

TAU 1750 ÷ 3000 N

EN INSTALLATION, TECHNICAL ASSISTANCE SERVICE AND SYSTEM MANAGEMENT MANUAL

RIELLO

RANGE

MODEL	CODE
TAU 1750 N	20162157
TAU 2100 N	20162158
TAU 2600 N	20162159
TAU 3000 N	20162160

ACCESSORIES

For a complete list of accessories and details of their compatibility, refer to the Catalogue.

Dear Customer,

Thank you for choosing a **RIELLO** boiler. You have purchased a modern, high efficiency, quality product that is designed to give dependable and safe service and to provide comfort in the home for many years to come. Arrange for your boiler to be serviced regularly by an authorised Technical Assistance Service **RIELLO**. Their personnel are specially trained to keep your boiler efficient and cheap to run. They also stock any original spare parts that might be required.

This instruction manual contains important instructions and precautions that must be observed to ensure the efficient functioning of your **TAU N** boiler.

Please accept our renewed thanks for your purchase
Riello S.p.A.

CONFORMITY

RIELLO TAU N boilers conform to:

- Directive 92/42/EEC on efficiency requirements
- Electromagnetic Compatibility Directive 2014/30/EU
- Low Voltage Directive 2014/35/EU
- Regulation (EU) 2016/426



At the end of its life, the product should be not be disposed of as solid urban waste, but rather it should be handed over to a differentiated waste collection centre.

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The following symbols are used in this manual:











CAUTION! = Identifies actions that require caution and adequate preparation.



STOP! = Identifies actions that you MUST NOT do.













1 GENERAL INFORMATION

1.1 General Safety Information

-  The boiler is delivered in separate crates. Check that it is complete, undamaged and as ordered as soon as you receive it. Report any discrepancies or damage to the dealer who sold it.
-  This product must be installed by a legally qualified heating engineer. On completion of the installation, the installer must issue the owner with a declaration of conformity confirming that the installation has been completed to the highest standards in compliance with the instructions provided by **RIELLO** in this instruction manual, and that it conforms to all applicable laws and standards.
-  This product must only be used for the purpose for which it is designed and made, as specified by **RIELLO**. **RIELLO** declines all responsibility, contractual or other, for damage to property or injury to persons or animals caused by improper installation, adjustment, maintenance or use.
-  If you notice any water leaking from the boiler, disconnect it immediately from the mains electricity supply, shut off the water supply, and notify your local **RIELLO's** Technical Assistance Service or a qualified heating engineer immediately.
-  Periodically check that operating pressure in the water circuit is over 1 bar but below the maximum limit specified for the boiler. If this is not the case, contact Technical Assistance Service **RIELLO** or a professionally qualified heating engineer.
-  If the boiler is not going to be used for an extended period of time, contact **RIELLO's** Technical Assistance Service or a qualified heating engineer to have it prepared for shut-down as follows
 - Switch the boiler OFF at the control panel
 - Turn the main system switch "off"
 - Close the fuel cock and heating circuit water cock
 - Drain the central heating circuit if there is any risk of freezing.
-  The boiler must be serviced at least once a year.
-  This instruction manual is an integral part of the boiler. It must be kept safe and must ALWAYS accompany the boiler, even if it is sold to another owner or transferred to another user or to another installation. If you damage or lose this manual, order a replacement immediately from your local **RIELLO's** Technical Assistance Service.

1.2 Precautions

The operation of any appliance that uses fuel, electrical power and water demands that a number of fundamental safety precautions be respected:

-  It is forbidden to use electrical devices or equipment, such as switches, appliances, etc. if there is a smell of gas or unburnt products. If so:
 - Ventilate the room, opening doors and windows
 - Close the fuel shut-off cock
 - Report the fault immediately to the **RIELLO's** Technical Assistance Service or a professionally qualified heating engineer.
-  Do not touch the boiler while barefoot or wet.
-  Never clean or service the boiler without first disconnecting it from the mains electricity supply by turning the main power switch and the control panel switch OFF.
-  Do not tamper with or adjust the safety or control devices without prior authorisation and instructions from the manufacturer.
-  Do not plug or block the condensate drain outlet.
-  Never pull, disconnect, or twist the electrical cables coming from the appliance even if it is disconnected from the mains electricity supply.
-  Do not obstruct or restrict the vents in the room where the boiler is installed. Adequate ventilation is essential for correct combustion.
-  Do not expose the boiler to the elements. It is designed to work indoors.
-  Do not switch the boiler off if outdoor temperature drops below ZERO (risk of freezing).
-  Do not store containers of flammable substances in the room where the boiler is installed.
-  Do not allow children or persons with reduced physical, sensorial or mental abilities or with insufficient experience and knowledge to operate this system without proper supervision from the person responsible for its safe use.
-  Do not dispose of packaging material into the environment, or leave it within the reach of children, since it can become a potential hazard. Dispose of packaging material in compliance with applicable legislation.

1.3 Description of the appliance

TAU N RIELLO steel boilers are triple flue pass, condensing boilers for installation in a boiler room. While they are designed primarily for central heating purposes, in conjunction with a suitable storage cylinder they can also be used to produce domestic hot water.

The parts of the boiler that are in contact with combustion products are made of Titanium stabilized stainless steel, capable of providing the best possible resistance to corrosion caused by acid condensate.

The boiler has been designed with the combustion chamber at the top and the smooth pipe tube bundle at the bottom to optimise heat exchange and energy efficiency and to maximise the condensing effect.

The boiler has a high total water content which is differentially distributed between its top and bottom sections. This allows outgoing water to reach the set temperature quickly while maintaining the condensing effect and the water heating time around the tube bundle for as long as possible.

TAU N boilers feature lightly pressurised combustion chambers for a smoother burner action, and high temperature resistant, stainless steel turbulators inside the tube bundle for maximum burner efficiency.

The boiler body is thoroughly insulated with a layer of high density glass wool.

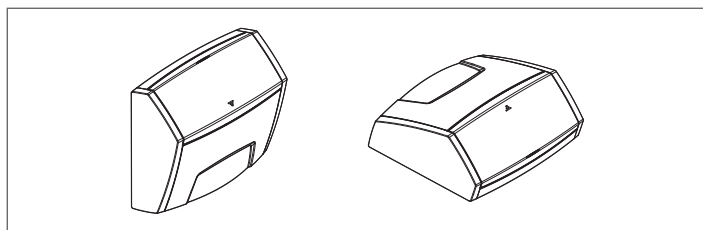
The paint finished external panelling is also internally insulated with a layer of high density glass wool.

The boiler's front door and the flue gas chamber can be opened completely to facilitate the inspection, maintenance and cleaning of internal parts and to speed up servicing in general.

The front door can open in either direction and can be opened without removing the burner. The door is factory fitted with hinges on the left, but these can be reversed if necessary to suit individual installations.

1.4 Control panels

The steel boilers **RIELLO TAU N** can be combined with the control panels of the **RIELLOtech** range which take into account the different operating functions, the needs of the heating system and the various devices used on them.



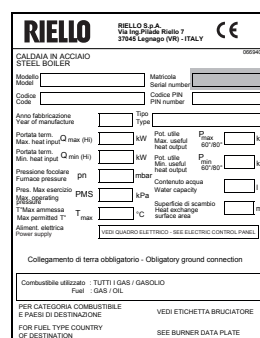
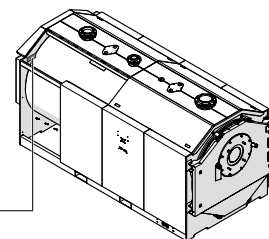
Note: for additional information, see the Listocatalogo

1.5 Identification

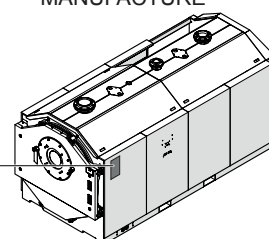
The products are identified by:

Serial number plate

This is located on the boiler body and specifies the serial number, model, and furnace power.



23:27:0000581
WEEK OF
MANUFACTURE



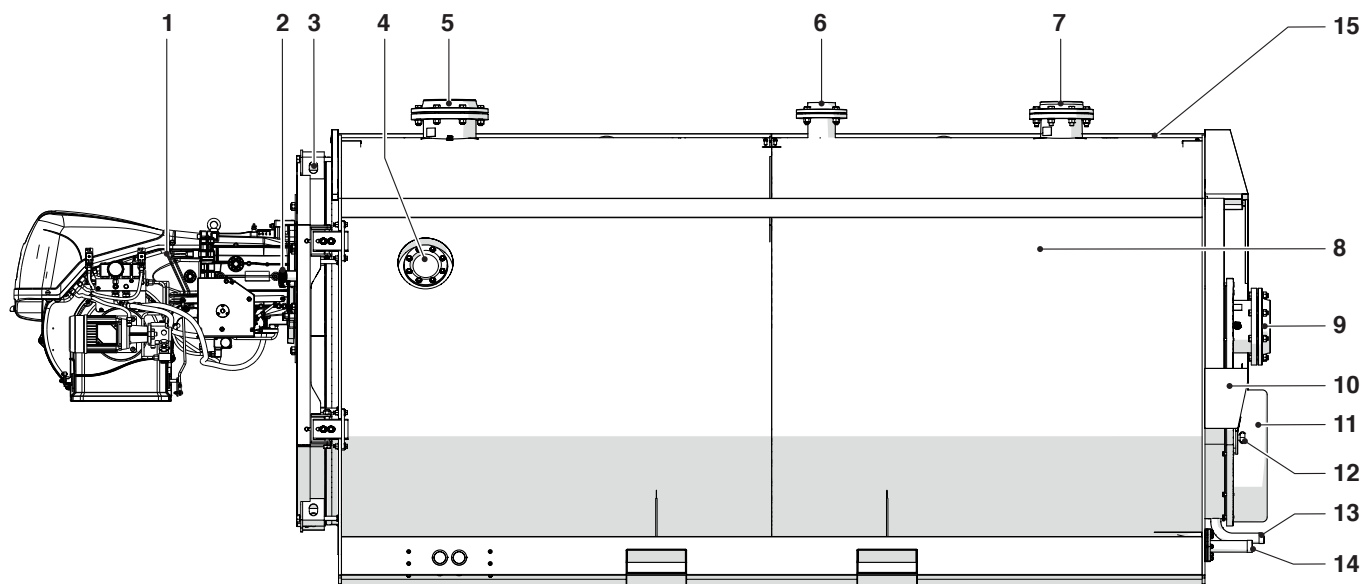
Data plate

This lists the technical specifications and performance of the product. It comes inside the documentation envelope. On completion of the installation you **MUST** apply it in a clearly visible position at the top of one of the side panels. If you damage or lose this label, order a replacement immediately from **RIELLO's** Technical Assistance Service.

! If these plates or any other means of clearly identifying the product are defaced, removed or lost, proper installation and servicing may be rendered difficult.

1.6 System layout

TAU N 1750 ÷ 3000



- 1 Burner
- 2 Flame inspection window with pressure measurement fitting
- 3 Door
- 4 Body interior inspection flange
- 5 Outlet
- 6 Safety device fitting
- 7 Heating return (high temperature)
- 8 Combustion chamber
- 9 Heating return (low temperature)
- 10 Flue gas box
- 11 Flue gas exhaust
- 12 Inspection window
- 13 Condensate outlet
- 14 Boiler drain
- 15 Support surface – maximum load 150 kg

1.7 Burner combination

BURNERS	TAU N				Burner flange	Long head
MODEL	1750	2100	2600	3000	Accessory (compulsory)	Accessory (compulsory)
Standard GAS (yellow flame)						
RS 190/M TL	•				20164364	
RS 250/M MZ TL		•				
RS 310/M MZ			•			(2)
RS 410/M MZ			• (1)	•		(2)
RS 510/M MZ				• (1)		(2)
LOW NOX GAS						
RS 200/M BLU TL	•					
RS 310/M BLU		•				(2)
RS 410 M BLU			•	•		
RS 510 M BLU				• (1)		(2)
RS 200/E BLU	• (1)					(2)
RS 310/E BLU		•				(2)
RS 410/E BLU			•	•		(2)
RS 510/E BLU				• (1)		(2)
b MIXED Gas / Standard light oil bb						
RLS 250/M MZ	•					
MIXED Gas / Light oil Low NOX						
RLS 310/M MX	•	•				(2)
RLS 410/M MX			•			(2)
RLS 510/M MX				•		(2)
RLS 310/E MX	•	•				(2)
RLS 410/E MX			•			(2)
RLS 510/E MX				•		(2)
GAS – PREMIX						
RX 1800 S/E	•				20163866	
RX 2500 S/E		•			20163866	
RX 3000 S/E			•	•	20163866	


(1) For altitudes over 1800 meters

(2) To replace on the burner head fitted as standard

NOTE: burners must be fitted with a gas ramp device.

 See the instruction manual provided with the burner:

- Burner installation
- Electrical connections
- Burner adjustments

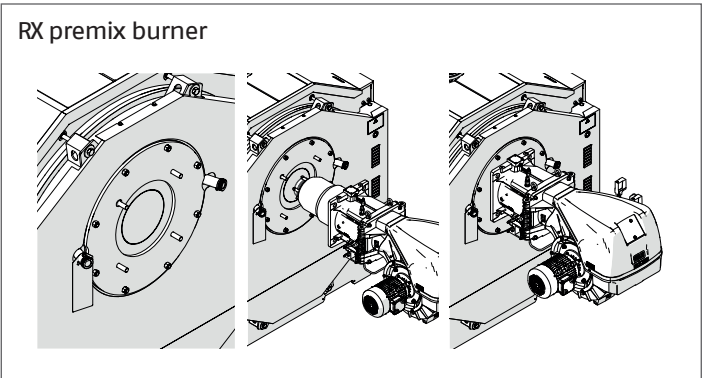
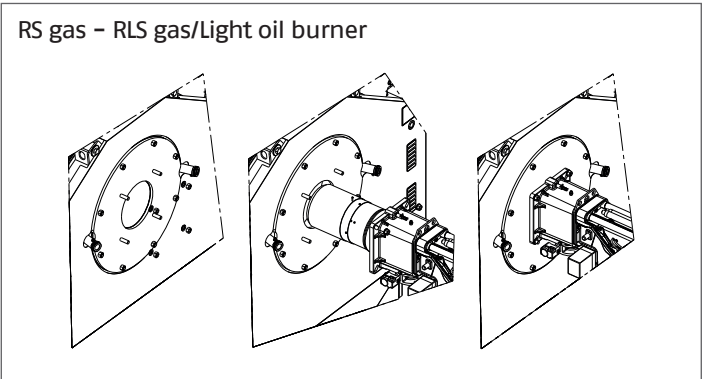
 To assemble/disassemble the burners equipped with recirculation tube, it might be necessary to remove the latter before carrying out such operations (strictly comply with the use and maintenance manual of the burner).

IMPORTANT NOTES FOR BURNER INSTALLATION

Before fixing the burner to the boiler, make sure that:

- The door opens the right way (see the relevant sections for details on how to reverse the door)
- The length (L) of the burner fixing bolts is less than (S), i.e. the total depth of the seal, plates and washer. **Longer bolts can cause the door to warp, compromising its ability to seal the boiler hermetically and permitting the release of combustion fumes.**

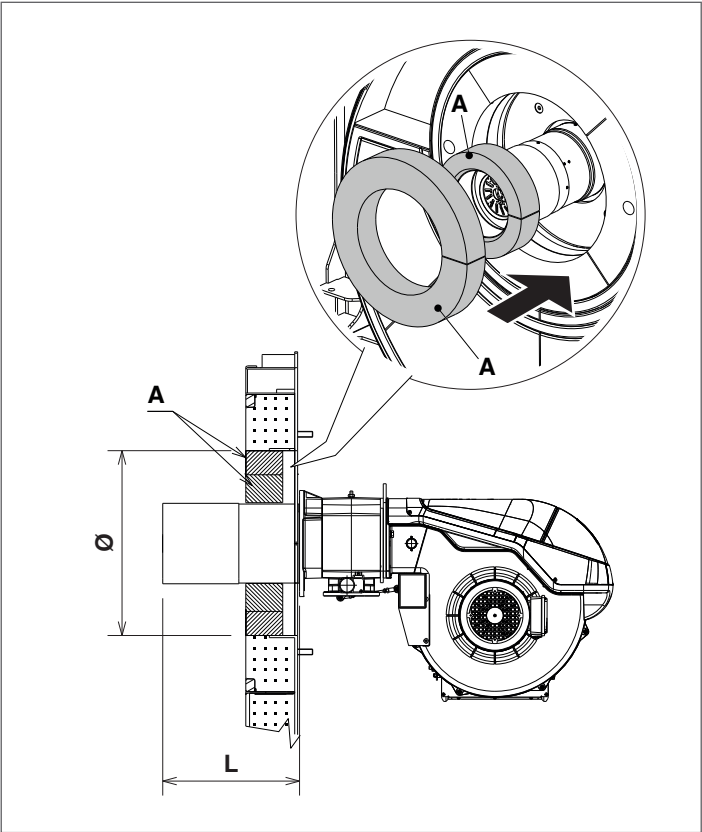
To ensure correct burner installation, also refer to the burner's own manual.



If you are installing a new boiler but re-using an old burner, always perform the following checks:

- Make sure that the performance of the old burner is adequate for the requirements of the boiler
- Make sure that the length and diameter of the burner nozzle are as specified in the following table.

⚠ When you finish installing the burner in the boiler, fill the gap between the burner's blast tube and the refractory material in the door with the ceramic insulation (A) supplied with the boiler.



	TAU N			
	1750	2100	2600	3000
Burner head L min. (mm)	350	350	350	500
Hole in door Ø (mm)	520	520	520	520

⊘ Do not re-use old burners if their blast tube lengths are below those specified in the table.


1.8 Technical specifications

DESCRIPTION	TAU N				
	1750	2100	2600	3000	
Device type	Condensing boiler for central heating B23 – B23P (*)				
Fuel	All GASES				
Device category	See Burner				
Rated heat input (Q max) GCV (NCV)	1943,0 (1750)	2331,0 (2100)	2886,0 (2600)	3330,0 (3000)	kW max
Rated heat input (Q min) GCV (NCV)	1611,5 (1451)	1943,6 (1751)	2332,1 (2101)	2887,1 (2601)	kW min
Useful (rated) heat output	1718,5	2062,2	2553,2	2946,0	kW max
Minimum nominal useful output (80/60°C) (Pn min)	1424,0	1721,2	2065,3	2556,8	kW min
Maximum useful output (40/30°C)	1881,2	2258,7	2796,5	3226,8	kW max
30% heat output with return at 30°C (P1)	570,7	684,8	847,9	978,3	kW max
Efficiency at rated heat input and in High temperature mode n4 (80/60°C) GCV NCV	88,5 (98,2)	88,5 (98,2)	88,5 (98,2)	88,5 (98,2)	%
Useful efficiency at Pn min (80/60°C) HCV (LCV)	88,6 (98,3)	88,6 (98,3)	88,6 (98,3)	88,6 (98,3)	%
Useful efficiency at Pn Max (40/30°C) GCV (NCV)	96,9 (107,5)	96,9 (107,5)	96,9 (107,5)	96,9 (107,5)	%
Efficiency at 30% rated heat input and in Low temperature mode n1 with return 30°C GCV (NCV)	97,9 (108,7)	97,9 (108,7)	97,9 (108,7)	97,9 (108,7)	%
Losses from stack for sensible heat (Qmax)	1,5				%
Losses from casing with burner on	0,3				%
Constant pressure drop (P.max)	< 0,2				%
Flue gas temperature	< 45÷75 (**)				°C
Mass flue gas flow rate (Qmax) (***)	0,75	0,93	1,14	1,32	kg/sec
Furnace pressure	8,4	9,6	11,5	11,6	mbar
Furnace volume	1593,0	1810,0	2270,0	2632,5	dm3
Tot. volume of flue gas side	2525,0	3040,0	3830,0	4440,0	dm3
Total surface area for heat exchange	77,7	93,2	115,7	136,0	m2
Volumetric thermal load (Q.max)	1098,6	1160,2	1145,4	1139,6	kW/m3
Specific heat load	22,5	22,5	22,5	22,1	kW/m2
Max. condensate production Full load 30/50 °C	173,0	203,0	256,0	301,0	l/h
Max. operating pressure	6				bar
Maximum permitted temperature	100				°C
Maximum operating temperature	90				°C
Pressure drop ΔT 10°C	30	78	56		mbar
Pressure drop ΔT 20°C	12	31	21		mbar
Water capacity	3060	3330	4700	5560	liters
Turbulators n.	158	175	194	224	No.

(*) The B23P configuration may only be adopted with premix gas burners.

(**) Depends on return temperature (30–60°C)

(***) At Pn max and Tm = 80°C, Tr = 60°C e CO2 = 10,3%

 The stack must guarantee the minimum draught specified by applicable technical standards, assuming zero pressure at the connection to the flue.

2 SYSTEM MANAGER

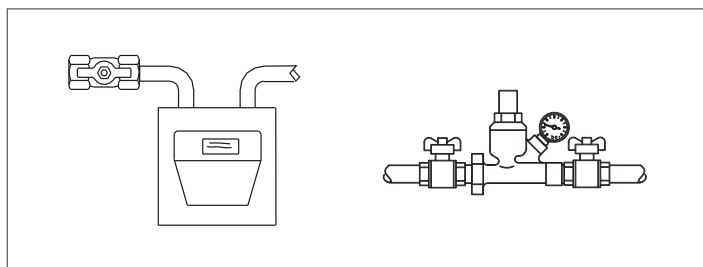
2.1 Putting into service

Have **RIELLO's** Technical Assistance Service start up your **RIELLO TAU N** boiler for the first time. Once this has been done, the boiler can be left to function automatically.

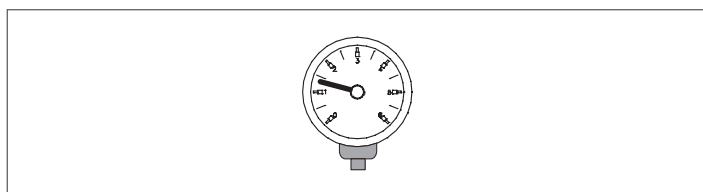
Under certain circumstances, such as after long periods of disuse, the service engineer responsible for the boiler may need to re-start it without involving the Technical Assistance Service.

To do so, perform the following checks and operations:

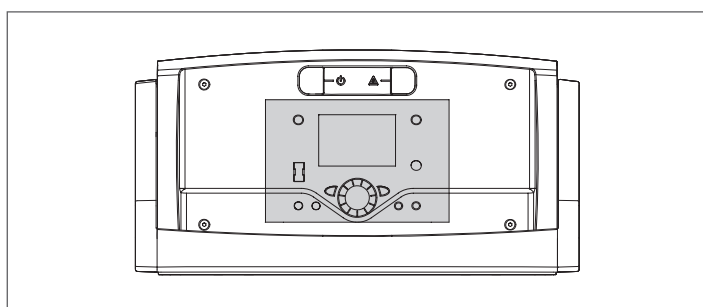
- Check that the gas cock and heating water cock are open



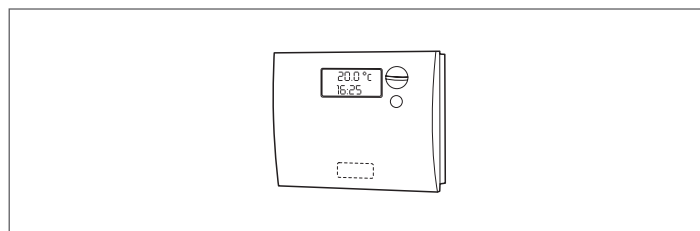
- While the system is still cold, check that working pressure in the central heating circuit is over 1 bar but below the maximum limit specified for the boiler



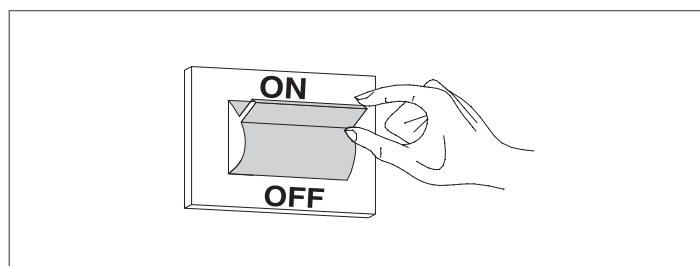
- Since the control panel incorporates a temperature control function, make sure that the control panel is switched on



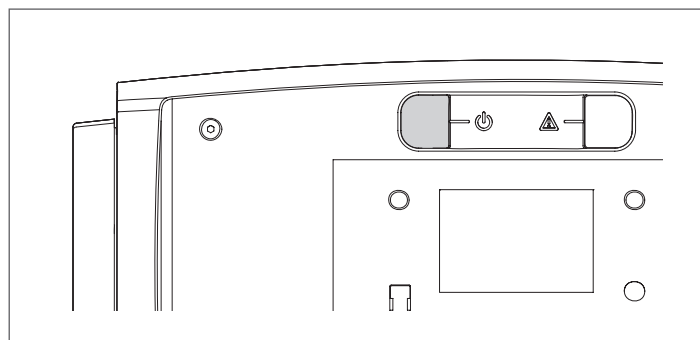
- Adjust the timer thermostat (if installed) or the temperature control to the desired temperature (~20° C)



- Turn the boiler's mains power switch ON



- Turn the control panel power switch ON and make sure that the green power indicator lights
- Make the settings as instructed in the instruction manual for your control panel.



The burner should now ignite and remain in operation until the set temperature is reached.

The burner will then switch off and on automatically to maintain the set temperature without further operator action.

If any ignition faults or malfunctions occur, the burner performs a "LOCKOUT SHUTDOWN". This is shown by the red button light on the burner and by the warning light on the control panel.

⚠ If a "LOCKOUT SHUTDOWN" occurs, wait about 30 seconds before resetting the burner.

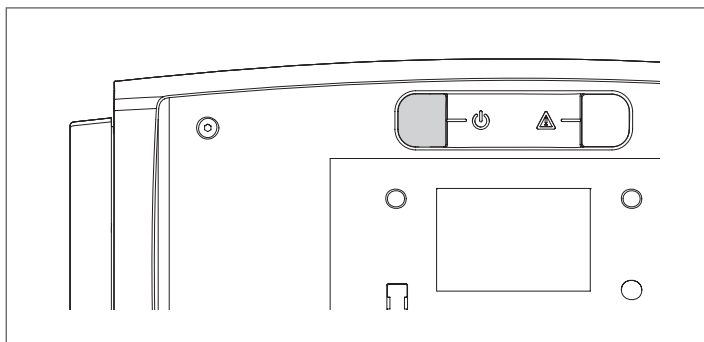
To reset the burner, press the red button light on the burner and wait until the flame ignites.

Repeat this operation 2-3 times at the most. If the problem persists after that, call **RIELLO's** Technical Assistance Service.

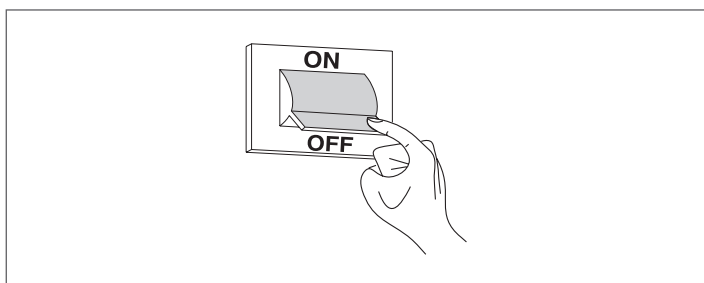
2.2 Preparing for extended periods of disuse

If the boiler is not going to be used for an extended period of time, perform the following operations:

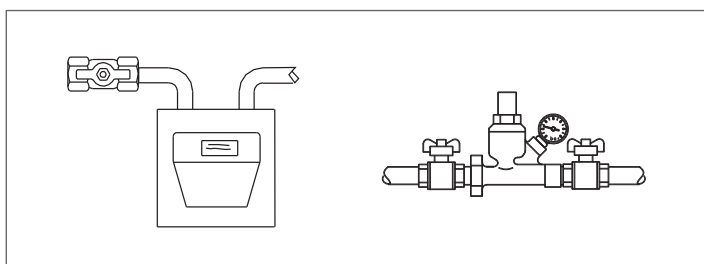
- Turn the control panel power switch OFF and make sure that the green power indicator goes out



- Turn the main system switch "off"



- Close the fuel cock and heating circuit water cock



- Drain the central heating circuit if there is any risk of freezing.

⚠ Contact your local **RIELLO** Technical Assistance Service if you encounter any problems in completing the above procedure.

2.3 Cleaning

Use a cloth dampened in soapy water to clean the boiler's external casing.

To remove stubborn marks, use a cloth dampened in a 50% mix of water and denatured alcohol or a suitable cleaning product. Carefully dry after cleaning.

⊘ Do not use abrasive cleaning pads or powder detergents.

⊘ Never clean the boiler without first disconnecting it from the mains electricity supply by turning the mains power switch and the control panel switch OFF.

⚠ The combustion chamber and flue pipes must be cleaned periodically by the manufacturer's Technical Assistance Service or by a qualified heating engineer.

2.4 Maintenance

Please remember that THE PERSON RESPONSIBLE FOR SYSTEM MANAGEMENT MUST ENSURE THAT PROFESSIONALLY QUALIFIED HEATING ENGINEERS UNDERTAKE PERIODIC MAINTENANCE AND COMBUSTION EFFICIENCY MEASUREMENTS.

RIELLO's Technical Assistance Service is qualified to satisfy these legal requirements and can also provide useful information on MAINTENANCE PROGRAMMES designed to guarantee:

- Greater safety
- Compliance with applicable legislation
- Freedom from the risk of fines in the event of spot checks.

Regular maintenance is essential for the safety, efficiency and durability of the boiler.

Servicing is a legal requirement and must be performed at least once a year by a professionally qualified heating engineer.

3 INSTALLER

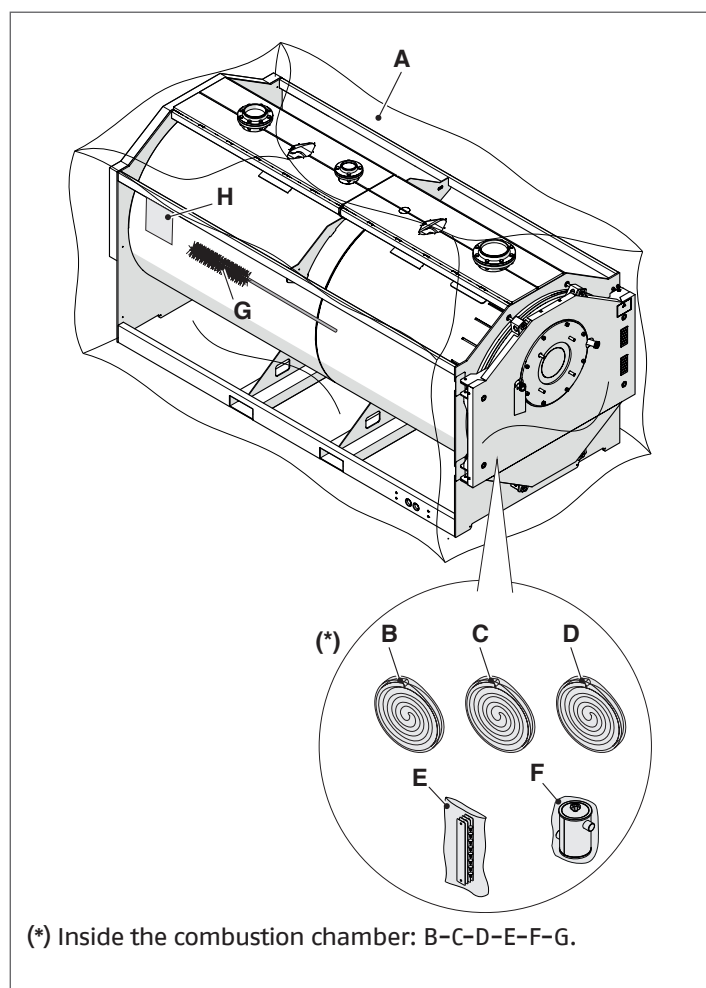
3.1 Unpacking the product

The **TAU N** boiler is supplied in two separate packages.

The first contains:

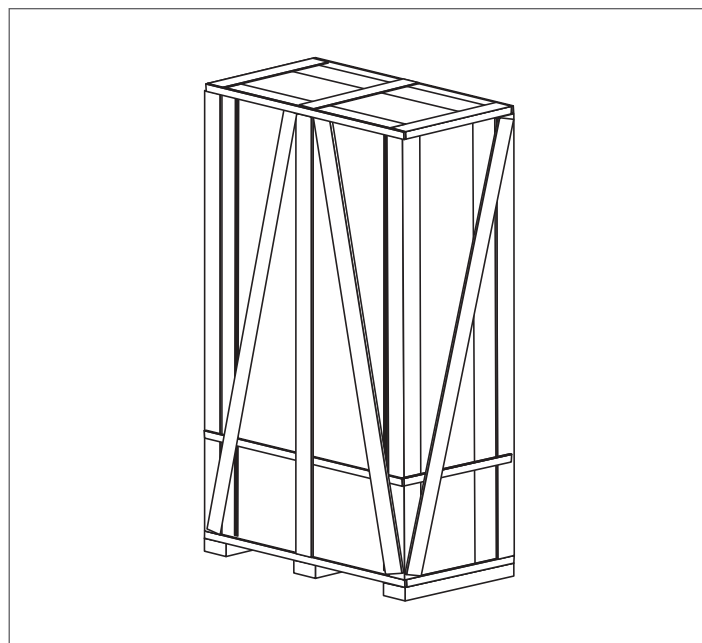
- Boiler body inside a protective cover (A);
- Burner blast tube protection jacket kit (2500x50 mm) (B) (*)
- Burner blast tube protection jacket kit (2500x80 mm) (C) (*)
- Special glass fibre braid gasket (35x25 mm) (D) (*)
- Blanking plates kit (E) (*)
- Condensate drain syphon (F) (*)
- Exchange pipes cleaning group (brush) (G)
- Document envelope (H) containing:
 - Instruction manual
 - Technical data plate adhesive (to be applied to the panelling when installing the boiler)
 - Hydraulic test certificate
 - Conventional warranty conditions

! The instruction manuals are an integral part of the boiler, therefore we recommend to read and keep them with care.

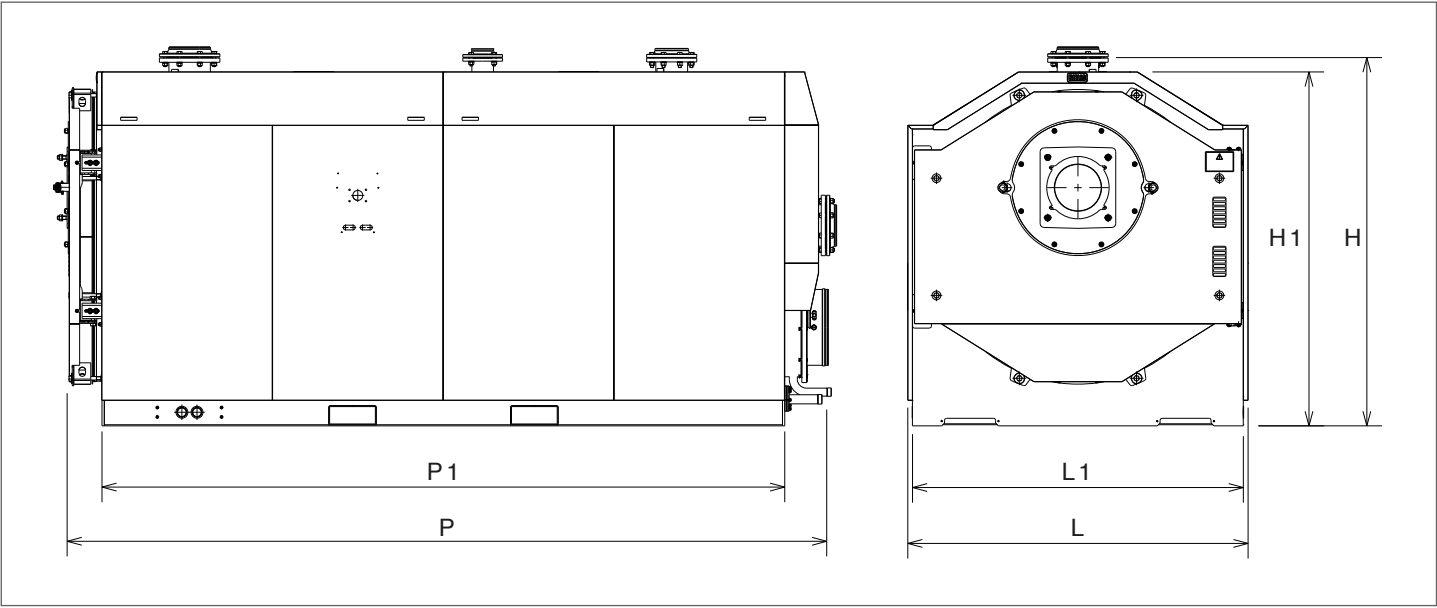


The second package contains the panelling, complete with the assembly accessories, inside a protective cardboard box and a wooden crate.

! For the boiler to function correctly, it must be connected to a **RIELLO** control panel and dedicated control accessories.



3.2 Overall dimensions and weights



DESCRIPTION	TAU N				
	1750	2100	2600	3000	
L	1750	1750	1850	1950	mm
L1	1800	1800	1900	2000	mm
P	3620	4020	4425	4640	mm
P1	3212	3612	4024	4206	mm
H	1945	1945	2070	2170	mm
H1	1870	1870	1997	2097	mm
Net weight	4265	4750	5820	6750	kg

3.3 Handling

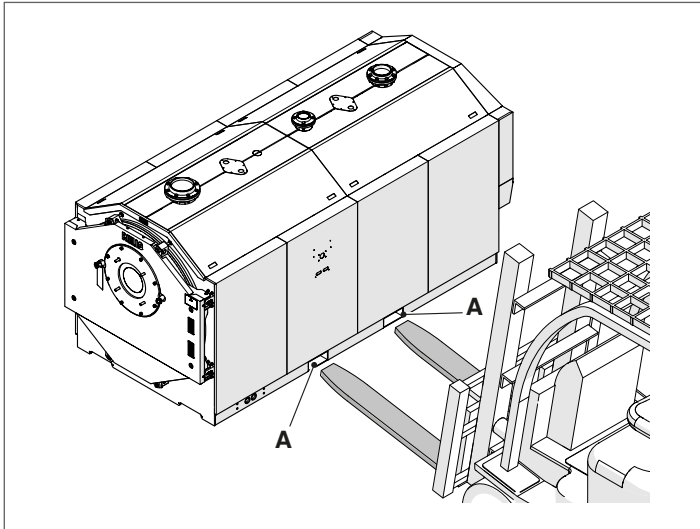
⚠ Before handling the appliance and removing the packaging, wear PPE and use tools suitable for the appliance's size and weight.

The product can be moved in two ways:

- Using a forklift truck with adequate lifting capacity.
- Using a hoist with adequate lifting capacity;

HANDLING WITH A FORKLIFT

Two pockets (A) for handling with a forklift are positioned in the lower part and accessible from both sides of the boiler.

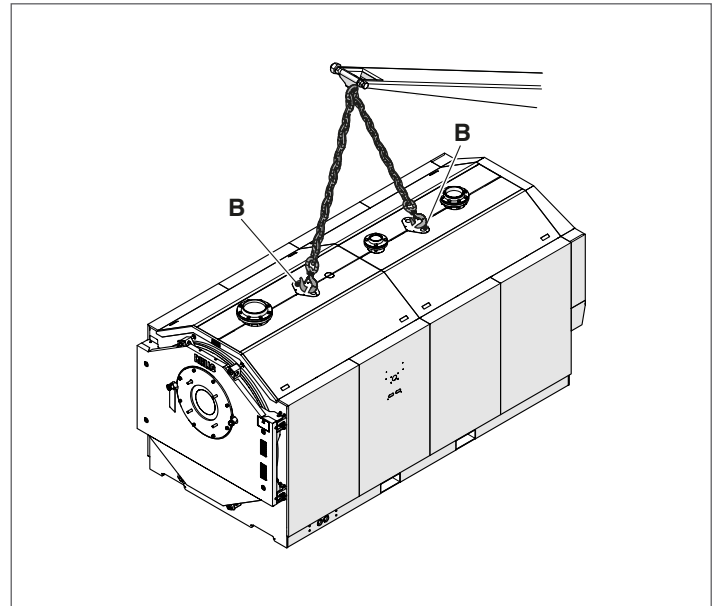


MOVING WITH A HOIST

Two lifting points (B) are provided for lifting with crane on the upper part of the boiler. Proceed as follows to move the boiler and remove the packaging:

- Remove the protective film;
- Move the boiler to the place of installation, use a crane for lifting and using only the lifting accessories provided with it.
- If chains are used to lift the boiler, make sure that at least two of the chains are load-bearing.
- Lift with the utmost care.
- Maintain an angle less than 45 degrees from the vertical when lifting the boiler with chains or ropes.
- The crane must be operated by trained personnel.

⚠ The packaging material must be disposed of carefully and must not be abandoned, as it is a source of potential danger.



⚠ Risk of injury resulting from the transport of heavy loads and inadequate fastening of loads for transport.





3.4 Installation premises

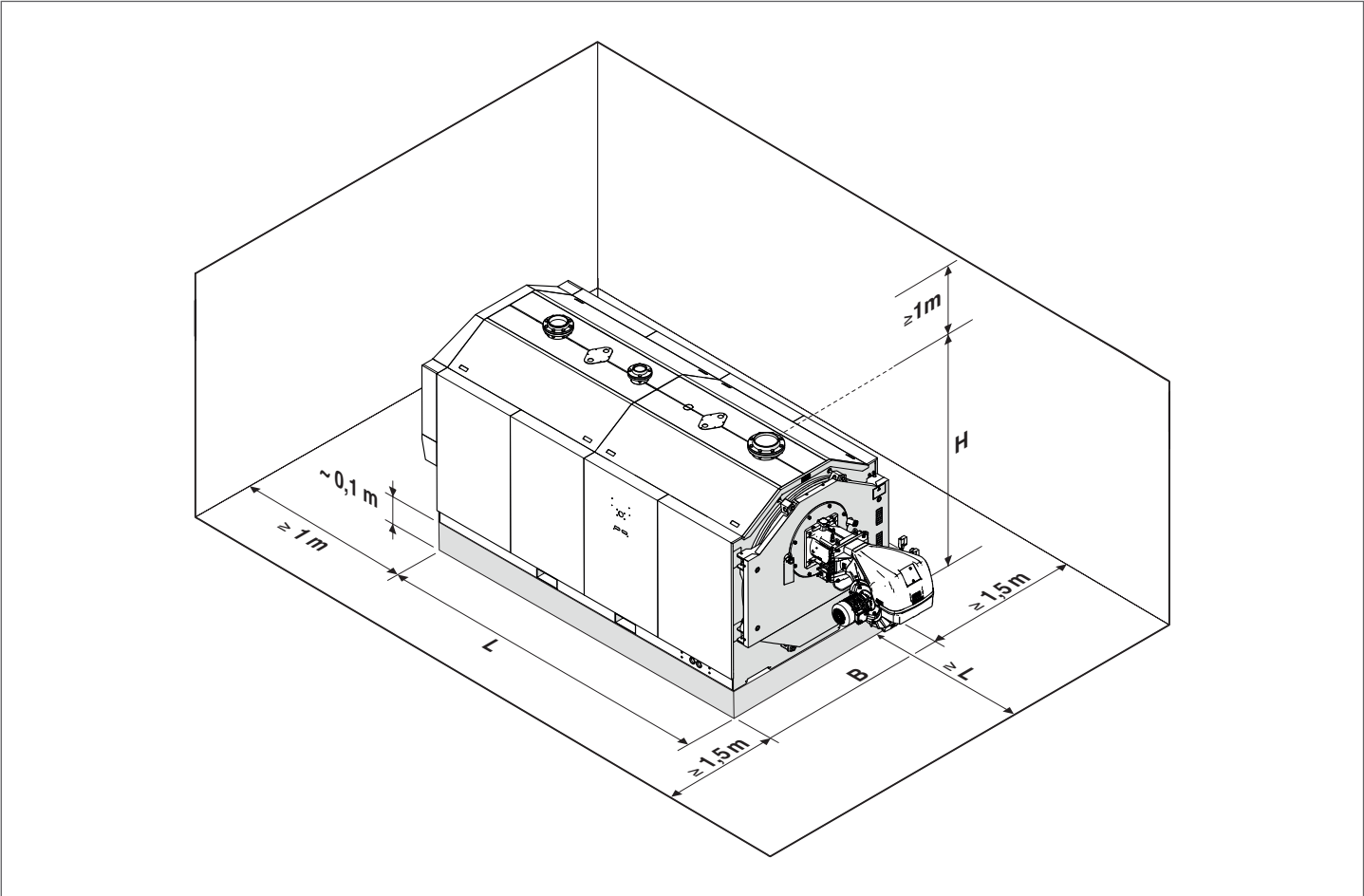
RIELLO TAU N steel boilers must be installed in a dedicated boiler room, with adequately sized vents, in compliance with applicable laws and standards.

If at all possible, the boiler should be installed on a raised base to stop the burner fan sucking up dust and to facilitate installation of a condensate drain system.

The boiler condensate drain must be located above the height of the lid of the system's condensate neutraliser.

The gas supply pipe must be installed in such away that the boiler's panelling can be removed and the front door opened without having to remove the burner.

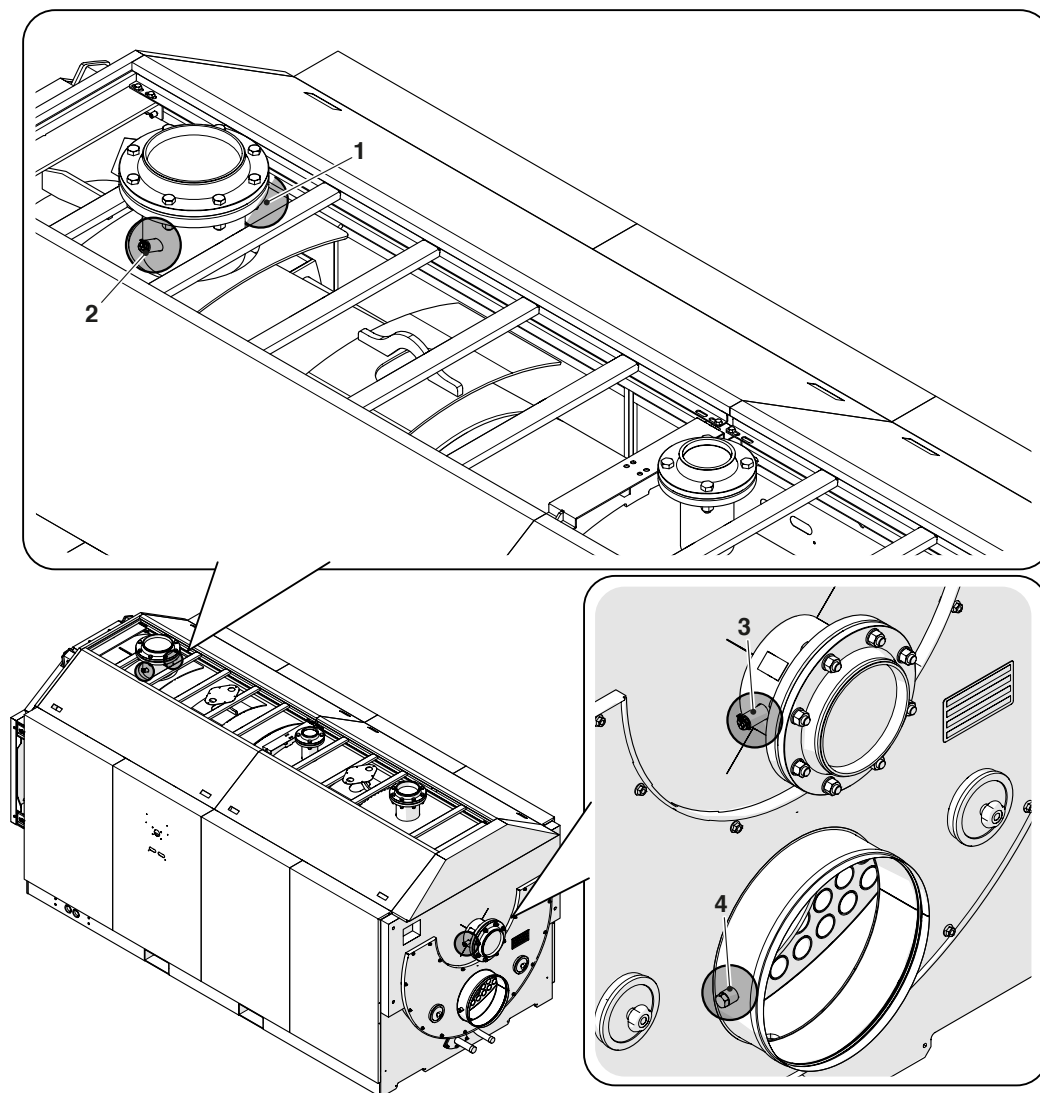
-  For Belgium boilers must be installed according to the NBN D51.003 standard, the NBN B61.001 standard (output > 70 kW).
-  When installing the boiler, allow sufficient space around it to access all safety and control devices and to permit easy maintenance.
-  If the specific weight of the gas supply to the burner is greater than the specific weight of air, install all electrical parts at least 500 mm above floor level.
-  Do not install the boiler outdoors. It is not designed to work outdoors and is not fitted with the necessary automatic anti-frost systems to do so.



DESCRIPTION	TAU N				
	1750	2100	2600	3000	
B - Width	1750	1750	1850	1950	mm
L - Length	3212	3612	4024	4206	mm
H - Overall height (boiler + base)	2045	2045	2170	2270	mm

3.5 Positioning of sensor sockets

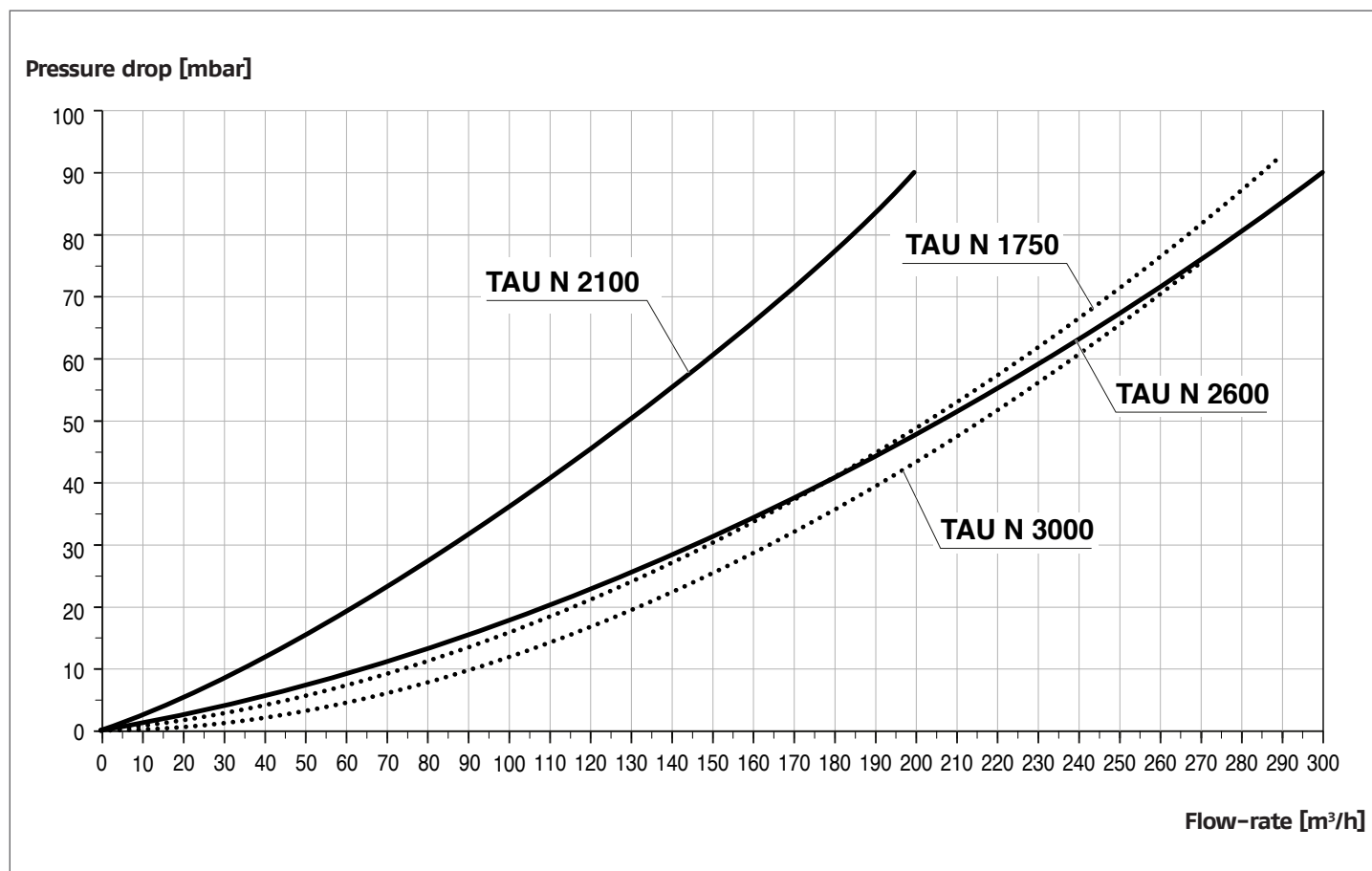
TAU 2100-2600 N



TAU N	1750		2100		2600		3000	
Length of the socket	min.	max.	min.	max.	min.	max.	min.	max.
1 - Flow sensor socket connector (1/2")	70mm	150mm	70mm	150mm	70mm	150mm	70mm	150mm
2 - Overtemperature protection (1/2")	120mm	190mm	120mm	190mm	120mm	190mm	120mm	190mm
3 - Return sensor socket connector (1/2")	120mm	150mm	120mm	150mm	120mm	150mm	120mm	150mm
4 - Flue gases sensor socket connector (1/2" NPT)	120mm	190mm	120mm	190mm	120mm	190mm	120mm	190mm

A Thermometric sockets are not provided. The socket connections are closed with metal plugs.

3.5.1 Water-side pressure drop



3.6 Water in central heating systems

INTRODUCTION

Water used in central heating systems **MUST** be suitably treated to ensure the correct functioning of those systems and to guarantee an extended working life for boilers and all other system components. This applies not only to existing systems but to newly installed systems too.

Sludge, lime-scale and pollutants present in the water can cause permanent damage to the heating unit, also within a short time and regardless of the quality standards of the materials used. Contact the Technical Assistance Service for any further information on type and use of additives.

! Always conform to the standards and legislation applicable in the country of installation.

WATER IN CENTRAL HEATING SYSTEMS.

INSTRUCTIONS FOR THE DESIGN, INSTALLATION AND MANAGEMENT OF CENTRAL HEATING SYSTEMS.

1. Chemical and physical characteristics of water

The chemical and physical characteristics of water used in central heating systems must conform to the requirements of EN 14868 standard and to the following tables:

STEEL BOILERS with furnace power > 150 kW			
		Initial filling water	Regular service water (*)
ph		6-8	7,5-9,5
Hardness	°fH	< 5°	< 5°
Electrical conductivity	µs/cm		< 100
Chlorides	mg/l		< 10
Sulphides	mg/l		< 10
Nitrides	mg/l		< 10
Iron	mg/l		< 0,5

(*) values for water in system after 8 weeks of functioning

General note on water used to top up systems:

- If softened water is used to top up a system, 8 weeks of functioning after topping up, verify that the water in the system respects the above limits, in particular for electrical conductivity
- This check is not necessary if demineralised water is used to top up the system.

2. Central heating systems

! Do not use automatic filling devices to add water to central heating systems. Use a manual device instead and record top-ups in the system service book.

! If there are more than one boiler, they must all be put into service either contemporarily or with a very low rotation time during the initial period of service, so as to evenly distribute the limited quantity of initial lime-scale.

! A flushing cycle must be programmed after the plant has been installed to flush out any installation debris.

! Water used to fill a system for the first time and water used to top it up must always be filtered (using synthetic or metal mesh filters with a filtration rating of no less than 50 microns) to prevent sludge from forming and triggering deposit corrosion.

! The heating system must be flushed out and cleaned with good workmanship before filling up the existing systems. The boiler may not be filled until after the heating system has been flushed out.

2.1 New central heating systems

The system must be filled up slowly the first time; once it is filled and the air expelled it should never need to be topped up again. Systems should also be operated at maximum working temperature the first time they are started up, in order to facilitate de-aeration. (Gas is not released from the water at low temperatures).

2.2 Reconditioning old central heating systems

If a boiler has to be replaced, do not refill the entire central heating circuit if the quality of water in it conforms to requirements. If the quality of water fails to conform to requirements, either recondition the old water or separate the water circuits (water in the boiler circuit must conform to requirements).

3. Corrosion

3.1 Deposit corrosion

Under-deposit corrosion is an electrochemical process, due to the presence of sand, rust, etc., inside the mass of water. These solid substances generally deposit on the bottom of the boiler (sludge), on tube and pipe heads or in the gaps between pipes and tubes.

Micro-corrosion phenomena may be triggered off owing to the difference in electrochemical potential coming to be created between the material in contact with the impurity and the surrounding one.

3.2 Stray current corrosion

Corrosion from stray currents can occur due to the differing electrical potentials between water in the boiler and the metallic mass of the boiler or piping. This process leaves unmistakable traces i.e. small regular conical holes.

⚠ All metallic parts should be grounded by an efficient earth cable for this reason.

4. Eliminating air and gas from central heating systems

If oxygen enters a circuit continuously or even intermittently (e.g. in under-floor heating systems whose pipes are not protected by impermeable synthetic sheaths, in circuits with open expansion vessels, or in circuits that require frequent top-ups) always separate the boiler's water circuit from the central heating circuit.

Mistakes to avoid and precautions.

From what we have seen it is therefore important to avoid two factors possibly leading to the above mentioned processes i.e. contact between air and water in the installation and regular topping up with fresh water.

To eliminate contact between air and water (and to prevent the latter from becoming oxidized), it is necessary:

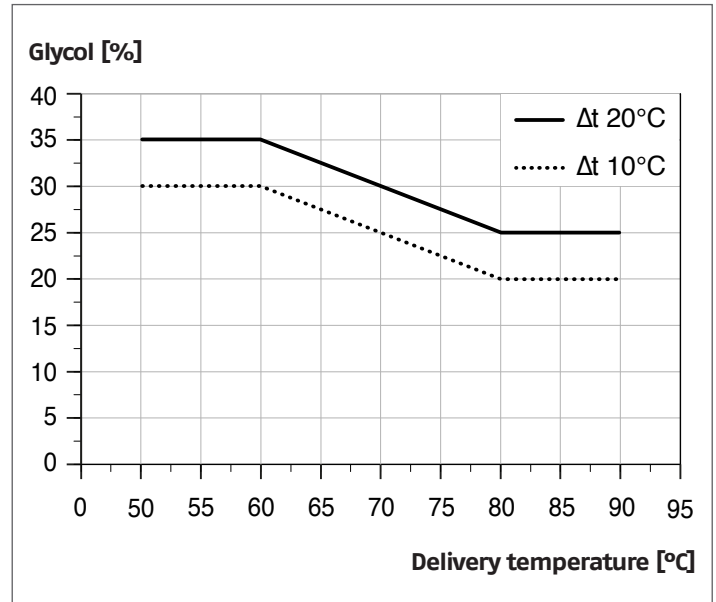
- For the expansion system to be a closed vessel type, correctly scaled and with the correct pre-loading pressure (to be regularly checked)
- For the installation to always be at a higher pressure than that of the atmosphere at any point (comprising the pump suction side) and under all running conditions (all the water sealing and couplings in the installation are designed to resist pressure towards outside, but not for depression)
- That the installation will not be made with materials permeable to gas (e.g. plastic pipes for floor systems without anti-oxygen barrier).

⚠ Lastly we would remind you that the warranty does not cover breakdowns incurred by the boiler due to deposits and corrosion.

3.6.1 Glycol

The percentage of propylene glycol which can be used is dependent on the maximum delivery temperature and the project ΔT as defined by the generator.

To calculate the maximum percentage, use the graph below.



To calculate the freezing temperature associated with the mix, please see the technical datasheet for the product used.

IMPORTANT INFORMATION REGARDING HEAT-TRANSFER FLUIDS

Heat-transfer fluids are particularly important for protecting the system: efficient heat exchange, thanks to a good specific heat capacity; anti-freeze properties, important for the life of the system in the winter; and anti-corrosion properties to preserve the heating system components.

When choosing a heat-transfer fluid, consider the following:

- **toxicity** in the event of leakage, contaminating domestic water or water for animal/human use/contact
- **biodegradability** in the event of leakage into the environment

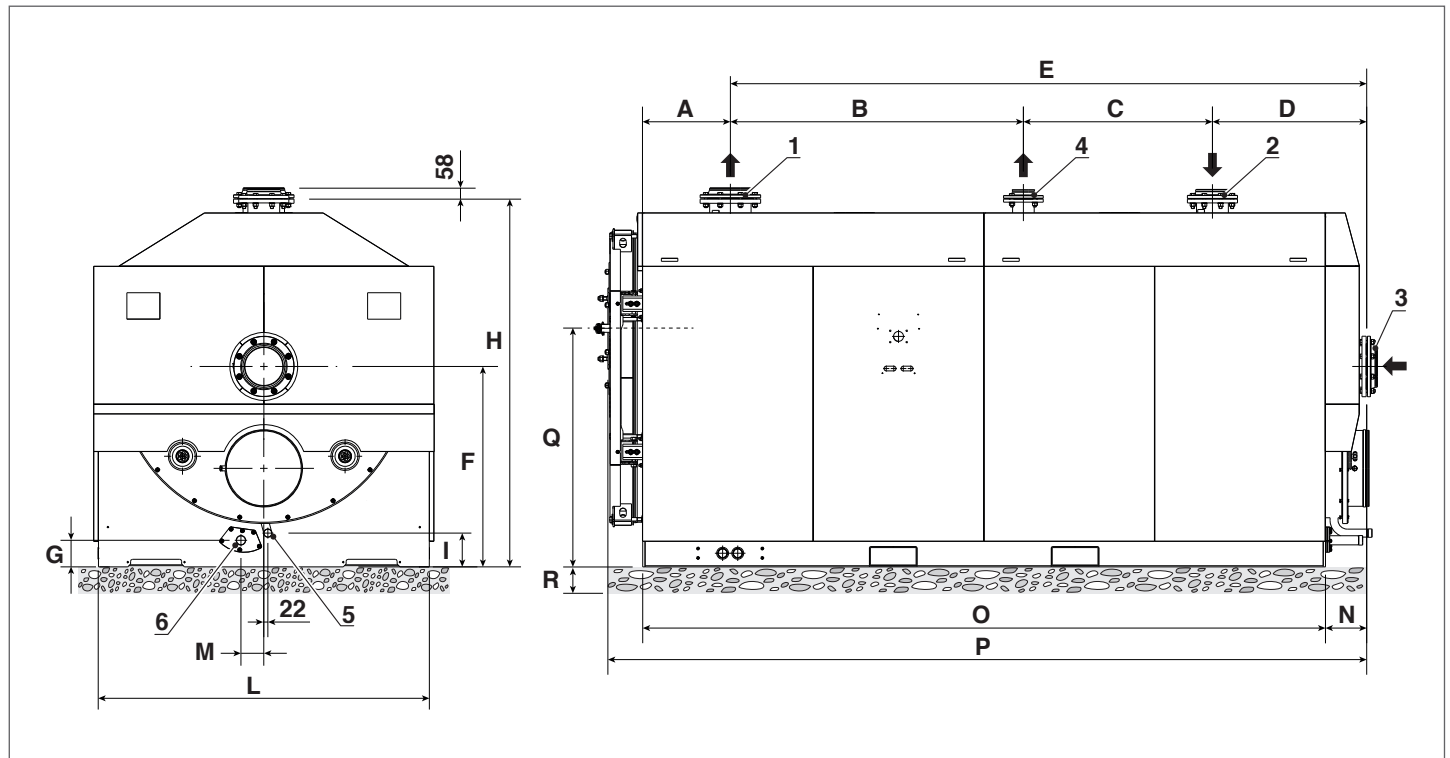
All heat-transfer fluids recommended by Riello are non-toxic and in large part biodegradable.

⚠ Choose the liquid carefully and manage the heating system correctly to keep monitoring and maintenance work to a minimum, and reduce fluid changes.

3.7 Water connections

Steel boilers **RIELLO TAU N** are designed and built to be installed on heating systems and also for the production of domestic hot water if connected to suitable systems.

The characteristics of the water fittings are shown in the table.



⚠ The choice of system components and the method of their installation are left up to the installer. Installers must use their expertise to ensure proper installation and functioning in compliance with all applicable legislation.

⚠ Circuits filled with anti-freeze must be fitted with water disconnectors.

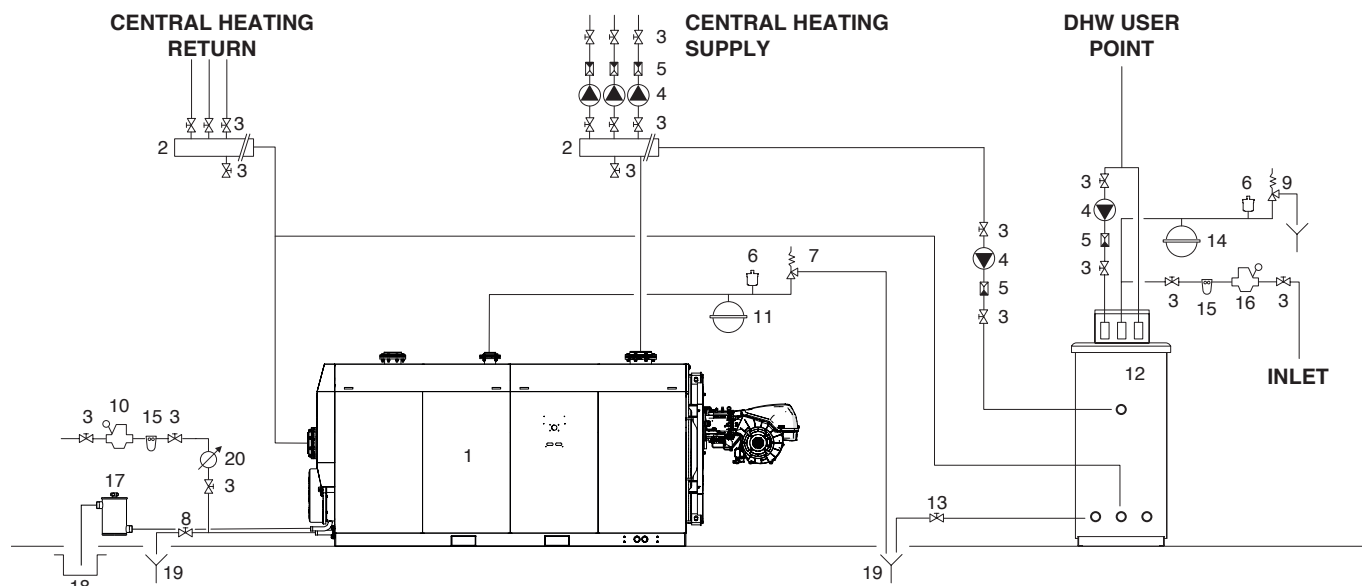
DESCRIPTION	TAU N				
	1750	2100	2600	3000	
1 - System delivery (*)	DN200 PN6	DN200 PN6	DN200 PN6	DN200 PN6	DN
2 - 2nd return (High temperature) (*)	DN150 PN6	DN150 PN6	DN150 PN6	DN150 PN6	DN
3 - 1st return (Low temperature) (*)	DN200 PN6	DN200 PN6	DN200 PN6	DN200 PN6	DN
4 - Safety valve drain	DN100 PN6	DN100 PN6	DN100 PN6	DN100 PN6	DN
5 - Condensate drain	1 1/4"	1 1/4"	1 1/4"	1 1/4"	Ø
6 - Boiler drain	1 1/2"	1 1/2"	1 1/2"	1 1/2"	Ø
A	465	465	465	465	mm
B	1348	1550	1850	1850	mm
C	950	1000	1050	1250	mm
D	665	815	880	860	mm
E	2963	3365	3780	3960	mm
F	1060	1060	1150	1210	mm
G	140	140	114	111	mm
H	1945	1945	2070	2170	mm
I	180	180	170	163	mm
L	1750	1750	1850	1950	mm
M	120	120	115	115	mm
N	215	215	220	220	mm
O	3212	3612	4024	4206	mm
P	3620	4020	4425	4605	mm
Q	1260	1260	1350	1410	mm
R	100	100	100	100	mm

(*) All flanged connections are PN6 according to EN 1092-1.

NOTE: The vertical positions do not include the thickness of the plinth

3.8 Schematic diagram





Direct systems



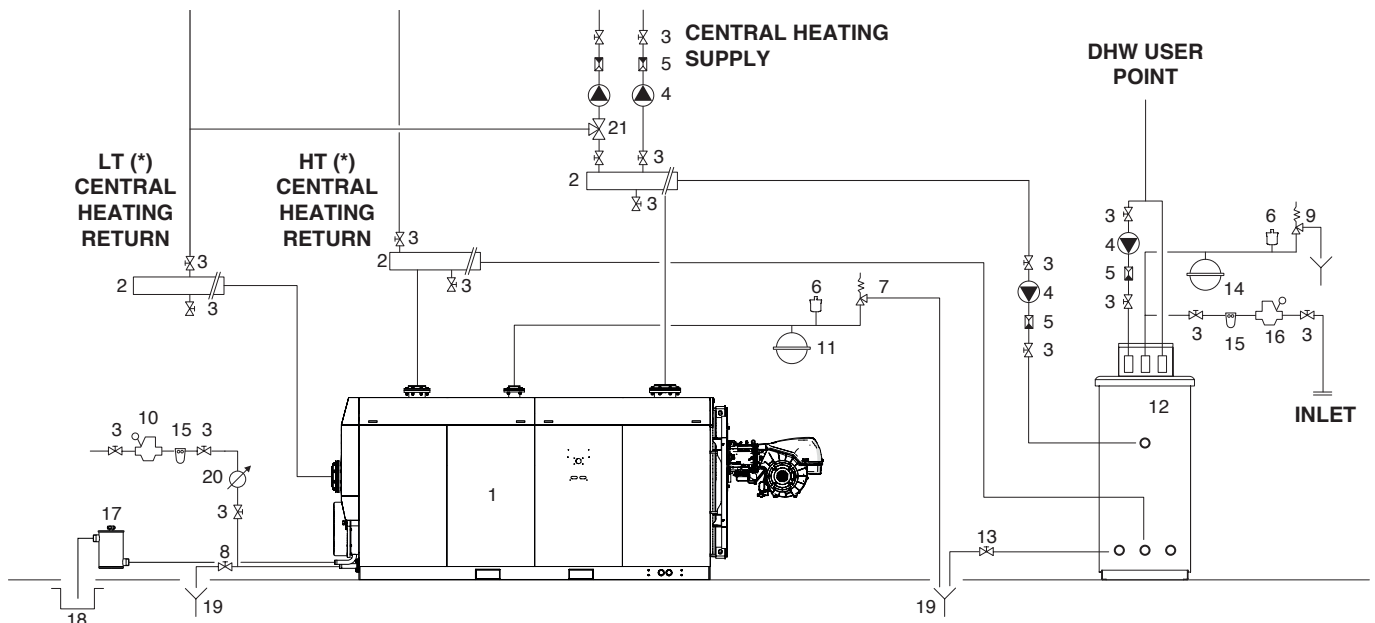
- 1 Boiler **RIELLO TAU N**
- 2 Central heating system manifolds
- 3 Disconnect valves
- 4 System pumps
- 5 Non-return valves
- 6 Automatic vent valve
- 7 Boiler safety valve
- 8 Boiler drain cock
- 9 Storage cylinder safety valve
- 10 System filling cock
- 11 CH expansion vessel
- 12 Remote controlled water tank **RIELLO**
- 13 Storage cylinder drain cock
- 14 DHW expansion vessel
- 15 Water softener filter
- 16 Pressure reducer
- 17 Siphon
- 18 Condensate outlet
- 19 Boiler drain

- 20 Water supply/top-up counter
- 21 Mixer valve

(*) AT= High Temperature BT= Low Temperature

-  Domestic hot water and central heating circuits must be completed with expansion vessels of adequate capacity and suitable, correctly-sized safety valves. The discharge of safety valves and appliances must be connected to a suitable collection and disposal system (see Catalogue for compatible accessories).
-  The choice of system components and the method of their installation are left up to the heating engineer installing the system. Installers must use their expertise to ensure proper installation and functioning in conformity to all applicable legislation.
-  Special supply/refill water must be conditioned using suitable treatment systems.
-  It is prohibited to operate the thermal module without water.





Direct and mixed systems



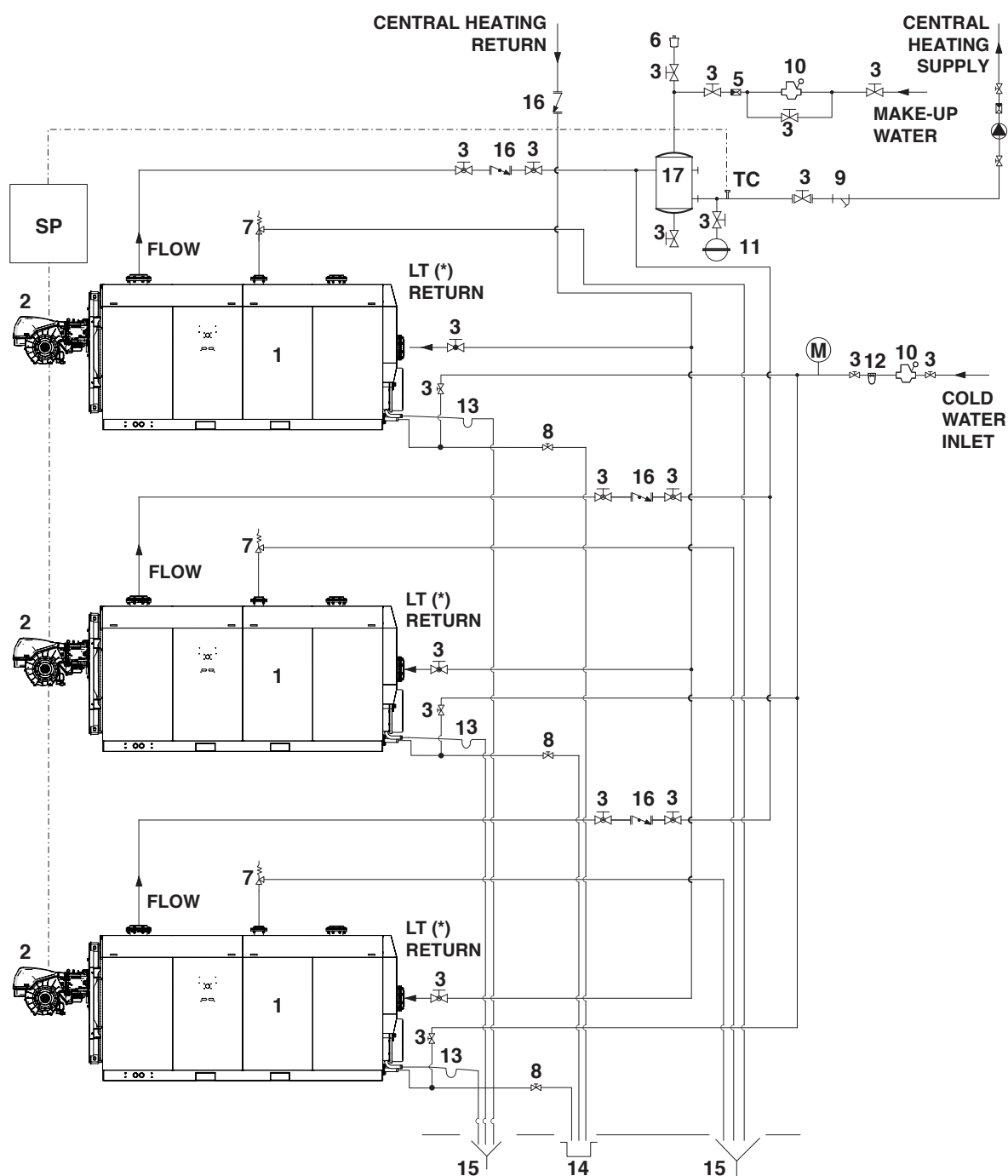
- 1 Boiler **RIELLO TAU N**
- 2 Central heating system manifolds
- 3 Disconnect valves
- 4 System pumps
- 5 Non-return valves
- 6 Automatic vent valve
- 7 Boiler safety valve
- 8 Boiler drain cock
- 9 Storage cylinder safety valve
- 10 System filling cock
- 11 CH expansion vessel
- 12 Remote controlled water tank **RIELLO**
- 13 Storage cylinder drain cock
- 14 DHW expansion vessel
- 15 Water softener filter
- 16 Pressure reducer
- 17 Siphon
- 18 Condensate outlet
- 19 Boiler drain
- 20 Water supply/top-up counter

21 Mixer valve

(*) AT= High Temperature BT= Low Temperature

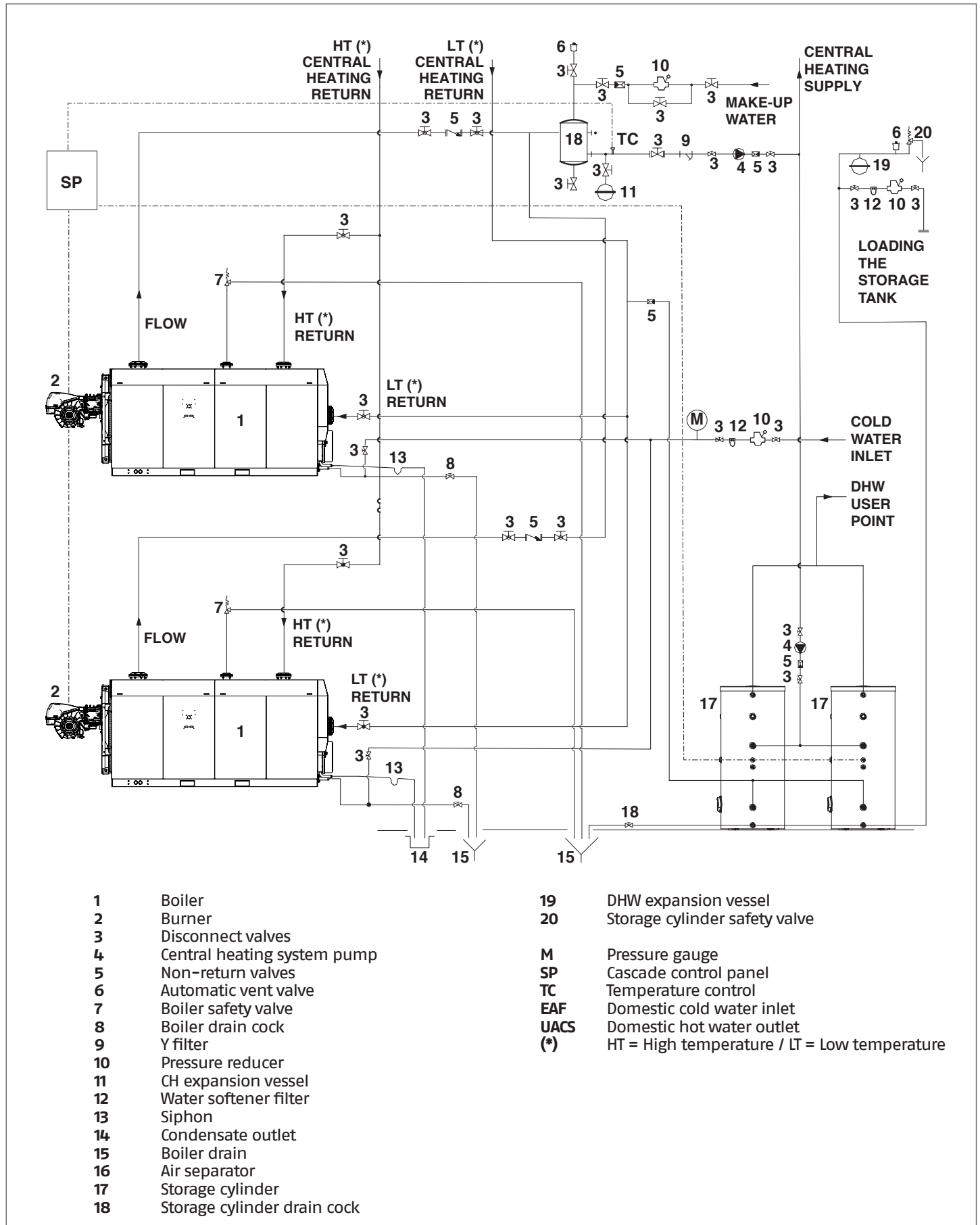
-  Domestic hot water and central heating circuits must be completed with expansion vessels of adequate capacity and suitable, correctly-sized safety valves. The discharge of safety valves and appliances must be connected to a suitable collection and disposal system (see Catalogue for compatible accessories).
-  The choice of system components and the method of their installation are left up to the heating engineer installing the system. Installers must use their expertise to ensure proper installation and functioning in conformity to all applicable legislation.
-  Special supply/refill water must be conditioned using suitable treatment systems.
-  It is prohibited to operate the thermal module without water.

Combination with multiple condensing boilers

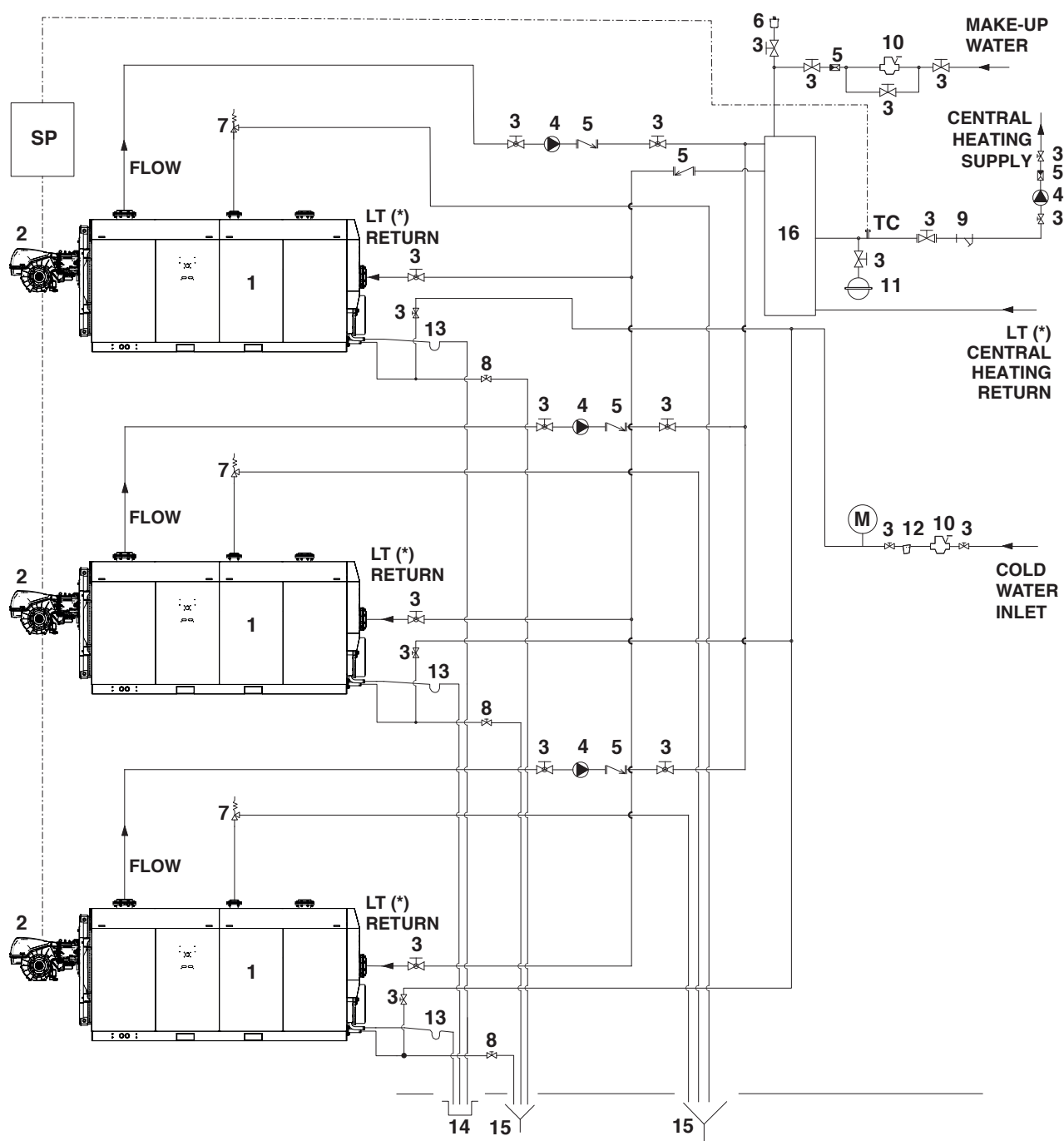


- | | | | |
|----|-----------------------------|-----|-----------------------|
| 1 | Boiler | 15 | Boiler drain |
| 2 | Burner | 16 | Inspection valve |
| 3 | Disconnect valves | 17 | Air separator |
| 4 | Central heating system pump | | |
| 5 | Non-return valves | M | Pressure gauge |
| 6 | Automatic vent valve | SP | Cascade control panel |
| 7 | Boiler safety valve | TC | Temperature control |
| 8 | Boiler drain cock | (*) | LT = Low temperature |
| 9 | Y filter | | |
| 10 | Pressure reducer | | |
| 11 | CH expansion vessel | | |
| 12 | Water softener filter | | |
| 13 | Siphon | | |
| 14 | Condensate outlet | | |

Two heating boilers and domestic hot water production

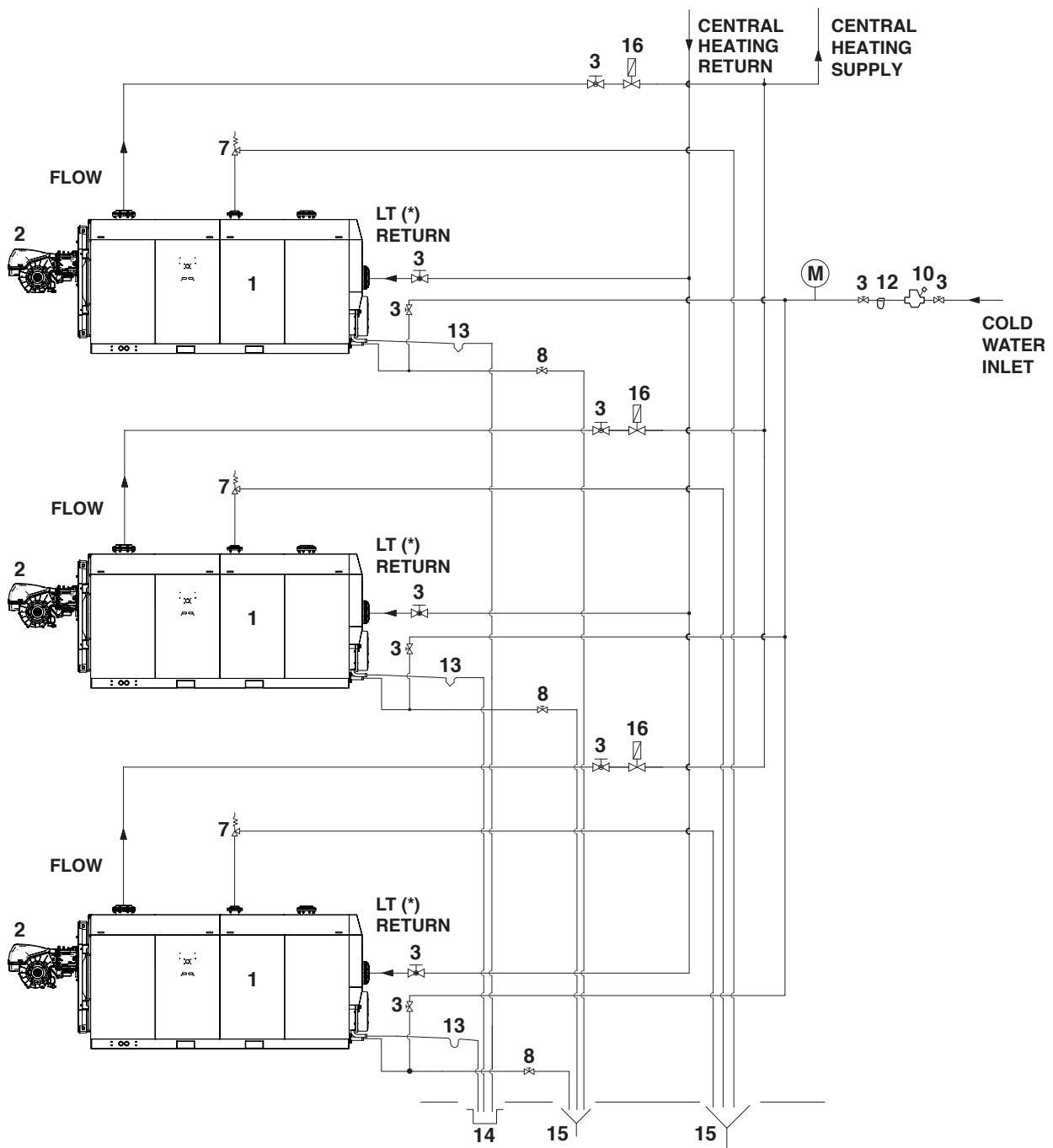


Combination with multiple boilers with primary and secondary circuit



- | | | | |
|----|-----------------------------|-----|----------------------------------|
| 1 | Boiler | 15 | Boiler drain |
| 2 | Burner | 16 | Cascade sequence motorized valve |
| 3 | Disconnect valves | | |
| 4 | Central heating system pump | M | Pressure gauge |
| 5 | Non-return valves | SP | Cascade control panel |
| 6 | Automatic vent valve | TC | Temperature control |
| 7 | Boiler safety valve | EAF | Domestic cold water inlet |
| 8 | Boiler drain cock | (*) | LT = Low temperature |
| 9 | Y filter | | |
| 10 | Pressure reducer | | |
| 11 | Expansion tank | | |
| 12 | Water softener filter | | |
| 13 | Siphon | | |
| 14 | Condensate outlet | | |

Combination with multiple boilers and cascade sequence with motorised valve



- | | | | |
|----|-----------------------------|-----|----------------------------------|
| 1 | Boiler | 15 | Boiler drain |
| 2 | Burner | 16 | Cascade sequence motorized valve |
| 3 | Disconnect valves | | |
| 4 | Central heating system pump | M | Pressure gauge |
| 5 | Non-return valves | SP | Cascade control panel |
| 6 | Automatic vent valve | TC | Temperature control |
| 7 | Boiler safety valve | EAF | Domestic cold water inlet |
| 8 | Boiler drain cock | (*) | LT = Low temperature |
| 9 | Y filter | | |
| 10 | Pressure reducer | | |
| 11 | CH expansion vessel | | |
| 12 | Water softener filter | | |
| 13 | Siphon | | |
| 14 | Condensate outlet | | |

3.9 Condensate evacuation

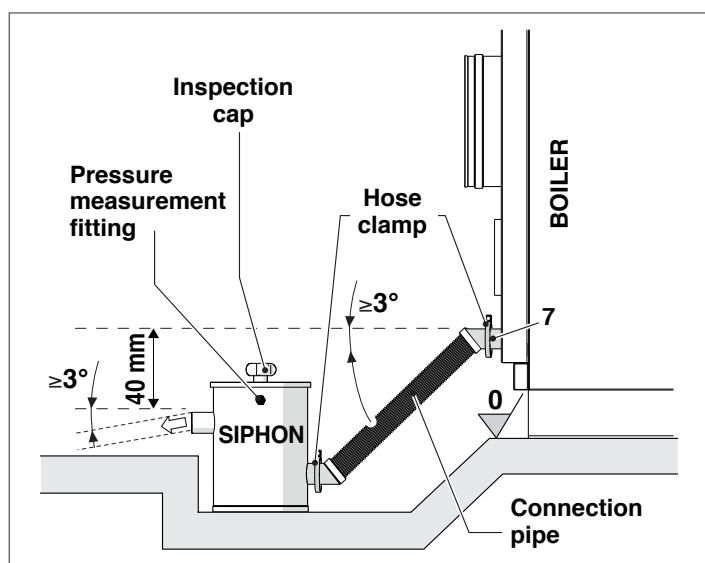
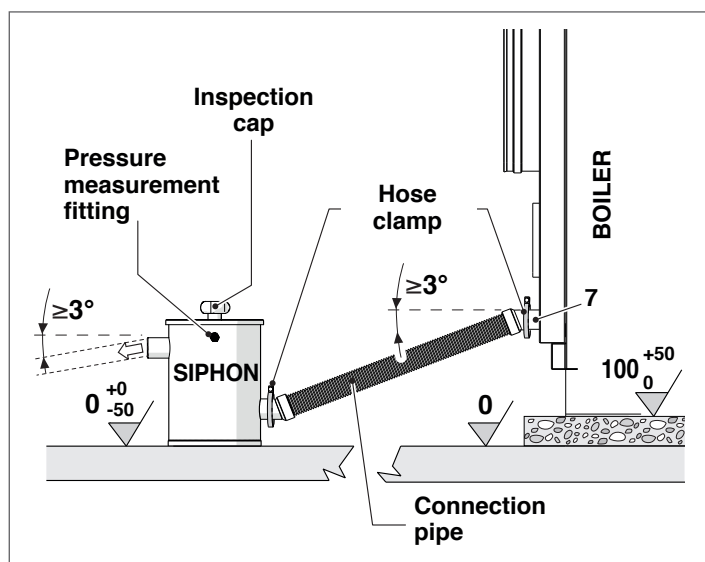
TAU N condensing boilers produce a flow of condensate that varies according to operating conditions. The maximum hourly production of condensate is shown in the technical specifications table for each individual model. The condensate outlet must be sized according to this value and at no point must the diameter be less than the diameter of the boiler condensate discharge (7).

In order to avoid the release of combustion products in the thermal room, it is necessary to insert the trap supplied with the boiler in the condensation drain path. The connecting pipes between the boiler, siphon and waste water drain pit must be laid at a minimum down slope of 3° and must be installed in such a way as to prevent any build-up of.

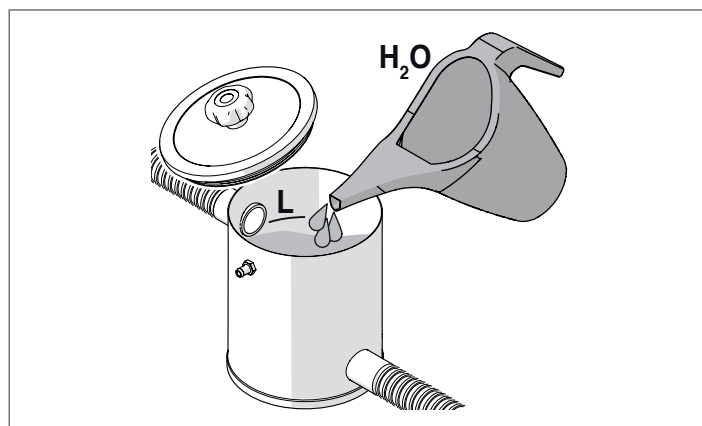
The siphon is equipped with a tapping point (G 1/8") which a pipe can be connected to, to equalise the pressure between the siphon and the exhaust flue.

⚠ Check and clean the condensation drain line on a yearly basis.

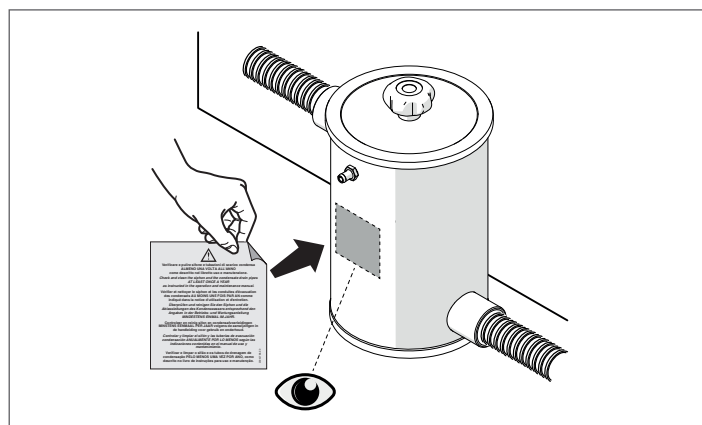
⚠ The connection to the waste water drain pit must be made in compliance with national and local legislation and standards.



⚠ Before commissioning, fill the siphon with water up to level "L" in line with the top fitting.



Apply the label supplied with the siphon so that it is visible and legible.

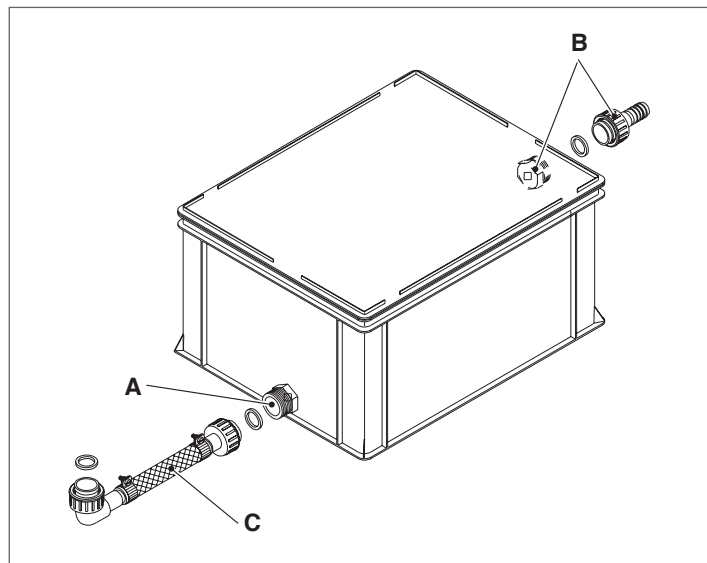


3.10 Neutralising the condensate

TYPE N3 NEUTRALISATION KIT

The TYPE N3 neutralisation units were designed for systems equipped with the central heating plant condensate outlet trap located lower than the boiler condensate outlet. This neutralisation unit does not require electric connections.

Type	N3
Maximum flow rate of neutralised condensation (litres/hour)	180
Dimension (mm)	640x400x240
Q.ty of granulate	50 kg
Fitting Ø	1" 1/2



The inlet fitting (A) of the N2 neutralisation unit (the lower fitting) must be connected to the boiler condensate drain fitting using the flexible hose (C) supplied. This condensate drain hose is specially made to prevent combustion fumes escaping into the atmosphere.

The outlet fitting (B) of the neutralisation unit (the top fitting) must be connected to the boiler room's waste water drain pit using another section of flexible hose (not supplied).

⚠ The boiler room's condensate drain pit must be located at a lower level than the fitting (B) on the neutralisation unit.

⚠ The connection pipes used must be as short and straight as possible and corrosion-resistant. Any curves or sharp bends can lead to the hoses becoming clogged and can therefore prevent proper condensate discharge.

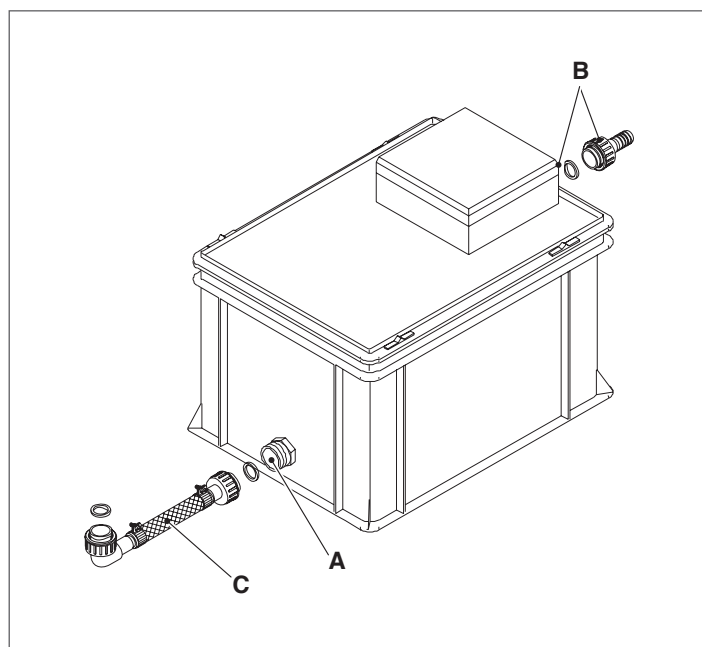
If it is necessary to neutralise condensation produced in the chimney, we recommend to connect the condensation drains of boiler and chimney using a tee connector and then get them to the neutraliser inlet.

⚠ Make sure that you tighten the hose clamps sufficiently.

NEUTRALISATION UNIT TYPE HN3 (with pump)

The TYPE HN3 neutralisation units were designed for systems equipped with the central heating plant condensate outlet trap located higher than the boiler condensate outlet. The maximum head that the pump can overcome consists of its maximum head minus the resistance of the drain pipe. The pump is controlled by an electrical level switch. Refer to the instructions provided to connect these neutralisation units up electrically. The protection rating of electrical connections is IP54.

Type	HN3
Consumption (W)	45
Power supply (V~Hz)	230 ~ 50
Maximum flow rate of neutralised condensation (litres/hour)	90
Dimensions (mm)	640x400x320
Quantity of granulate (kg)	50
Circulator maximum head (m)	4
Fitting Ø	1" 1/2 - 5/8"



The inlet fitting (A) of the N2 neutralisation unit (the lower fitting) must be connected to the boiler condensate drain fitting using the flexible hose (C) supplied. This condensate drain hose is specially made to prevent combustion fumes escaping into the atmosphere.

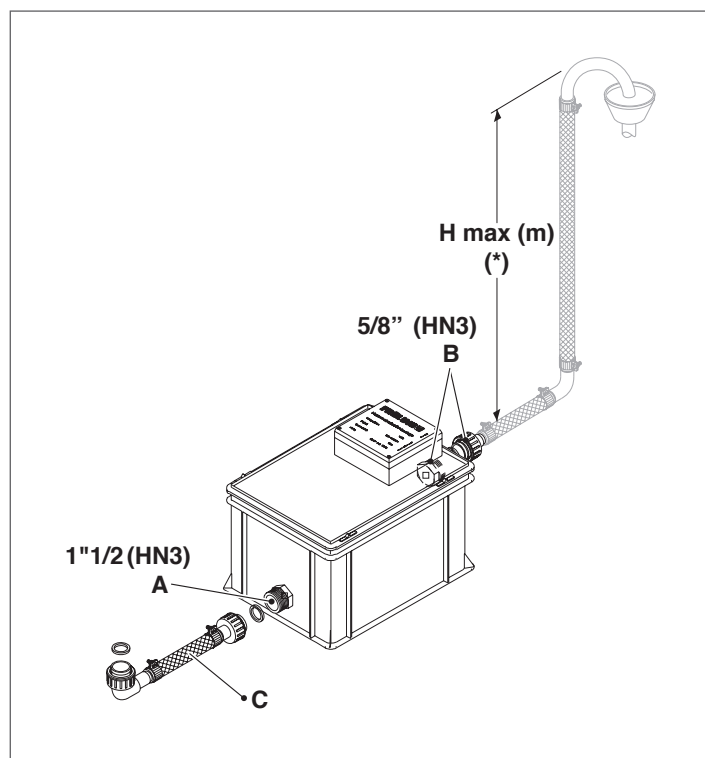
The outlet fitting (B) of the neutralisation unit (the top fitting) must be connected to the boiler room's waste water drain pit using another section of flexible hose (not supplied).

⚠ The connection pipes used must be as short and straight as possible and corrosion-resistant. Any curves or sharp bends can lead to the hoses becoming clogged and can therefore prevent proper condensate discharge.

If it is necessary to neutralise condensation produced in the chimney, we recommend to connect the condensation drains of boiler and chimney using a tee connector and then get them to the neutraliser inlet.

⚠ Make sure that you tighten the hose clamps sufficiently.

⚠ Hoses should also be fixed to the floor and suitably protected whenever possible.



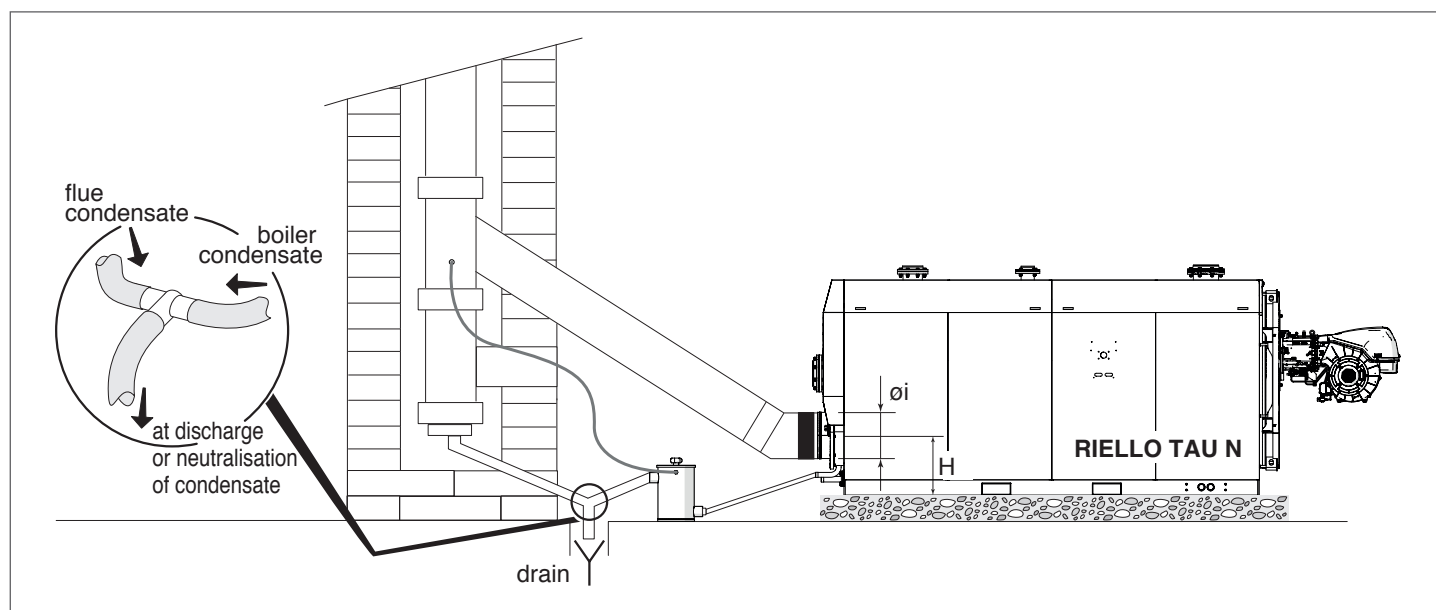
(*) The maximum head that the pump can overcome consists of its maximum head minus the resistance of the drain pipe.

3.11 Discharge of combustion products

The flue gas exhaust and stack connection must be made in compliance with applicable laws and standards, using heat resistant, condensate resistant and stress resistant rigid pipe and sealed joints.

The stack must be fitted with a condensate trap and drain and the flue gas exhaust pipe must be installed at a slope of at least 3° towards the boiler.

DIMENSIONS (mm)	TAU N				
	1750	2100	2600	3000	
H – Height of flue gas outlet	521	521	550	600	mm
Ø i Diameter of flue gas fitting	400	400	450	450	mm

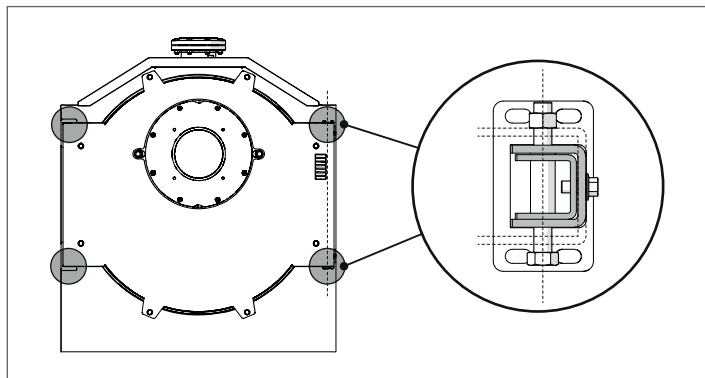


- ⚠** The stack must guarantee the minimum draught specified by applicable technical standards, assuming zero pressure at the connection to the flue gas exhaust.
- ⚠** Inadequate or badly dimensioned stacks and flues can increase combustion noise and affect combustion parameters
- ⚠** Joints must be sealed using suitable materials (e.g. filler, mastic or silicon based sealant).
- ⚠** Uninsulated flues are potentially dangerous and can cause burns.
- ⚠** If plastic flue gas outlet ducts are used, install an O-ring safety thermostat set to 90°C. Install the thermostat on the flue gas outlet, with the distance from the boiler body outlet equal to the diameter of the flue gas outlet itself.

3.12 Door hinges

The boilers are equipped with 4 hinge points to allow a rapid reversal of the door opening direction.

Check that the opening direction foreseen in the factory is the desired one or modify it according to that indicated in chapter "Variation of the door opening direction".



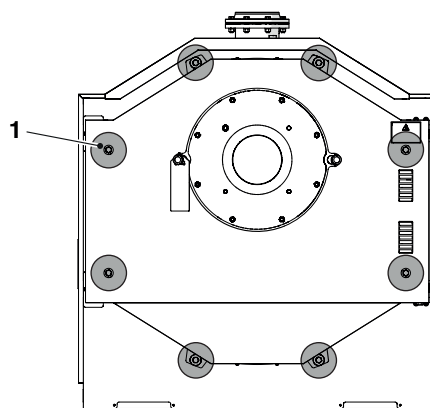
3.13 Changing the direction of door opening

The boiler door hinges are fitted on the right of the door in the factory.

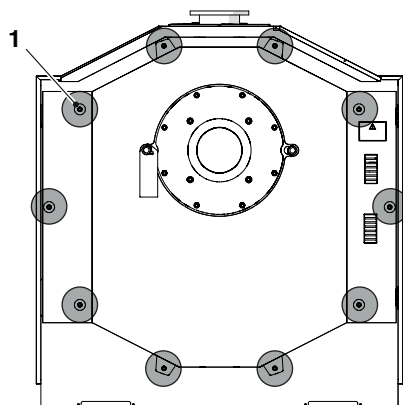
If you need to reverse the direction of opening, remove the boiler's side panel and proceed as follows.

⚠ Check that the main locking screws (1) are fully tightened.

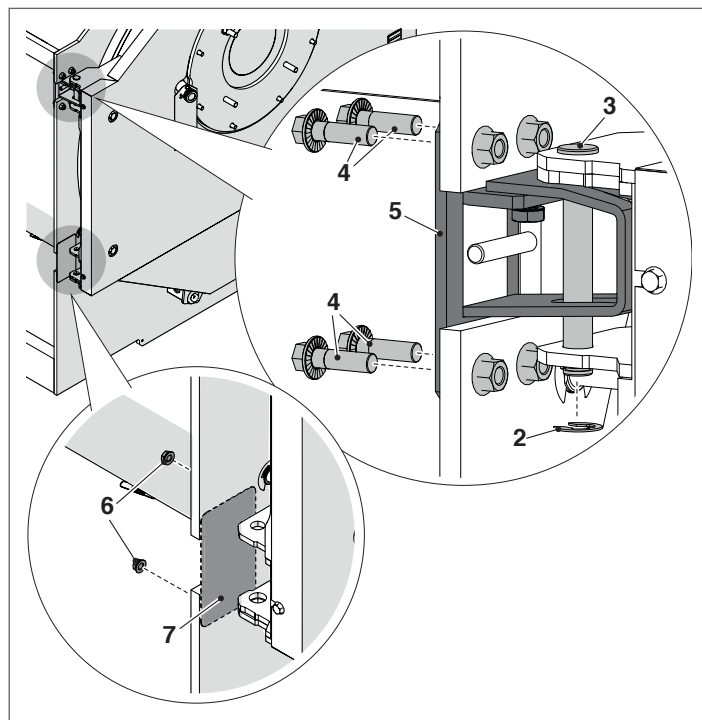
TAU N 1750÷2600



TAU N 3000



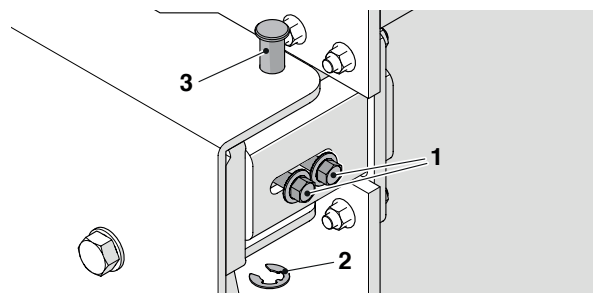
- Remove the snap ring (2) and the through pin (3).
- Unscrew the screws (4) and remove the support/centring bracket (5).
- Unscrew the nuts (6) and remove the plate (7).



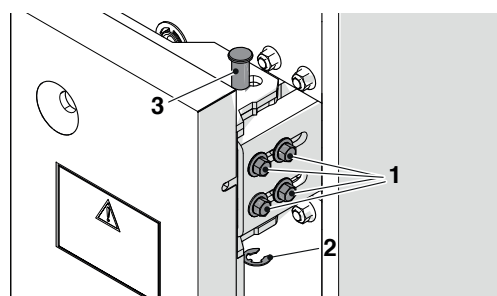
Top hinge

- Loosen the bolts (1) and remove the snap ring (2).
- Remove the through bolt (3).

TAU N 1750÷2600

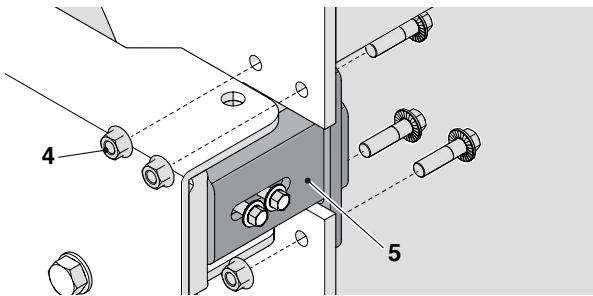


TAU N 3000



- Unscrew the four nuts (4), remove the bracket (5) and re-fit it on the opposite side by reversing the sequence of actions.

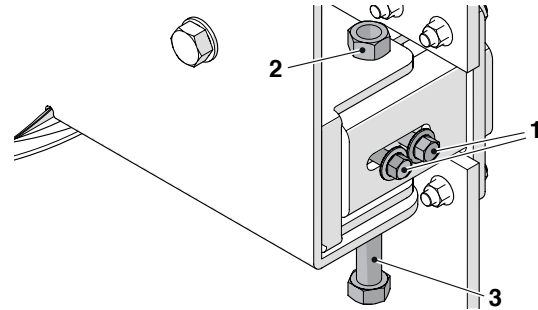
TAU N 1750÷2600



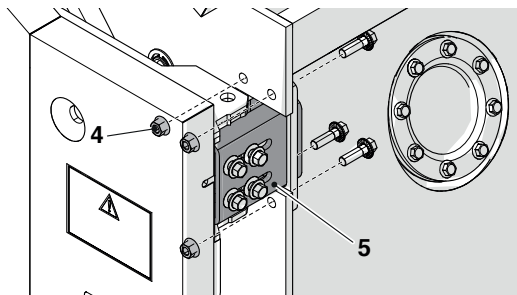
Bottom hinge

- Loosen the nuts (1).
- Loosen the nut (2), unscrew and remove the through bolt (3).

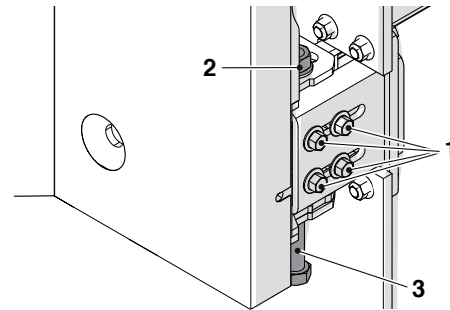
TAU N 1750÷2600



TAU N 3000



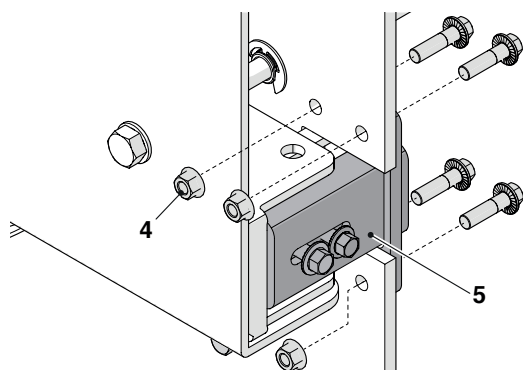
TAU N 3000



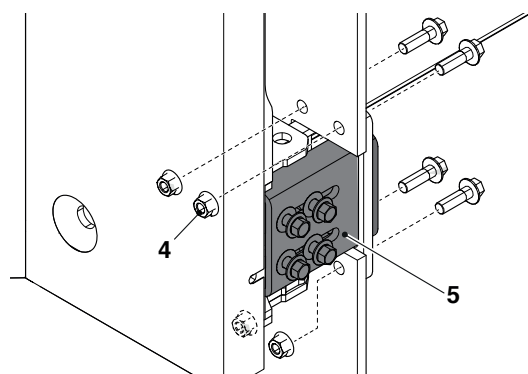
- From this side, fit the support/centring bracket and relative pin previously removed.

- Remove the four nuts (4), remove the bracket (5) and re-fit it on the opposite side by reversing the sequence of actions.

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- From this side fit the plate using the nuts previously removed.

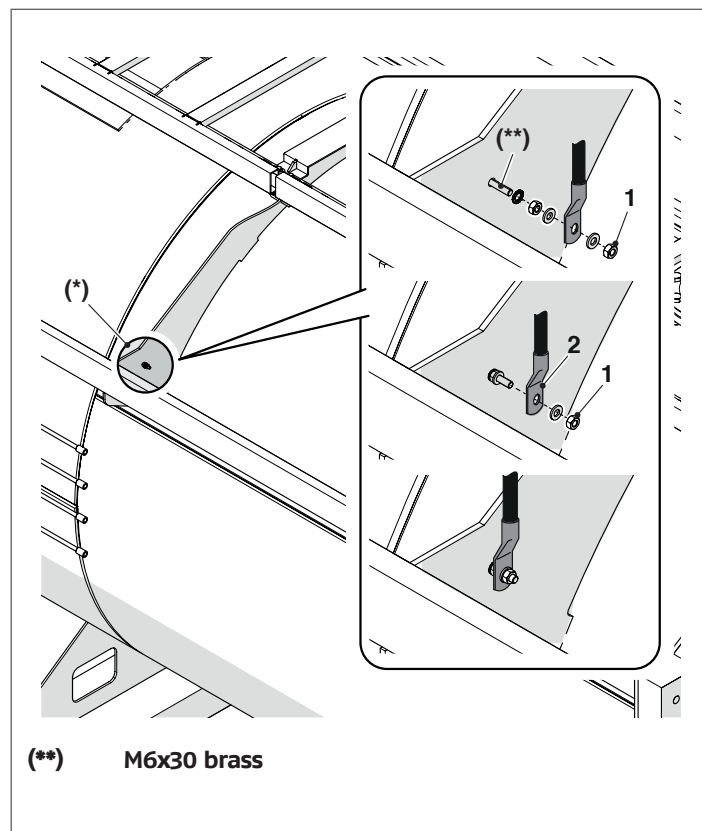
⚠ To avoid dangerous leaks of combustion gases, the door must be constantly and uniformly resting on the double gaskets. For adjustment, follow the instructions in paragraph "Adjusting the door".

3.14 Earth connection

For the earthing of the boiler body, a connection point is provided in the centre of the frame to be connected to an effective earthing system.

Proceed as follows.

- Unscrew the nut and washer (1) from the earth terminal
- Attach the earth cable's eye connector (2) to the terminal. (Make sure that the cable is of adequate size and complies with legislation in the country of installation)
- Fit the nut and washer (1) to the earth terminal and tighten the nut
- Connect the other end of the cable to the system's earth bar.

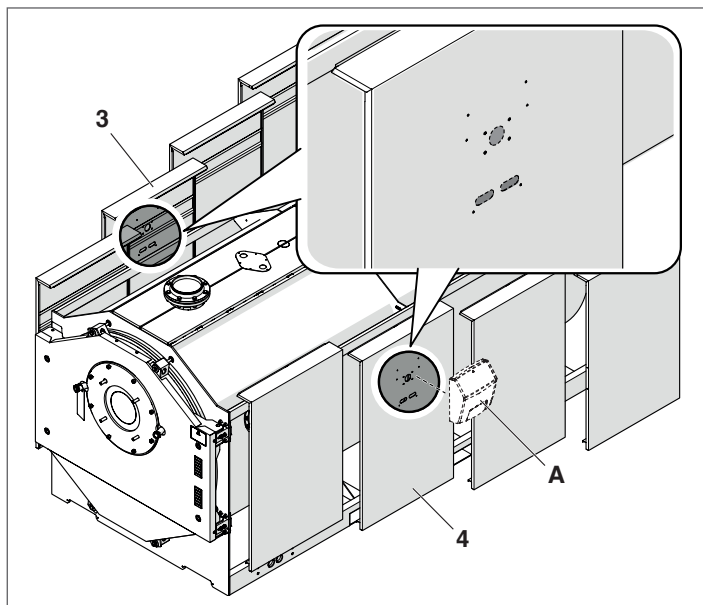


There is another hole (*) on the left side where the earthing connection can be made. If you decide to use the hole on the left side for the earthing connection, it is necessary to remove the hardware on the right side of the hole and apply it to the left side.

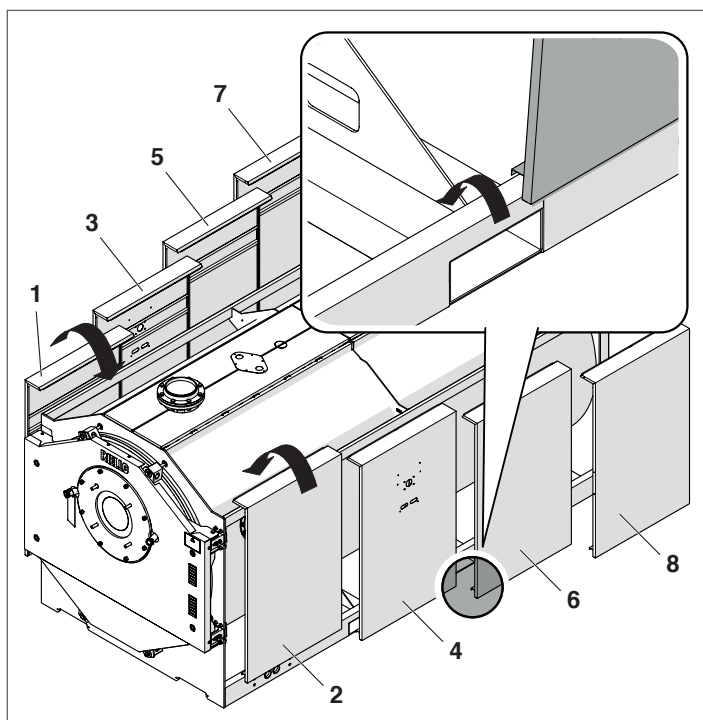
3.15 Fitting the casing panels

To mount the panelling, proceed as follows:

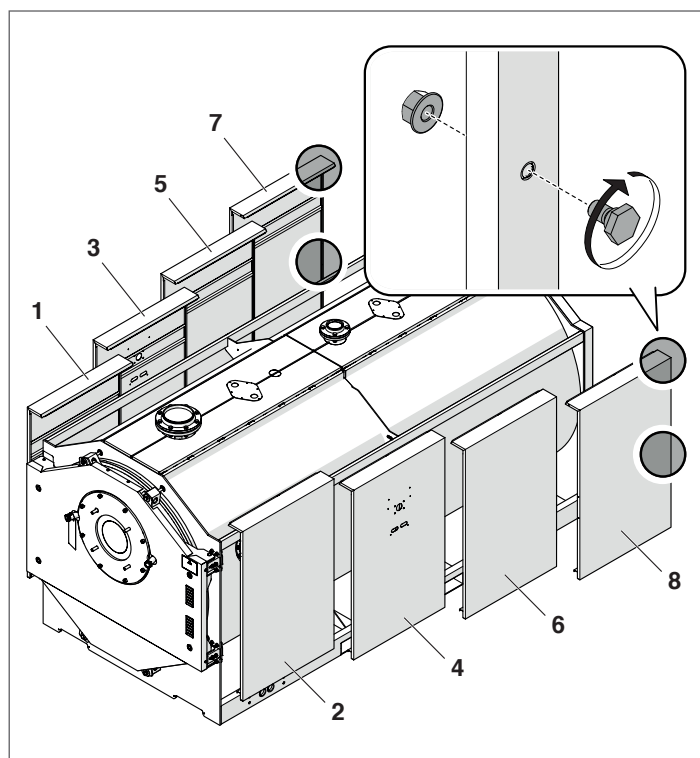
- Open the pre-cut slots on the side panel (3) or (4) (depending on which side you want to install the control panel), in correspondence with the "oval" cable glands of the control panel.
- Perforate the membranes of the control panel cable grommets. Route the electrical cables through them and insert the sensors in their sockets.
- Fasten the control panel (A) to the panelling using the screws supplied.



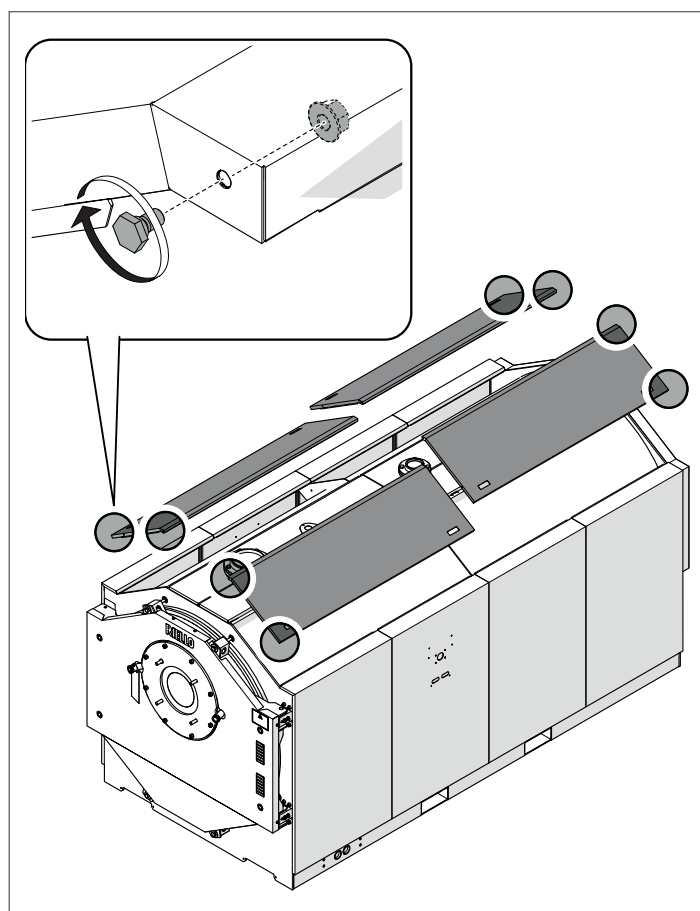
- Fit the side panels (1, 2, 3, 4, 5, 6, 7 and 8) over the boiler's top profiles.



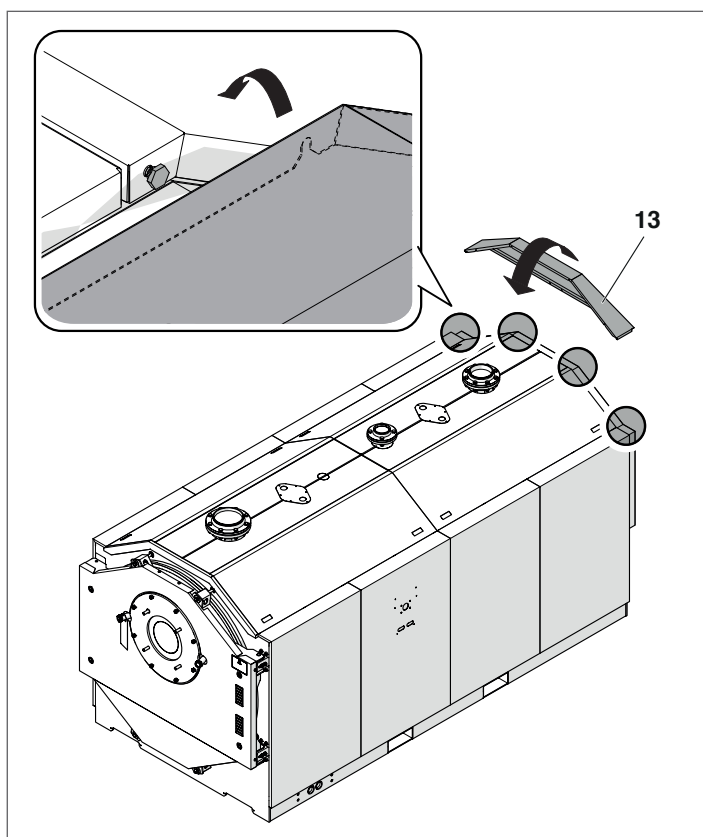
- Screw the four screws (used as fixing points) into the holes on the back of panels (7) and (8) (two per panel).



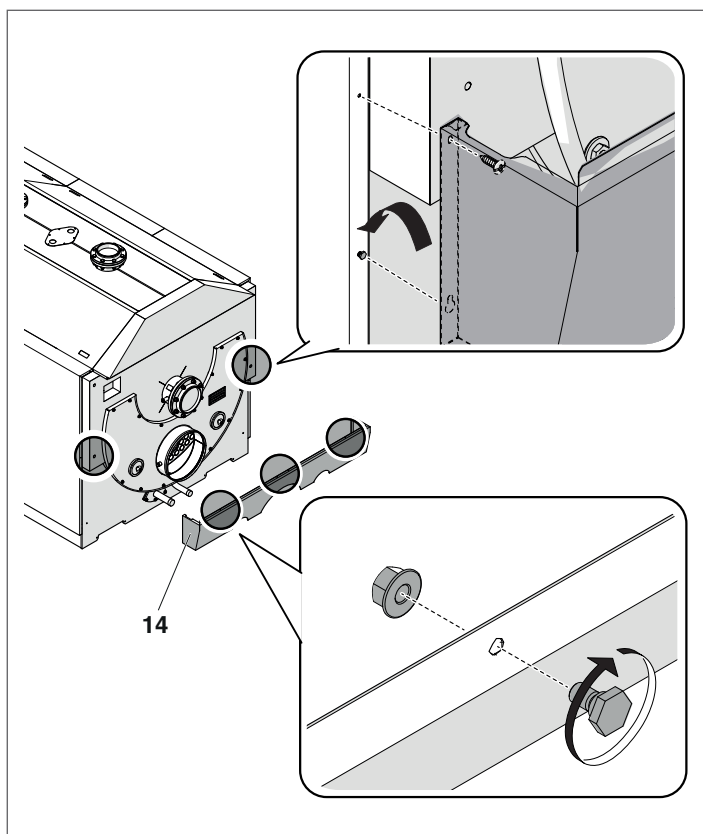
- Fit the upper panels (9, 10, 11, 12) and tighten eight screws (used as fixing points) in the front part of the panels (two per panel).



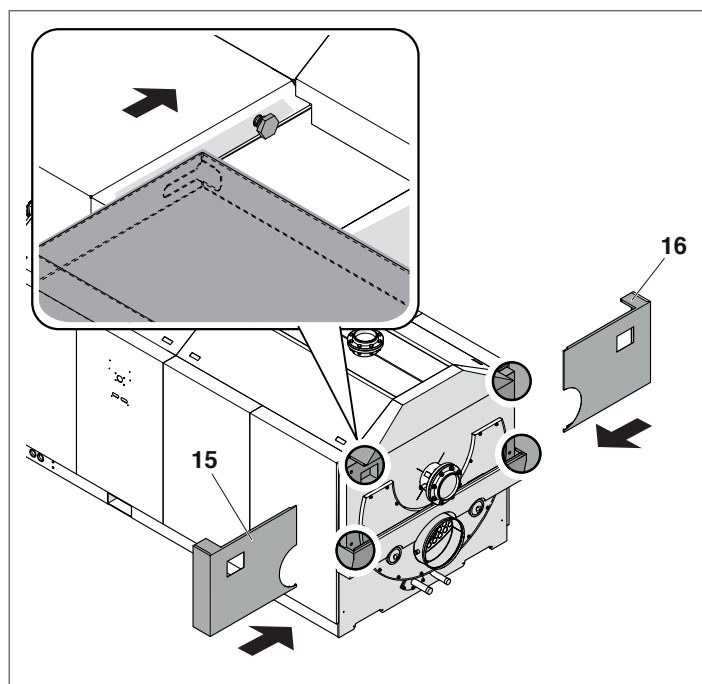
- Hook the upper rear panel (13) to the provided pins.



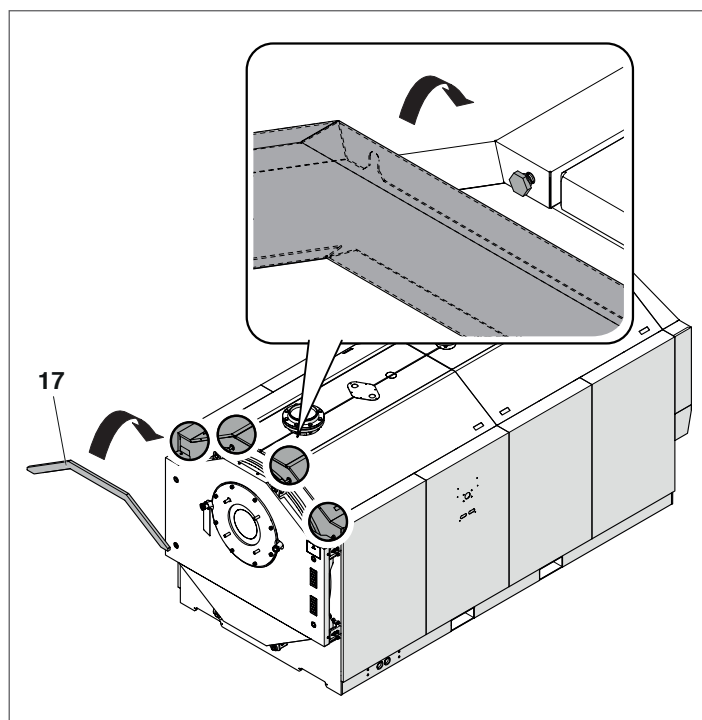
- Screw the four screws (used as fixing points) on the lower profile of the rear panel (14), hook the profile to the provided pins and fix it with two self-threading screws.



- Fit the central rear panels (15, 16), inserting them from the sides to hook them to the upper and lower pins of the side panels.



- Fit the front profile (17) by hooking it to the pins of the upper panels.



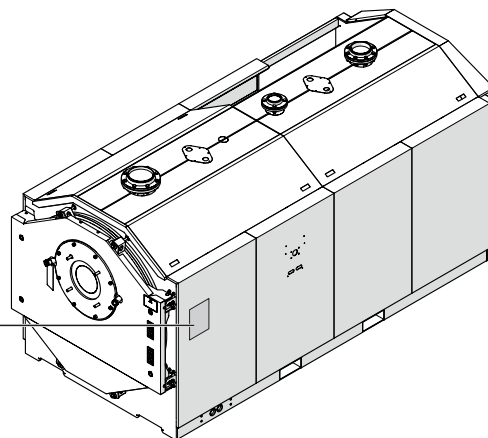
Once the panelling has been fitted, attach the follow adhesive labels:

- 1 **Data plate:** this lists the technical specifications and performance of the product. It comes inside the documentation envelope.
- 2 **Siphon cleaning label:** this label serves as a reminder to clean the siphon and the connecting pipes.

The labels can be found in the document pouch. The appliance installer MUST apply these labels, as shown in the figure below, once installation is complete. They must be visible. If the labels are lost, please request new ones from the **RIELLO** Technical Assistance Service.

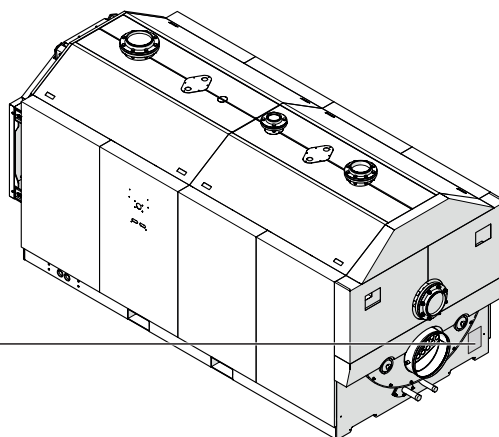
1

RIELLO		RIELLO S.p.A. Via Ing. Pilade Rielto 7 37045 Legnago (VR) - ITALY		CE	
CALDAIA IN ACCIAIO STEEL BOILER					
Modello Model		Matricola Serial number		066940IE	
Codice Code		Codice PIN PIN number			
Anno fabbricazione Year of manufacture		Tipo Type			
Portata term. \dot{Q}_{max} (Hi)		Pot. utile Max. useful heat output		P_{max} 60°/80°	
Max. heat input		kW		kW	
Portata term. \dot{Q}_{min} (Hi)		Pot. utile Min. useful heat output		P_{min} 60°/80°	
Min. heat input		kW		kW	
Pressione focolare Furnace pressure		Contenuto acqua Water capacity		l	
pn		mbar			
Pres. Max esercizio Max. operating pressure		Superficie di scambio Heat exchange surface area		m ²	
PMS		kPa			
T [*] Max ammessa Max permitted T [*]		T _{max}		°C	
Aliment. elettrica Power supply		VEDI QUADRO ELETTRICO - SEE ELECTRIC CONTROL PANEL			
Collegamento di terra obbligatorio - Obligatory ground connection					
Combustibile utilizzato : TUTTI I GAS / GASOLIO Fuel : GAS / OIL					
PER CATEGORIA COMBUSTIBILE E PAESI DI DESTINAZIONE			VEDI ETICHETTA BRUCIATORE		
FOR FUEL TYPE COUNTRY OF DESTINATION			SEE BURNER DATA PLATE		



2

<p>Verificare e pulire sifone e tubazioni di scarico condensa ALMENO UNA VOLTA ALL'ANNO come descritto nel libretto uso e manutenzione.</p> <p><i>Check and clean the siphon and the condensate drain pipes AT LEAST ONCE A YEAR as instructed in the operation and maintenance manual.</i></p> <p>Vérifier et nettoyer le siphon et les conduites d'évacuation des condensats AU MOINS UNE FOIS PAR AN comme indiqué dans la notice d'utilisation et d'entretien.</p> <p><i>Überprüfen und reinigen Sie den Siphon und die Ablassleitungen des Kondenswassers entsprechend den Angaben in der Betriebs- und Wartungsanleitung MINDESTENS EINMAL IM JAHR.</i></p> <p>Controleer en reinig sifon en condensafvoerleidingen MINSTENS EENMAAL PER JAAR volgens de aanwijzingen in de handleiding voor gebruik en onderhoud.</p> <p><i>Controlar y limpiar el sifón y las tuberías de evacuación condensación ANUALMENTE POR LO MENOS según las indicaciones contenidas en el manual de uso y mantenimiento.</i></p> <p>Verificar e limpar o sifão e os tubos de drenagem de condensação PELO MENOS UMA VEZ POR ANO, como descrito no livro de instruções para uso e manutenção.</p>	
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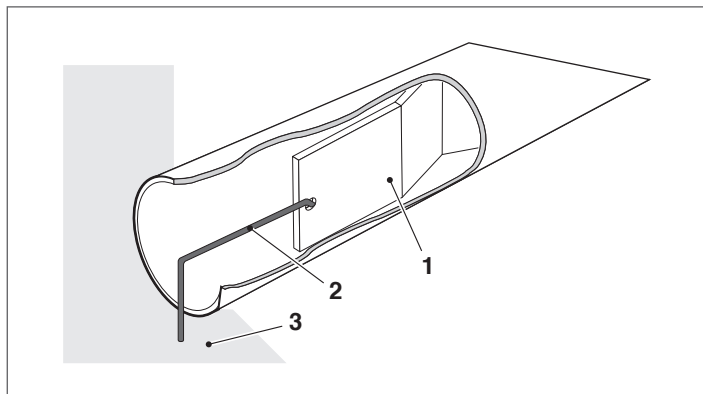


4 TECHNICAL ASSISTANCE SERVICE

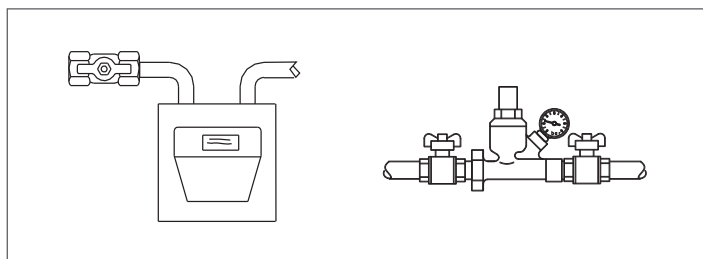
4.1 Preparing for initial startup

It is essential to perform the following checks before starting up or testing the functioning of your **RIELLO TAU N** boiler. In particular, check that:

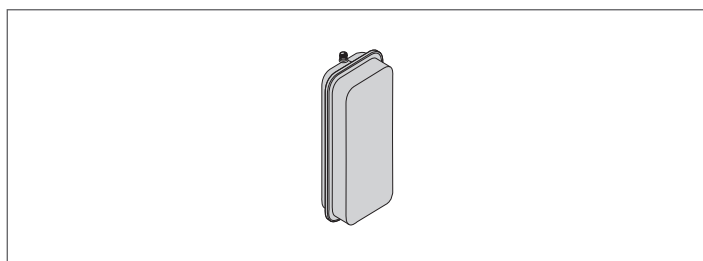
- The turbulators (1) are correctly positioned (vertical position) inside the heat exchanger tubes and the clips (2) are resting against the wall (3) of the heat exchanger



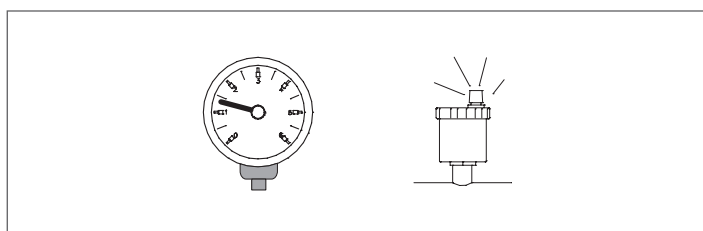
- The water and gas cocks are open



- The expansion vessel is properly charged

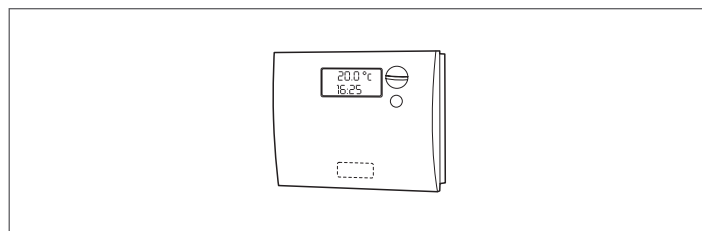


- The working pressure in the heating circuit is over 1 bar but below the maximum limit specified for the boiler
- The water circuits have been properly bled



- The condensate discharge siphon has been filled with water

- The mains power connections to the boiler and its accessories (burner, pump, control panel, thermostats, etc.) have been properly made.



⚠ The phase-neutral polarity has been respected.

⚠ A ground (earth) connection is obligatory.

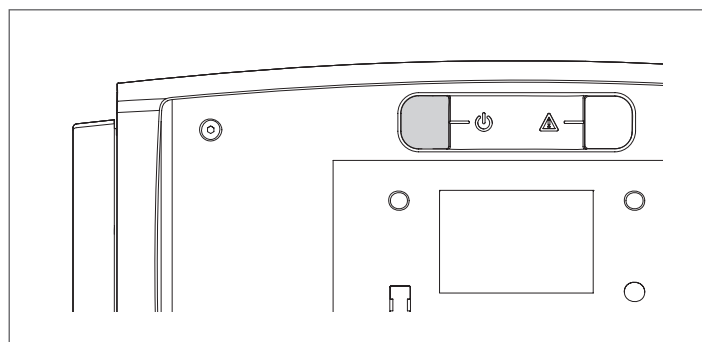
4.2 Initial startup

Once you have completed all the preparatory steps, proceed as follows to start up the boiler for the first time:

- Turn the boiler's mains power switch ON
- If the system is equipped with a temperature controller or timer thermostat, make sure that it is switched on



- Turn the control panel power switch ON and make sure that the green power indicator lights
- Make the settings as instructed in the instruction manual for your control panel



- Adjust the timer thermostat/s or temperature controller to the desired temperature (~20°C);

The burner should now ignite and remain in operation until the set temperature is reached.

If any ignition faults or malfunctions occur, the burner performs a "LOCKOUT SHUTDOWN". This is shown by the red button light on the burner and by the warning light on the control panel.

⚠ If a "LOCKOUT SHUTDOWN" occurs, wait about 30 seconds before resetting the burner.

To reset the burner, press the red button light on the burner and wait until the flame ignites.

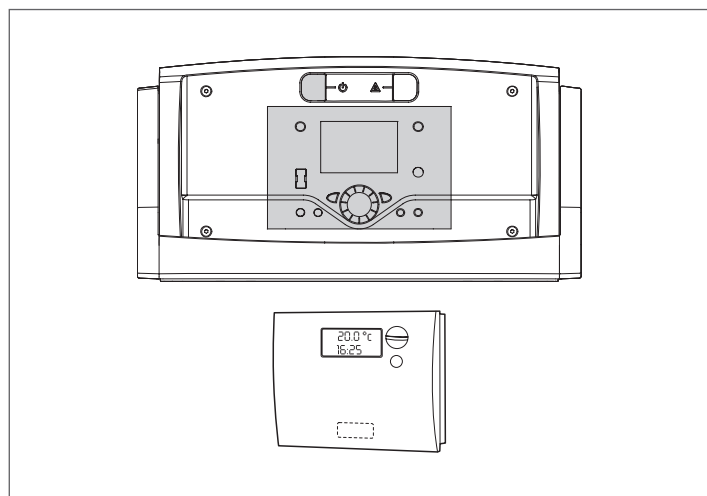
This operation can be repeated 2 or 3 times at the most. If the problem still persists after that, check:

- Check that all the instructions in the burner manual have been performed properly
- Check that the instructions in the 'Preparing for Initial Startup' section have been performed properly
- Check that all the electrical connections shown on the control panel wiring diagrams have been performed properly.

4.3 Checks during and after initial start-up

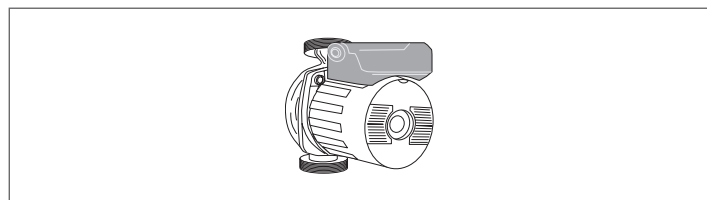
Once the boiler has started up, make sure that it shuts down and re-starts properly when the following actions are taken:

- Set the boiler thermostat to the required setting (making sure that the temperature control is in manual mode)
- The control panel is switched OFF
- Set the room thermostat or timer to the required temperature.

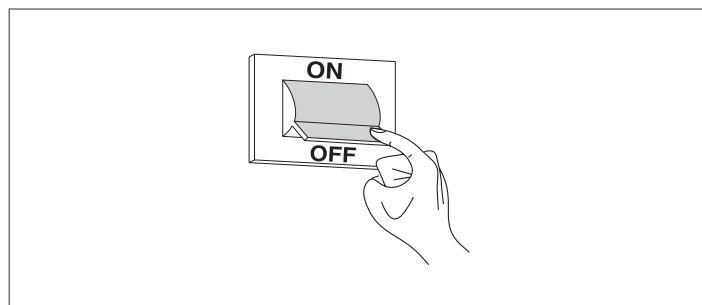


Make sure that there are no leaks around the boiler door seal. If you detect any leakage of fumes, increase the tightening of the door fixing bolts.

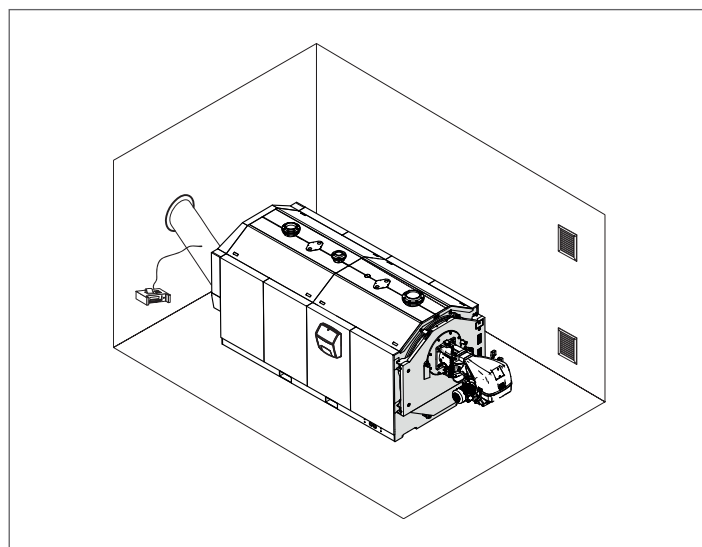
Make sure that all the pumps in the system are free and rotate in the right direction.



Turn off the main power switch to the boiler and make sure that the boiler shuts down properly.



Provided all the above conditions are satisfied, start the boiler up again, then analyse the combustion fumes, measure fuel flow and re-check the door seal.

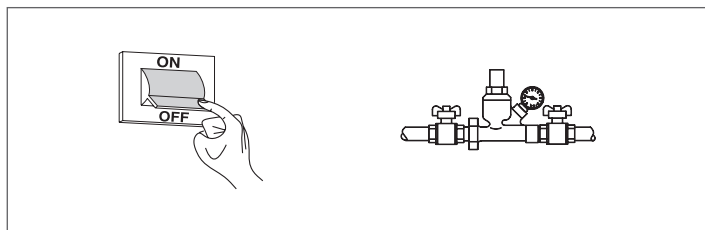


4.4 Maintenance

Regular maintenance is a legal requirement. It is also essential for the safety, efficiency and durability of the boiler. Proper maintenance keeps consumption and emissions down, and ensures that the boiler continues to operate reliably over time. Have your boiler serviced either by **RIELLO's** Technical Assistance Service or by a qualified heating engineer.

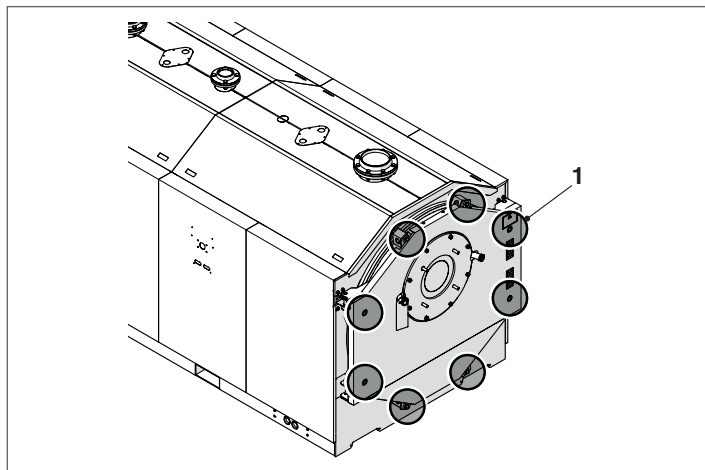
Analyse the combustion fumes before commencing any maintenance. The results of fume analysis can give a clear idea of what servicing or repairs are needed.

- Turn the system's main power switch OFF
- Close all the gas cocks.



Door opening

To open the door simply completely unscrew the main locking nuts (1) that support themselves on the structure.

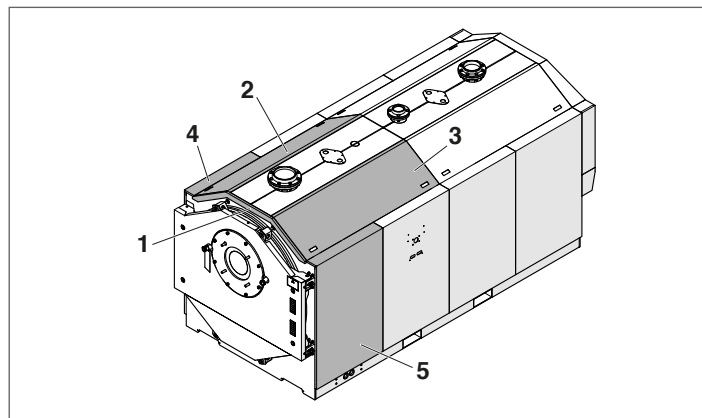


To avoid dangerous leaks of combustion gases, the door must be constantly and uniformly resting on the double gaskets. For adjustment, follow the instructions in paragraph "Adjusting the door".

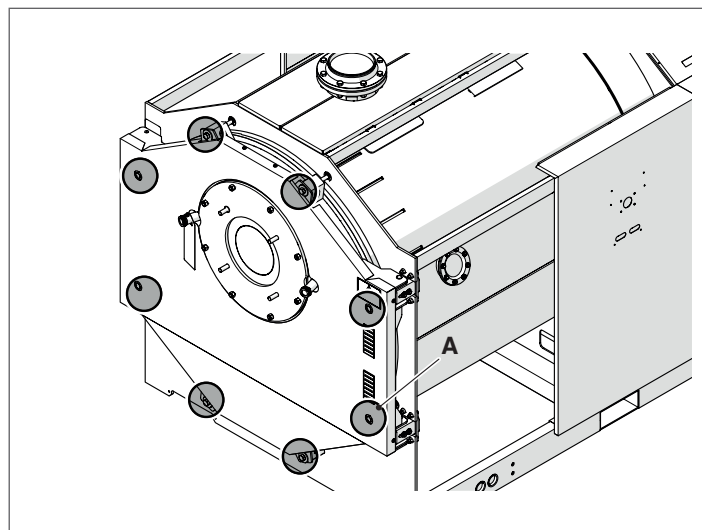
4.5 Adjusting the door

Make quite sure that the door presses uniformly all around the double seal to prevent dangerous fumes escaping into the air from the pressurized furnace. Proceed as follows to adjust the door seals:

- Remove the upper profile (1), the upper panels (2) or (3) and side panels (4) or (5) depending on the opening direction of the door.



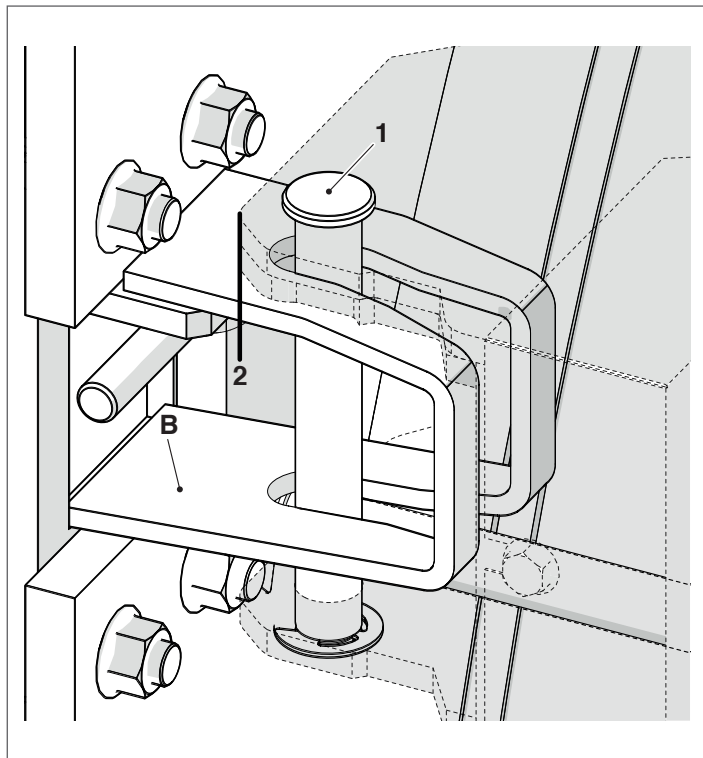
- All door adjustment operations must be carried out by loosening all the screws (A), using a 27 mm hexagonal socket wrench.



Before proceeding with the adjustment of the door:

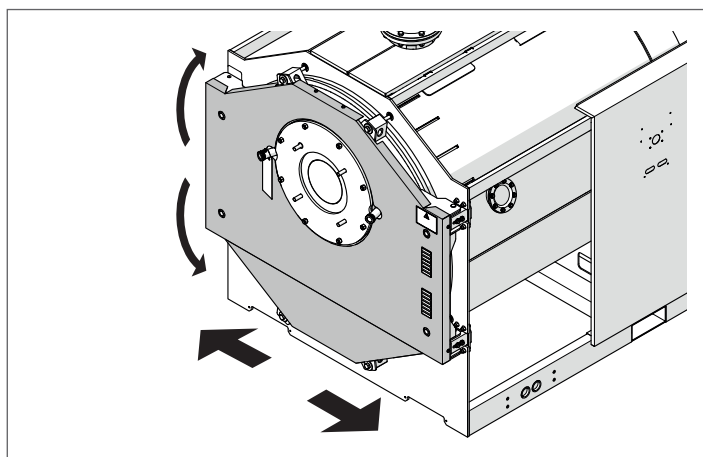
- Check that the pin (1) on the door slides freely in the centre of the slot on the support/centring bracket (B).
- Check that the door profile (2) rests on the support/centring bracket (B),

If one of these two conditions is not met, proceed with the adjustment operations described on the following pages.



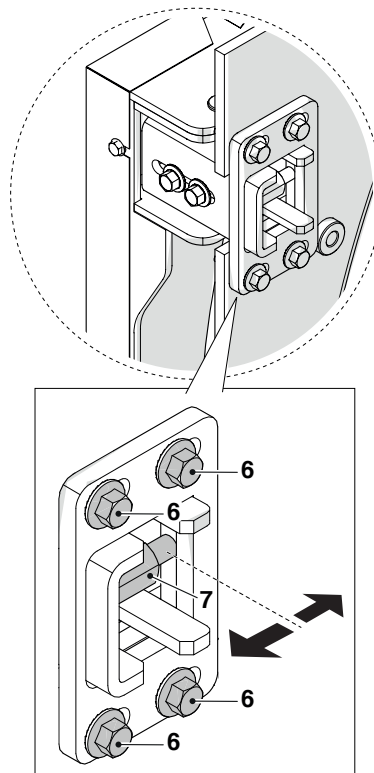
⚠ The pin (1) must not be used as a handle to close the door.

Door balancing

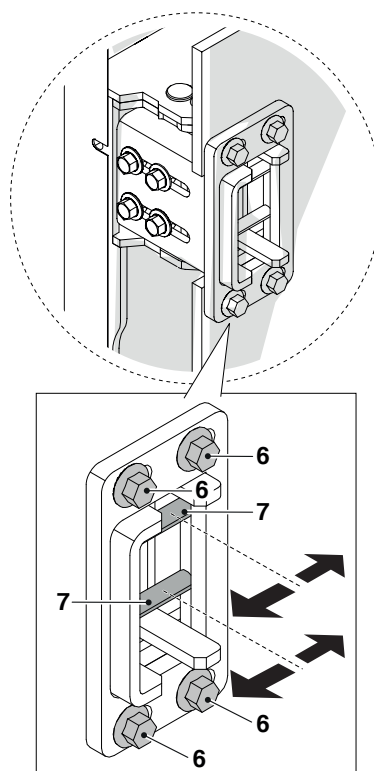


- Loosen the screws (6) of the upper hinge and act on the adjustment screw (7) to correct the horizontal alignment of the door opening/closing.
- Once the operation is completed, completely tighten the screws (6) of the upper hinge.
- Check the correct opening/closing of the door.

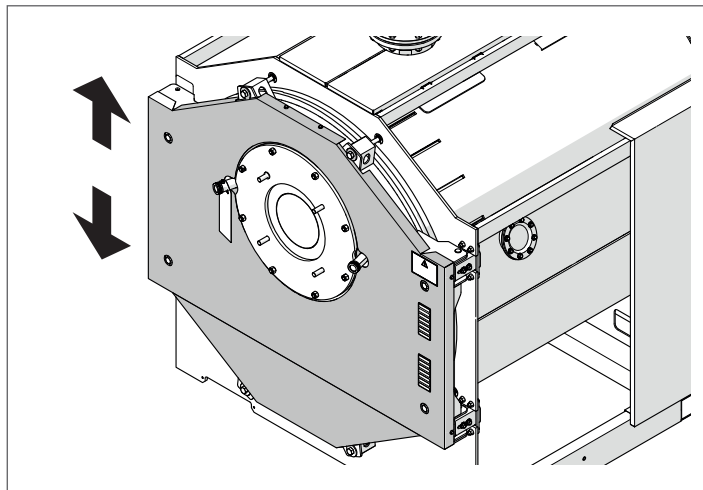
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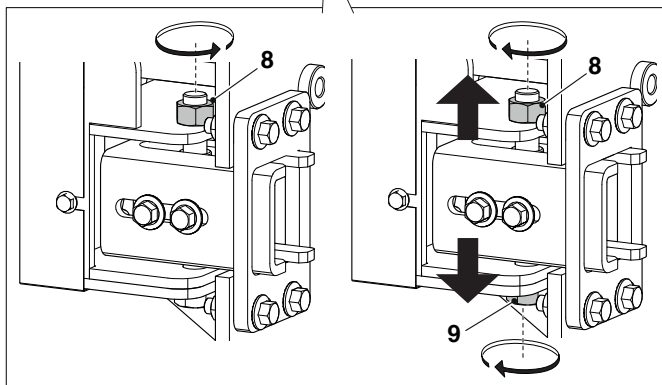
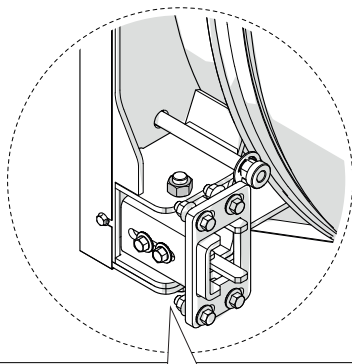


Door height adjustment

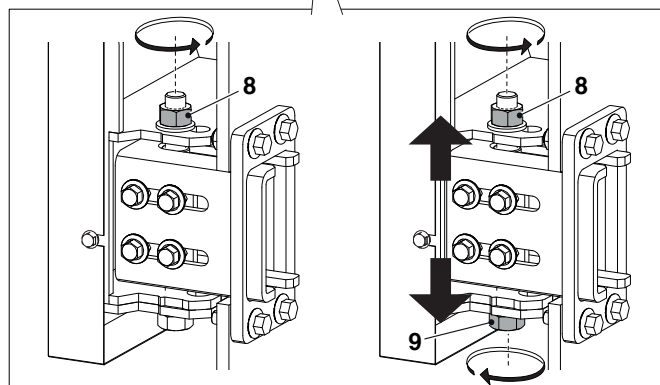
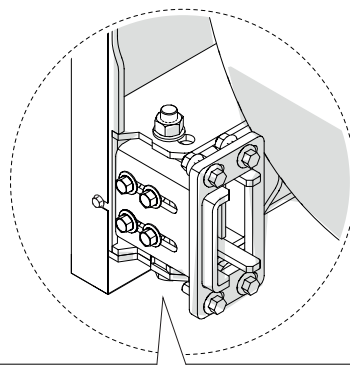


- Loosen the nut (8) of the lower hinge and adjust the vertical alignment of the door opening/closing by turning the screw (9).
- Once the operation is completed, tighten the nut (8) completely.
- Check the correct opening/closing of the door.

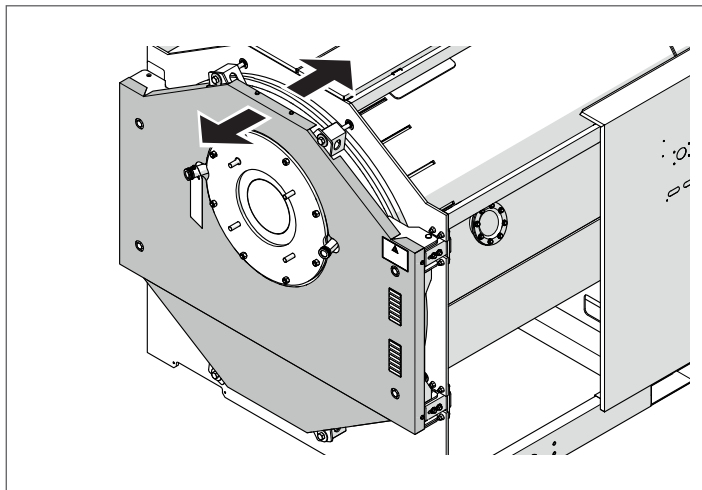
TAU N 1750÷2600



TAU N 3000

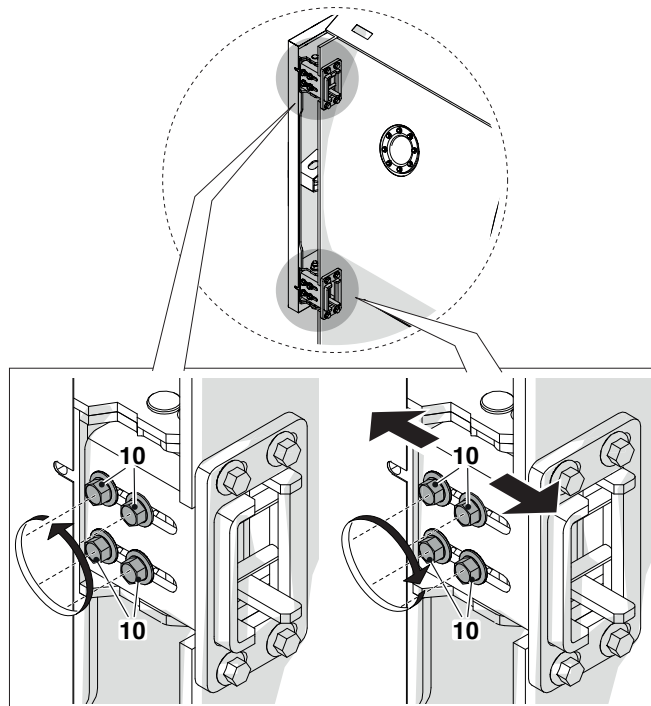


Door seal adjustment

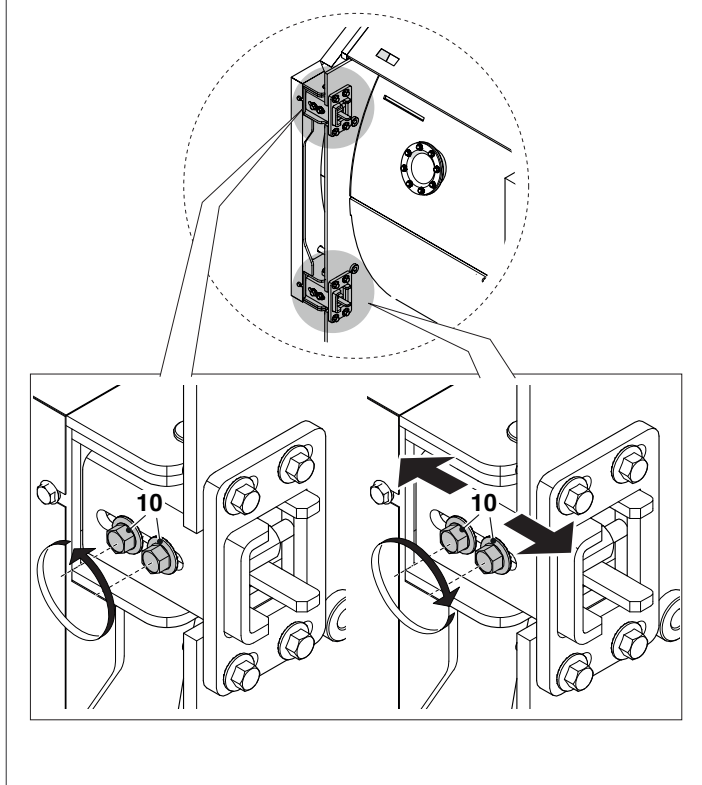


- Loosen the screws (10) of the upper and lower hinge and adjust the position of the door until the gaskets start to squash.
- Check that the door is resting evenly on the double gaskets.
- Once the operation is completed, completely tighten the screws (10) of the upper and lower hinge.
- Check the correct opening/closing of the door.

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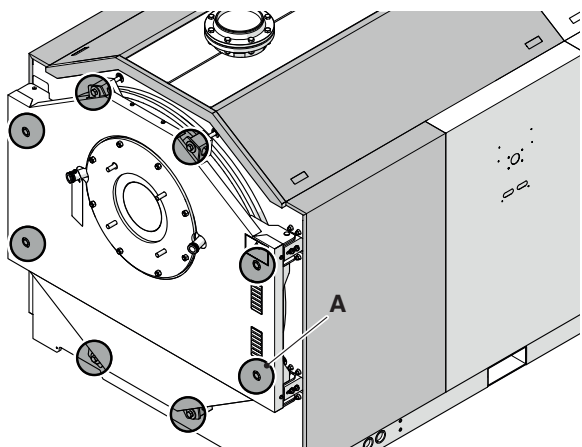


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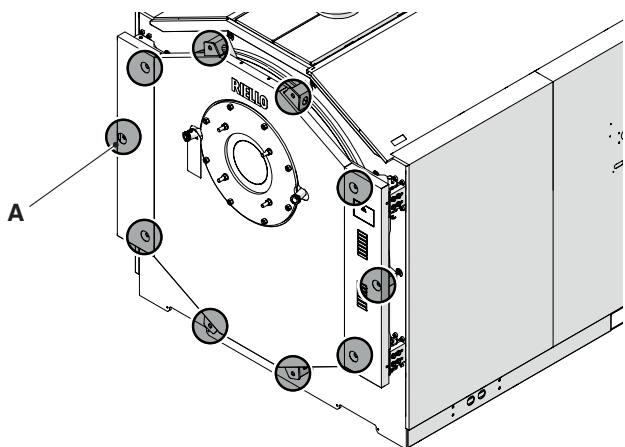


- Fully tighten the door locking bolts (A), using a 27 mm hexagonal socket wrench.

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- ⚠ Make sure that there are no leaks around the boiler door seal. If you detect any leakage of fumes, increase the tightening of the door fixing bolts.
- ⚠ Make sure that the door is properly adjusted after every maintenance operation.
- ⚠ Make sure that the door is properly adjusted after every maintenance operation.

4.6 Cleaning the boiler

⚠ DANGER: Risk of death due to electric shock!
 - Prior to opening the unit: disconnect the power supply and block it to prevent accidental reactivation.

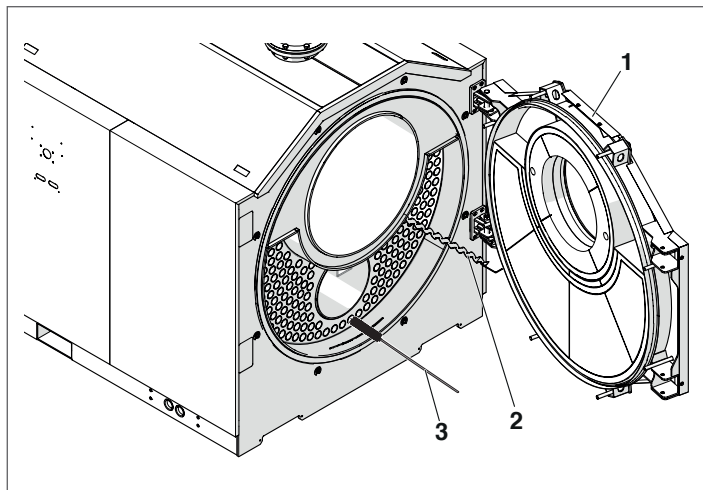
⚠ WARNING: Damage to the system!
 - Do not use abrasive cleaners or powder detergents.

⚠ WARNING: The combustion chamber and flues must be cleaned periodically – at least once a year – by a qualified technician.

The cleaning of the boiler and the removal of carbon deposits from the exchange surfaces must be carried out at least once a year.

This is an essential condition for the life of the boiler and to maintain the thermotechnical performance (economy of consumption).

- Open the front door (1);
- Remove the turbulators (2), check their state of wear and the opening of the fins (replace if necessary);
- Clean the internal surfaces of the combustion chamber and the flue gases using a brush (3) or other suitable tools.



- Remove the residues removed from the flue gases chamber through the inspection openings (4).

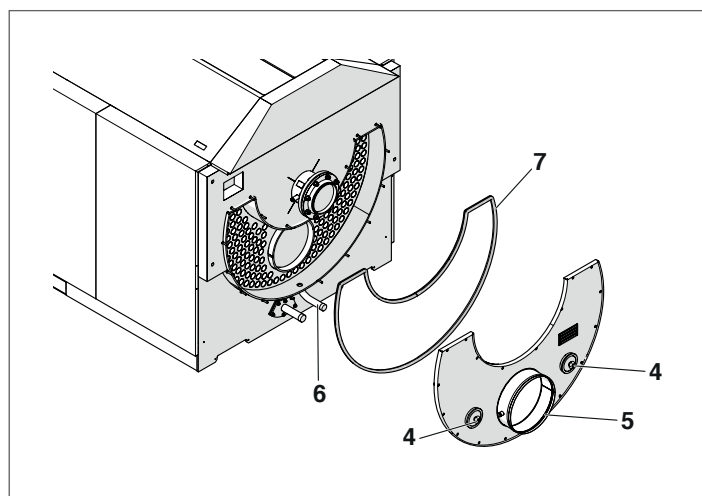
If more thorough cleaning is needed:

- Remove the external panels.
- Unscrew the fixing bolts and pull energetically to remove the flue gases chamber closure (5).
- Check at regular intervals that the condensate drain outlet (6) is not blocked.
- If necessary, replace the sealing gasket (7).

Proceed as follows on completion of cleaning:

- Reposition the turbulators in the smoke pipes, checking that the stop is in contact;
- Reassemble the components operating in the reverse order to that described.

Apply a tightening force of 8 Nm to the retaining nuts.



4.7 External cleaning

The external panels of the boiler and control panel must be cleaned using cloths moistened with soap and water.

To remove marks from the boiler casing, use a cloth damped in a 50% mix of water and denatured alcohol or a suitable cleaning product.

Carefully dry after cleaning.

 Do not use abrasive products, petrol or triethylene.

4.8 Boiler inspection – water-side

Carrying out the inspection is important in order to check the condition of thermal exchange surfaces and the presence of sludge or lime scale.

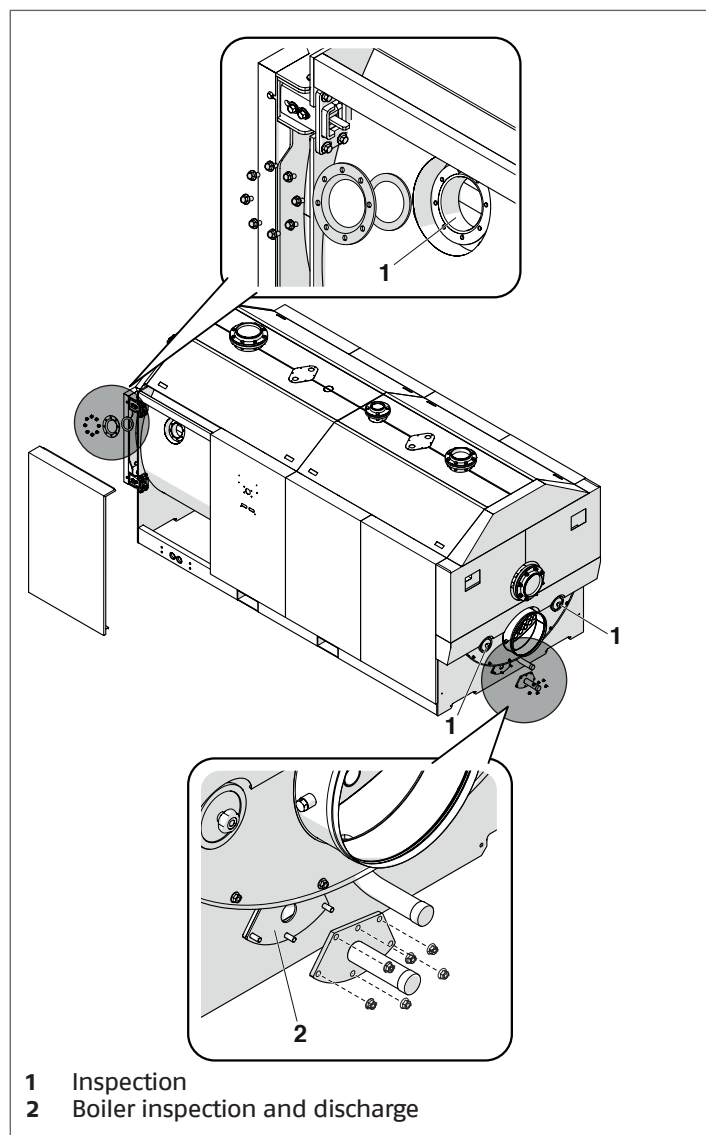
To make the inspection, maintenance and cleaning operations of the internal parts easier and to reduce intervention times, the front door and the closure of the flue gases chamber are completely openable.

 All the operations indicated MUST be carried out with:

- The appliance cold
- The appliance electrically disconnected
- Suitable personal protection equipment
- The water and fuel shut-off valves closed

In order to inspect the upper part of the boiler, partially empty the boiler before opening inspection openings.

The inspection openings are as follows:




The boiler must be completely emptied if the rear inspection door (2) has to be opened.

Check the state of wear of the gaskets and replace them if necessary.

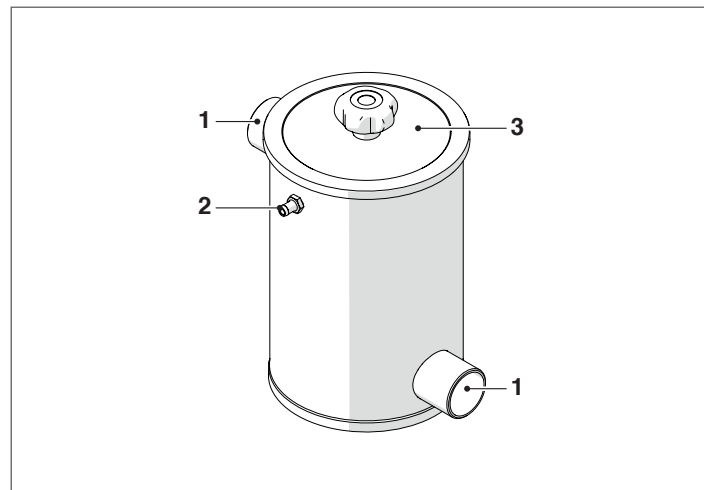
Once the maintenance operations are complete, refit the components working in the opposite direction of what was described.


Slowly fill the boiler up to a minimum pressure value of 1 bar.

 Check that the boiler drain cock is closed prior to filling.

Clean condensation trap

- Disconnect the corrugated condensate outlet pipes (1) and the tapping point pipe (2), and remove the inspection cover (3).



 It is mandatory to check and clean the condensation trap and pipes, up to the collection/drain point, at least once a year.

On completion of cleaning, follow the above steps in the reverse order to refit all removed parts.

4.9 Troubleshooting

FAULT	CAUSE	SOLUTION
The boiler does not reach its temperature setpoint	Boiler dirty	- Clean the flue gas pipes
	Heat exchanger and burner mismatched	- Check specifications and settings
	Burner capacity insufficient	- Check and adjust the burner
	Control thermostat faulty	- Check correct functioning - Check the temperature setting
The boiler keeps shutting down, and the control panel warning light comes on	Control thermostat faulty	- Check correct functioning - Check the temperature setting - Check the electrical wiring - Check the sensors
	No water supply Air in the circuit	- Check the circuit pressure - Check the vent valve
The generator is at temperature but the heating system is cold	Air in the circuit	- Bleed the circuit
	Pump malfunctioning	- Check/unseize the pump
	Problem with minimum temperature thermostat (if present)	- Check the temperature setting
There is a smell of fumes	Fumes escaping into the air	- Clean the boiler body - Clean the flue gas pipes - Check that the boiler, flue pipes and flue gas exhaust stack are all properly sealed
The safety valve keeps opening	Incorrect circuit pressure	- Check the circuit pressure - Check pressure reducer functioning - Check pressure reducer setting
	CH expansion vessel	- Check the efficiency of the expansion vessel
There are traces of condensate on the rear head	Flue gas box seals	- Check the seals between the rear head and the flue gas box

RIELLO

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The manufacturer strives to continuously improve all products. Appearance, dimensions, technical specifications, standard equipment and accessories are therefore liable to modification without notice.