	0	65535	1		Info mode
104	Identification number of the group of parameters set	1	-	Reading only	0	255	1	30	Info mode
105	Version of the group of parameters set	1	-	Reading only	0	0xFFFF	1	V01.08	Info mode
107	Software version	1	-	Reading only	0	0xFFF9	1	V03.30	Info mode
108	Software variation	1	-	Reading only	0	225	1	1	Info mode
111	ASN number to verify the ASN number created by the backup on RDI 21...	8	-	Reading only	0	127	1	0	Service mode
113	Burner identification	1	-	Modification	0	99999999	1	Not defined	Info Mode with password Service Mode
121	Manual setting of output Not defined = automatic operation	1	%	Modification / zero setting	0%	100%	0.1%	Not defined	Info mode
123	Minimum output step position Index 0: BACS output Index 1: output of the external load regulator, analogue. Index 2: output of the external load regulator contacts.	3	%	Modification	0%	100%	0.1%	0% ; 1% ; 0%	Service mode
124	Beginning flame loss test (TUV test)(define the parameter at 1)(switch of flame loss fuel valves) A negative value indicates an error (see code 150)	1	-	Modification	-6	1	1	0	Service mode
125	Frequency of main power supply 0 = 50 Hz 1 = 60 Hz	1	-	Modification	0	1	1	0	Service Mode
126	Brightness of display	1	%	Modification	0%	100%	1%	75%	Service Mode
128	Fuel meter: Led pulse valence (led pulses / volumetric flow units)	1	-	Modification	0	400	0,01	0	Service Mode

Parameter		No. of elements	Unit of measurement	Modification	Values interval		Degree of precision	Predefined setting	Access mode
No.	Description				Min.	Max.			
130	Eliminate visualisation error chronology To eliminate the visualisation, set the parameter to 1, then to 2 Answer 0: process successful Answer -1: timeout of 1_2 - sequence	1	-	Modification	-5	2	1	0	Service Mode
133	Default output for TÜV test: Not valid for TÜV test when output is activated 2,000 10,000 = low flame or first / second / third stage	1	%	Modification / zero setting	20%	100%	0.1%	Not defined	Service Mode
141	Remote management of flame control 0 = off 1 = Modbus 2 = reserved	1	-	Modification	0	2	1	0	Service Mode
142	Standby time before a new attempt in event of communication fault Set values: 0 = not active 1 = 7200 s	1	s	Modification	0s	7200s	1s	120s	Service Mode
143	Reserved	1	-	Modification	1	8	1	1	Info Mode
144	Reserved	1	s	Modification	10s	60s	1s	30s	Service Mode
145	Peripheral address for Modbus Set values: 1 ... 247	1	-	Modification	1	247	1	1	Service Mode
146	Baud Rate for Modbus Set values: 0 = 9600 1 = 19200	1	-	Modification	0	1	1	1	Service Mode
147	Parity for Modbus 0 = none 1 = odd 2 = even	1	-	Modification	0	2	1	0	Service Mode
148	Selection of the burner operation during the interruption of the switch-over with the system of remote management. Set values: With modulating operation the settings of the values are the following: 0...19.9 = burner switched off 20...100 = 20...100% modulation field of the burner. With stage operation : 0 = burner off P1, P2, P3 No setting = no function in the event of communication interruption	1	%	Modification / zero setting	0%	100%	0.1%	Not defined	Service Mode
161	Total number of errors	1	-	Reading only	0	65535	1	0	Info mode
162	Hours of operation (that can be reset)	1	h	Reset	0 h	999999h	1 h	0h	Info mode
163	Total hours of power supply to flame control	1	h	Reading only	0h	999999h	1h	0h	Info mode
164	Total number of start-ups (that can be reset)	1	-	Reset	0	999999	1	0	Info mode
166	Total number of start-ups	1	-	Reading only	0	999999	1	0	Info mode
167	Volumetric delivery of fuel in the selected unit of measurement (that can be reset)	1	m ³ , l, ft ³ , gal	Reset	0	99999999	1	0	Info mode
200	BURNER CHECKS								

Parameter No.	Description	No. of elements	Unit of measure- ment	Modifica- tion	Values interval		Degree of precision	Predefined setting	Access mode
					Min.	Max.			
201	Burner operation mode (fuel supply line, modulating/ stage, servomotors, etc.) -- = not defined (eliminate curves) 1 = Gmod 2 = Gp1 mod 3 = Gp2 mod 4 = Lo mod 5 = Lo 2 stage 6 = Lo 3 stage 7 = Gmod pneu 8 = Gp1 mod pneu 9 = Gp2 mod pneu 10 = LoGp mod 11 = LoGp 2-stage 12 = Lo mod 2 fuel valves 13 = LoGp mod 2 fuel valves 14 = G mod pneu without actuator 15 = Gp1 mod pneu without actuator 16 = Gp2 mod pneu without actuator 17 = Lo 2-stage without actuator 18 = Lo 3-stage without actuator 19 = G mod only gas actuator 20 = Gp1 mod only gas actuator 21 = Gp2 mod only gas actuator 22 = Lo mod only oil actuator	1	-	Modify/set to zero	1	22	1	Not defined	Service Mode
208	Stopping of the program 0 = deactivated 1 = pre-purging (Ph24) 2 = Ignition (Ph36) 3 = Interval 1 (Ph44) 4 = Interval 2 (Ph52)	1	-	Modification	0	4	1	0	Service Mode
210	Alarm as the pre-purging phase begins; 0 = Deactivated; 1 = Activated	1	-	Modification	0	1	1	0	Service Mode
211	Uphill train fan motor	1	s	Modification	2s	60s	0.2s	2s	Service Mode
212	Maximum time to reach low flame	1	s	Modification	0.2s	10 min	0.2s	45s	Service Mode
215	Maximum repeats of safety circuit 1 = No repetition 2...15 = Number of repetitions 16 = Constant repetitions	1	-	Modification	1	16	1	16	Service Mode
221	Gas: selection of flame sensor 0 = QRB.../ QRC 1 = ION / QRA	1	-	Modification	0	1	1	1	Service Mode
222	Gas: Selection of the pre-purging function 0 = deactivated 1 = activated	1	-	Modification	0	1	1	1	Service Mode
223	Maximum repeats of minimum gas pressure switch intervention 1 = No repetition 2...15 = Number of repetitions 16 = Constant repetitions	1	-	Modification	1	16	1	16	Service Mode
225	Gas: pre-purging time	1	s	Modification	20s	60 min	0.2s	20s	Service Mode
226	Gas: pre-ignition time	1	s	Modification	0.4 s	60 min	0.2s	2s	Service Mode
230	Gas: interval 1	1	s	Modification	0.4 s	60s	0.2s	2s	Service Mode
232	Gas: interval 2	1	s	Modification	0.4 s	60s	0.2s	2s	Service Mode
233	Gas: post-combustion time	1	s	Modification	0.2s	60s	0.2s	8s	Service Mode
234	Gas: Post-purging time (no extraneous light test)	1	s	Modification	0.2s	108 min	0.2s	0.2s	Service Mode
236	Gas: Minimum gas pressure switch input 0 = deactivated 1 = minimum gas pressure switch (upstream of the fuel valve 1 (V1)) 2 = valve control via the minimum pressure switch (between fuel vale 1 (V1) and 2 (V2))	1	-	Modification	1	2	1	1	Service Mode
237	Gas: Maximum gas pressure switch / POC Input 0 = deactivated 1 = Maximum gas pressure switch 2 = POC	1	-	Modification	1	2	1	1	Service Mode

Parameter		No. of elements	Unit of measurement	Modification	Values interval		Degree of precision	Predefined setting	Access mode
No.	Description				Min.	Max.			
241	Gas: Valve leak detection test 0 = test deactivated 1 = valve leak detection test at start up 2 = valve leak detection test at shutdown 3 = valve leak detection test at start-up and at shutdown	1	-	Modification	0	3	1	2	Service Mode
248	Gas: Post-purging time (t3)(at deactivation of the load (LR)) - ON	1	s	Modification	1s	108 min	0.2s	1s	Service Mode
261	Oil: selection of flame sensor 0 = QRB.../ QRC... 1 = ION / QRA...	1	-	Modification	0	1	1	0	Service Mode
265	Oil: pre-purging time	1	s	Modification	15s	60 min	0.2s	15s	Service Mode
266	Oil: pre-ignition time	1	s	Modification	0.6s	60 min	0.2s	2s	Service Mode
270	Oil: interval 1	1	s	Modification	0.4 s	60 min	0.2s	2s	Service Mode
272	Oil: interval 2	1	s	Modification	0.4 s	60 min	0.2s	2s	Service Mode
273	Oil: post-combustion time	1	s	Modification	0.2s	60s	0.2s	8s	Service Mode
274	Oil: Post-purging time (no extraneous light test)	1	s	Modification	0.2s	108 min	0.2s	0.2s	Service Mode
276	Oil: Minimum input oil pressure switch 0 = deactivated 1 = activated from phase 38 2 = activated from safety time (TSA)	1	-	Modification	1	2	1	1	Service Mode
277	Oil: Maximum oil pressure switch / POC Input 0 = deactivated 1 = Maximum oil pressure switch 2 = POC	1	-	Modification	1	2	1	1	Service Mode
281	Oil: selection transformer ignition phase TA 0 = brief pre-ignition (Ph38) 1 = long pre-ignition (with fan)(Ph22)	1	-	Modification	0	1	1	1	Service Mode
284	Oil: Post-purging time (t3)(at deactivation of the load (LR)) - ON	1	s	Modification	1s	108 min	0.2s	1s	Service Mode
400 AIR / FUEL MODULATION CURVES									
401	Checking fuel servomotor (only setting of the curve)	13	(°)	Modification	0°	90°	0.1°	0°; 0°; 15°; Not defined	Service Mode
402	Checking air servomotor (only setting of the curve)	13	(°)	Modification	0°	90°	0.1°	0°; 90°; 45°; Not defined	Service Mode
500 POSITIONING OF SERVOMOTORS									
501	Position of the fuel servomotor in absence of flame Index 0 = standby position Index 1 = pre-purging position Index 2 = post-purging position	3	(°)	Modification	0°	90°	0.1°	0°; 0°; 15°	Service Mode
502	Position of the air servomotor in absence of flame Index 0 = standby position Index 1 = pre-purging position Index 2 = post-purging position	3	(°)	Modification	0°	90°	0.1°	0°; 90°; 45°	Service Mode
545	Minimum modulation limit Not defined = 20%	1	%	Modification / zero setting	20%	100%	0.1%	Not defined	Service Mode
546	Maximum modulation limit Not defined = 100%	1	%	Modification / zero setting	20%	100%	0.1%	Not defined	Service Mode
600 SERVOMOTORS									
606	Tolerance limit for position check (0.1°) Index 0 = fuel Index 1 = air More serious position error, where a defect has certainly been detected -> Stop range: (P 606 - 0.6°) a P606	2	(°)	Modification	0.5°	4°	0.1°	1.7°; 1.7°	Service Mode
645	Analogue exit configuration 0 = DC 0...10 V 1 = DC 2...10 V 2 = DC 0 / 2...10 V	1	-	Modification	0	2	1	2	Service Mode
700 LOG OF THE ERRORS									
701	Error chronology: 701-725.01.Code	25	-	Reading only	0	255	1	0	Info mode
•	Error chronology: 701-725.02.Diagnostic code	25	-	Reading only	0	255	1	0	Info mode

Parameter		No. of elements	Unit of measurement	Modification	Values interval		Degree of precision	Predefined setting	Access mode
No.	Description				Min.	Max.			
•	Error chronology: 701-725.03.Error class	25	-	Reading only	0	6	1	0	Info mode
•	Error chronology: 701-725.04.Phase	25	-	Reading only	0	255	1	0	Info mode
•	Error chronology: 701-725.05.Start-up meter	25	-	Reading only	0	99999999	1	0	Info mode
725	Error chronology: 701-725.06.Load	25	%	Reading only	0%	100%	0.1%	0%	Info mode
900 PROCESS INFORMATION									
903	Actual output Index 0 = fuel Index 1 = air	2	%	Reading only	0%	100%	0.1%	0%	Info mode
922	Position of the servomotors Index 0 = fuel Index 1 = air	2	(°)	Reading only	-50°	150°	0.01°	0°	Info mode
942	Heat source active 1 = output during the definition of the curves 2 = manual output 3 = BACS output 4 = analogue input output 5 = output of the external load regulator contacts	1	-	Reading only	0	255	1	0	Service mode
947	Result of the sampling of the contact (codified in bits) Bit 0.0 = 1: Minimum pressure switch Bit 0.1 = 2: Maximum pressure switch Bit 0.2 = 4: Pressure switch control valves Bit 0.3 = 8: Air pressure switch Bit 0.4 = 16: Open load check Bit 0.5 = 32: ON load check Bit 0.6 = 64: Closed load check Bit 0.7 = 128: Safety circuit Bit 1.0 = 1: Safety valve Bit 1.1 = 2: Ignition Bit 1.2 = 4: Fuel valve 1 Bit 1.3 = 8: Fuel valve 2 Bit 1.4 = 16: Fuel valve 3/ pilot valve Bit 1.5 = 32: Reset	2	-	Reading only	0	255	1	0	Info mode
950	Relay request status (coded in bits) Bit 0 = 1: Alarm Bit 1 = 2: Safety valve Bit 2 = 4: Ignition Bit 3 = 8: Fuel valve 1 Bit 4 = 16: Fuel valve 2 Bit 5 = 32: Fuel valve 3/ pilot valve	1	-	Reading only	0	255	1	0	Info mode
954	Flame intensity	1	%	Reading only	0%	100%	1%	0%	Info mode
960	Actual output	1	m ³ /h, l, h, ft ³ /h, gal/h	Reading only	0	6553,5	0,1	0	Info mode
961	Status of external modules and visualisation	1	-	Reading only	0	255	1	0	Info mode
981	Memory error: Code	1	-	Reading only	0	255	1	0	Info mode
982	Memory error: diagnostic code	1	-	Reading only	0	255	1	0	Info mode
992	Error indicators	10	-	Reset	0	0xFFFFFFFF FF	1	0	Service mode

Tab. P

7.5 Operation

Burner without modulating operation kit

Once the start-up cycle is completed, the servomotor command moves on to the thermostat/pressure switch TR that controls the pressure or the temperature in the boiler.

- If the temperature or the pressure is low (so the thermostat/pressure switch TR is closed), the burner progressively increases the output as far as the MAX value (point "P9").
- If the temperature or the pressure increases as far as the opening of the thermostat/pressure switch TR, the burner progressively reduces the output as far as the MIN value (point "P1"). The sequence repeats endlessly.
- The burner stops when the heat request is less than the heat supplied by the burner at MIN output.

- The thermostat/pressure switch TL opens, the flame control carries out the switching off phase.
- The air damper closes completely to reduce heat losses to a minimum.

Burner with modulating operation kit

See manual enclosed with the adjuster kit.

7.6 Motor lockout

If the motor does not start, it could be because of a thermal relay intervention due to its incorrect calibration or problems with the motor or the main power supply, to release press the button of the thermal relay, see **"Calibration of the thermal relay"** on page 31.

7.7 Ignition failure

If the burner does not switch on, there is a lockout within 3s of the electrical supply reaching the gas valve.

It may be that the gas does not arrive at the combustion head within the safety time of 3s.

In this case increase gas ignition flow rate. The arrival of gas to the pipe coupling is displayed on the pressure gauge, as shown in (Fig. 40 on page 53).



In the event the burner stops, in order to prevent any damage to the installation, do not unblock the burner more than twice in a row.

If the burner locks out for a third time, contact the customer service.



In the event there are further lockouts or faults with the burner, the maintenance interventions must only be carried out by qualified, authorised personnel, in accordance with the contents of this manual and in compliance with the standards and regulations of current laws.

7.8 Burner flame goes out during operation

If the flame should go out during operation, the burner will lockout within 1 s.

7.9 Stopping of the burner

The burner can be stopped by:

- intervening on the disconnecting switch of the electrical supply line, located on the boiler panel;
- removing the transparent protection after unscrewing the relative screw.

There are now two possibilities:

- using the operator panel according to the manual lockout procedure on page 37;
- using the switch 0-1 of Fig. 33 on page 33.

7.10 Final checks (with burner operating)

<ul style="list-style-type: none"> ➤ Open the thermostat/pressure switch TL ➤ Open the thermostat/pressure switch TS 		The burner must stop
<ul style="list-style-type: none"> ➤ Turn the gas maximum pressure switch knob to the minimum end of scale position ➤ Turn the air pressure switch knob to the maximum end of scale position 		The burner must stop in lockout
<ul style="list-style-type: none"> ➤ Turn off the burner and cut off the power ➤ Disconnect the minimum gas pressure switch connector 		The burner must not start
<ul style="list-style-type: none"> ➤ Disconnect the connector of the ionisation probe 		The burner must stop in lockout due to ignition failure

Tab. Q



Make sure that the mechanical locking systems on the various adjustment devices are fully tightened.

8 Maintenance

8.1 Notes on safety for the maintenance

The periodic maintenance is essential for the good operation, safety, yield and duration of the burner.

It allows you to reduce consumption and polluting emissions and to keep the product in a reliable state over time.



The maintenance interventions and the calibration of the burner must only be carried out by qualified, authorised personnel, in accordance with the contents of this manual and in compliance with the standards and regulations of current laws.

Before carrying out any maintenance, cleaning or checking operations:



Disconnect the electrical supply from the burner by means of the main system switch.



Close the fuel interception tap.



Wait for the components in contact with heat sources to cool down completely.

8.2 Maintenance programme

8.2.1 Maintenance frequency



The gas combustion system should be checked at least once a year by a representative of the manufacturer or another specialised technician.

8.2.2 Safety test - with gas feeding closed

For its safe commissioning it is very important to make sure that the electrical wiring has been carried out correctly between the gas valves and the burner.

To this end, after checking that the connections have been made in conformity with the burner's wiring diagram, a starting cycle should be carried out with the gas tap closed (dry test).

- 1 The manual gas valve should be closed with the locking/releasing device ("lock-out / tag out" procedure).
- 2 Make sure the limit electric contacts of the burner close
- 3 Make sure the contact of the minimum gas pressure switch closes
- 4 Proceed with a tentative start up of the burner.

The starting cycle should occur with the following phases:

- Starting the fan motor for pre-purging
- Carrying out the gas valve leak detection control, if applicable
- Completing the pre-purging
- Reaching the ignition point
- Power supply of the ignition transformer
- Power supply the gas valves.

Since the gas is closed, the burner will not be able to start and its flame control will stop or go into a safety lockout.

The effective supplying of the gas valves can be checked with the insertion of a tester; some valves are fitted with light signals (or closure/opening position indicators) that are activated when the electrical supply arrives.



IF THE ELECTRICAL SUPPLY OF THE GAS VALVES OCCURS AT AN UNEXPECTED MOMENT, DO NOT OPEN THE MANUAL VALVE, DISCONNECT THE ELECTRICAL SUPPLY, CHECK THE WIRING; CORRECT THE ERRORS AND CARRY OUT THE ENTIRE TEST AGAIN.

8.2.3 Checking and cleaning



The operator must use the required equipment during maintenance.

Combustion

The optimum calibration of the burner requires an analysis of the flue gases. Significant differences with respect to the previous measurements indicate the points where more care should be exercised during maintenance.

Combustion head

Open the burner and make sure that all the components of the combustion head are undamaged, not deformed due to high temperature, free of ambient dirt or dust, free of rusted materials and adequately positioned.

Make sure that the gas outlet holes for the start-up, on the combustion head distributor, are free of dirt or rust deposits. If in doubt, disassemble the elbow (Fig. 41 on page 54).

Fan

Check to make sure that no dust has accumulated inside the fan or on its blades, as this condition will cause a reduction in the air flow rate and provoke polluting combustion.

Burner

Clean the outside of the burner.

Gas leaks

Make sure that there are no gas leaks on the pipes between the gas meter and the burner.

Gas filter

Replace the gas filter when it is dirty.

Flame inspection window

Clean the glass of the flame inspection window.

Boiler

Clean the boiler as indicated in its accompanying instructions in order to maintain all the original combustion characteristics intact, especially the flue gas temperature and combustion chamber pressure.

Electric current to the flame sensor

Clean the ionization probe from any dust. Check the mechanical integrity of the component and the flame signal measured by the flame control.

Combustion

If the combustion values found at the start of the intervention do not satisfy current standards or anyway indicate a poor state of combustion (consult the table below), contact the Technical Assistance Service for the necessary adjustments.

EN 676		Air excess			
		Max. output $\lambda \leq 1.2$		Min. output $\lambda \leq 1.3$	
GAS	CO ₂ theoretical max. 0% O ₂	CO ₂ % Calibration		CO	NO _x
		$\lambda = 1.2$	$\lambda = 1.3$	mg/kWh	mg/kWh
G 20	11.7	9.7	9.0	≤ 100	≤ 170
G 25	11.5	9.5	8.8	≤ 100	≤ 170

Tab. R

Electric current to the flame sensor

Clean the ionization probe from any dust. Check the mechanical integrity of the component and the flame signal measured by the flame control.

8.2.4 Checking the air and gas pressure on the combustion head

To carry out this operation a pressure gauge must be used to measure the air and gas pressure at the combustion head, as shown in Fig. 40.

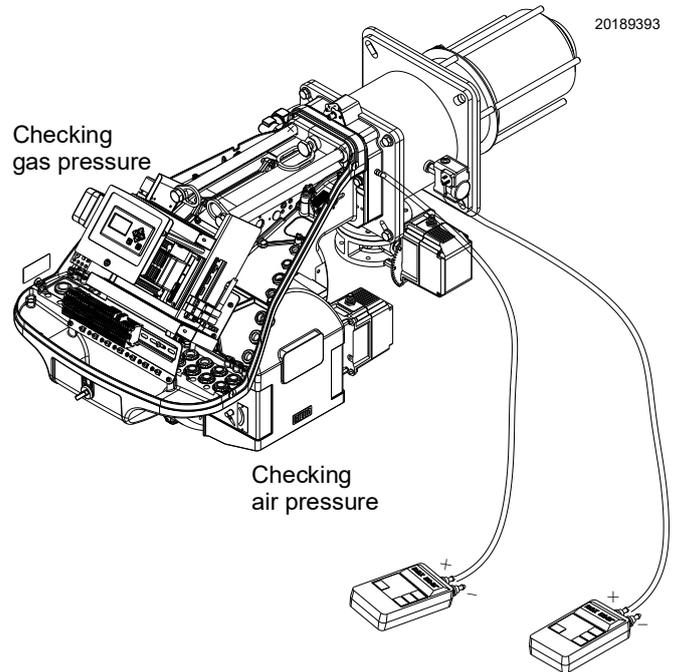


Fig. 40

8.2.5 Safety components

The safety components should be replaced at the end of their life cycle indicated in Tab. S. The specified life cycles do not refer to the warranty terms indicated in the delivery or payment conditions.

Safety component	Life cycle
Flame control	10 years or 250,000 operation cycles
Gas valves (solenoid)	10 years or 250,000 operation cycles
Pressure switches	10 years or 250,000 operation cycles
Pressure adjuster	15 years
Servomotor (electronic cam) (if present)	10 years or 250,000 operation cycles
Oil valve (solenoid) (if present)	10 years or 250,000 operation cycles
Oil regulator (if present)	10 years or 250,000 operation cycles
Oil pipes/ couplings (metallic) (if present)	10 years
Fan impeller	10 years or 500,000 start-ups

Tab. S

8.3 Opening the burner



Disconnect the electrical supply from the burner by means of the main system switch.



Turn off the fuel interception tap.



Wait for the components in contact with heat sources to cool down completely.

- Loosen the 4 screws 1)(Fig. 41) and remove the cover 2);
- assemble the two extensions supplied on the slide bars 4) and tighten the screws 7);
- disconnect the connector of the gas servomotor;
- disconnect the socket from the maximum gas pressure switch;
- remove the screws 3) and move the burner backwards by about 100 mm on the slide bars 4);
- disconnect the probe and electrode leads and then pull the burner fully back.

At this point it is possible to extract the inner part 5) after having removed the screw 6).

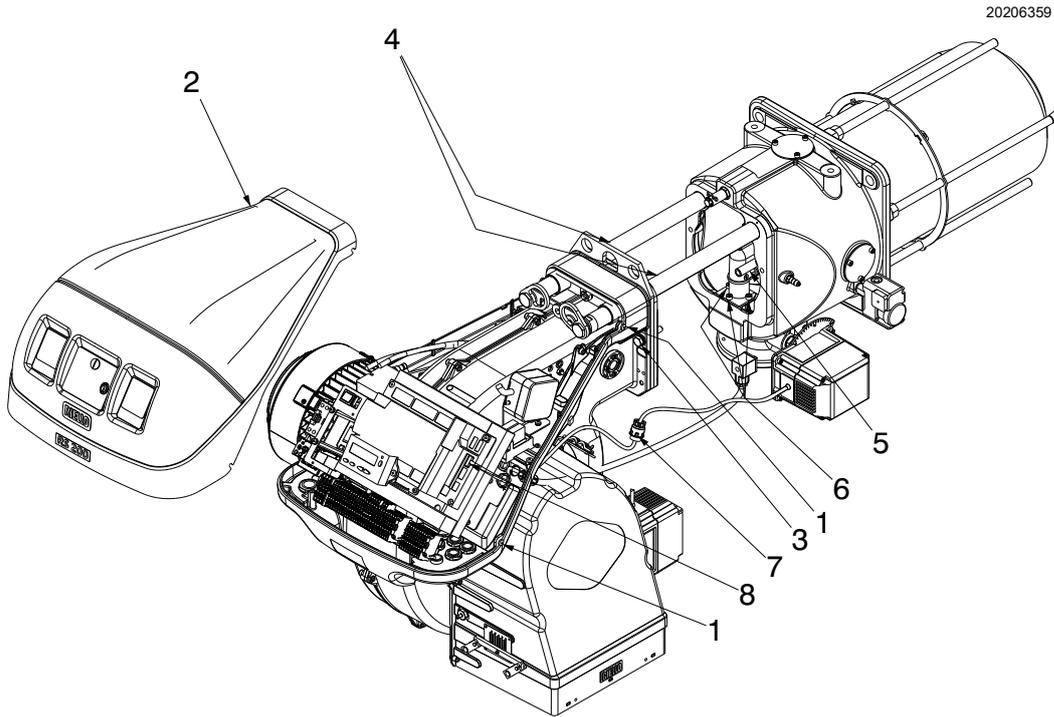


Fig. 41

8.4 Closing the burner

- Push the burner up to approximately 100 mm from the pipe coupling;
- reconnect the cables and slide in the burner until it comes to a stop;
- connect the servomotor connector;
- connect the socket of the maximum gas pressure switch;
- replace the screws 3) and carefully pull the probe and electrode cables outwards until they are slightly taut;
- disassemble the two extensions from the guides 4).



After carrying out maintenance, cleaning or checking operations, reassemble the hood and all the safety and protection devices of the burner.

9 Faults - Possible causes - Solutions

If faults arise in ignition or operations, the burner performs a "safety stop", which is signalled by the red burner lockout LED. The display of the operator panel visualises alternately the lock-out code and the relative diagnostic.

To restore start-up conditions, refer to the **"Reset procedure"** on page 38

When the burner starts up again, the red LED goes out.



In the event the burner stops, in order to prevent any damage to the installation, do not unblock the burner more than twice in a row.

If the burner locks out for a third time, contact the customer service.



In the event there are further lockouts or faults with the burner, the maintenance interventions must only be carried out by qualified, authorised personnel, in accordance with the contents of this manual and in compliance with the standards and regulations of current laws.

9.1 List of error codes

Error code	Diagnostic code	Meaning of the REC 27 ...system	Recommended measures
No Comm		No communication between REC 27 ... and RDI21...	Check the wiring between the flame control REC 27 and display RDI21...
2	#	No flame at the end of TSA1	
	1	No flame at the end of safety time 1 (TSA1)	
	2	No flame at the end of safety time 2 (TSA2)	
	4	No flame at the end of safety time 1 (TSA1) (software version ≤ V02.00)	
3	#	Air pressure error	
	0	Air pressure switch off	
	1	Air pressure switch on	
	4	Air pressure on – Lockout alarm at start	
	20	Air pressure, fuel pressure on - Alarm lock at start	
	68	Air pressure, POC on – Alarm lockout at start	
	84	Air pressure, fuel pressure, POC on - Alarm lockout at start	
4	#	Extraneous light	
	0	Extraneous light during start-up	
	1	Extraneous light during switch-off	
	2	Extraneous light during start-up – Lockout alarm at start	
	6	Extraneous light during start-up, air pressure - Alarm lockout at start	
	18	Extraneous light during start-up, fuel pressure - Alarm lockout at start	
	24	Extraneous light during start-up, air pressure, fuel pressure - Alarm lockout at start	
	66	Extraneous light during start-up, POC – Alarm lockout at start	
	70	Extraneous light during start-up, air pressure, POC - Alarm lockout at start	
	82	Extraneous light during start-up, fuel pressure, POC - Alarm lockout at start	
	86	Extraneous light during start-up, air pressure, fuel pressure, poc - Alarm lockout at start	
7	#	Loss of flame	
	0	Loss of flame	
	3	Flame loss (software version ≤ V02.00)	
	3...255	Flame loss during TÜV test (flame loss test)	The diagnostics covers the period between the closure of the fuel valve to the point the flame loss is detected (resolution 0.2 s → value 5 = 1 s).

Error code	Diagnostic code	Meaning of the REC 27 ...system	Recommended measures
12	#	Valve leak detection control	
	0	V1 leaks	Leak test Check if the valve on the side of the gas has any leaks. Check the wiring and make sure that the circuit is open.
	1	V2 leaks	Leak test Check if the valve on the side of the burner has any leaks. Check if the pressure switch for the leak test (PGVP) is closed when gas pressure is not present. Check the wiring and check if there is a short circuit.
	2	Valve leak detection test not possible	The valve leak detection is active, but the minimum gas pressure switch is selected as input for X9-04 (check parameters 238 and 241)
	3	Valve leak detection test not possible	The valve leak detection is active, but no input has been assigned (check parameters 236 and 237)
	4	Valve leak detection not possible	Valve leak detection is active, but 2 inputs have already been assigned (configure parameter 237 or maximum gas Pressure switch or POC)
	5	Valve leak detection not possible	The valve leak detection is active, but 2 inputs have been assigned (check parameters 236 and 237)
14	#	POC	
	0	POC Open	Check if the closure contact of the valve is closed
	1	POC Closed	Check the wiring Check if the closure contact of the valve opens when the valve is checked
	64	POC Open - Alarm lockout at start	Check the wiring Check if the closure contact of the valve is closed
19	80	Fuel pressure, POC - Alarm lockout at start	Check that the pressure switch is closed when no pressure is present from the fuel Check that there are no short-circuits
20	#	Pmin	
	0	Minimum gas/oil pressure absent	Check that there are no line interruptions
	1	Scarcity of gas - Alarm lockout at start	Check that there are no line interruptions
21	#	Pmax/POC	
	0	Pmax: Max. gas/oil pressure exceeded POC: POC open (software version ≤ V02.00)	Check the wiring. POC: check whether the closure contact of the valve is closed
	1	POC closed (software version ≤ V02.00)	Check the wiring. Check if the closure contact of the valve opens when the valve is checked
	64	POC Open - Lockout alarm at the start (software version ≤ V02.00)	Check the wiring. Check if the contact of the valve opens when the valve is checked
22 OFF S	#	Safety circuit/Burner flange	
	0	Safety circuit open /Burner flange open	
	1	Safety circuit open /Burner flange open - Alarm lockout at start	
	3	Safety circuit open /Burner flange open, extraneous light - Alarm lockout at start	
	5	Safety circuit open /Burner flange open, extraneous light - Alarm lockout at start	
	17	Safety circuit open /Burner flange open, extraneous light - Alarm lockout at start	
	19	Safety circuit open /Burner flange open, extraneous light - Alarm lockout at start	
	21	Safety circuit open /Burner flange open, extraneous light - Alarm lockout at start	
	23	Safety circuit open /Burner flange open, extraneous light, air pressure, fuel pressure - Alarm lockout at start	

Error code	Diagnostic code	Meaning of the REC 27 ...system	Recommended measures
	65	Safety circuit /Burner flange open, POC - Alarm lockout at start	
	67	Safety circuit open /Burner flange open, extraneous light, POC - Alarm lockout at start	
	69	Safety circuit open /Burner flange open, air pressure, POC - Alarm lockout at start	
	71	Safety circuit open /Burner flange open, extraneous light, air pressure, POC - Alarm lockout at start	
	81	Safety circuit open /Burner flange open, fuel pressure, POC - Alarm lockout at start	
	83	Safety circuit open /Burner flange open, extraneous light, air pressure, POC - Alarm lockout at start	
	85	Safety circuit open /Burner flange, air pressure, fuel pressure, POC - Alarm lockout at start	
	87	Safety circuit open /Burner flange, extraneous light, air pressure, fuel pressure, POC - Alarm lockout at start	
50 ÷ 58	#	Internal error	Carry out a reset; if the error arises repeatedly, replace the flame control
60	0	Internal error: no valid load checking device	Carry out a reset; if the error arises repeatedly, replace the flame control
65 ÷ 67	#	Internal error	Carry out a reset; if the error arises repeatedly, replace the flame control
70	#	Fuel/air checking error: Calculation position in modulation	
	23	Invalid load	No valid load
	26	Curve points not defined	Adjust the curve points of all the actuators
71	#	Special position not defined	
	0	Standby position	Set the standby position of all the servomotors used
	1	Pre-purging position	Set the pre-purging position of all the servomotors used
	2	Post-purging position	Set the post-purging position of all the servomotors used
	3	Ignition position	Set the ignition position of all the servomotors used
72	#	Fuel/air internal checking error:	Carry out a reset; if the error arises repeatedly, replace the flame control
73	#	Fuel/air internal checking error: multistep calculation position	
	23	Position calculation, invalid stage load	No valid load
	26	Position calculation, stage curve points not defined	Adjust the curve points of all the servomotors
75	#	Fuel/air ratio internal checking error: cyclical data check	
	1	Check synchronisation data, different current load	
	2	Check synchronisation data, different target load	
	4	Check synchronisation data, different target positions	
	16	Check synchronisation data, different positions reached	
76	#	Fuel/air internal checking error:	Carry out a reset; if the error arises repeatedly, replace the flame control
85	#	Reference error of a servomotor	
	0	Reference error of the fuel servomotor	The reference of the fuel servomotor was not successful. It was not possible to reach the reference point. 1. Check if the servomotors have been inverted. 2. Check if the servomotor is blocked or overloaded.

Error code	Diagnostic code	Meaning of the REC 27 ...system	Recommended measures
	1	Reference error of the air servomotor	The reference of the air servomotor was not successful. It was not possible to reach the reference point. 1. Check if the servomotors have been inverted. 2. Check if the servomotor is blocked or overloaded.
	Bit 7 Valence ≥ 128	Reference error owing to parameter modification	The parameterisation of an actuator (e.g. the reference position) has been modified. This error will be visualised to start up a new reference.
86	#	Fuel servomotor error	
	0	Position error	It was not possible to reach the target position within the requested tolerance range. 1. Check if the servomotor is blocked or overloaded.
	Bit 0 Valence 1	Circuit open	Circuit open shown on the servomotor connection. 1. Check the wiring (the voltage between pin 5 or 6 and 2 of the X54 connector must be > 0.5 V).
	Bit 3 Valence ≥ 8	Curve too steep in terms of train ratio	The slope of the curve can correspond to a maximum position modification of 31° between 2 points of the modulation curve.
	Bit 4 Valence ≥ 16	Deviation of section compared with the last reference	Overloading of the servomotor or servomotor subjected to mechanical torsion. 1. Check if the servomotor is blocked in any point along its range of action. 2. Check if the torque is sufficient for the application.
87	#	Air servomotor error	
	0	Position error	It was not possible to reach the target position within the requested tolerance range. 1. Check if the servomotor is blocked or overloaded.
	Bit 0 Valence 1	Circuit open	Circuit open shown on the servomotor connection. 1. Check the wiring (the voltage between pin 5 or 6 and 2 of the X54 connector must be > 0.5 V).
	Bit 3 Valence ≥ 8	Curve too steep in terms of train ratio	The slope of the curve can correspond to a maximum position modification of 31° between 2 points of the modulation curve.
	Bit 4 Valence ≥ 16	Deviation of section compared with the last reference	Overloading of the servomotor or servomotor subjected to mechanical torsion. 1. Check if the servomotor is blocked in any point along its range of action. 2. Check if the torque is sufficient for the application.
90 - 91	#	Burner internal checking error	
93	#	Flame signal acquisition error	
	3	Short circuit of the sensor	Short circuit in the QRB sensor... 1. Check the wiring. 2. Flame detector probably faulty.
95	#	Relay supervision error	
	3 Ignition transformers 4 Fuel valve 1 5 Fuel valve 2 6 Fuel valve 3	External power supply - Contact active	Check the wiring
96	#	Relay supervision error	
	3 Ignition transformers 4 Fuel valve 1 5 Fuel valve 2 6 Fuel valve 3	The relay contacts have joined together	Check the contacts: 1. Control box connected to the power supply: the fan output must be without voltage. 2. Disconnect the power supply. Disconnect the fan. The resistive connection between the fan output and the neutral wire is not allowed. If one of the 2 tests fails, replace the flame control because the contacts are definitively joined together and it is no longer possible to guarantee safety.
97	#	Relay supervision error	

Error code	Diagnostic code	Meaning of the REC 27 ...system	Recommended measures
	0	The safety relay contacts have joined together or the safety relay has been powered by an external power supply	<p>Check the contacts:</p> <ol style="list-style-type: none"> Control box connected to the power supply: the fan output must be without voltage. Disconnect the power supply. Disconnect the fan. The resistive connection between the fan output and the neutral wire is not allowed. <p>If one of the 2 tests fails, replace the flame control because the contacts are definitively joined together and it is no longer possible to guarantee safety.</p>
98	#	Relay supervision error	
	2 – Safety valve 3 Ignition transformers 4 Fuel valve 1 5 Fuel valve 2 6 Fuel valve 3	The relay does not start up	Carry out a reset; if the error arises repeatedly, replace the unit
99	#	Relay internal checking error	Carry out a reset; if the error arises repeatedly, replace the flame control
	3	Relay internal checking error	Carry out a reset; if the error arises repeatedly, replace the flame control Software version V03.10: If error C:99 D:3 occurs during the standardisation of the VSD, temporarily deactivate the Alarm function at the start of the pre-purging phase (parameter 210 = 0) or interrupt the signal controller-ON
100	#	Relay internal checking error	Carry out a reset; if the error arises repeatedly, replace the flame control
105	#	Contact sampling internal error	
	0 Min. pressure switch 1 Max. pressure switch 2 Valve operation test pressure switch 3 Air pressure 4 Load controller open 5 Load controller on/off 6 Load controller closed 7 Safety loop / burner flange 8 Safety valve 9 Ignition transformers 10 Fuel valve 1 11 Fuel valve 2 12 Fuel valve 3 13 Reset	Blocked upon irregularity	Can be caused by capacitive loads or presence of DC voltage on the main power supply of the flame control. The diagnostic code indicates the input in which the problem arose
106 ÷ 108	#	Contact request internal error	Carry out a reset; if the error arises repeatedly, replace the flame control
110	#	Voltage monitoring test internal error	Carry out a reset; if the error arises repeatedly, replace the flame control
111	0	Low level of power supply	Insufficient mains voltage. Conversion of the diagnostic code Voltage value (230 V AC : 1.683)
112	0	Reset power supply voltage	Error code for the carrying out of a reset in the event of power supply restoration (absence of error)
113	#	Mains voltage supervision internal error	Carry out a reset; if the error arises repeatedly, replace the flame control
115	#	Control box meter internal error	
116	0	Life cycle of the flame control in the critical interval (250,000 Start ups)	The envisaged life cycle of the flame control has been exceeded. Replace it.
117	0	Life cycle of the flame control exceeded	The switch-off threshold has been reached.
120	0	Interruption of fuel limiting meter input	Too many disturbance impulses on the input of the fuel meter. Improve the electromagnetic compatibility.
121 ÷ 124	#	EEPROM access internal error	Carry out a reset, repeat and check the last setting of the parameters. Restore the group of parameters: if the error arises repeatedly, replace the flame control.
125	#	EEPROM reading access internal error	Carry out a reset, repeat and check the last setting of the parameters. If the error arises repeatedly, replace the flame control.

Error code	Diagnostic code	Meaning of the REC 27 ...system	Recommended measures
126	#	EEPROM writing access internal error	Carry out a reset, repeat and check the last setting of the parameters. If the error arises repeatedly, replace the flame control.
127	#	EEPROM access internal error	Carry out a reset, repeat and check the last setting of the parameters. Restore the group of parameters: if the error arises repeatedly, replace the flame control.
128	0	EEPROM access internal error - synchronisation during the initialisation	Carry out a reset; If the error arises repeatedly, replace the flame control.
129	#	EEPROM access internal error – command synchronisation	Carry out a reset, repeat and check the last setting of the parameters. If the error arises repeatedly, replace the flame control.
130	#	EEPROM access internal error - time-out	Carry out a reset, repeat and check the last setting of the parameters. If the error arises repeatedly, replace the flame control.
131	#	EEPROM access internal error - page interrupted	Carry out a reset, repeat and check the last setting of the parameters. If the error arises repeatedly, replace the flame control.
132	#	EEPROM register initialisation internal error	Carry out a reset; if the error arises repeatedly, replace the flame control.
133 ÷ 135	#	EEPROM access internal error – request synchronisation	Carry out a reset, repeat and check the last setting of the parameters. If the error arises repeatedly, replace the flame control.
136	1	Restoration started	The restoration of a backup has been started (no error)
137	#	Internal error – backup / restoration	
	157 (-99)	Restoration – OK, but backup < compared with set data of current system	Restoration successful, but the backup data installed are fewer than those currently present in the system.
	239 (-17)	Backup - logging of the backup on RDI21... failed	Perform the reset and repeat backup
	240 (-16)	Reset - no backup in RDI21...	No backup in RDI21...
	241 (-15)	Reset - Interruptions relating to impracticable ASN	The backup has an impracticable ASN and cannot reset the unit
	242 (-14)	Backup – the backup carried out is contradictory	The backup is irregular and cannot be transferred again
	243 (-13)	Backup – the data comparison between the internal microprocessors is irregular	Repeat the reset and backup
	244 (-12)	The backup data are incompatible	The backup data are incompatible with the current version of the software; the restoration is not possible
	245 (-11)	Error in access to the parameter Restore_Complete	Repeat the reset and backup
	246 (-10)	Restoration – time-out during logging in EEPROM	Repeat the reset and backup
	247 (-9)	The data received are contradictory	The series of backup data is not valid; restoration is not possible
	248 (-8)	The restoration cannot currently be carried out	Repeat the reset and backup
	249 (-7)	Restoration – interruption caused by inadequate identification of the burner	The backup has an inadequate identification of the burner and must not be transferred to the flame control
	250 (-6)	Backup – the CRC of a page is not correct	The series of backup data is not valid; restoration is not possible
	251 (-5)	Backup – the identification of the burner is not defined	Define the identification of the burner and repeat the backup
	252 (-4)	After restoration, the pages are still in INTERRUPTION	Repeat the reset and backup
	253 (-3)	The restoration cannot currently be carried out	Repeat the reset and backup
	254 (-2)	Interruption owing to transmission error	Repeat the reset and backup
	255 (-1)	Interruption owing to time-out during the restoration	Carry out a reset, check the connections and repeat the backup
146	#	Time-out of the system automation interface	Refer to the Modbus User Documentation (A7541)
	1	Modbus time-out	
150	#	TÜV test	
	1 (-1)	Invalid phase	The TÜV test can only be started in phase 60 (operation)

Error code	Diagnostic code	Meaning of the REC 27 ...system	Recommended measures
	2 (-2)	The TÜV test default output is too low	The output of the TÜV test must be lower than the minor output limit
	3 (-3)	The TÜV test default output is too high	The output of the TÜV test must be greater than the upper output limit
	4 (-4)	Manual interruption	No error: Manual interruption of the TÜV test by the user
	5 (-5)	TÜV test timeout	No flame loss after the fuel valves have been closed 1. Check for any extraneous lights 2. Check that there are no short-circuits 3. Check whether one of the valves is leaking
165	#	Internal error	
166	0	Watchdog reset internal error	
167	#	Manual lockout	The flame control has been manually blocked (no error)
	1	Manual lockout from remote reset command	
	2	Manual lockout from RDI21...	
	3	Manual lockout from PC interface	
	8	Manual lockout from RDI21... Timeout/interrupted communication	During a regulation of the curve via the operating panel RDI21...the timeout for the operating menu is passed (setting via the 127 parameter), or else the communication between REC 27.100A2 and RDI21... has been interrupted
	9	Manual lockout from PC interface Communication interrupted	During an adjustment of the curve via the PC interface, the communication between REC 27.100A2 and the operator panel has been interrupted for more than 30 seconds
	33	Manual lockout after the PC tool has performed a tentative reset	The PC tool has performed a tentative reset, even if the system has worked correctly
168 ÷ 171	#	Internal error management	Carry out a reset; if the error arises repeatedly, replace the flame control
200 off	#	System free of errors	No error
201 off VA	#	Lockout or error at start	Lockout or error due to lack of unit parameter settings
	Bit 0 Valency 1	No valid operation mode	
	Bit 1 Valency 2..3	No fuel train defined	
	Bit 2 Valency 4..7	No curve defined	
	Bit 3 Valency 8..15	Standardisation speed not defined	
	Bit 4 Valency 16..31	Backup / Reset impossible	
202	#	Selection of internal operation mode	Redefine the operation mode (parameter 201)
203	#	Internal error	Redefine the operation mode (parameter 201) Carry out a reset; if the error arises repeatedly, replace the flame control
204	Phase number	Program stop	The program stop is active (no error)
205	#	Internal error	Carry out a reset; if the error arises repeatedly, replace the flame control
206	0	Combination of flame control and operator panel not allowed	
207	#	Compatibility of flame control with operator panel	
	0	Obsolete version of flame control	
	1	Obsolete version of operator panel	
208 - 209	#	Internal error	Carry out a reset; if the error arises repeatedly, replace the flame control
210	0	The selected operating mode is not released for the standard unit	Select an operating mode released for the standard unit
240	#	Internal error	Carry out a reset; if the error arises repeatedly, replace the flame control

Error code	Diagnostic code	Meaning of the REC 27 ...system	Recommended measures
245	#	Internal error	Carry out a reset; if the error arises repeatedly, replace the flame control
250	#	Internal error	Carry out a reset; if the error arises repeatedly, replace the flame control

Tab. T

A Appendix - Accessories**Output power regulator kit for modulating operation**

With the modulating operation, the burner continually adapts the power to the heat request, ensuring a high level of stability for the parameter controlled: temperature or pressure.

Two components should be ordered:

- the output power regulator to be installed on the burner;
- the probe to be installed on the heat generator.

Parameter to be checked		Probe		Output regulator	
	Adjustment field	Type	Code	Type	Code
Temperature	- 100 ÷ 500° C	PT 100	3010110	RWF50 RWF55	20099869 20099905
Pressure	0 ÷ 2.5 bar	4 ÷ 20 mA	3010213		
	0 ÷ 16 bar	4 ÷ 20 mA	3010214		
	0 ÷ 25 bar	4 ÷ 20 mA	3090873		

Soundproofing chamber kit

Burner	Type	dB(A)	Code
RS 68-200/E ULX	C4/5	10	3010404

Software interface kit (ACS410 + OCI410.30) - Service Level

Burner	Code
RS 68-200/E ULX	3010436

Modbus interface kit

Burner	Model	Code
RS 68-200/E ULX	OCI412	3010437

Continuous purging kit

Burner	Code
RS 68-200/E ULX	3010094

PVP kit (Pressure Valve Proving)

Burner	Code
RS 68-200/E ULX	3010344

Gas trains in compliance with EN 676

Please refer to manual.



ATTENZIONE

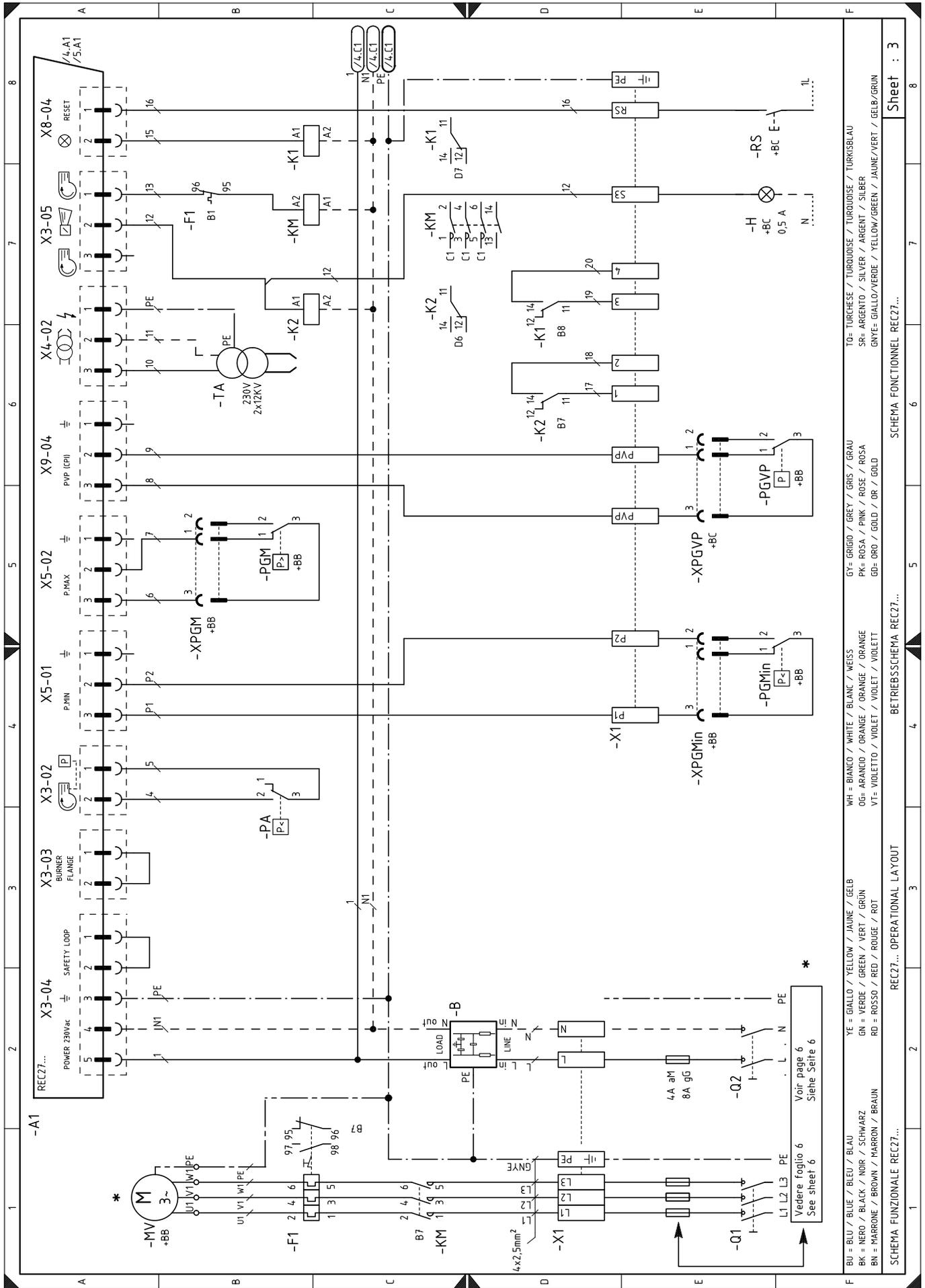
The installer is responsible for the addition of any safety device not foreseen in this manual.

B Appendix - Electrical panel layout

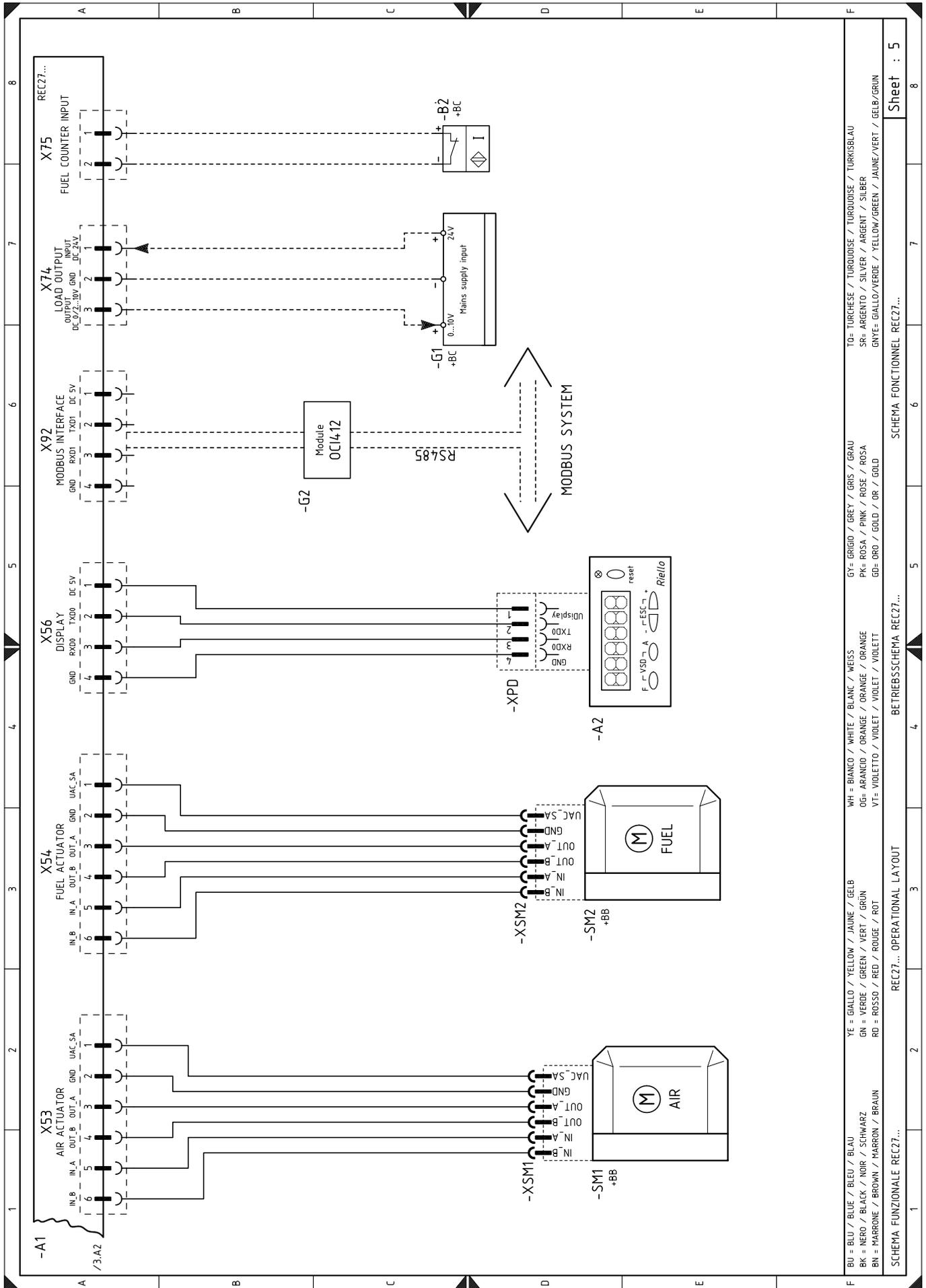
1	Index of layouts
2	Reference indication
3	REC 27... operational layout
4	REC 27... operational layout
5	REC 27... operational layout
6	Electrical wiring that is the responsibility of the installer
7	RWF 50... functional layout

2 Indication of references



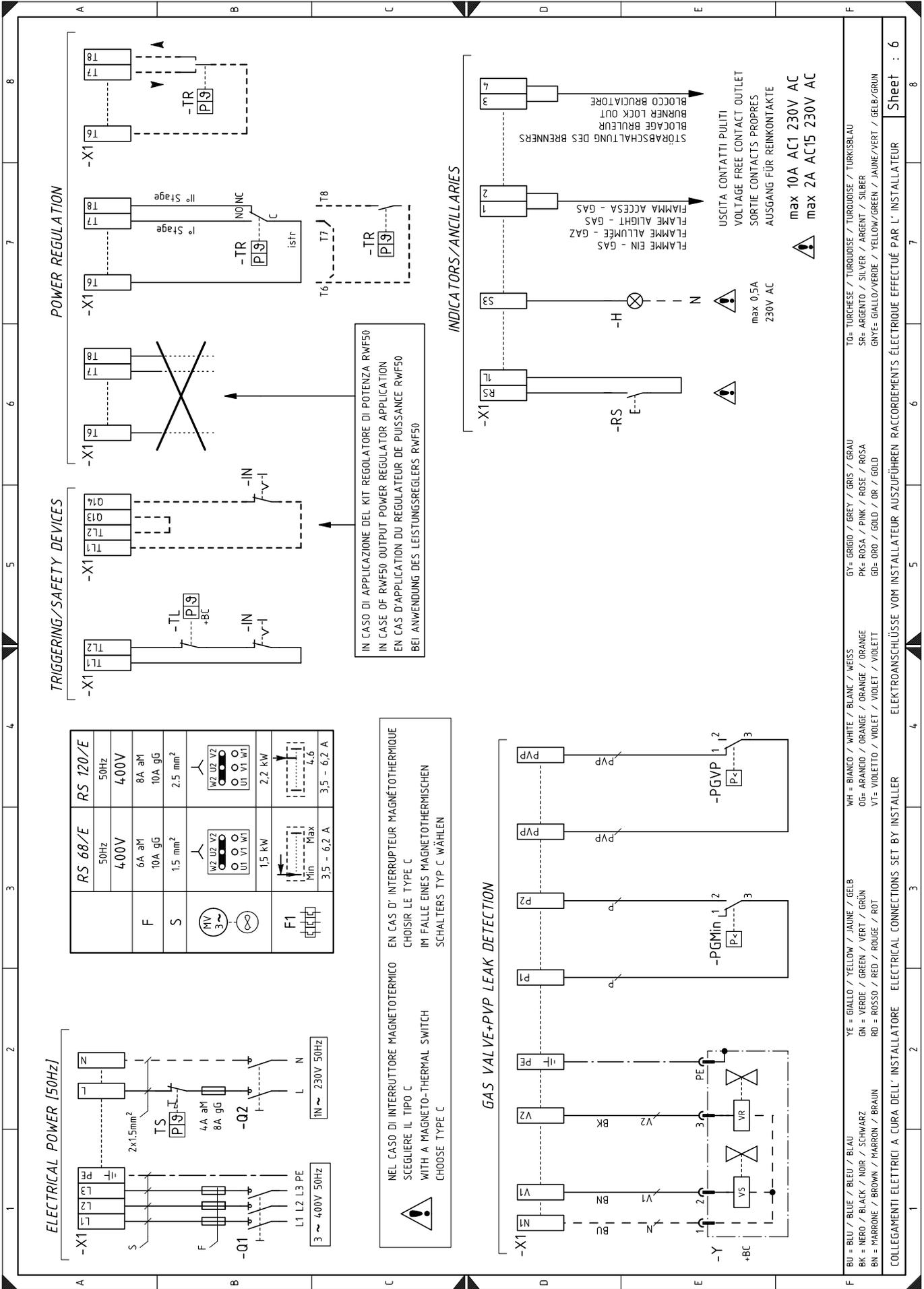


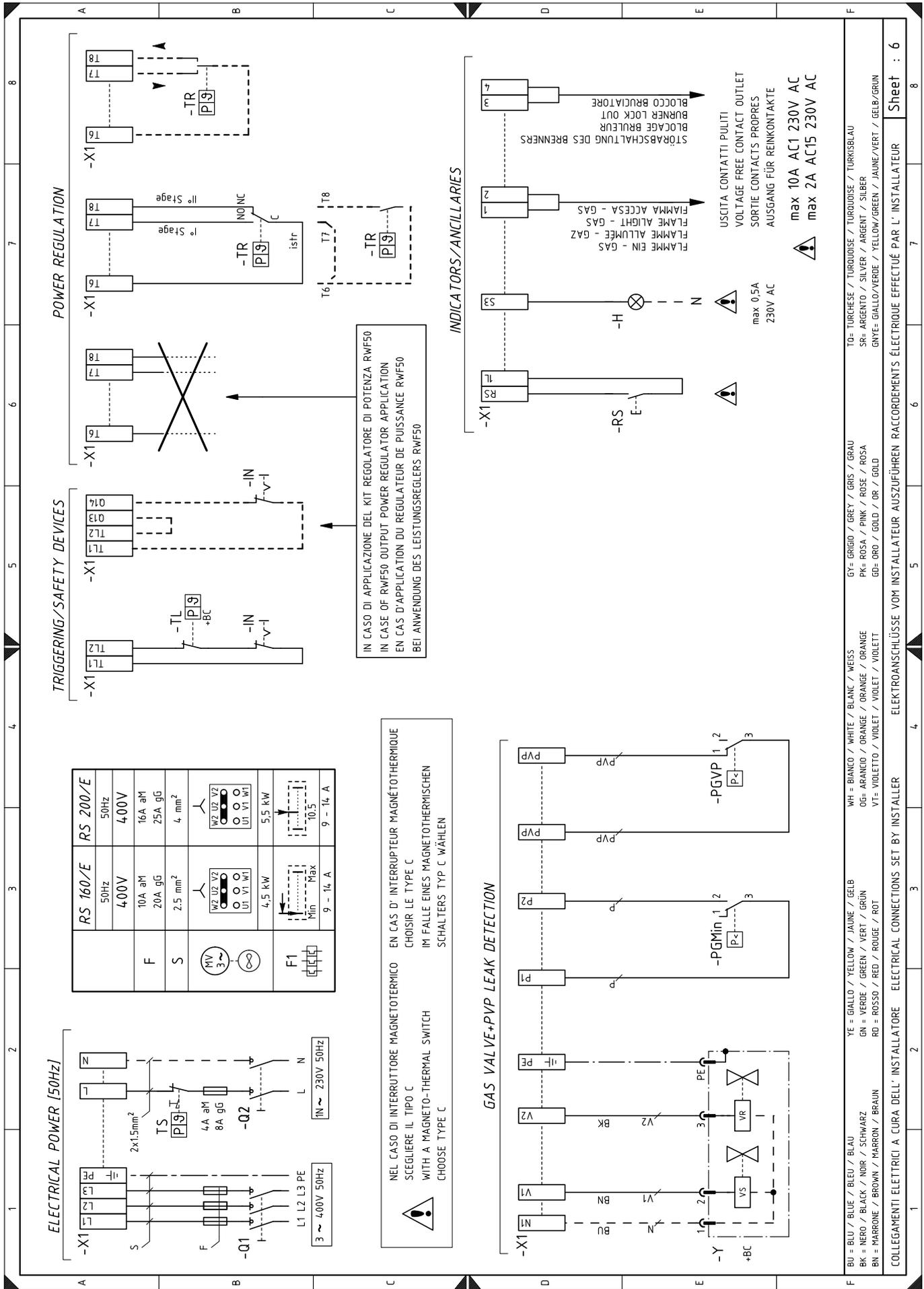
TO= TURCHESE / TURDOISE / TURKISBLAU	SCHEMA FONCTIONNEL REC27...	Sheet : 3
SR= ARGENTO / SILVER / ARGENT / SILBER	BETRIEBSSCHHEMA REC27...	
GNYE= GIALLO/VERDE / YELLOW/GREEN / JAUNE/VERT / GELB/GRÜN		
GY= GRIGIO / GREY / GRIS / GRAU		
PK= ROSA / PINK / ROSE / ROSA		
GD= ORO / GOLD / OR / GOLD		
WH= BIANCO / WHITE / BLANC / WEISS		
OG= ARANCIO / ORANGE / ORANGE / ORANGE		
VT= VIOLETTA / VIOLET / VIOLET / VIOLETT		
YE= GIALLO / YELLOW / JAUNE / GELB		
GN= VERDE / GREEN / VERT / GRÜN		
RD= ROSSO / RED / ROUGE / ROT		
BN= MARRONE / BROWN / MARRON / BRAUN		
BU= BLU / BLUE / BLEU / BLAU		
BK= NERO / BLACK / NOIR / SCHWARZ		



BU = BLU / BLUE / BLEU / BLAU	YE = GIALLO / YELLOW / VERDE / GRÜN	WH = BIANCO / WHITE / BLANC / WEISS	GY = GRIGIO / GREY / GRIS / GRAU	TO = TURCHESE / TURQUOISE / TURKISBLAU
BK = NERO / BLACK / NOIR / SCHWARZ	GN = VERDE / GREEN / VERT / GRÜN	OG = ARANCIO / ORANGE / ORANGE / ORANGE	PK = ROSA / PINK / ROSE / ROSA	SR = ARGENTO / SILVER / ARGENT / SILBER
BN = MARRONE / BROWN / MARRON / BRAUN	RD = ROSSO / RED / ROUGE / ROT	VT = VIOLETTA / VIOLET / VIOLET / VIOLETT	GD = ORO / GOLD / OR / GOLD	GR = GIALLO/VERDE / YELLOW/GREEN / JAUNE/VERT / GELB/GRÜN
SCHEMA FUNZIONALE REC27...			SCHEMA FONCTIONNEL REC27...	
REC27... OPERATIONAL LAYOUT			BETRIEBSSCHEMA REC27...	

Sheet : 5





Wiring layout key

A1	Flame control for the air/fuel ratio	XPGVP	Gas pressure switch connector for valve leak detection control device
A2	Operator panel	XRWF	Terminal board for output power regulator RWF
+BB	Burner components	Y	Gas adjustment valve + gas safety valve
+BC	Boiler components		
B	Filter to protect against radio disturbance		
B1	Output regulator RWF		
B2	Fuel meter		
BA	Input in current DC 4...20 mA		
BA1	Input in current DC 4...20 mA to modify remote set-point		
BP	Pressure probe		
BP1	Pressure probe		
BR	Remote setpoint potentiometer		
BT1	Thermocouple probe		
BT2	Probe Pt100, 2 wires		
BT3	Probe Pt100, 3 wires		
BT4	Probe Pt100, 3 wires		
BTEXT	External probe for climatic compensation of the set-point		
BV	Input in voltage DC 0...10V		
BV1	Input in voltage DC 0...10V to modify remote setpoint		
CN1	Ionisation probe connector		
F1	Fan motor thermal relay		
G1	Load indicator		
G2	Communication interface for Modbus system		
H	Remote lockout signal		
ION	Ionisation probe		
IN	Manual burner arrest switch		
K1	Clean contacts output relay burner switched on		
K2	Clean contacts output relay burner lockout		
KM	Fan motor contact maker		
MV	Fan motor		
PA	Air pressure switch		
PE	Burner earth		
PGM	Maximum gas pressure switch		
PGMin	Minimum gas pressure switch		
PGVP	Gas pressure switch for valve leak detection control device		
Q1	Three-phase disconnecting switch		
Q2	Single phase disconnecting switch		
RS	Remote burner reset button		
S1	On/off selector		
SM1	Air servomotor		
SM2	Gas servomotor		
TA	Ignition transformer		
TL	Limit thermostat/pressure switch		
TR	Adjustment thermostat/pressure switch		
TS	Safety thermostat/pressure switch		
X1	Burner terminal strip		
XP1	Connector for output power regulator kit RWF		
XPD	Operator panel connector		
XPGM	Maximum gas pressure switch connector		
XPGMin	Minimum gas pressure switch connector		

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